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Ref. No.:

1447-11141134

Overview and Technical Data:

DÖRRIES SCHARMANN Solon 3 with 7 Pallettes

DÖRRIES SCHARMANN



Year of Build:

Sep 1990

Rebuild year:

Jan 2007

Description:

Used DÖRRIES SCHARMANN Solon 3 - CNC machining center with 7 pallets

The Dörries Scharmann Solon 3 CNC machining center offers outstanding high precision for machining complex workpieces. With a Siemens 840D control and a 7-pallet system, it optimizes production through quick pallet changes and significantly reduces idle times. Its CNC machining enables precise travel paths and a high spindle speed of up to 4500 rpm. This machine is ideal for companies that want to machine large workpieces with high efficiency and accuracy. Benefit from a reliable, high-performance solution for your production processes.

2007 Complete modernization to Siemens 840D control

Technical data Solon 3 BAZ:

- Travel paths:
 - X-axis from 800 to +800 = 1600 mm
 - Y-axis from +50 to +1050 = 1000 mm
 - Z-axis from +250 to +1290 = 1000 mm
 - Rapid traverse 25 m/min

- Number of tools: 110
- Automatic pallet changing system
- Tooling:
 - Number of tools: 110x
 - Tool change possible while the machine is running
 - Tool management system (TIS) = Automatic tool change system
 - Tool change time 8 seconds
 - Length/breakage control - Renishaw probe for all types of measuring programs possible
- Spindle with 3 gear levels:
 - Level 1: 0 - 532 rpm
 - Level 2: 532 - 1600 rpm
 - Level 3: 1603 - 4500 rpm
 - Spindle power: 37kW
 - Spindle mount: SK50 taper
 - Efficiency 95%
 - Cooling water pressure through the spindle: 30 bar

Technical data HBC:

Control version: 850 M

- Table pallets:
 - Number of pallets: 7 - STS. Linear pallet transport system
 - Table dimensions: 1.000mm x 800 mm
 - equipped with 7 T-slots 18 x 30 mm deep 30 mm
 - Max workpiece weight on the table: 2500 kg
 - Rotary table in the machine
- Maximum width :
 - Product is 1600 mm (because of the shower nozzles in the machine)
 - and 1075 from front to back
 - Front max 150 mm above table
 - Back 125 mm above table (because of the big door)
 - Front max 190 above table, but then the big Door must be open when moving in and out, otherwise the door will hit the product when moving out and the product will go through the windows when it is at station
- Max. height of product that can go into the machine because of the large door = 1300 mm (measured from the table)
- Oil tanks outside the machine so they can be filled without interruption
- Fixed loading station so we don't have to lug clamping devices back and forth Closed machining cabin, because of smoke and flying cooling water Tool magazine change when machine is rotating

Tools can be purchased separately!!!

Machine can be viewed under power.

The DÖRRIES SCHARMANN Solon 3 machining centre is a high-performance machining centre that can process large and complex products with precision and efficiency. It has a Siemens 840D control system and a rotary table with seven 1000 x 800 mm tables. The machine has three traversing axes: X-axis of 1600 mm, Y-axis of 1000 mm and Z-axis of 1000 mm. The machine can reach a maximum spindle speed of 4500 rpm and a cooling water pressure of 30 bar. The machine has a tool magazine with 110 tools and a Renishaw probe for length and breakage control. The machine also has oil tanks outside the machine, a fixed loading station and an enclosed machining cabin. The DÖRRIES SCHARMANN Solon 3 machining centre is ideal for machining long products with high accuracy and quality. The 7-pallet station is one of the features that make the DÖRRIES SCHARMANN Solon 3 machining centre an excellent machining centre for large and

complex products. The machine can switch between different pallets without interrupting the machining process, which reduces non-productive time and increases productivity.

