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Ref. No.:
1501-01101120

Overview and Technical Data:

Used Grob G 350 universal machining center

GROB



Year of Build:
Jan 2012

Description:

Used GROB G 350 universal machining center – precision and performance combined

Discover the used Grob G 350 CNC machining center, equipped with the latest SIEMENS SINUMERIK 840D sl M Dynamics control. With 61,900 operating hours, this used high-precision machining center offers a first-class solution for your manufacturing needs.

- CNC control: SIEMENS SINUMERIK 840D sl MDynamics
- Operating hours: 61,900

Technical data of the Grob G 350:

- Travels:
 - X/Y/Z axis: 600x770x805 mm
 - Rotary table (B' axis)

- Z-axis feed drive
 - X/Y/Z speeds: 70/45/90m/min
 - Positioning accuracy X/Y/Z: 0.006 mm
 - Spindle:
 - Motor spindle: 16,000 min-1, 160/223 Nm, 25/35 kW,
 - Cooling system for the spindle
 - Tool:
 - Single disk magazine HSK-A 63 with 34 tool positions
 - Additional tool magazine TM99 with 99 tools (HSK-A 63)
 - Chip-to-chip time: 2.7s
 - Tool length: 365 mm
 - Pallet changing system
 - Automatic 2-way pallet changer with setup station
 - Pallet 400 x 400 mm with grid drilling pattern
 - a zero-point clamping system on the rotary table (B-axis)
 - Rotary distributor in the rotary table (B-axis)
 - an additional hydraulic system for pallet clamping
 - Table diameter: 570mm
 - Table load: 340 kg
 - Infrared measuring probe
 - Renishaw
 - Flushing gun & Blow gun
 - Decentralized work area extraction, 600 m3/h
 - Remote machine diagnostics
-

This GROB universal machining center is an ideal choice for companies looking to purchase a universal machining center to achieve the highest precision and efficiency in manufacturing. Trust Industrie Maschinenhandel Deutschland to purchase high-quality used machines like this one.

1. Precision lathes used for demanding applications in the automotive, mechanical engineering and aerospace industries.
2. Cost efficiency: Significantly cheaper than buying new machines.
3. Availability: Ready for inspection and delivery - ideal if you want to buy a CNC lathe quickly.
4. Trust: From the stock of a leading manufacturer, known for quality and reliability

Ideal for:

- Automotive industry
- Heavy industry
- Aerospace
- General industrial applications

Rely on an experienced partner in the industrial CNC machine trade to purchase this high-quality lathe. Benefit from tested quality and first-class performance with a used lathe Germany! Contact us now for more information or to arrange a viewing appointment.

Technical Data:

Technical Data:

Control:

[SINUMERIK 840D](#)

Machine Hours:

61.900 hrs.

Spindle Speed:

16.000 rpm

Tool Holder:

[HSK-A63](#)

Tool Capacity:

99 x

Travels:

X-Axis:

600 mm

Y-Axis:

855mm

Z-Axis:

750 mm

Dimensions and Weight:

Height:

3.200 mm

Width:

6.150 mm

Length:

3.300 mm

Weight:

20.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:



109

GROB

aufgenommen
21.12.22
Mitarbeiter: 13219930
Produktions-Nr.: 315
Produktions-Nr.: 15 2.0







TM 99

GROB

395

aufgenommen
31.12.29
4328430
395 Stück
UK 15.1.11

395



GROB

TM 99

TM99-44

Stellplatz
Adapterpalette
Grob

TPM-Label BAZ 703

TPM-Label BAZ 703



Bitte nicht
betreten



GROB-SERVICE-HOTLINE für
Schnelle Unterstützung +49 (0)261 996-8000

White paper with a red pushpin on the wall.

SIEMENS SINUMERIK control panel with a color touchscreen. The screen displays a G-code program for a GROB machine. The program includes coordinates for X, Y, and Z axes, as well as feed rates (F) and spindle speeds (S).

Axis	Value
X	4.451
Y	47.500
Z	7.500

Additional parameters shown on the screen:
F 800.000
S1 4000



SIEMENS SINUMERIK control panel featuring a physical keyboard, a red emergency stop button, and various function keys. Below the keyboard are several indicator lights and a red emergency stop button.

White cabinet with a red emergency stop button and other safety-related labels.



