

Ref. No.:

1525-06240820

## Overview and Technical Data:

# Wheel Disc Production Line 2 with Erfurt 400t Press & Schleicher Coil Line

## SCHULER



Year of Build:

Jan 1992

## Description:

For sale is a complete and compact wheel disc production line. This facility consists of a fully integrated Schleicher coil line (decoiler and straightener) and a robust 4,000 kN (approx. 400 t) press from Umformtechnik Erfurt. The entire line, including the Schleicher control unit and ejection conveyors, is designed for an automated production process directly from coil and was consistently manufactured in 1992.

This press line is ideal for the serial production of passenger car wheel discs, as well as other stamped and formed parts from strip material up to 8 mm thick.

**Used wheel disc production line with 400t Erfurt press (PEZZ400) and Schleicher coil line (up to 8mm). Complete stamping line from coil, YOM 1992.**

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## Highlights of the Line

- **Complete System Solution:** A full production line from coil to the finished part.
- **Integrated Schleicher Feed Technology:** Consisting of a decoiler and straightening machine, perfectly matched.
- **Robust Erfurt Press:** An Umformtechnik Erfurt PEZZ400 press with 4,000 kN of ram force.
- **Uniform Year of Manufacture:** All main components are from the year 1992.
- **Peripherals Included:** Comes with a control unit, ejection conveyors, and workshop equipment.

## Detailed Technical Specifications

Component	Manufacturer	Type / Model	YOM	Technical Data/Notes
Coil Unwinding Device	Schleicher	HF-180-650	1992	Max. load 7.5 t, strip width 100-600 mm, strip thickness 0.8-8.0 mm, S/N 4577/1115

<b>Hydraulic Unit</b>	Schleicher	HP1600	1992	Oil capacity approx. 120 L
<b>Straightening Unit</b>	Schleicher	RMSV 6-96/160-650	1992	Strip width 150-600 mm, strip thickness 0.8-8.0 mm, S/N 4583/1145
<b>Press</b>	Umformtechnik Erfurt	PEZZ400/2000	1992	<b>Max. ram force 4,000 kN (approx. 400 t),</b> ram stroke 250 mm, adjustable ram 160 mm, S/N 49425
<b>Control Unit</b>	Schleicher	-	1992	For controlling the coil line
<b>Peripherals</b>	Garant, et al.	Workbench, cabinet, belts	-	Workbench with 6 drawers, tool cabinet, ejection conveyor belt, ejection inclined conveyor belt

**Please contact us for further technical details, documents or to arrange a viewing appointment.**

## **Technical Data:**

### **Technical Data:**

Control:

[CNC](#)

