

Image not found or type unknown



Ref. No.:
1525-06240820

Overview and Technical Data:

Wheel Disc Production Line 2 with Erfurt 400t Press & Schleicher Coil Line

SCHULER



Year of Build:
Jan 1992

Description:

For sale is a complete and compact wheel disc production line. This facility consists of a fully integrated Schleicher coil line (decoiler and straightener) and a robust 4,000 kN (approx. 400 t) press from Umformtechnik Erfurt. The entire line, including the Schleicher control unit and ejection conveyors, is designed for an automated production process directly from coil and was consistently manufactured in 1992.

This press line is ideal for the serial production of passenger car wheel discs, as well as other stamped and formed parts from strip material up to 8 mm thick.

Used wheel disc production line with 400t Erfurt press (PEZZ400) and Schleicher coil line (up to 8mm). Complete stamping line from coil, YOM 1992.

Highlights of the Line

- **Complete System Solution:** A full production line from coil to the finished part.
- **Integrated Schleicher Feed Technology:** Consisting of a decoiler and straightening machine, perfectly matched.
- **Robust Erfurt Press:** An Umformtechnik Erfurt PEZZ400 press with 4,000 kN of ram force.
- **Uniform Year of Manufacture:** All main components are from the year 1992.
- **Peripherals Included:** Comes with a control unit, ejection conveyors, and workshop equipment.

Detailed Technical Specifications

Component	Manufacturer	Type / Model	YOM	Technical Data/Notes
Coil Unwinding Device	Schleicher	HF-180-650	1992	Max. load 7.5 t, strip width 100-600 mm, strip thickness 0.8-8.0 mm, S/N 4577/1115

Hydraulic Unit	Schleicher	HP1600	1992	Oil capacity approx. 120 L
Straightening Unit	Schleicher	RMSV 6-96/160-650	1992	Strip width 150-600 mm, strip thickness 0.8-8.0 mm, S/N 4583/1145
Press	Umformtechnik Erfurt	PEZZ400/2000	1992	Max. ram force 4,000 kN (approx. 400 t), ram stroke 250 mm, adjustable ram 160 mm, S/N 49425
Control Unit	Schleicher	-	1992	For controlling the coil line
Peripherals	Garant, et al.	Workbench, cabinet, belts	-	Workbench with 6 drawers, tool cabinet, ejection conveyor belt, ejection inclined conveyor belt

Please contact us for further technical details, documents or to arrange a viewing appointment.

Technical Data:

Technical Data:

Control:

[CNC](#)

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:







