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Ref. No.:

1450\_12121328

## **Overview and Technical Data:**

# **Used TOYODA FH100S Horizontal Machining Center For Sale**

**TOYODA**

**TOYODA**

## Description:

# Two used TOYODA FH100S horizontal machining centers for sale - Ideal for precision manufacturing

Are you looking for a used TOYODA FH100S? We offer two state-of-the-art horizontal machining centers for sale that are characterized by excellent performance and precision. These TOYODA FH100S horizontal machining centers are equipped with the latest Fanuc 16i CNC control and offer you high productivity and reliability. The machines are ideal for industrial use and offer precise machining capabilities for demanding production requirements.

- CNC control: Fanuc 16i
- 2 units available, built in 2004 & 2006

## Technical data of the TOYODA FH100S horizontal machining center

- Travels:
    - X-Axis: 1600 mm
    - Y-Axis: 1400 mm
    - Z-Axis: 1150 mm
    - Distance from Table Surface to Spindle Centre: 50 ~ 1450 mm
    - Distance from Table Centre to Spindle Nose: 250 ~1400 mm
    - Cutting Feed Rate X, Y and Z-Axis: 1-24000 mm/min
    - Rapid Feed Rate X, Y and Z-Axis: 24000 mm/min
  - Table with two Pallets:
    - Table Size: 1050 x 1050 mm
    - Maximum Load Capacity: 3.,000 kg
    - Minimum Index Angle: 1°
  - Spindle:
    - Spindle Taper: BT 50
    - Spindle Speed: 10-6,000 rpm
    - Spindle Motor Output (Max/Cont.): 26.0 / 22.0 kw
    - Spindle Torque (Max/Cont.): 1,267 / 1,071 Nm
    - Type GEARED HEADSTOCK
  - Tool Holder/ATC
    - Number of Tools:40x
    - Tool Type: BT50
    - Maximum Tool Diameter adjacent pockets: Ø 120 mm
    - Max. Tool Diameter without Adjacent Tools: Ø 245 mm
    - Maximum Tool Length: 600 mm
    - Maximum Tool Weight: 35 kg
    - Tool Change Time – Tool to Tool: 3 sec
  - Dimentions:
    - Floor Space ( LxW ): 4.965x7.775 mm
    - Weight:30.000 kg
- 

## Why buy a TOYODA FH100S horizontal machining center?

- High precision and flexibility: The TOYODA FH100S horizontal machining centers offer excellent positioning accuracy and versatility for a wide range of machining requirements.
- Advanced spindle technology: With a powerful spindle motor (26 kW) and a large spindle speed range, this center is perfect for heavier machining operations.
- Productivity and efficiency: With a fast tool change time and rapid traverse speed, these machines significantly optimize your production times.

## **Used horizontal machining centers Germany:**

If you are looking for used horizontal machining centers in Germany, these TOYODA FH100S horizontal machining centers are the perfect choice. Both machines (built in 2004 & 2006) offer high performance at an attractive price-performance ratio.

Take the opportunity to purchase a TOYODA FH100S horizontal machining center at an affordable price. Horizontal machining centers for sale - Contact us to find out more and arrange a viewing!

## **Technical Data:**

### **Technical Data:**

Control:

[Series 16i](#)

Spindle Speed:

6.000 rpm

Tool Holder:

[BT50](#)

Tool Capacity:

40 x

### **Travels:**

X-Axis:

1.600 mm

Y-Axis:

1.400mm

Z-Axis:

1.150 mm

### **Dimensions and Weight:**

Width:

7.775 mm

Length:

4.965 mm

Weight:

