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Ref. No.:
1525-06260900

Overview and Technical Data:

Keppler 3-Axis Automated Manufacturing Cell

KEPPLER



Year of Build:
Jan 2005

Description:

Used Keppler manufacturing cell / 3-axis machining center (2005). With Siemens control, integrated handling, HSK63, double fixture, and Kelch tool presetter.

For sale is a complete, automated manufacturing cell built around a 3-axis special purpose machining center from the manufacturer Keppler. The system is designed for highly productive serial manufacturing and features a double, rotatable workpiece fixture, an integrated Keppler handling system with gripper arms, and a full set of peripherals. Equipped with a Siemens Transline control and modern HSK63 tool holders, this cell is a turnkey solution for automated machining.

This manufacturing cell is ideally suited for the serial production of specific components where high volumes and short cycle times are required.

Highlights of the System

- **Complete Manufacturing Cell:** Machine with a fully integrated Keppler handling system.
- **Optimized for Serial Production:** Featuring 4 stations for drilling heads and a double, rotatable fixture for loading/unloading during machine operation.
- **Modern HSK63 Tool Taper:** Ensures high precision and rigidity.
- **Extensive Accessory Package:** Includes a Ruez chip conveyor, filter unit, and a high-quality **Kelch tool presetter**.
- **Low Spindle Hours:** The recorded operating hours of the individual drilling heads are very low in relation to the total machine hours.

Technical Data at a Glance

Area	Feature	Specification
Main Machine	Manufacturer	Keppler
	Type	000830.08
	YOM	2005
	Control System	Siemens Transline 2000HMI Winpro
	Tool Holder	HSK63
	Stations	4 stations for drilling heads, double rotatable workpiece fixture
	Dimensions (L x W x H)	approx. 7,750 x 7,140 x 3,930 mm
	Weight	approx. 12 t
	Operating Hours	Total: 19,045 h, Drilling Head 1: 2,875 h, Drilling Head 3: 4,677 h, Drilling Head 4: 4,623 h (as read)
Automation	Handling System	Keppler, with 2 gripper arms
	Tool Stations	Separate loading and unloading station
Peripherals	Chip Conveyor	Ruez (YOM 2004)
	Hydraulic Unit	GKS
	Filter Unit	Ruez (YOM 2004)

Area	Feature	Specification
	Tool Presetter	Kelch
	Accessories	Clamping fixture, workbench (8 drawers), tool cabinet

Technical Data:

Technical Data:

Control:
[SIEMENS](#)

Buyer Information:

Condition:
[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:



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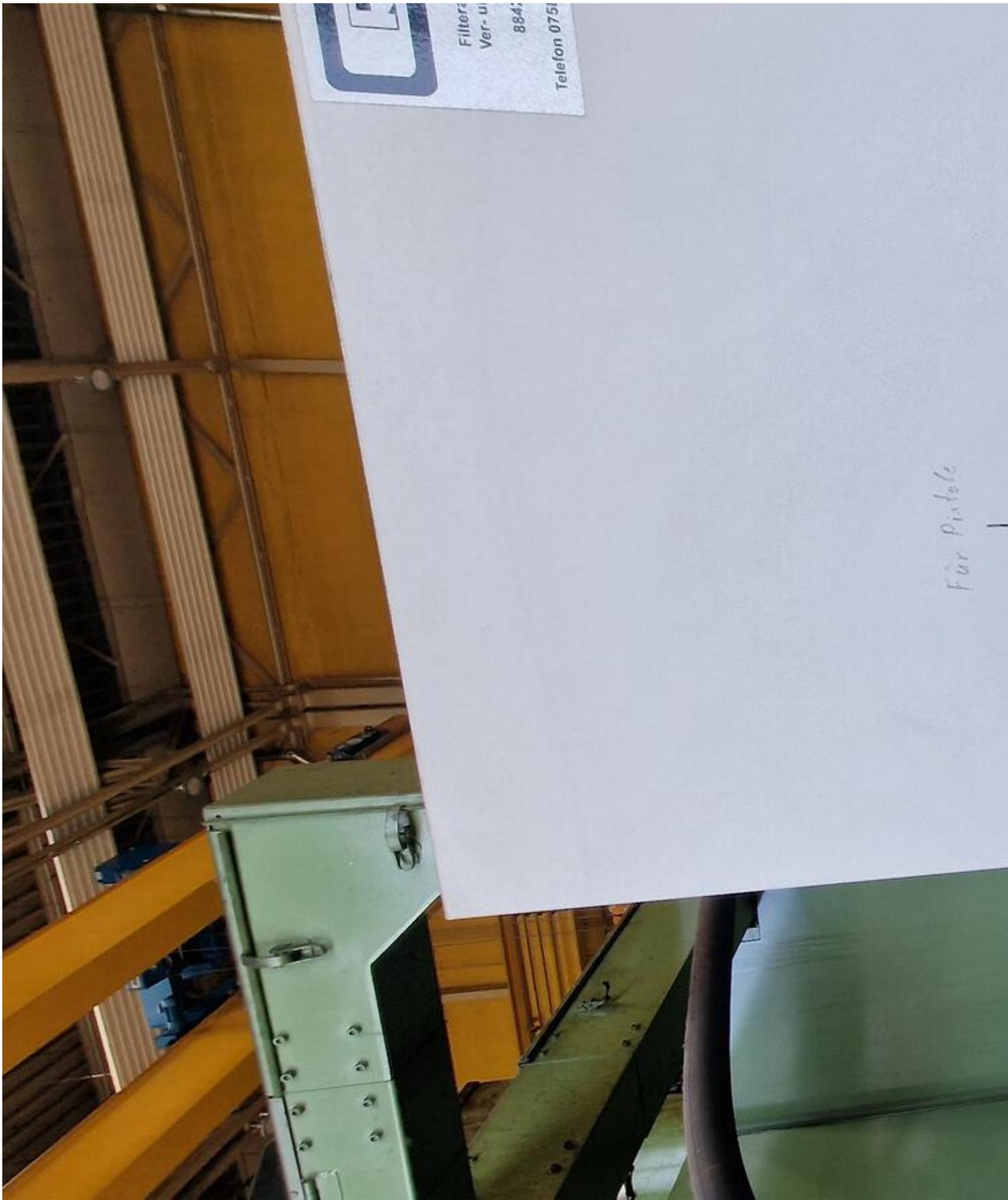






















