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Ref. No.:
1501-01101120

Overview and Technical Data:

Used Grob G 350 universal machining center

GROB



Year of Build:
Jan 2012

Description:

Used GROB G 350 universal machining center – precision and performance combined

Discover the used Grob G 350 CNC machining center, equipped with the latest SIEMENS SINUMERIK 840D sl M Dynamics control. With 61,900 operating hours, this used high-precision machining center offers a first-class solution for your manufacturing needs.

- CNC control: SIEMENS SINUMERIK 840D sl MDynamics
- Operating hours: 61,900

Technical data of the Grob G 350:

- Travels:
 - X/Y/Z axis: 600x770x805 mm
 - Rotary table (B' axis)

- Z-axis feed drive
 - X/Y/Z speeds: 70/45/90m/min
 - Positioning accuracy X/Y/Z: 0.006 mm
 - Spindle:
 - Motor spindle: 16,000 min-1, 160/223 Nm, 25/35 kW,
 - Cooling system for the spindle
 - Tool:
 - Single disk magazine HSK-A 63 with 34 tool positions
 - Additional tool magazine TM99 with 99 tools (HSK-A 63)
 - Chip-to-chip time: 2.7s
 - Tool length: 365 mm
 - Pallet changing system
 - Automatic 2-way pallet changer with setup station
 - Pallet 400 x 400 mm with grid drilling pattern
 - a zero-point clamping system on the rotary table (B-axis)
 - Rotary distributor in the rotary table (B-axis)
 - an additional hydraulic system for pallet clamping
 - Table diameter: 570mm
 - Table load: 340 kg
 - Infrared measuring probe
 - Renishaw
 - Flushing gun & Blow gun
 - Decentralized work area extraction, 600 m3/h
 - Remote machine diagnostics
-

This GROB universal machining center is an ideal choice for companies looking to purchase a universal machining center to achieve the highest precision and efficiency in manufacturing. Trust Industrie Maschinenhandel Deutschland to purchase high-quality used machines like this one.

1. Precision lathes used for demanding applications in the automotive, mechanical engineering and aerospace industries.
2. Cost efficiency: Significantly cheaper than buying new machines.
3. Availability: Ready for inspection and delivery - ideal if you want to buy a CNC lathe quickly.
4. Trust: From the stock of a leading manufacturer, known for quality and reliability

Ideal for:

- Automotive industry
- Heavy industry
- Aerospace
- General industrial applications

Rely on an experienced partner in the industrial CNC machine trade to purchase this high-quality lathe. Benefit from tested quality and first-class performance with a used lathe Germany! Contact us now for more information or to arrange a viewing appointment.

Technical Data:

Technical Data:

Control:

[SINUMERIK 840D](#)

Machine Hours:

61.900 hrs.

Spindle Speed:

16.000 rpm

Tool Holder:

[HSK-A63](#)

Tool Capacity:

99 x

Travels:

X-Axis:

600 mm

Y-Axis:

855mm

Z-Axis:

750 mm

Dimensions and Weight:

Height:

3.200 mm

Width:

6.150 mm

Length:

3.300 mm

Weight:

20.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:



109

GROB

aufgenommen
21.12.22
Mitarbeiter: 13219930
Produktions-Nr.: 315
Produktions-Nr.: 15 2.0







TM 99

GROB

aufgenommen
31.12.22
43284130
395 Stück
UK MS



GROB

TM 99

TM99-44

Stellplatz
Adapterpalette
Grob

TPM-Label BAZ 703

TPM-Label BAZ 703



Bitte nicht
berühren



GROB-SERVICE-HOTLINE für
Schnelle Unterstützung +49 (0)261 996-8000

White paper with a red pushpin on the wall.

SIEMENS SINUMERIK control panel with a color touchscreen. The screen displays a G-code program for a GROB machine. The data shown on the screen is as follows:

Axis	Value	Unit
+X	4.451	mm
Y	47.500	mm
Z	7.500	mm
S	100.000	rpm
F	800.000	mm/min
S1	4000	rpm

The screen also shows program coordinates: X: 6.437, Y: 0.000, Z: 0.000. Below the screen is a numeric keypad and function keys.

SIEMENS SINUMERIK control panel featuring a full QWERTY keyboard, a red emergency stop button, and various function keys. Below the keyboard are two rotary dials and several indicator lights. At the bottom, there are three status lights (red, white, grey) and two potentiometers.



Small informational sign on the wall.



STOP

WWW.VOZELN.DE

TechnPro Applikation

Kanal 1 **Automatic** **Active** TwinCAT PLC RUN RUN
06.01.2025 04:57:24

(21) Auftrag: Werkzeug ins G-Magazin ablegen aktiv!