30.000 kg

### **Buyer Information:**

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

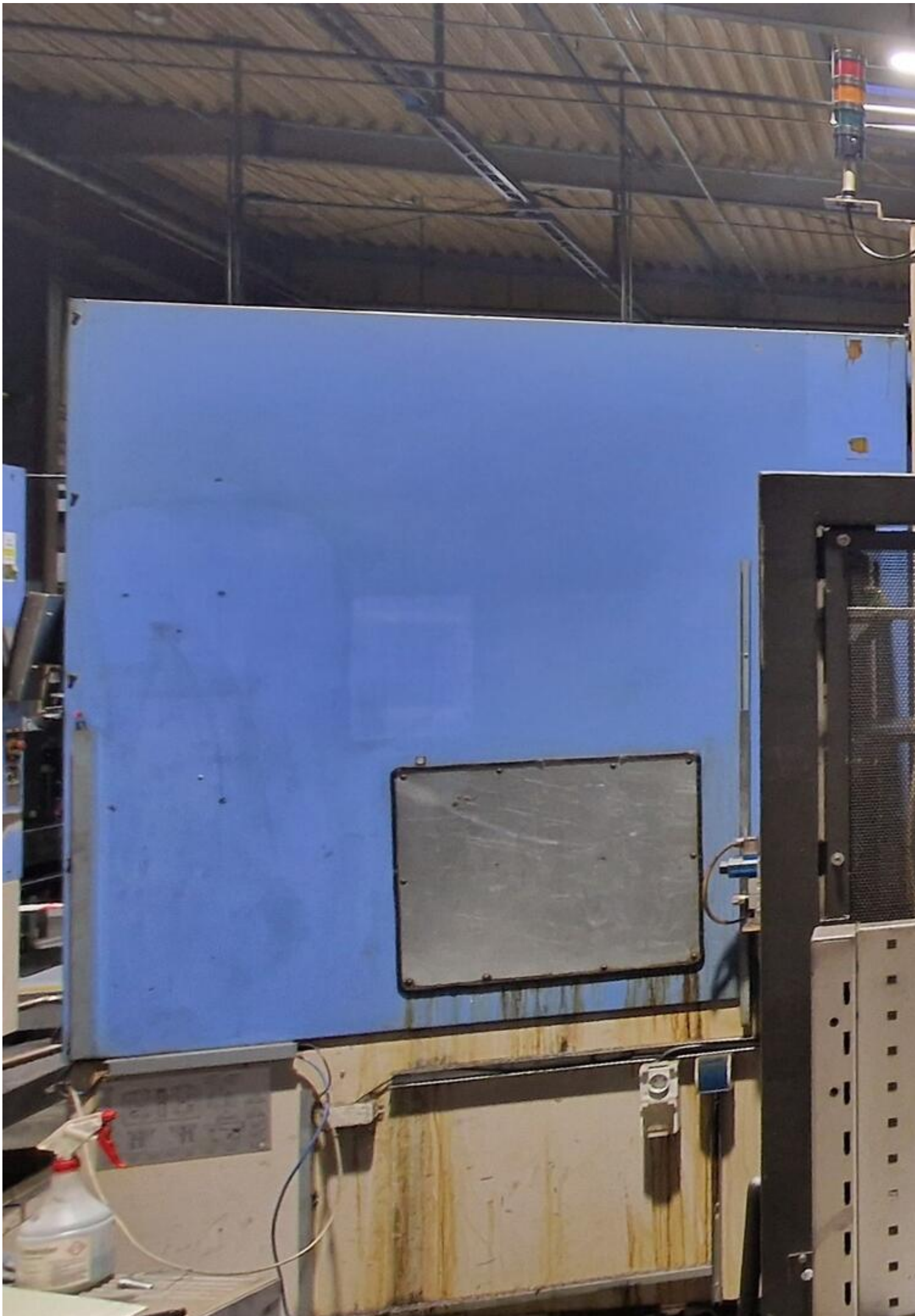
Buyers Premium:

[18 %](#)

Location:

Germany

**Images:**



1



2

**TOYODA**



















PANUC Series 16-MB

03024 NOBDB

NO.	LINE	PROGRAM
1	1	G00 X100 Z10
2	2	G01 X150 Z10 F100
3	3	G01 X150 Z20 F100
4	4	G01 X100 Z20 F100
5	5	G00 X100 Z10
6	6	G01 X150 Z10 F100
7	7	G01 X150 Z20 F100
8	8	G01 X100 Z20 F100
9	9	G00 X100 Z10
10	10	G01 X150 Z10 F100
11	11	G01 X150 Z20 F100
12	12	G01 X100 Z20 F100
13	13	G00 X100 Z10
14	14	G01 X150 Z10 F100
15	15	G01 X150 Z20 F100
16	16	G01 X100 Z20 F100
17	17	G00 X100 Z10
18	18	G01 X150 Z10 F100
19	19	G01 X150 Z20 F100
20	20	G01 X100 Z20 F100
21	21	G00 X100 Z10