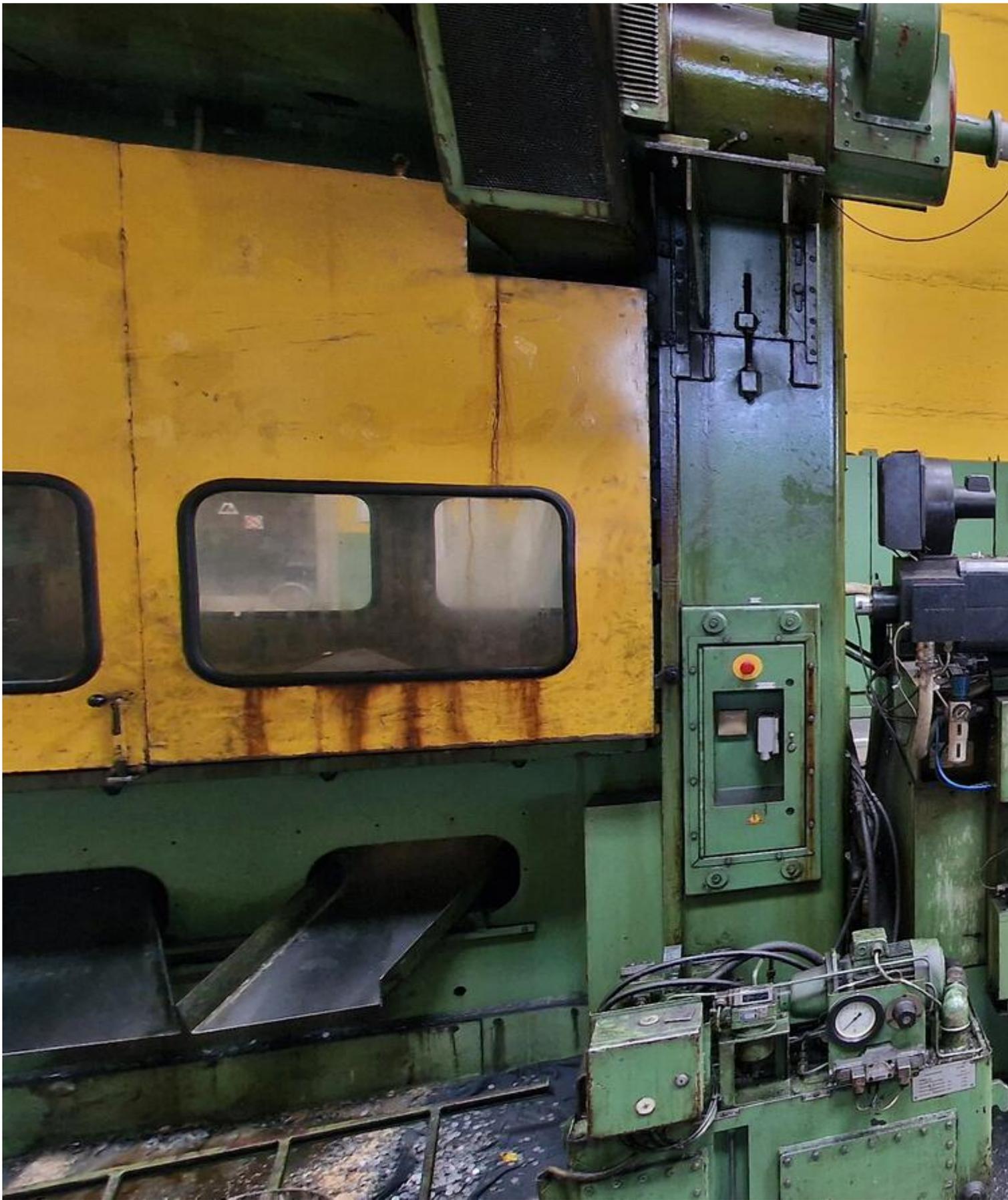


















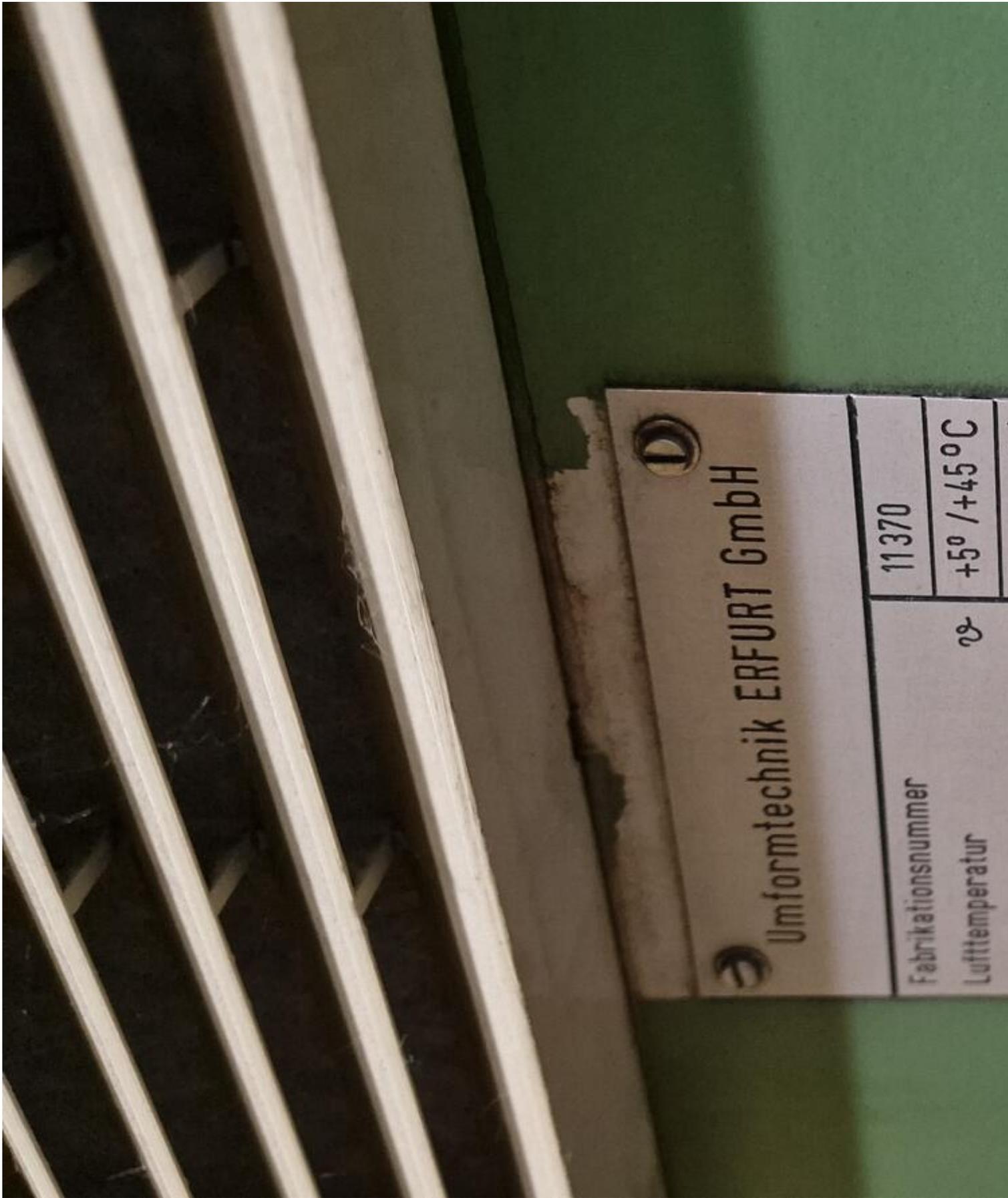
FORMTECHNIK ERFURT
 MASCHINE PEZZ 400/2000
 INV-NR 49425
 BAUJAHR 1992
 NACHLAUFWEG
 SICHERHEITSAUFZEIT 44 mm
 169 mm
 FÜR DIE EINHALTUNG DES
 SICHERHEITSABSTAND 270 mm
 DER BETREIBER
 VERANTWORTLICH