### **Buyer Information:**

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

### **Images:**







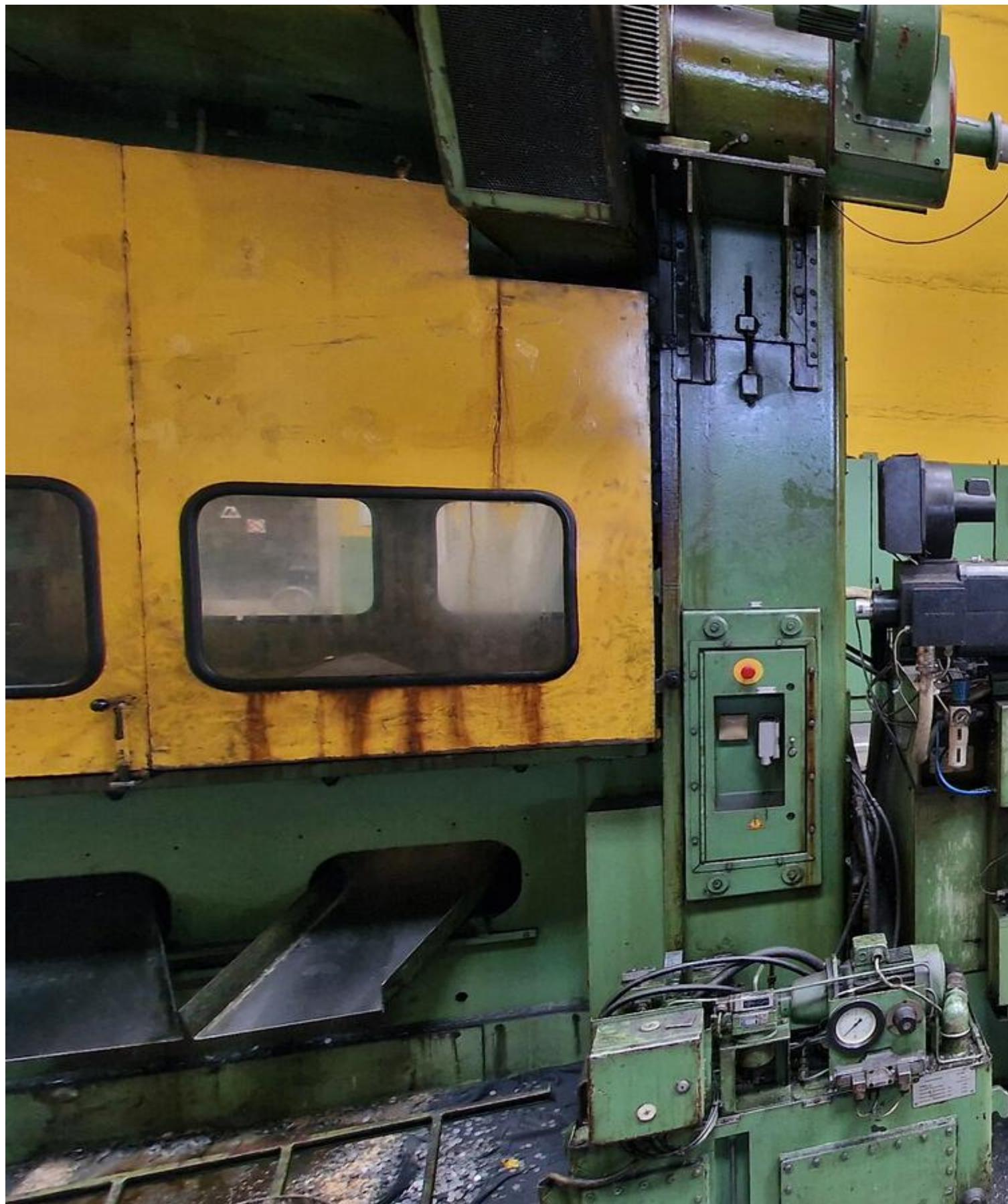






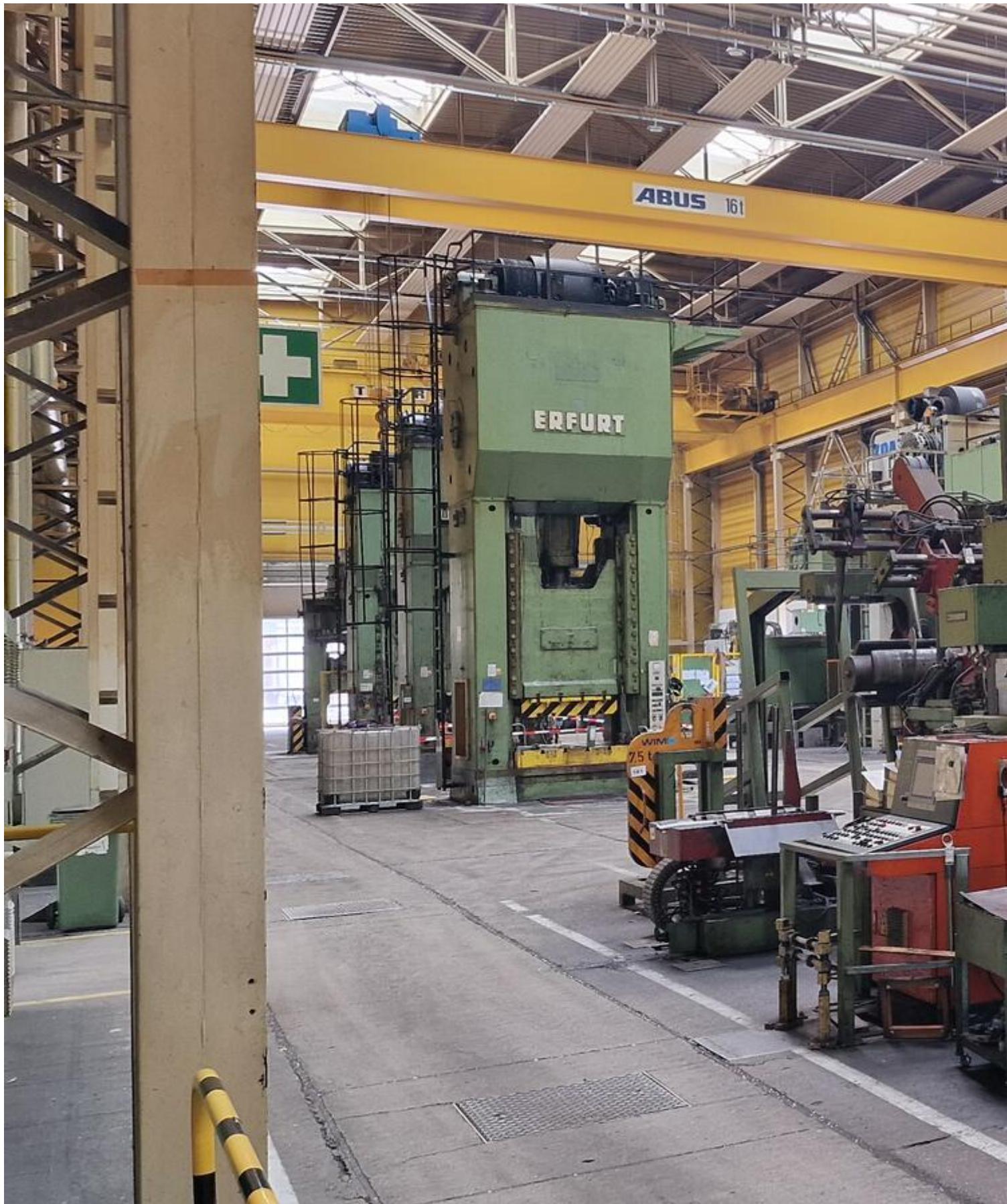












FORMTECHNIK ERFURT  
MASCHINE PEZZ  
INV.-NR. 4001/2000  
BAUJAHR 1992  
NACHLAUFWEG 1992  
SICHERHAFTZEIT 44 mm  
FÜR DIE SICHERHEITSABSTAND 169 mm  
SICHERHEITSAHNTUNG 270 mm  
DER BETREIBER DES  
VERANTWORTLICH

Umformtechnik ERFURT GmbH  
Fabrikat

. սինհ  
Fabrikat:

Max. Kraft des Stößels

Hubzahl vor u. T.	4000	
Hubzahl im Leerlauf	6,35	
Hub des Stoßels	22 bis 56 mm	
Verstellbarkeit des Stoßels	250	
Schlüsselnummer ELN	160	

Hauptmotor Kupplung eingeschaltet	Kupplung eingeschaltet	Hauptmotor Temperatur normal
Schaltung bereit bereit	Kupplungs- steuerung bereit bereit	Prassan- sicherheit vorn
Impulsausmehrung Schaltkreis 1 bereit bereit	Impulsausmehrung Schaltkreis 2 bereit bereit	Überdruck Kupplung
Hauptmotor stillsetzen	Überdruck Kühl	Überdruck Kupplung
Hauptmotor abtrennen	Stromrichter nicht bereit bereit	Temperatur Kühl < 70°
Hydraulische Durchströmung bereit bereit	Bremsen nicht bereit bereit	Schaltung ausgleichen
Hydraulische Durchströmung bereit bereit	Überdruck bereit rechts	Stromrichter nicht bereit bereit
		Überdruck bereit bereit