Q, N, G, P, 7, 8, 9

X, Y, Z, Q, 4, 5, 6

J, K, R, 1, 2, 3

M, S, T, L, - 0

F, D, H, B, /, E, O, /

ENTER

STOP

PAUSE

ALARM

ALARM RESET

NOT-AUSE

200/8 400/16

100/4 800/32

50/2 1600/63

25 3200/126

6400/252

mm/inch

HANDY PULSER



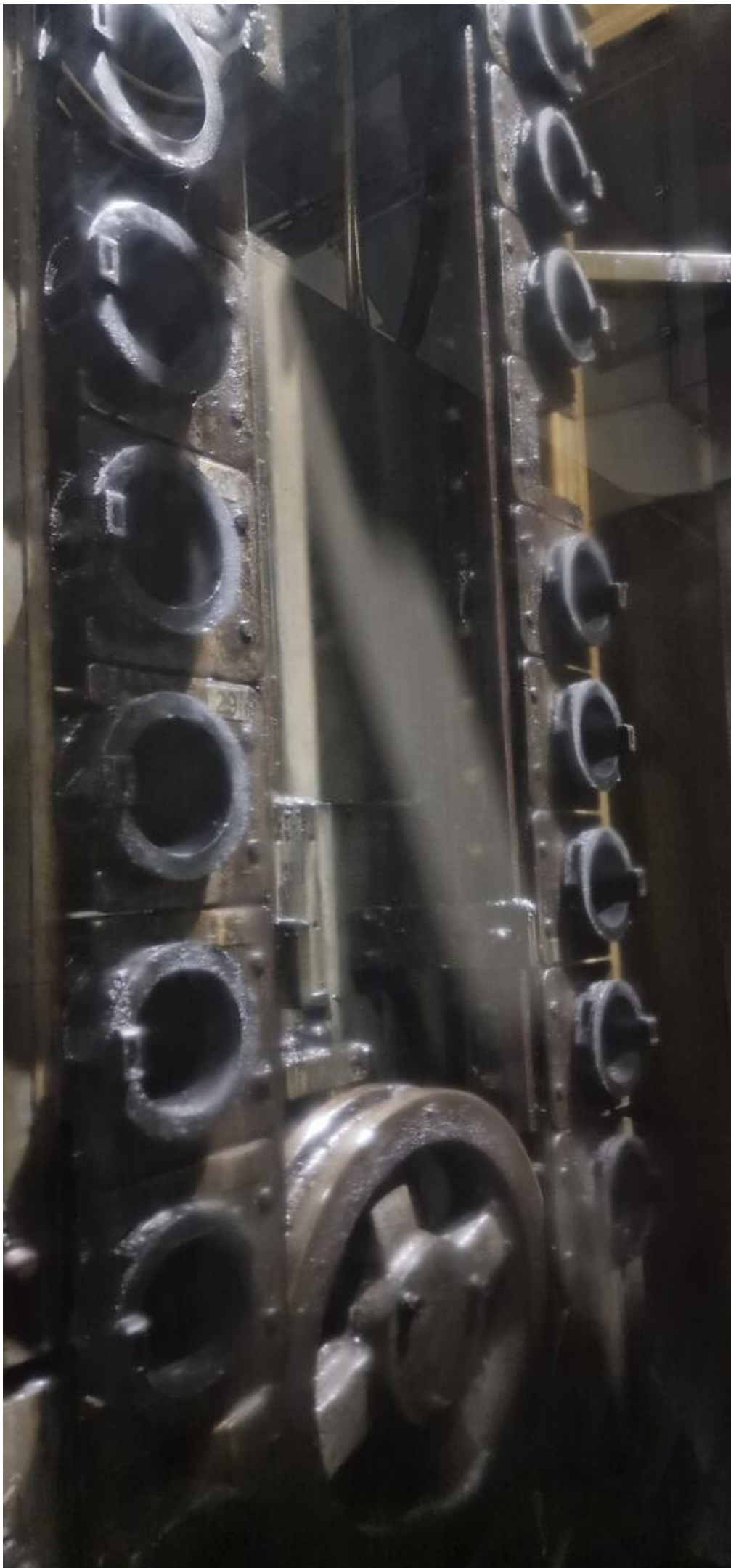
7



8







10



11

**Video:**



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Assessment and Sale of Used Assets world wide

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Web.: <https://mail.asset-trade.de/en>

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**TOYODA**



















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12	12	G01 X100 Z50 F100
13	13	G00 X100 Z10
14	14	G01 X150 Z10 F100
15	15	G01 X150 Z50 F100
16	16	G01 X100 Z50 F100
17	17	G00 X100 Z10
18	18	G01 X150 Z10 F100
19	19	G01 X150 Z50 F100
20	20	G01 X100 Z50 F100
21	21	G00 X100 Z10
22	22	G01 X150 Z10 F100
23	23	G01 X150 Z50 F100
24	24	G01 X100 Z50 F100
25	25	G00 X100 Z10