Umformtechnik ERFURT GmbH

Fabrikations-Nr / Baujahr	49425
Max. Kraft des Stoßels bei Abstand vor u. T.	4000
Hubzahl im Leerlauf	6,35
Hub des Stoßels	22 bis 56 mm
Verstellbarkeit des Stoßels	250
Schlüsselnummer ELN	160
	13221114

Die Überprüfung
 nach UVV
 GUSTRUBHANN
 A. G. GmbH
 DIN A4 PRESSTÄBE
 Bismarckstraße 28
 99114 Chemnitz
 TEL: 03731 20 000 000
 www.gustrubhann-pressen.de
 Kompetenz ist der Schlüssel
 zu erfolgreichem
 ZUMER
 10174
 10174
 10174





Umformtechnik ERFURT GmbH



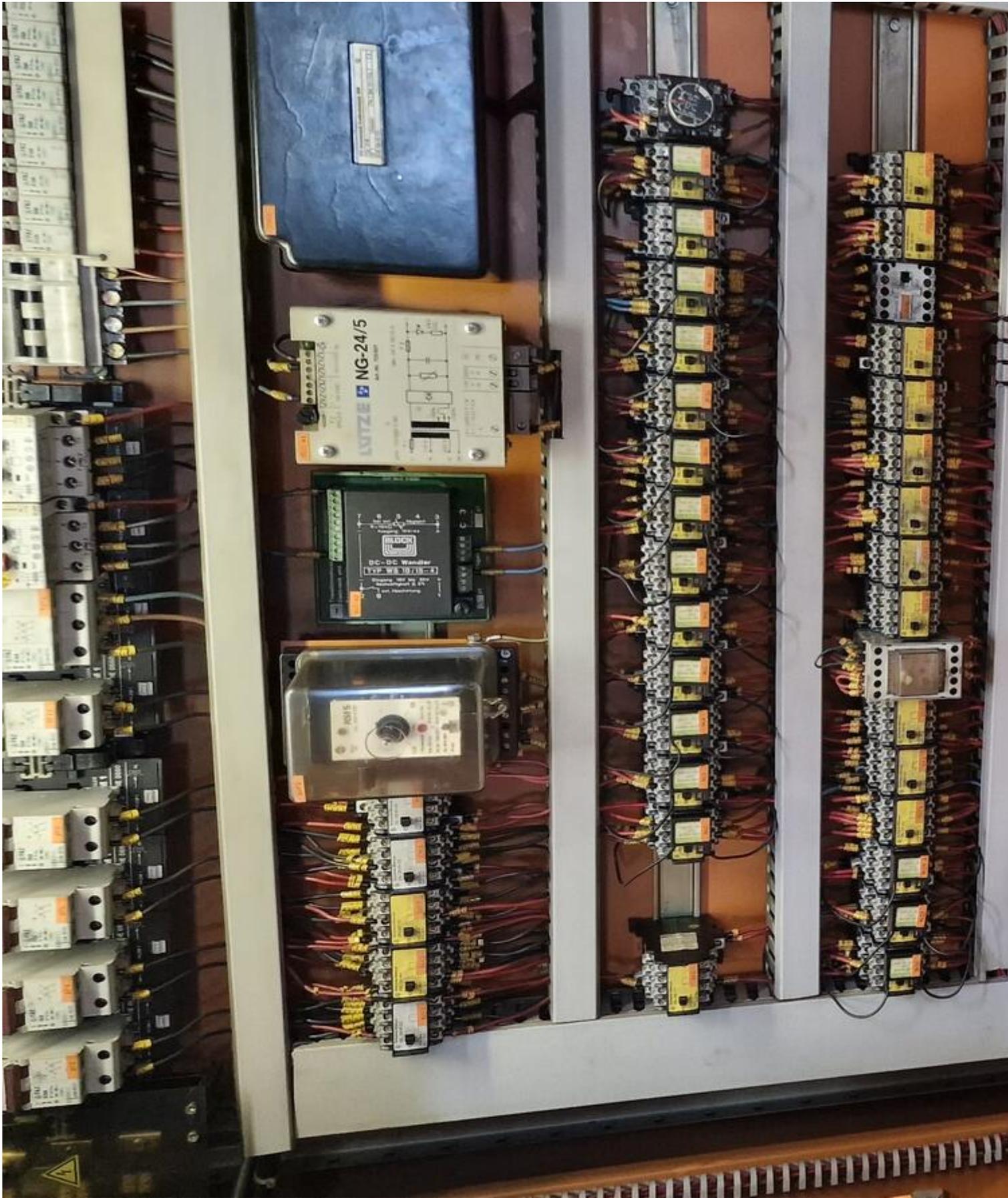
11370

+5° / +45° C

Fabrikationsnummer

Lufttemperatur













22

Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

Ref. No.:
1525-06240820

Overview and Technical Data:

Wheel Disc Production Line 2 with Erfurt 400t Press & Schleicher Coil Line

SCHULER



Year of Build:
Jan 1992

Description:

For sale is a complete and compact wheel disc production line. This facility consists of a fully integrated Schleicher coil line (decoiler and straightener) and a robust 4,000 kN (approx. 400 t) press from Umformtechnik Erfurt. The entire line, including the Schleicher control unit and ejection conveyors, is designed for an automated production process directly from coil and was consistently manufactured in 1992.

This press line is ideal for the serial production of passenger car wheel discs, as well as other stamped and formed parts from strip material up to 8 mm thick.

Used wheel disc production line with 400t Erfurt press (PEZZ400) and Schleicher coil line (up to 8mm). Complete stamping line from coil, YOM 1992.

Highlights of the Line

- **Complete System Solution:** A full production line from coil to the finished part.
- **Integrated Schleicher Feed Technology:** Consisting of a decoiler and straightening machine, perfectly matched.
- **Robust Erfurt Press:** An Umformtechnik Erfurt PEZZ400 press with 4,000 kN of ram force.
- **Uniform Year of Manufacture:** All main components are from the year 1992.

- **Peripherals Included:** Comes with a control unit, ejection conveyors, and workshop equipment.

Detailed Technical Specifications

Component	Manufacturer	Type / Model	YOM	Technical Data/Notes
Coil Unwinding Device	Schleicher	HF-180-650	1992	Max. load 7.5 t, strip width 100-600 mm, strip thickness 0.8-8.0 mm, S/N 4577/1115
Hydraulic Unit	Schleicher	HP1600	1992	Oil capacity approx. 120 L
Straightening Unit	Schleicher	RMSV 6-96/160-650	1992	Strip width 150-600 mm, strip thickness 0.8-8.0 mm, S/N 4583/1145
Press	Umformtechnik Erfurt	PEZZ400/2000	1992	Max. ram force 4,000 kN (approx. 400 t), ram stroke 250 mm, adjustable ram 160 mm, S/N 49425
Control Unit	Schleicher	-	1992	For controlling the coil line
Peripherals	Garant, et al.	Workbench, cabinet, belts	-	Workbench with 6 drawers, tool cabinet, ejection conveyor belt, ejection inclined conveyor belt

Please contact us for further technical details, documents or to arrange a viewing appointment.