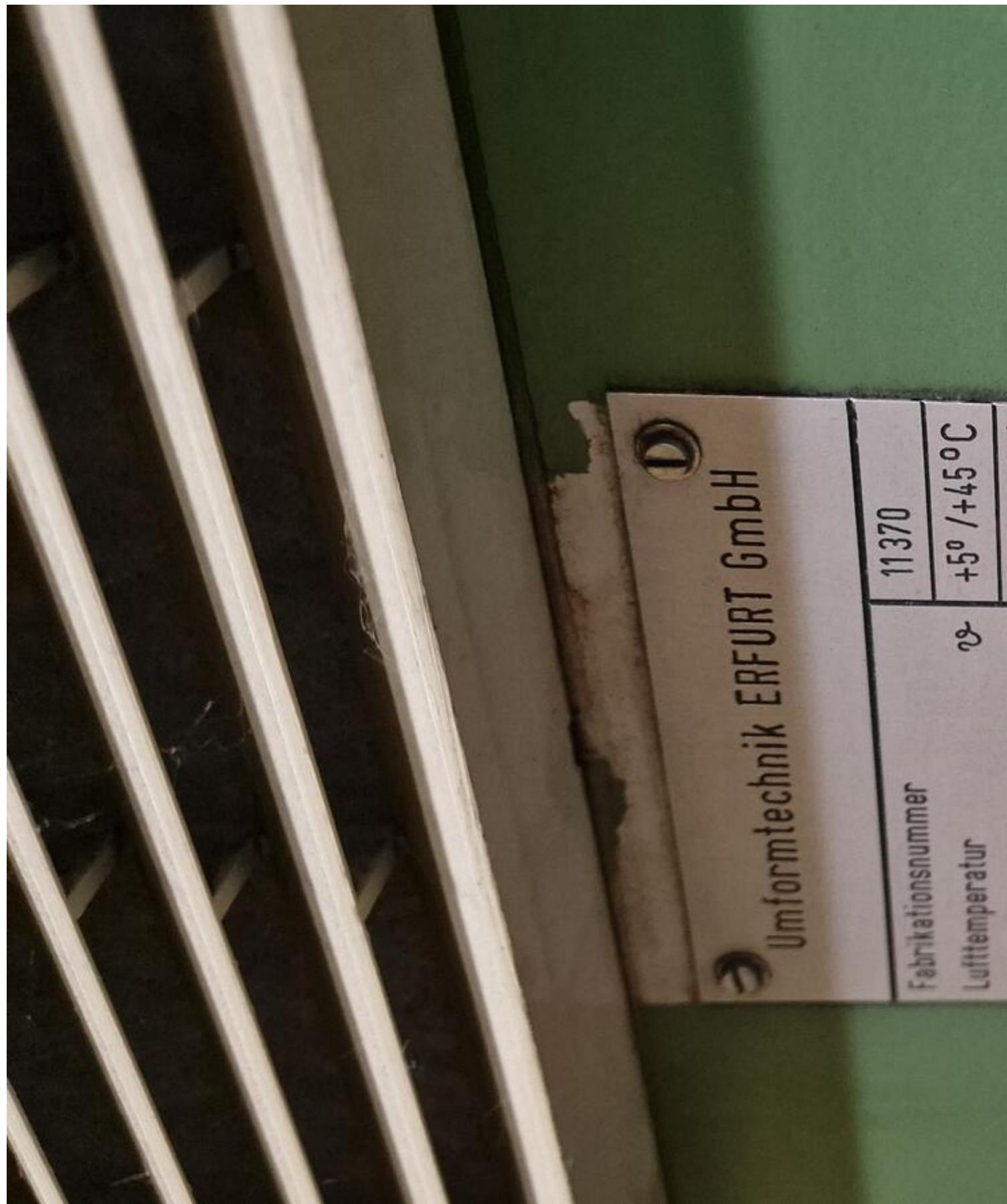
Hubzähler

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