Q, N, G, P, 7, B, 9  
X, Y, Z, Q, 4, 5, 6  
J, K, R, 1, 2, 3  
M, S, T, L, -, 0  
F, D, H, B, /, E, O, /, >

ENTER  
I-NC  
TICK ON ONLY  
ON-TICK FOR LOCK  
ALARM CLEAR  
200/8  
400/16  
800/32  
1600/63  
3200/126  
6400/252  
mm/inch

NOT-AUSE

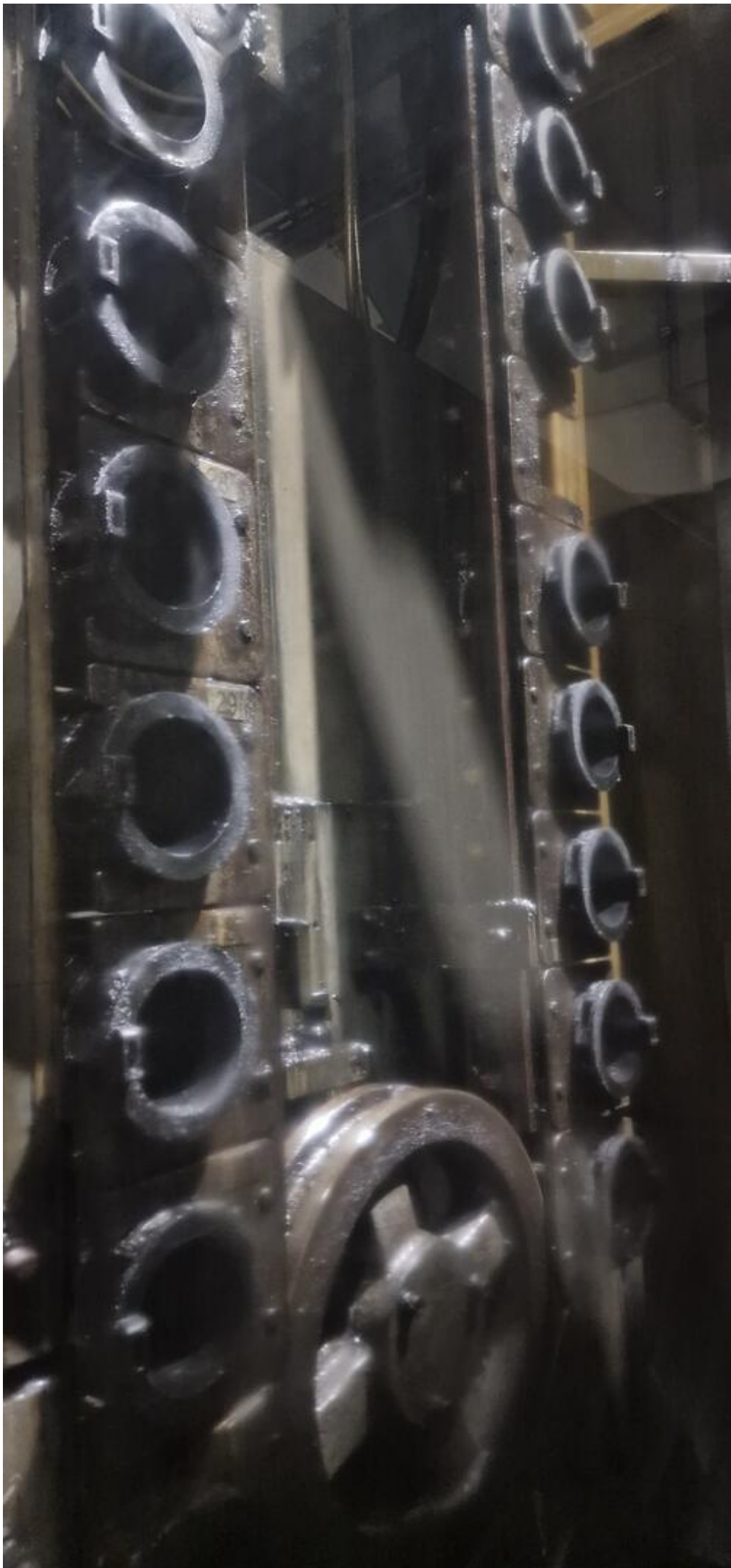
HANDY PULSER











10



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