Technical Data:

Technical Data:

Control:

[CNC](#)

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:

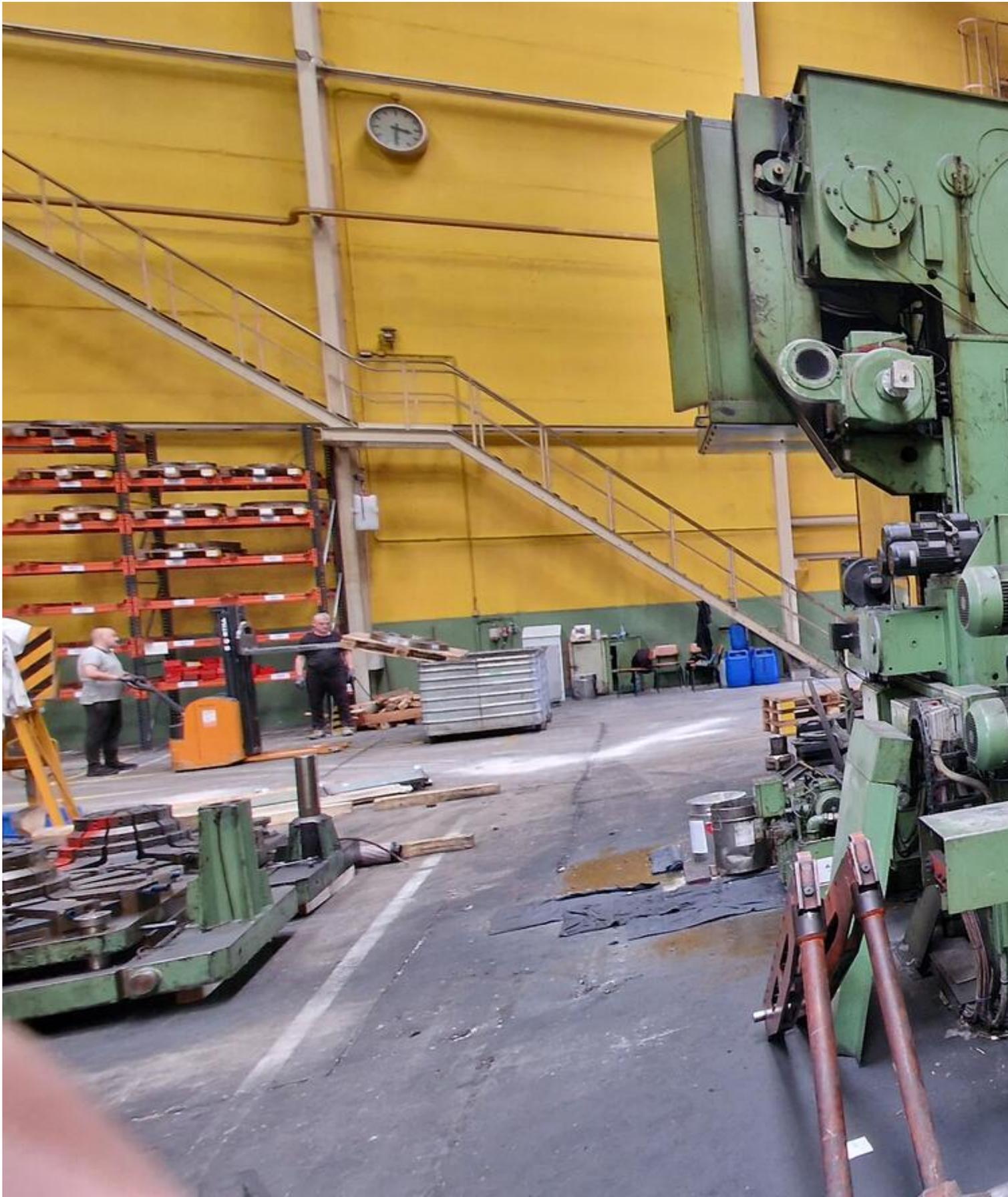
























FORMTECHNIK ERFURT

MASCHINE PEZZ 400/2000

INV-NR 49425

BAUJAHR 1992

NACHLAUFWEG

SICHERHEITSAUFZEIT 44 mm

169 mm

FÜR DIE EINHALTUNG DES SICHERHEITSABSTAND 270 mm

DER BETREIBER VERANTWORTLICH

Umformtechnik ERFURT GmbH

Fabrikations-Nr / Baujahr	49425
Max. Kraft des Stoßels bei Abstand vor u. T.	4000
Hubzahl im Leerlauf	6,35
Hub des Stoßels	22 bis 56 mm
Verstellbarkeit des Stoßels	250
Schlüsselnummer ELN	160
	13221114