Technical Data:

Technical Data:

Control:

[SINUMERIK 840D](#)

Spindle Speed:

4.500 rpm

Tool Holder:

[SK50](#)

Tool Capacity:

110 x

Travels:

X-Axis:

1.600 mm

Y-Axis:

1.000mm

Z-Axis:

1.000 mm

Dimensions and Weight:

Height:

4.800 mm

Width:

4.800 mm

Length:

8.500 mm

Weight:

6.500 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[21 %](#)

Buyers Premium:

[18 %](#)

Location:

Netherlands

Images:

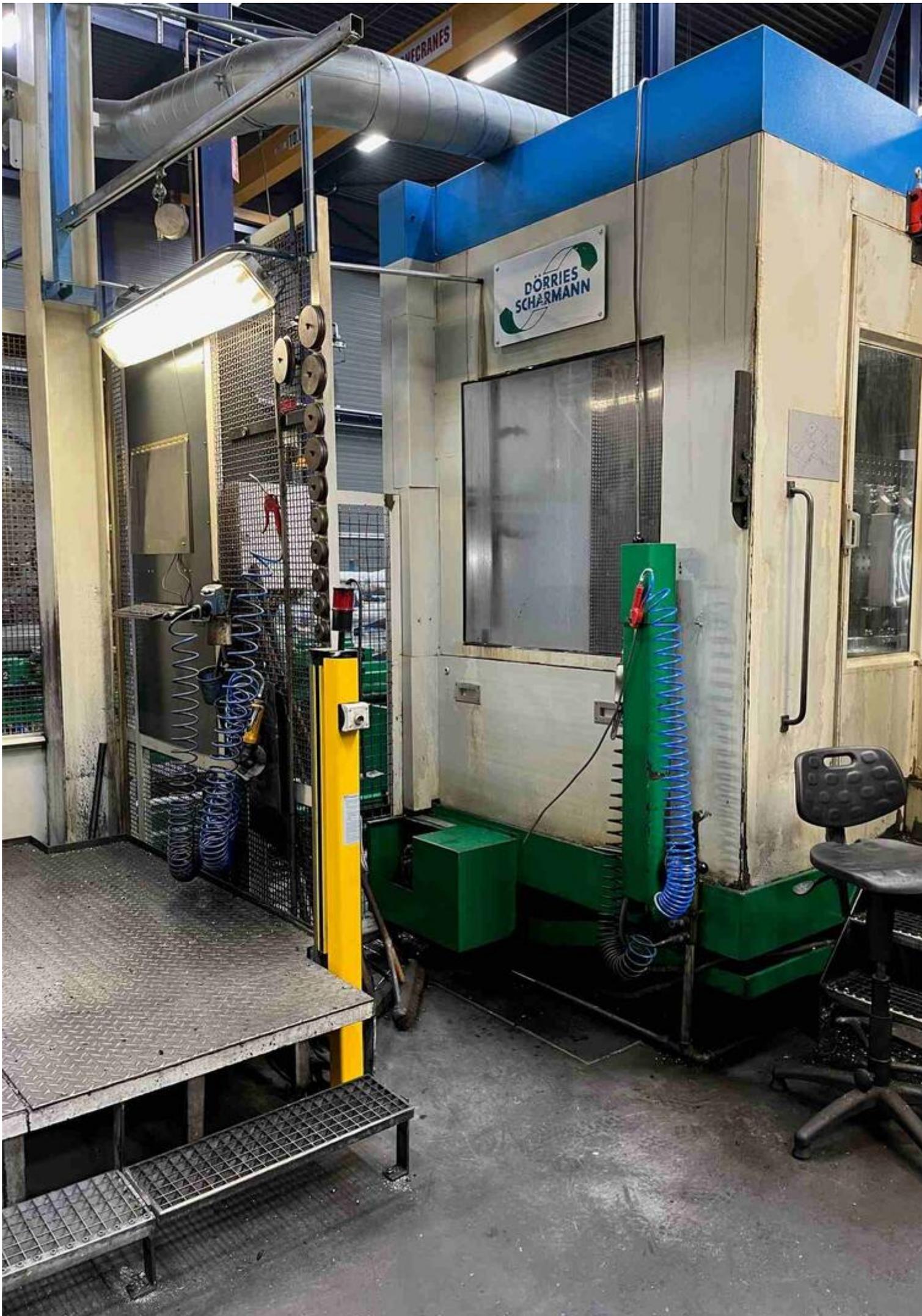


DÖRRIES
SCHARMANN

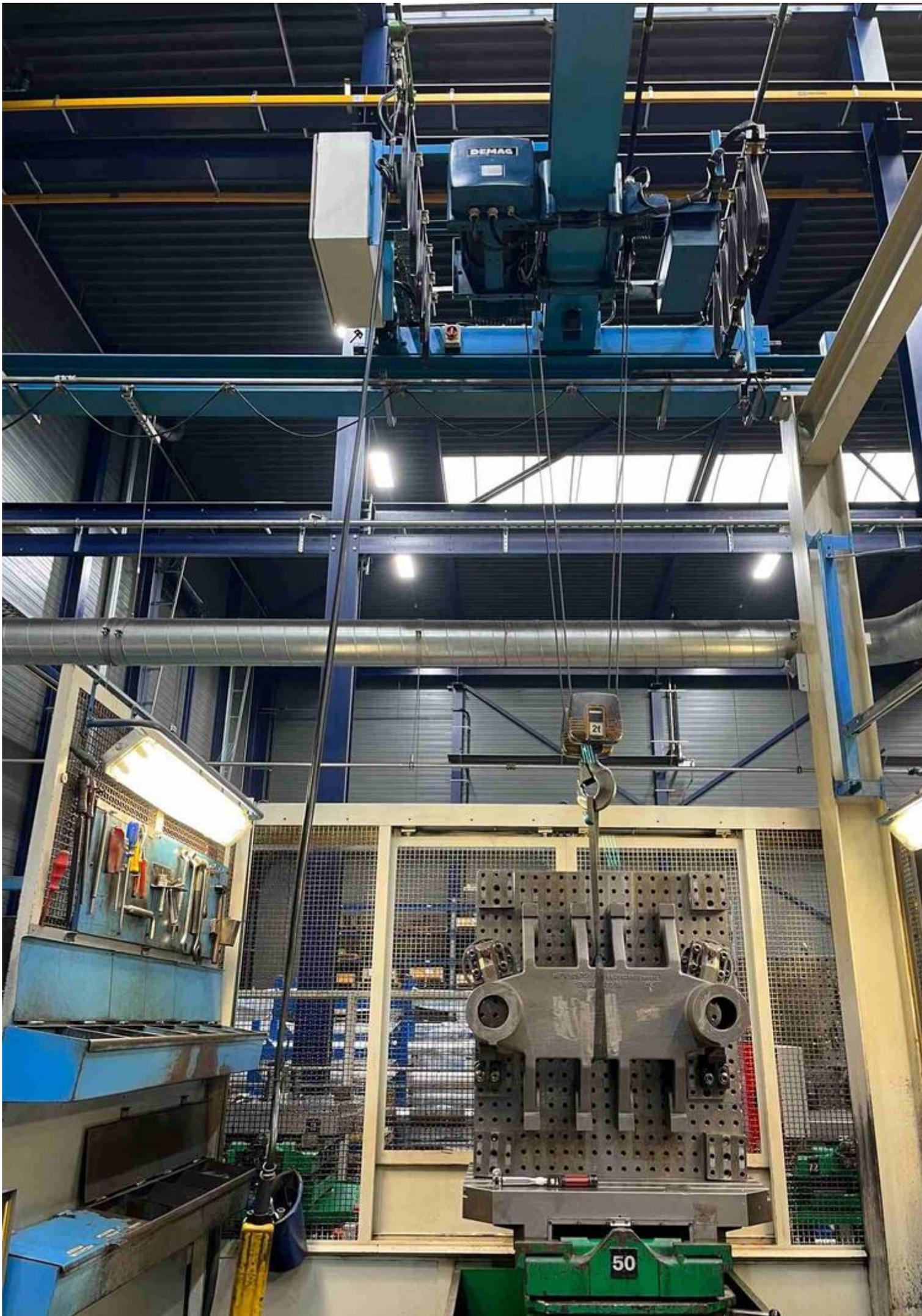
SOLON3

Control panel with a screen and buttons. The screen displays a grid of data. The panel has a red emergency stop button and a yellow start button. The brand name "BS" is visible on the right side of the panel.