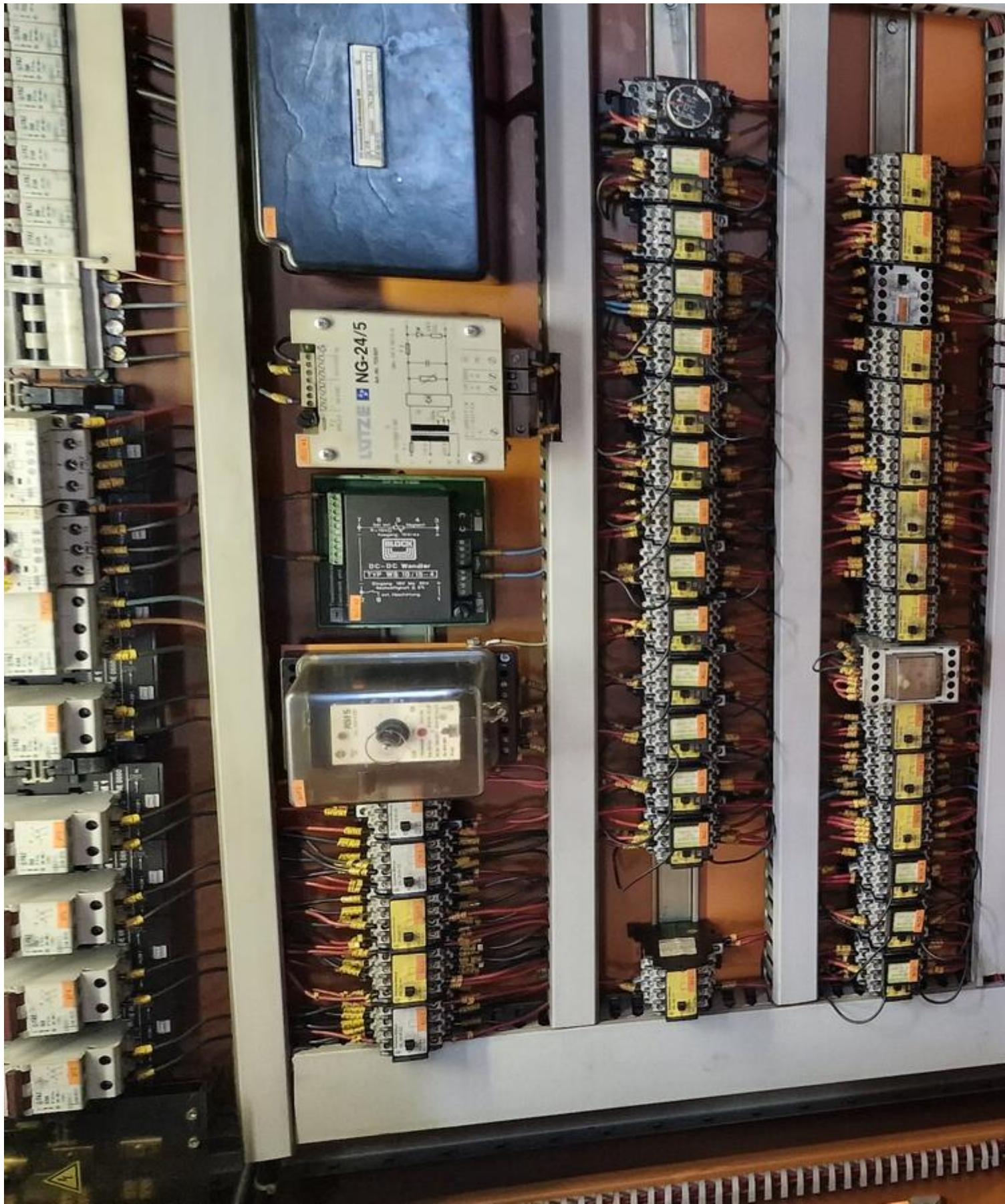
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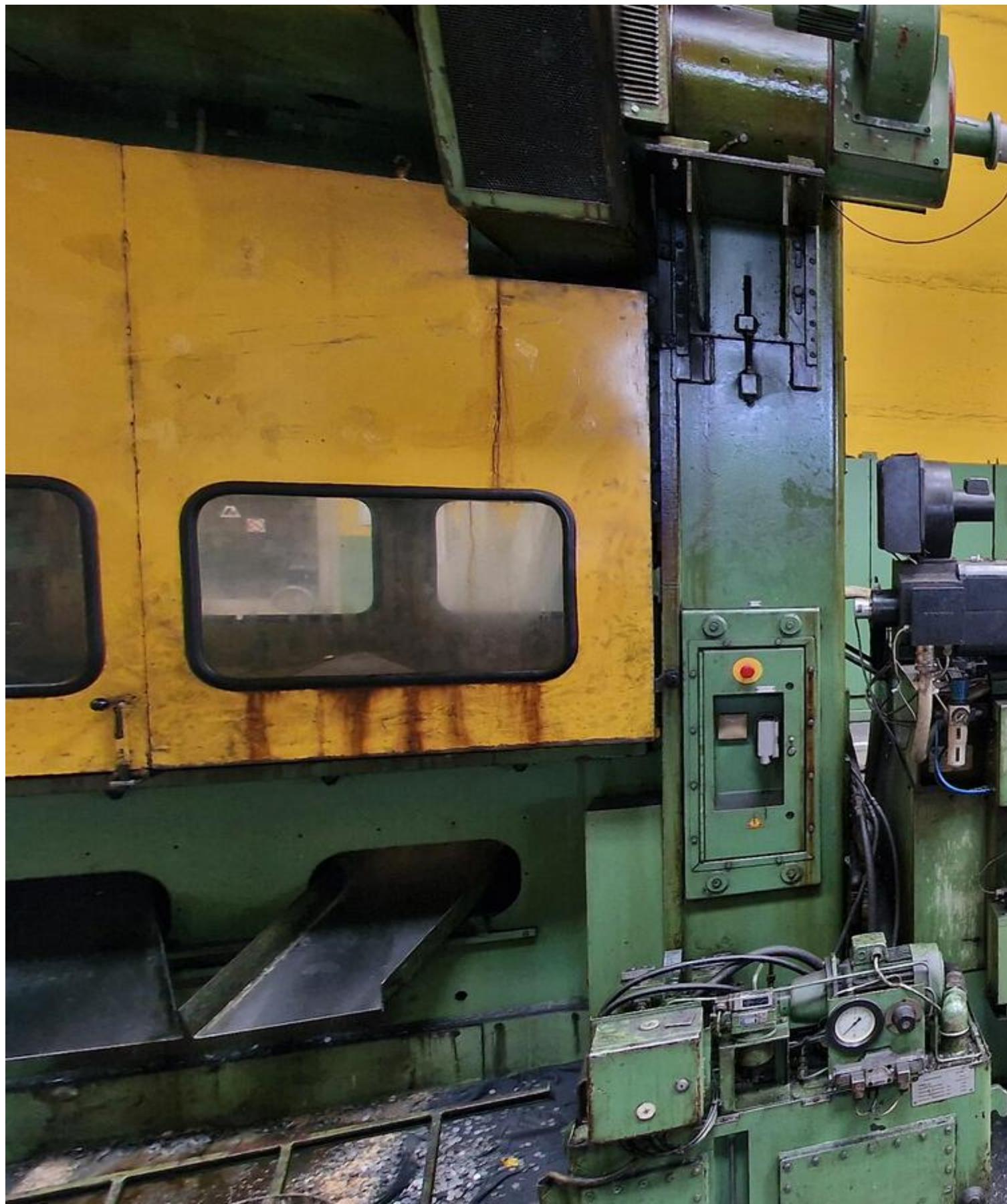








