



Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 1525-06240810

Overview and Technical Data:

**Used Wheel Disc Production Line with
Schirmer + Plate 16 MN Press & Schleicher Coil
Line**

NOT DEFINED



Multiple Makes or Not Defined

Year of Build: Jan 2000



Description:

For sale is a powerful production line for manufacturing wheel discs directly from coil. The heart of the system is a robust 16 MN (approx. 1600 tons) drawing and stamping press from Schirmer + Plate, fed by a modern Schleicher coil line (YOM 2000) designed for heavy coils up to 10 tons and material thickness up to 16 mm. A Kuka 6-axis robot automates parts handling, ensuring an efficient production flow.

This complete line is the ideal solution for the serial production of truck or car wheel discs and other stamped or formed parts that require high pressing force and material thickness.

Buy a used wheel disc production line. Complete system with a 16 MN Schirmer + Plate press, Schleicher coil line (up to 16mm), and a Kuka robot.

Highlights of the Line

- **High Pressing Force:** A massive **Schirmer + Plate** drawing and stamping press with 16 MN (approx. 1,600 t).
- **Heavy-Duty Coil Line:** **Schleicher** decoiler and straightener (YOM 2000) for strip widths up to 650 mm and thickness up to 16 mm.
- **Automated Handling:** A **Kuka KR150-2 2000** industrial robot (YOM 2005) is integrated into the process.
- **Complete Solution:** A full line from decoiling to the output station, including conveyors and workshop equipment.

Detailed Technical Specifications:

| Component | Manufacturer | Type/Description | YOM | Technical Data/Notes |
|----------------------|--------------|---------------------|------|--|
| Coil Decoiler | Schleicher | HES-15-0850 | 2000 | Max. coil weight: 10,000 kg, strip width: 120-650 mm, coil Ø: 1200-2000 mm |
| Hydraulic Power Unit | Schnupp | - | - | Capacity approx. 400 L of oil |
| Straightening Unit | Schleicher | RSF-08-1277160-0650 | 2000 | Strip width: 120-650 mm, strip thickness: 5.0 - 16.0 mm |



| Component | Manufacturer | Type/Description | YOM | Technical Data/Notes |
|--------------------------|------------------|------------------------------|------|---|
| Drawing & Stamping Press | Schirmer + Plate | R60HP1600 | 1979 | Pressing force: 16 MN (approx. 1,600 t), operating pressure: 250 bar, stroke: 750 mm, table: 1600x1350 mm, installation height: 1150 mm |
| Inclined Conveyor | Mayfran | - | - | Length approx. 4,000 mm |
| Industrial Robot | Kuka | KR150-2 2000 | 2005 | 6-axis, S/N 901287, own weight 1,267 kg |
| Peripherals | Garant, et al. | Output station, control unit | - | Incl. workbench with 6 drawers, tool cabinet |

Für weitere technische Details, Unterlagen oder zur Vereinbarung eines Besichtigungstermins nehmen Sie bitte Kontakt mit uns auf.



Technical Data:

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Control: CNC

Buyer Information:

Condition: Very good condition

Available: Reserved

Sold as:

EXW (Ex Works - Incoterm)

VAT: 19 %

Buyers Premium: 18 %

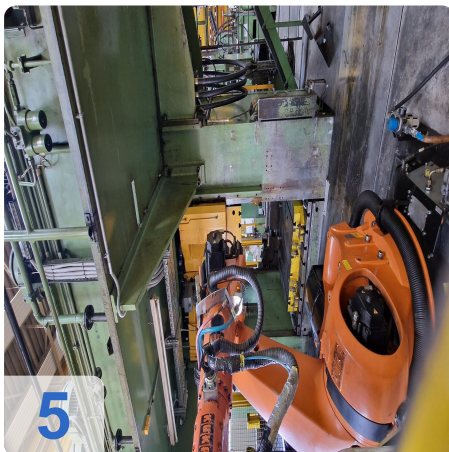
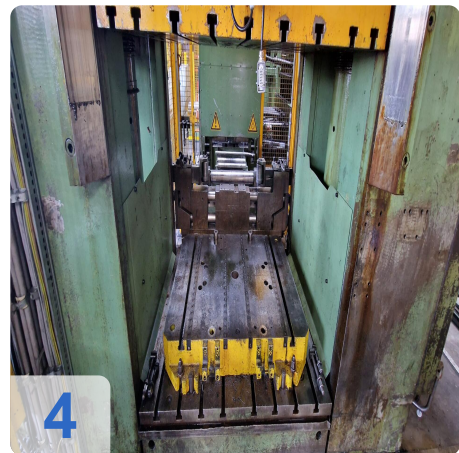
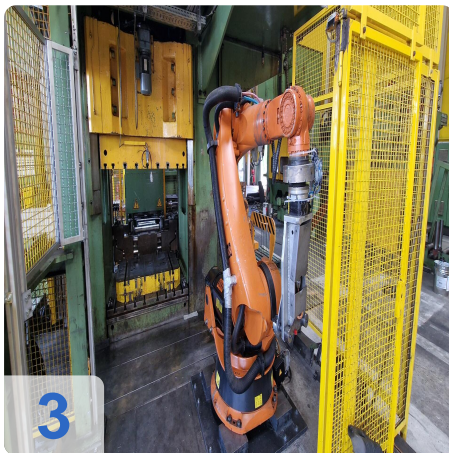
Location: Germany