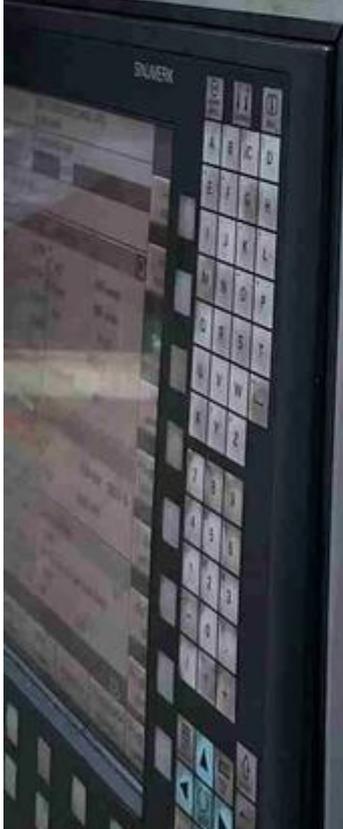








SOLON3









5209
F-200









SOLON

EB 11







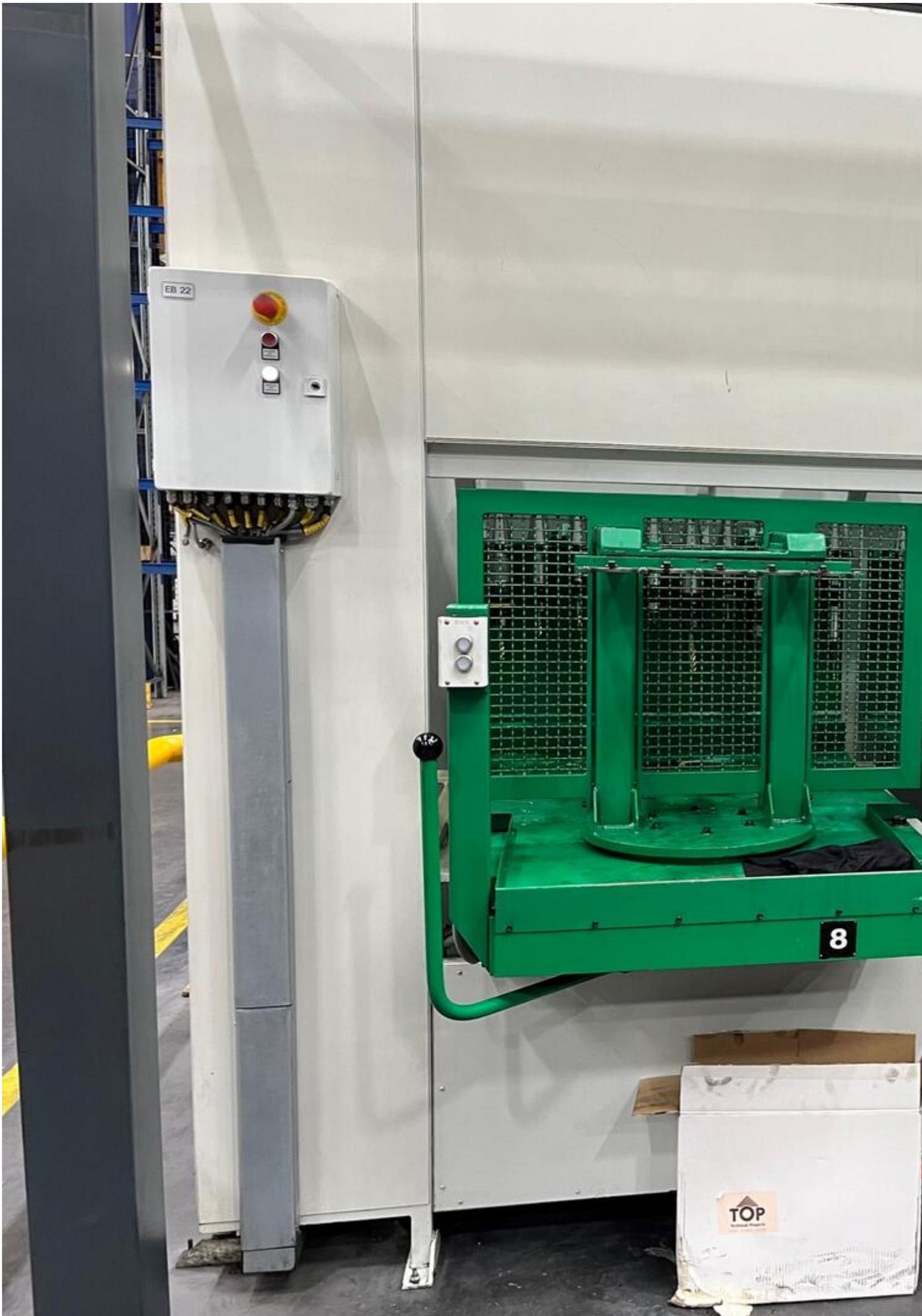


EB 22



8

TOP





DÖRRIES
SCHARMANN

2
2 3

LA PROTEC