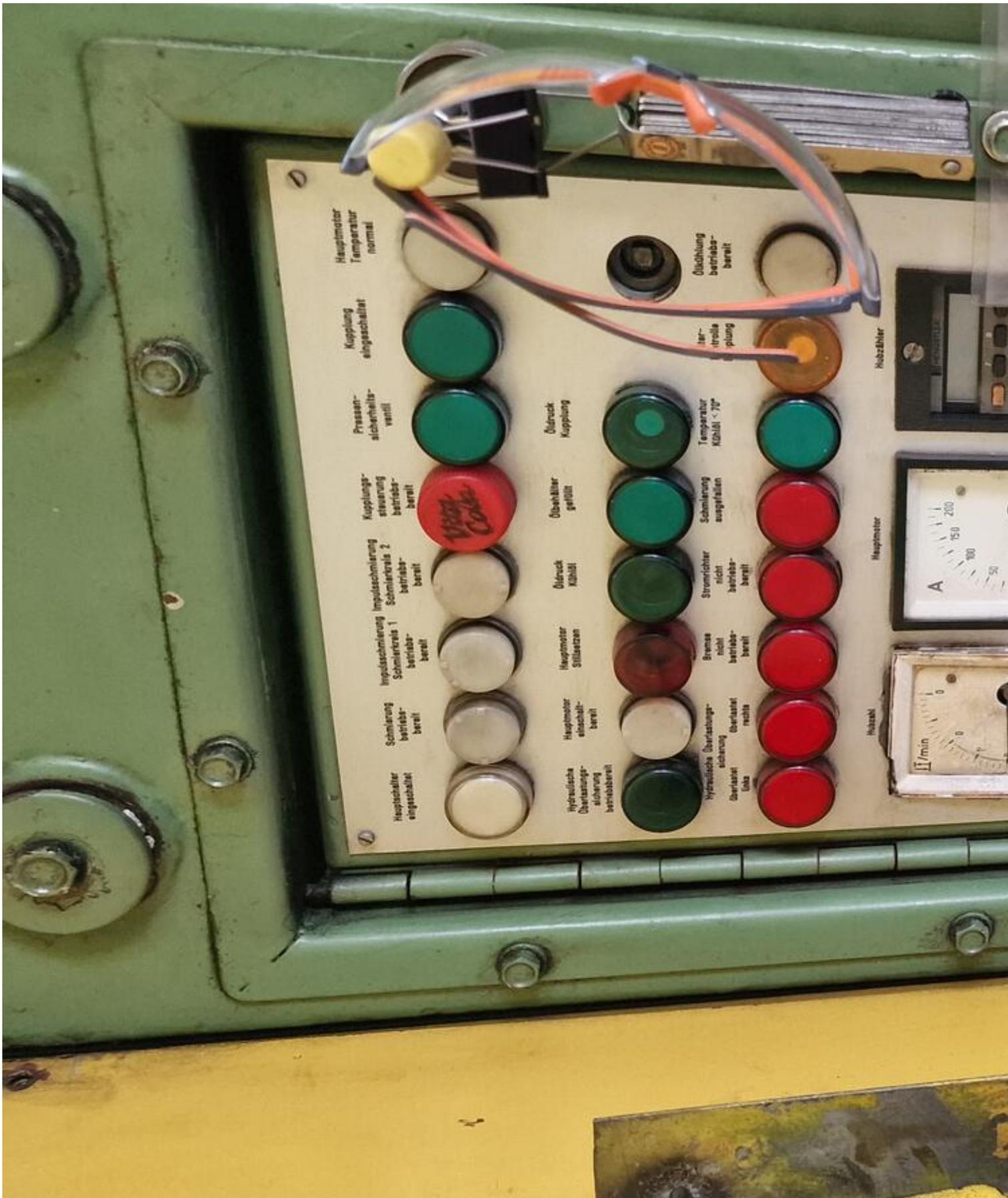
Die Überprüfung nach UVV

DRINGENDE VERANLASSUNG

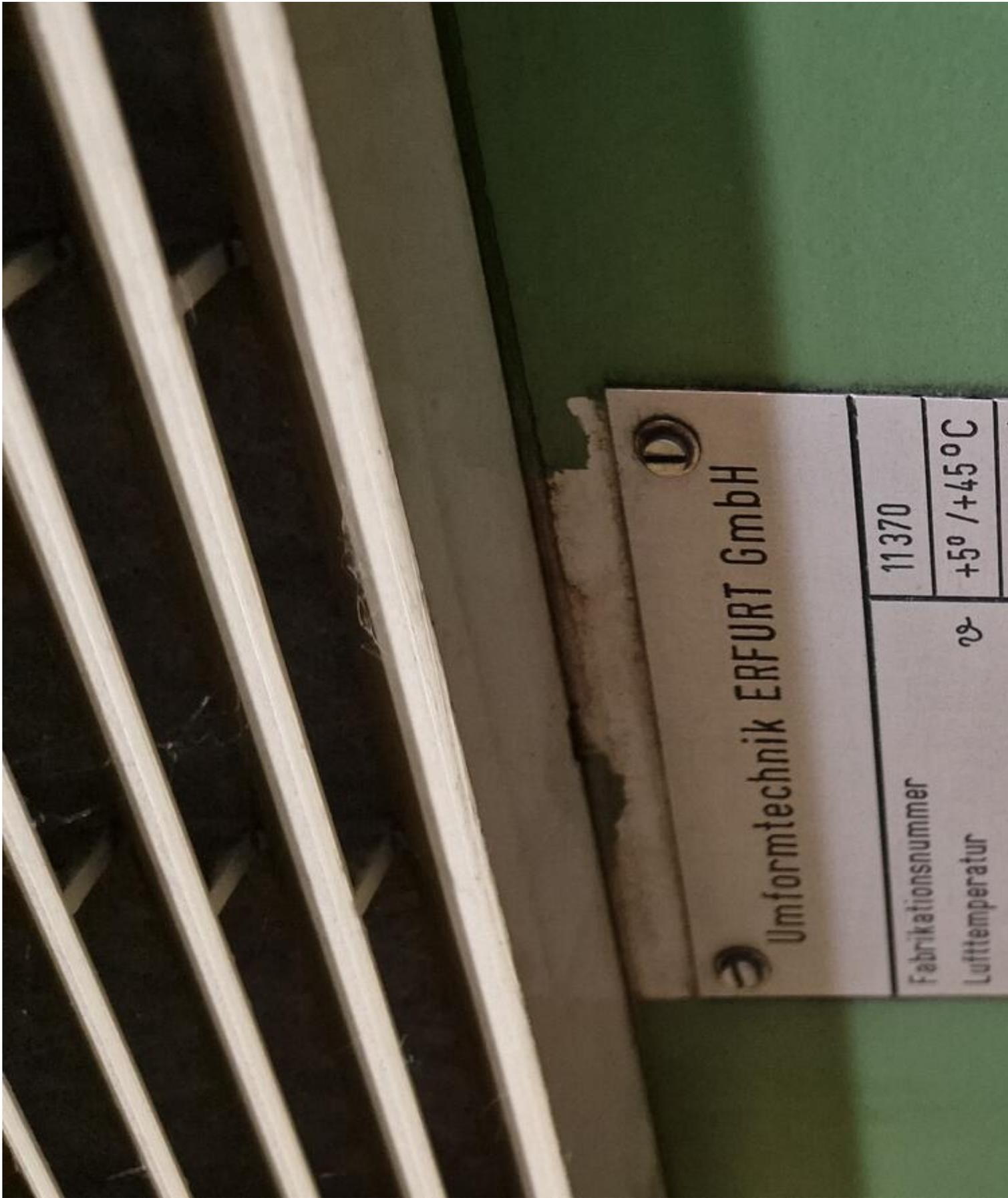
100% TÜV

GUSTRUBHANN
 A.G. GmbH
 DRINGENDE VERANLASSUNG
 Dring. Stößl 22
 09114 Chemnitz
 TEL: 0371 / 20 00 00
 www.dringende-veranlassung.de
 Kompetenz ist der Schlüssel zu unserem Erfolg