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Images:

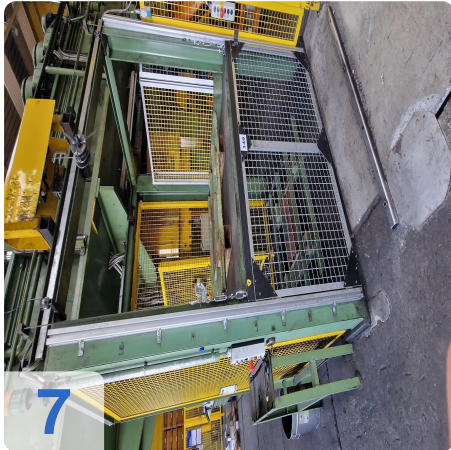




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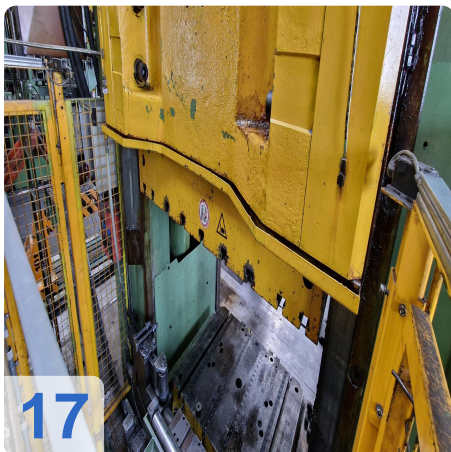




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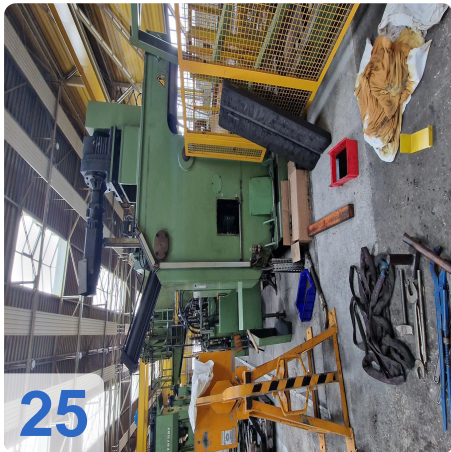
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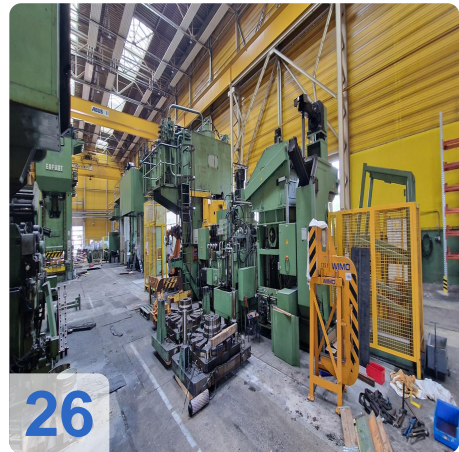
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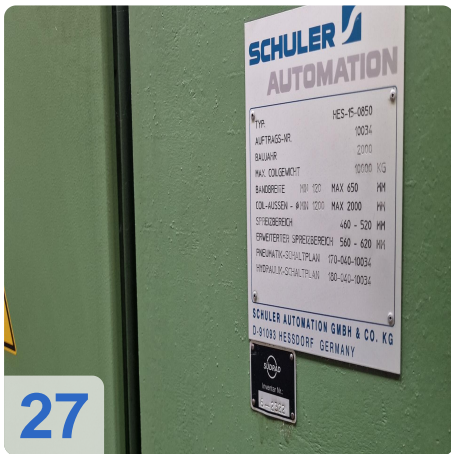
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Video:





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**Assessment and Sale of Used Assets world
wide**

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