Safety symbols: No open flames, No smoking, No fire, No hot surfaces

2









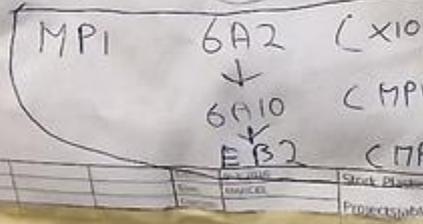
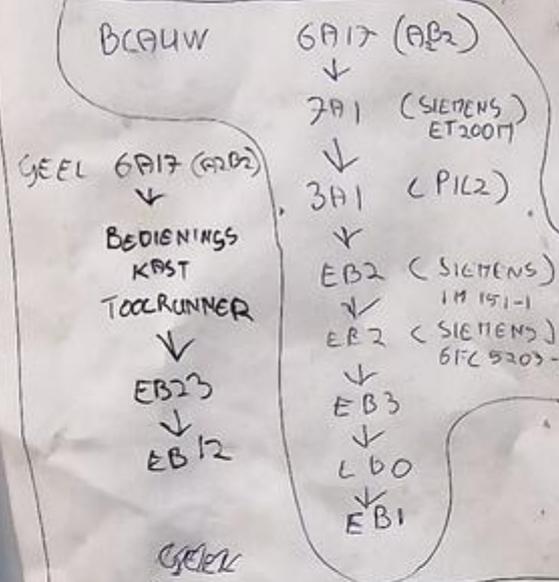
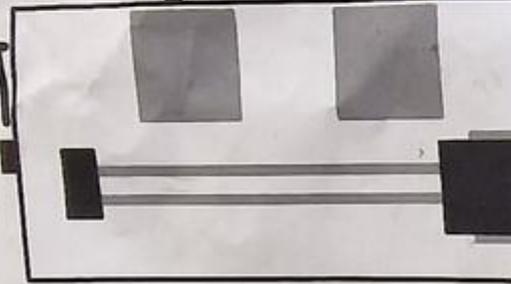