STOP

WWW.VOZELN.DE

TechnPro Applikation

Kanal 1 **Automatic** **Active** TwinCAT PLC RUN RUN
06.01.2025 04:57:24

(21) Auftrag: Werkzeug ins G-Magazin ablegen aktiv!

W Axes	Istposition	Schleppabstand
X	mm -819.200	0.000
Y	mm 1003.701	-0.001

Override
F 0% 100% 100%

Vorschub m/min
Ist: 0.02 105.00

Technologieseiten
M M54
G G1 G17 G40 G52 G53 G90 G150 G12
S
T 0
H

Aktives Programm: C:\TM\NcProg\TM.nc
Programm: C:\TM\NcProg\TM.nc

N4090: #WAIT FOR V.E.ToolPresentMagazine1 == FALSE: Pbx_Switch
Magazine 1 (dik)
N4100: X=V.P.ChangePosMagazine1[0] Y=V.P.ChangePosMagazine1[1]
N4110: M54_magazine1_actuator_return
N4120: M51_tool_seat_undlamp
N4130: M71_change_tool_data_from_tool_seat_unit_to_magazine
N4140: M56_tool_seat_unit_return
N4150: #IF V.E.FollowUpOrder == TRUE

Admin account: Level Administrator (Deutsch)

F1 F2 F3 F4 F5 F6 F7 F8 F9 F10 F11 F12

Betriebs Art Start Stopp Reset Störung löschen Maschine Einricht Bilder Vor-besetzun gen Zurück

BECKHOFF

Emergency stop and alarm controls:

- Emergency stop button (red)
- ALARM CANCEL button
- Keyed lock (2)

NOT - HALT

Emergency stop button (red)



TM 99

GROB

TM99-44

Mechanische Bearbeitung
Stellplatz
Adapterpalette
Grob



Bitte immer
Zurückspülen





Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

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Control:

[SINUMERIK 840D](#)

Machine Hours:

61.900 hrs.

Spindle Speed:

16.000 rpm

Tool Holder:

[HSK-A63](#)

Tool Capacity:
99 x

Travels:

X-Axis:
600 mm
Y-Axis:
855mm
Z-Axis:
750 mm

Dimensions and Weight:

Height:
3.200 mm
Width:
6.150 mm
Length:
3.300 mm
Weight:
20.000 kg

Buyer Information:

Condition:
[Very good condition](#)
Availability:
[Sold](#)
Sold as:
[EXW \(Ex Works - Incoterm\)](#)
VAT:
[19 %](#)
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aufgenommen
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Mitarbeiter: 13214930
Anzahl der Bauteile: 315
Produktions Nr. 15. 2.0







TM 99

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31.12.29
4328430
395 Stück
UK 15.11.20

395

Bitte beachten Sie die Anweisungen
auf dem Etikett für die Handhabung der
Bauteile.



GROB

TM 99

TM99-44

Stellplatz
Adapterpalette
Grob

TPM-Label BAZ 703

TPM-Label BAZ 703



Bitte nicht
berühren



GROB-SERVICE-HOTLINE für
Schnelle Unterstützung +49 (0)261 996-8000

Handwritten document pinned to the wall with a red pushpin.

SIEMENS SINUMERIK control panel screen showing a CNC program. The screen displays the following data:

Axis	Value	Unit
+X	4.451	mm
Y	47.500	mm
Z	7.500	mm
S	100.000	rpm
F	800.000	mm/min
S1	4000	rpm

The screen also shows program coordinates: X: 6.437, Y: 0.000, Z: 0.000. Below the screen is a numeric keypad and function keys.

SIEMENS SINUMERIK control panel keypad and emergency stop section. It includes a red emergency stop button, a numeric keypad, and various function keys.

Emergency stop section includes a red stop button, a white indicator light, and a grey stop button.



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WWW.VOZELN.DE

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Emergency stop button (red)



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TM99-44

Mechanische Bearbeitung
Stellplatz
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Grob



Three small circular indicator lights or buttons.

Red emergency stop button.

Yellow warning label with a lightning bolt symbol.

Blue information label with a gear symbol.

White technical label with diagrams and text.

Red warning label with white text: "Bitte immer durchschlagen"





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Fax.: +49 2151 65 29 22

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