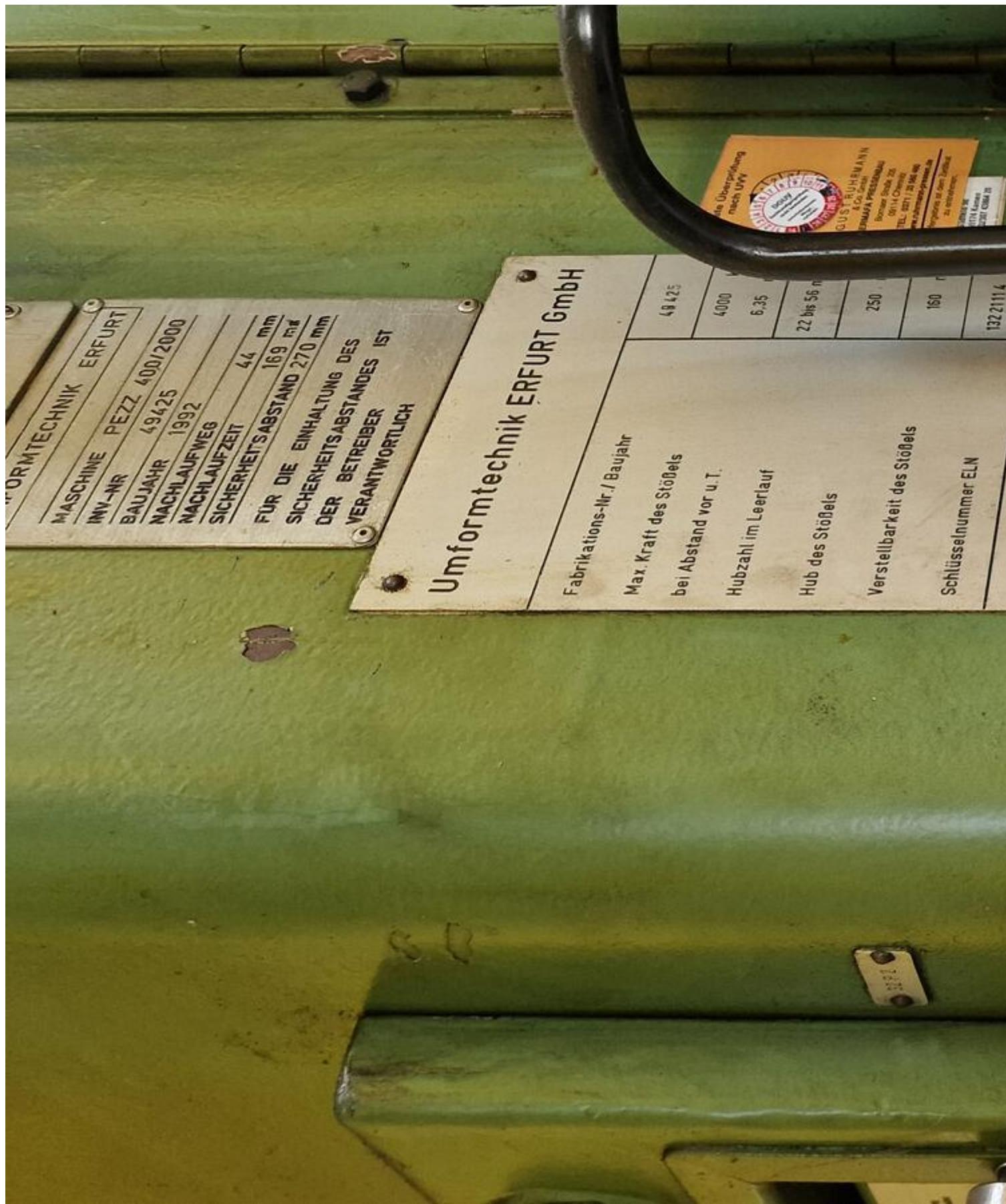












Hauptmotor Kupplung eingeschaltet	Kupplung eingeschaltet	Hauptmotor Temperatur normal
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Impulsausmehrung Schaltkreis 1 bereit bereit	Impulsausmehrung Schaltkreis 2 bereit bereit	Überdruck Kupplung
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Hydraulische Durchströmung bereit bereit	Überdruck bereit rechts	Überdruck bereit bereit