W Axes	Istposition	Schleppabstand
X	mm -819.200	0.000
Y	mm 1003.701	-0.001

Override: F 0% 100% 100%

Vorschub m/min
Ist: 0.02 105.00

Technologieseiten
M M54
G G1 G17 G40 G52 G53 G90 G150 G12
S
T 0
H

Aktives Programm: C:\TM\NcProg\TM.nc
Programm: C:\TM\NcProg\TM.nc

N4090: #WAIT FOR V.E.ToolPresentMagazine1 == FALSE: Pbx_Switch
Magazine 1 (dik)
N4100: X=V.P.ChangePosMagazine1[0] Y=V.P.ChangePosMagazine1[1]
N4110: M54_magazine1_actuator_return
N4120: M51_tool_seat_undlamp
N4130: M71_change_tool_data_from_tool_seat_unit_to_magazine
N4140: M56_tool_seat_unit_return
N4150: #IF V.E.FollowUpOrder == TRUE

Admin account: Level Administrator (Deutsch)

F1 F2 F3 F4 F5 F6 F7 F8 F9 F10 F11 F12

Betriebsart Start Stopp Reset Störung löschen Maschine Einricht. Bilder Vor-besetzun gen Zurück

BECKHOFF

Emergency stop and alarm controls:

- Emergency stop button (red)
- ALARM CANCEL button
- Keyed lock (2)

NOT - HALT

Emergency stop button (red)



TM 99

GROB

TM99-44

Mechanische Bearbeitung
Stellplatz
Adapterpalette
Grob



Three small circular indicator lights or buttons.



Bitte immer
durchschlagen







Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

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Technical Data:

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Control:

[SINUMERIK 840D](#)

Machine Hours:

61.900 hrs.

Spindle Speed:

16.000 rpm

Tool Holder:

[HSK-A63](#)

Tool Capacity:
99 x

Travels:

X-Axis:
600 mm
Y-Axis:
855mm
Z-Axis:
750 mm

Dimensions and Weight:

Height:
3.200 mm
Width:
6.150 mm
Length:
3.300 mm
Weight:
20.000 kg

Buyer Information:

Condition:
[Very good condition](#)
Availability:
[Sold](#)
Sold as:
[EXW \(Ex Works - Incoterm\)](#)
VAT:
[19 %](#)
Buyers Premium:
[18 %](#)
Location:
Germany

Images:



109

GROB

aufgenommen
21.12.22
Mitarbeiter: 13219930
Anzahl der Bauteile: 375
Produktions Nr. 15. 2.0







TM 99

GROB

aufgenommen
31.12.22
43284130
395 Stück
UK MS SdL



GROB

TM 99

TM99-44

Stellplatz
Adapterpalette
Grob

TPM-Label BAZ 703

TPM-Label BAZ 703



Bitte nicht
betreten!



GROB-SERVICE-HOTLINE für
Schnelle Unterstützung +49 (0261) 996-8000

Handwritten document pinned to the wall with a red pushpin.

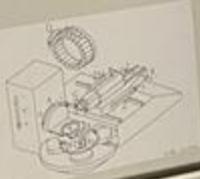
SIEMENS SINUMERIK control panel with a color touchscreen. The screen displays a G-code program for a GROB machine. The main display area shows:

+	X	4.451	6.437	T	5300
	Y	47.500	0.000		1220.814
	Z	7.500	0.000	F	800.000
	S	100.000	0.000	S1	4000
		0.000	0.000		100%

Below the main display, a list of G-code lines is visible:

```
MC/LAS/100044_TM/100044_TM_001_002
N1010 G1 G41 G54 Y=0 Z=0 F15000
N1012 G0 G48 G50 Y=0 Z=0
N1014 END_G04_1
N1016 GR_Z005
N1018 ROT_RPL=005
N1020 REPEAT G01 G14 END_G14
N1022 GR_Z=10 Z105
```

SIEMENS SINUMERIK control panel featuring a physical keyboard, a red emergency stop button, and various function keys. The keyboard includes standard alphanumeric keys and specialized function keys for machine control. Below the keyboard, there are two rotary dials and several indicator lights. At the bottom, there are three indicator lights (red, white, grey) and two potentiometers.



Small informational poster or notice on the wall to the right.



STOP

WWW.VOZELN.DE

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Y	mm 1003.701	-0.001

Override
F 0% 100% 100%

Vorschub m/min
Ist: 0.02 105.00

Technologiesäten
M M54
G G1 G17 G40 G52 G53 G90 G150 G12
S
T 0
H

Aktives Programm: C:\TM\NcProg\TM.nc
Programm: C:\TM\NcProg\TM.nc

N4090: #WAIT FOR V.E.ToolPresentMagazine1 == FALSE: Pbx_Switch
Magazine 1 (dik)
N4100: X=V.P.ChangePosMagazine1[0] Y=V.P.ChangePosMagazine1[1]
N4110: M54_magazine1_actuator_return
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Admin account: Level Administrator (Deutsch)

F1 F2 F3 F4 F5 F6 F7 F8 F9 F10 F11 F12

Betriebsart Start Stopp Reset Störung löschen Maschine Einricht. Bilder Vor-besetzun gen Zurück

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- ALARM CANCEL button
- Keyed lock (2)

NOT - HALT

Emergency stop button (red)



TM 99

GROB

TM99-44

Mechanische Bearbeitung
Stellplatz
Adapterpalette
Grob



Bitte immer
Zurückspülen







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Generated on 03.06.2026

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