

Image not found or type unknown



Ref. No.:

1501-01101120

Overview and Technical Data:

Used Grob G 350 universal machining center

GROB



Year of Build:

Jan 2012

Description:

Used GROB G 350 universal machining center – precision and performance combined

Discover the used Grob G 350 CNC machining center, equipped with the latest SIEMENS SINUMERIK 840D sl M Dynamics control. With 61,900 operating hours, this used high-precision machining center offers a first-class solution for your manufacturing needs.

- CNC control: SIEMENS SINUMERIK 840D sl MDynamics
- Operating hours: 61,900

Technical data of the Grob G 350:

- Travels:
 - X/Y/Z axis: 600x770x805 mm
 - Rotary table (B' axis)

- Z-axis feed drive
 - X/Y/Z speeds: 70/45/90m/min
 - Positioning accuracy X/Y/Z: 0.006 mm
 - Spindle:
 - Motor spindle: 16,000 min-1, 160/223 Nm, 25/35 kW,
 - Cooling system for the spindle
 - Tool:
 - Single disk magazine HSK-A 63 with 34 tool positions
 - Additional tool magazine TM99 with 99 tools (HSK-A 63)
 - Chip-to-chip time: 2.7s
 - Tool length: 365 mm
 - Pallet changing system
 - Automatic 2-way pallet changer with setup station
 - Pallet 400 x 400 mm with grid drilling pattern
 - a zero-point clamping system on the rotary table (B-axis)
 - Rotary distributor in the rotary table (B-axis)
 - an additional hydraulic system for pallet clamping
 - Table diameter: 570mm
 - Table load: 340 kg
 - Infrared measuring probe
 - Renishaw
 - Flushing gun & Blow gun
 - Decentralized work area extraction, 600 m3/h
 - Remote machine diagnostics
-

This GROB universal machining center is an ideal choice for companies looking to purchase a universal machining center to achieve the highest precision and efficiency in manufacturing. Trust Industrie Maschinenhandel Deutschland to purchase high-quality used machines like this one.

1. Precision lathes used for demanding applications in the automotive, mechanical engineering and aerospace industries.
2. Cost efficiency: Significantly cheaper than buying new machines.
3. Availability: Ready for inspection and delivery - ideal if you want to buy a CNC lathe quickly.
4. Trust: From the stock of a leading manufacturer, known for quality and reliability

Ideal for:

- Automotive industry
- Heavy industry
- Aerospace
- General industrial applications

Rely on an experienced partner in the industrial CNC machine trade to purchase this high-quality lathe. Benefit from tested quality and first-class performance with a used lathe Germany! Contact us now for more information or to arrange a viewing appointment.

Technical Data:

Technical Data:

Control:

[SINUMERIK 840D](#)

Machine Hours:

61.900 hrs.

Spindle Speed:

16.000 rpm

Tool Holder:

[HSK-A63](#)

Tool Capacity:

99 x

Travels:

X-Axis:

600 mm

Y-Axis:

855mm

Z-Axis:

750 mm

Dimensions and Weight:

Height:

3.200 mm

Width:

6.150 mm

Length:

3.300 mm

Weight:

20.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:



GROB

109

aufgenommen
21.12.22
Teil-Nr. 0320930
Anzahl der Bauteile: 375
Anzahl der Bauteile: 10





TM 99

GROB

aufgenommen
31.12.29
Nr. 4358430
Stück 395
geprüft von UK MS Selt





GROB-SERVICE-HOTLINE für
Schnelle Unterstützung: +49 (0)261 996-8000



STOP

WWW.VOZELN.DE

TchniPro Applikation

Kanal 1

Automatic

Active

TwinCAT

PLC

RUN

RUN

06.01.2025

04:57:24

TWINCAT

(21) Auftrag: Werkzeug ins G-Magazin ablegen aktiv!

W Axes	Istposition	Schleppabstand
X	mm -819.200	0.000
Y	mm 1003.701	-0.001

Override

F

0%

100%

100%

Vorschub

m/min

Ist :

0.02

105.00

Technologiedaten

M M54

G G1 G17 G40 G52 G53 G90 G150 G12

S

T 0

H

Aktives Programm:

C:\TM\NcProg\TM.nc

Program

C:\TM\NcProg\TM.nc

N4090: #WAIT FOR V.E.ToolPresentMagazine1 == FALSE : Pbox: Switch
magazine 1 (disk)
N4100: X&V.P.ChangePosMagazine1[0]Y&V.P.ChangePosMagazine1[1]
N4110: M54_magazine1_actuator_return
N4120: M51: tool seat undlapp
N4130: M71: change tool data from tool seat unit to magazine
N4140: M56: tool seat unit return
N4150: \$IF V.E.FollowUpOrder == TRUE

Techno

Block Search

Syntax Check

TeachIn

Freigabe

BECKHOFF

+

24V

ALARM CANCEL

2

NOT - HALT







Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

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Location:
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Images:



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TM 99

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aufgenommen
31.12.29
Nr. 4358430
Menge 395 Stück
geprüft von UK MS Selt







STOP

WWW.VPEIN.DE

TchniPro Applikation

Kanal 1 Automatic Active TwinCAT RUN

06.01.2025 04:57:24

(21) Auftrag: Werkzeug ins G-Magazin ablegen aktiv!

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Override 0% 100% 100%

Vorschub m/min
Ist: 0.02 105.00

Technologiedaten
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G G1 G17 G40 G52 G53 G90 G150 G12
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N4140: M56: tool seat unit return
N4150: \$IF V.E.FollowUpOrder == TRUE

Admin account: Level Administrator (Deutsch)

F1 F2 F3 F4 F5 F6 F7 F8 F9 F10 F11 F12

Betriebs Art Start Stopp Reset Störung löschen Maschine Einricht. Bilder Vor-besetzun gen Zurück

BECKHOFF

2

NOT - HALT



TM 99

GROB

TM99-44

Mechanische Bearbeitung
Stellplatz
Adapterpalette
Grob







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Generated on 16.02.2026

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