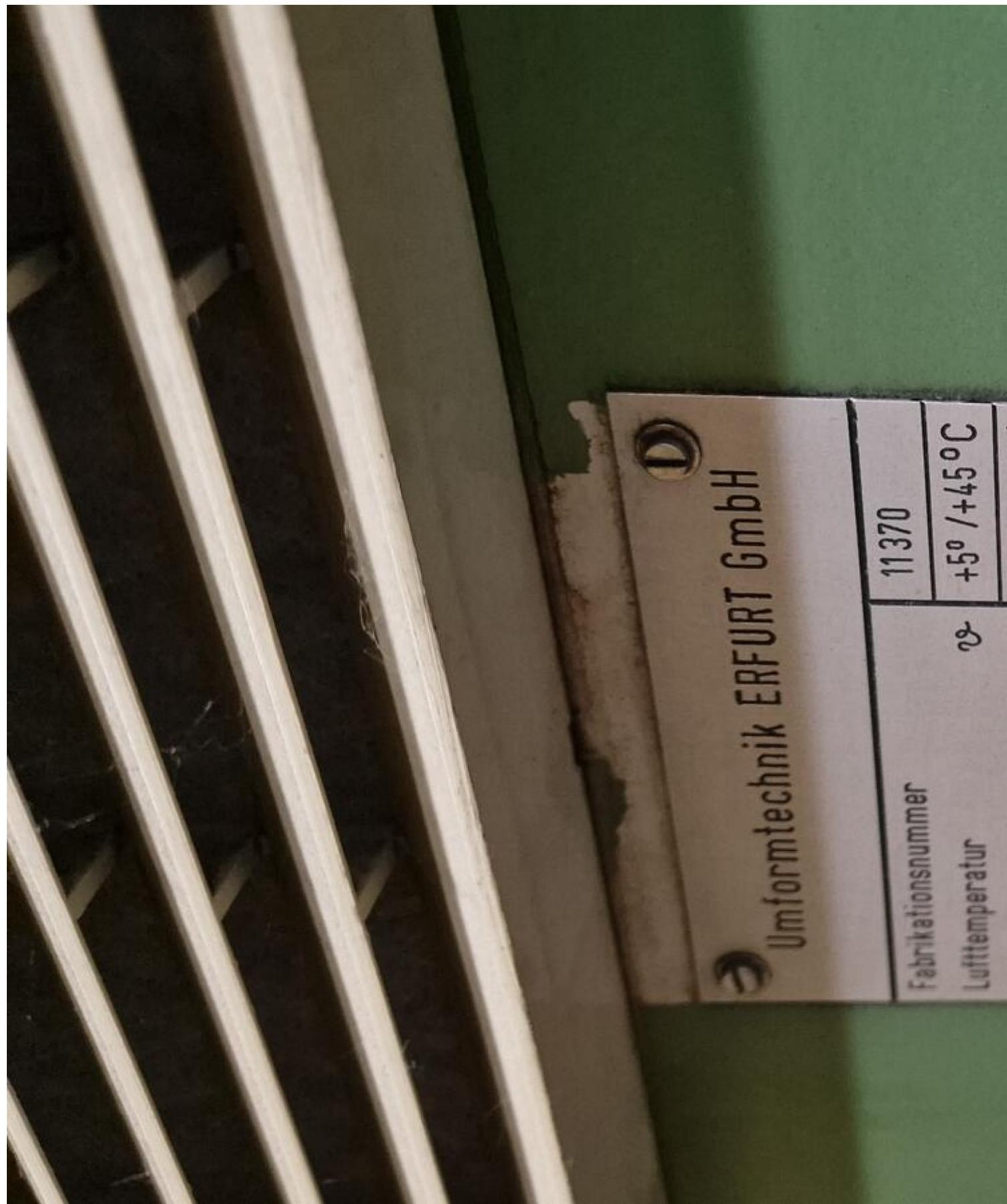
Hauptmotor

Hauptmotor

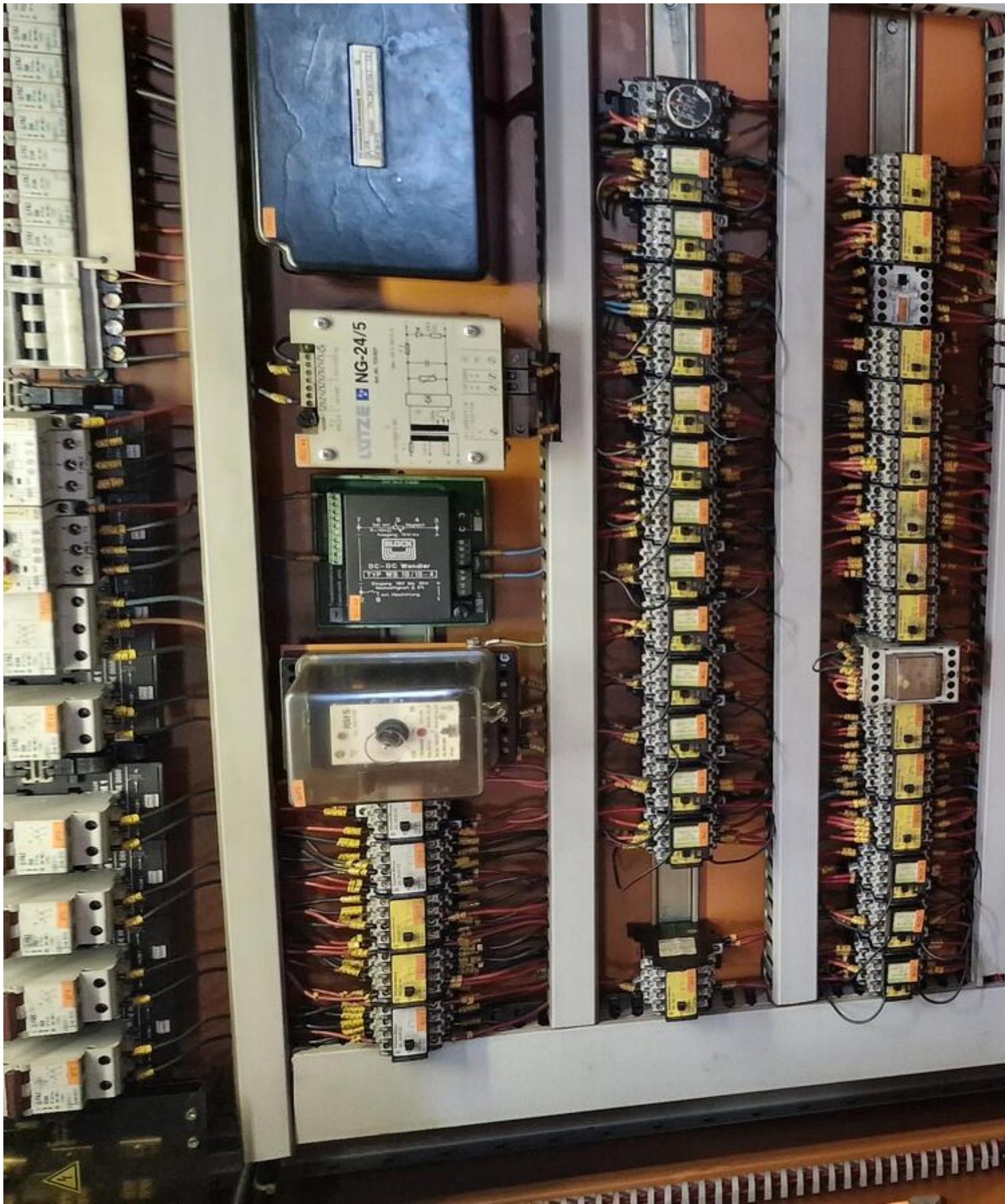
Hauptmotor

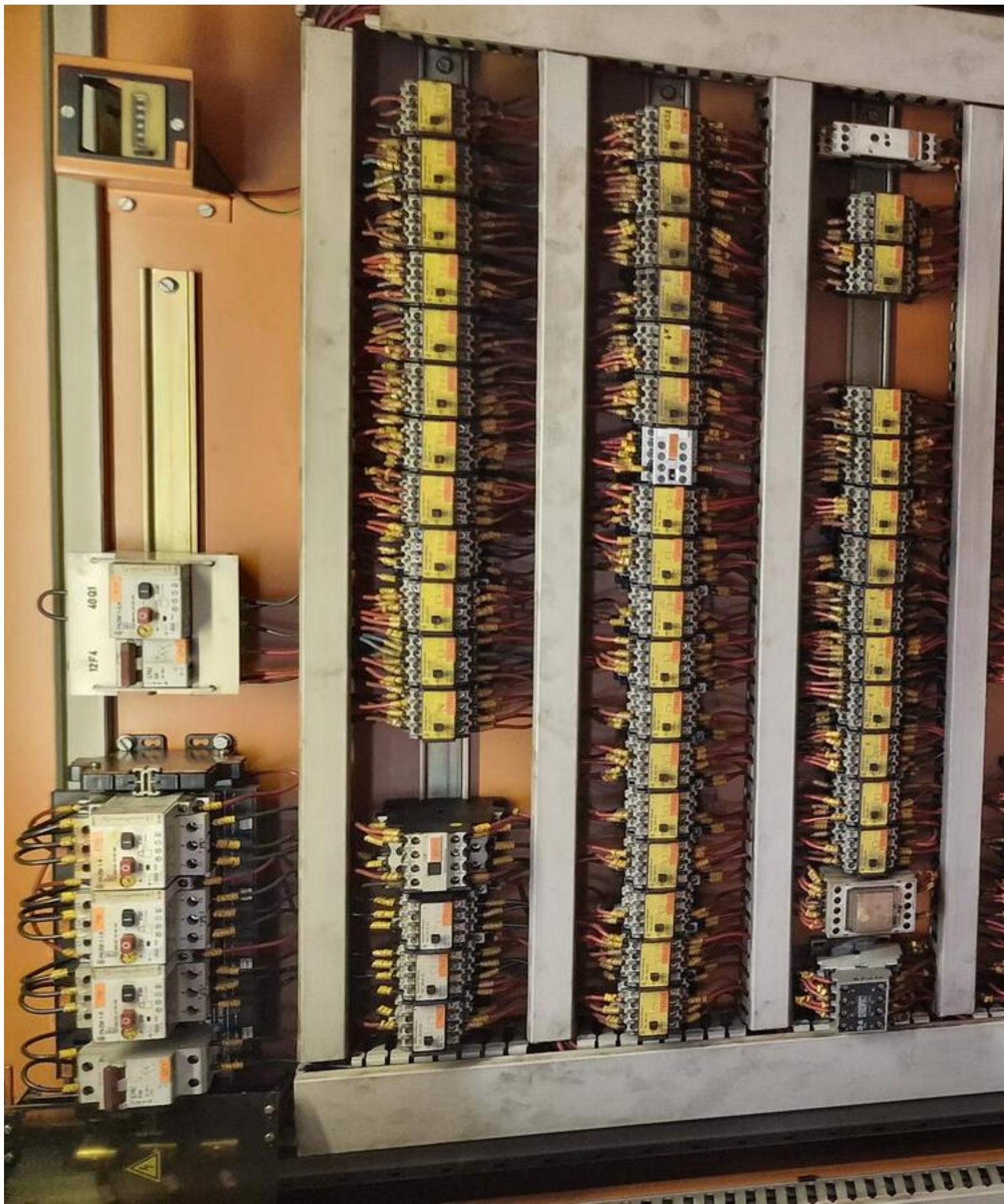




















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Generated on 16.02.2026

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