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Video:



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MASCHINENBAU

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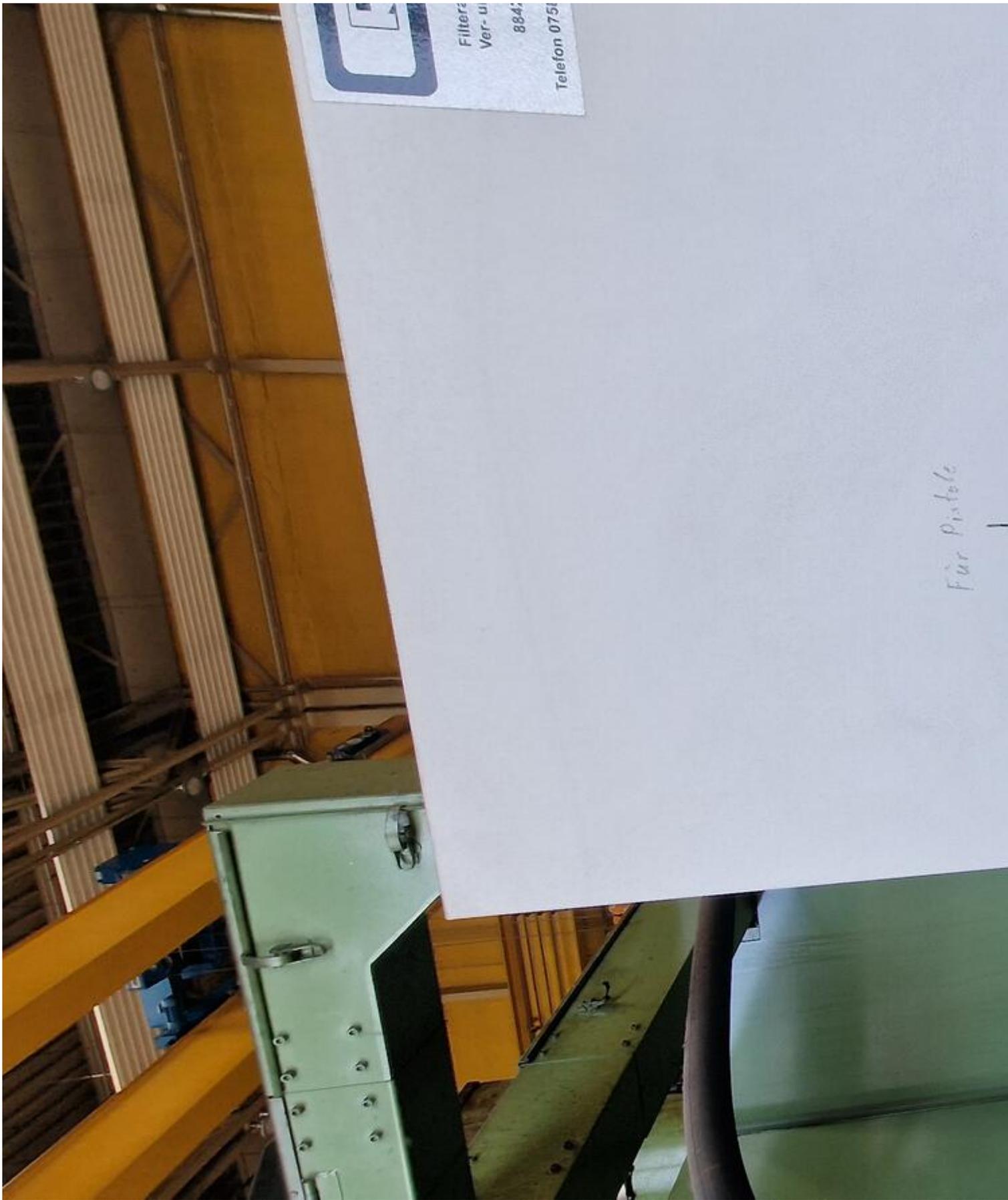






















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