2018/04
 10174
 10174
 10174







Umformtechnik ERFURT GmbH



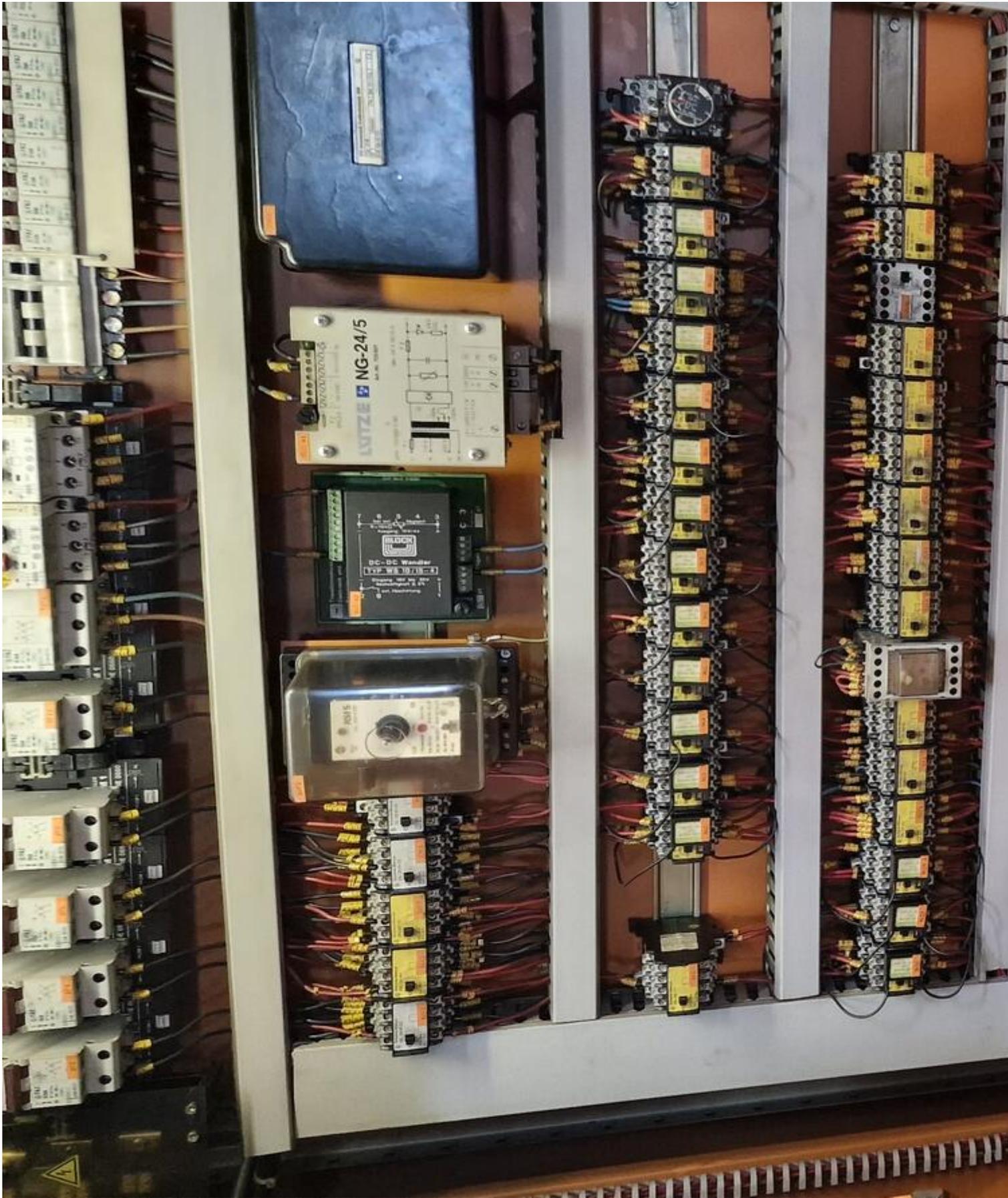
11370

+5° / +45° C

Fabrikationsnummer

Lufttemperatur













22

Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

Generated on 10.05.2026

© Copyright 2026 - [Asset-Trade](#)

Page