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EB5
E-box

EB6
E-box

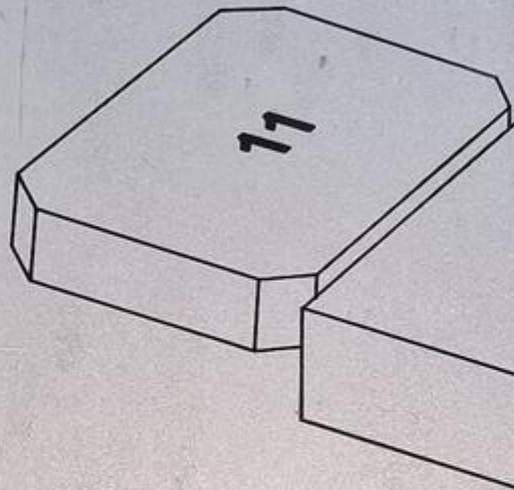
E-box
EB4









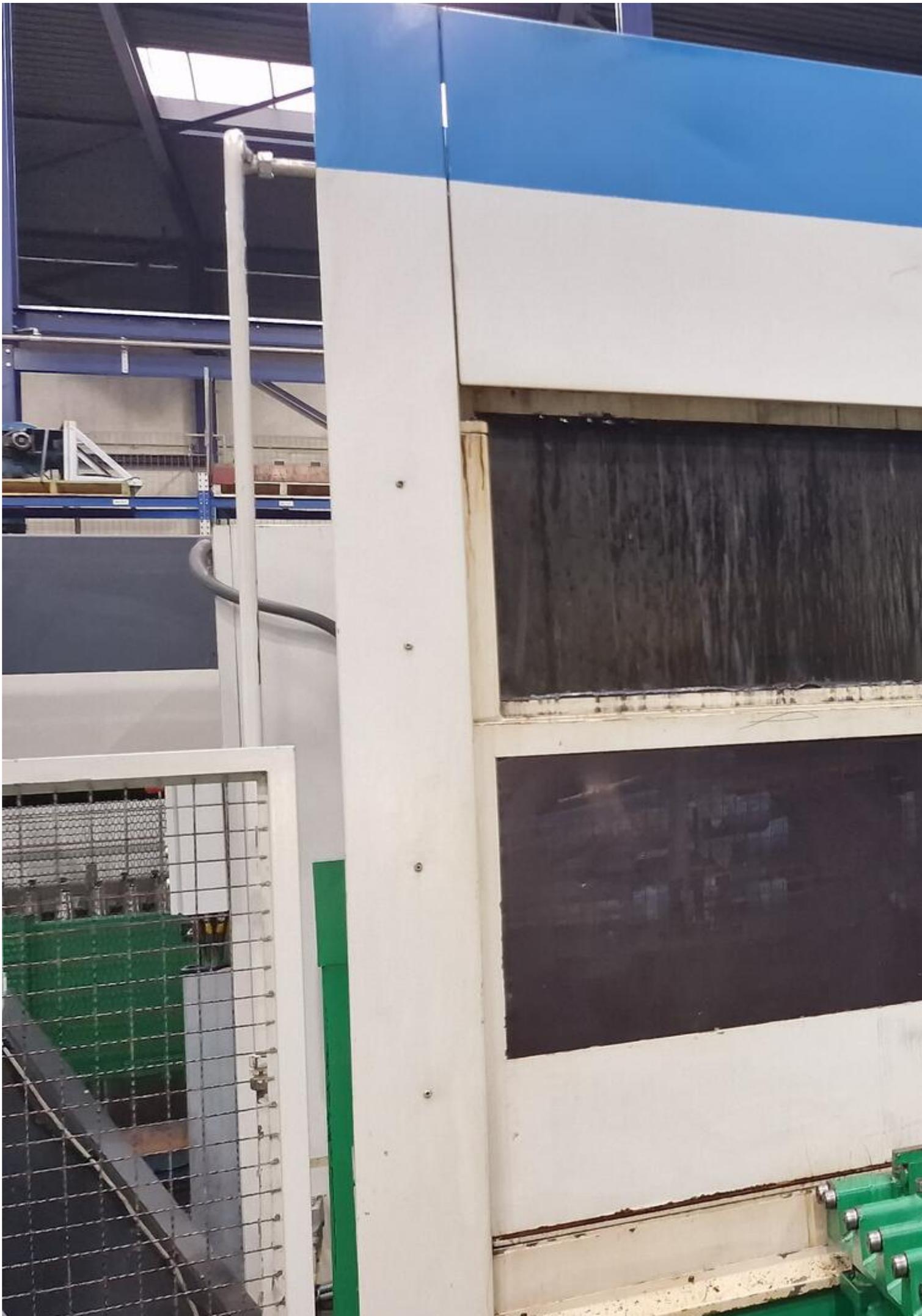




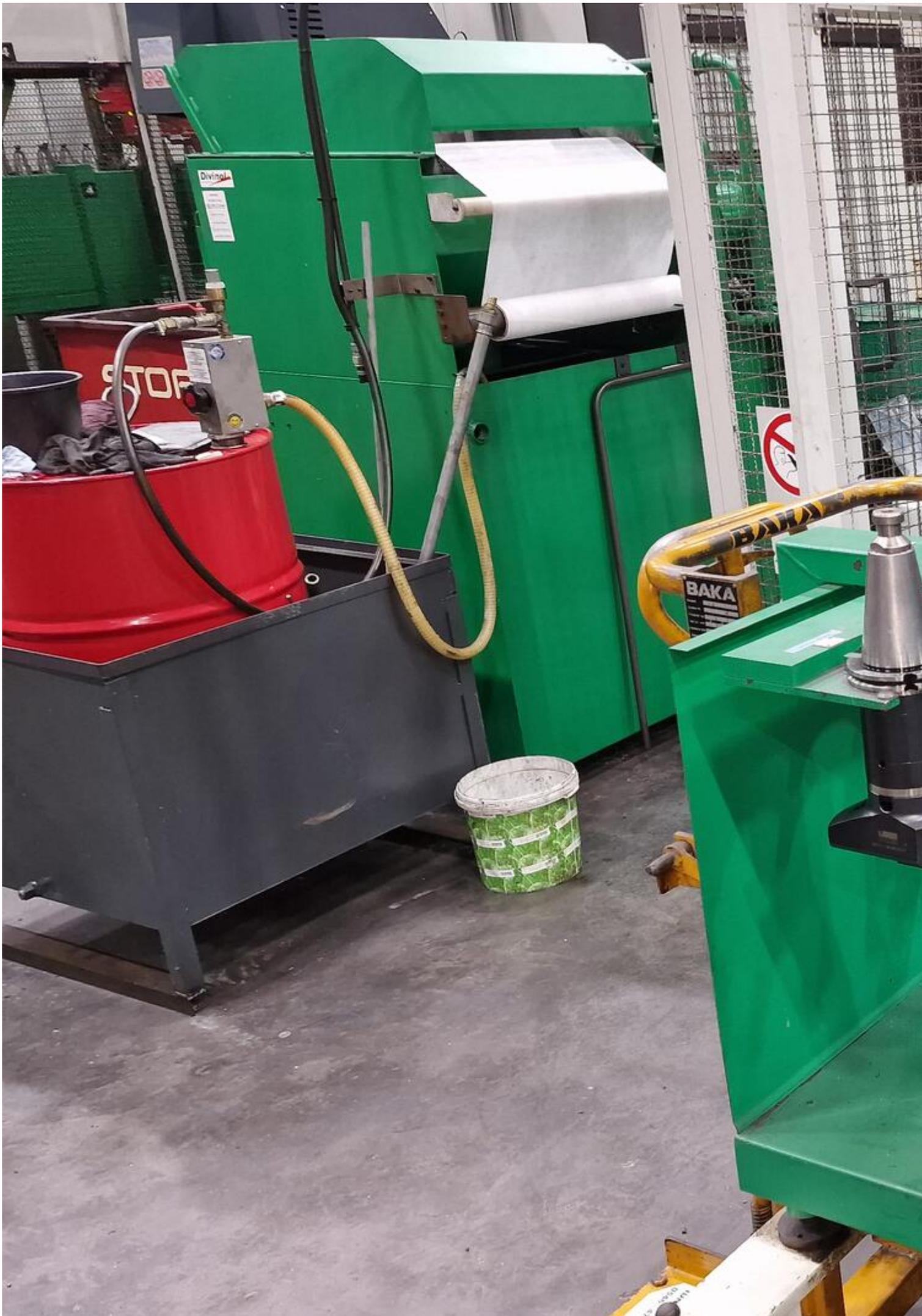


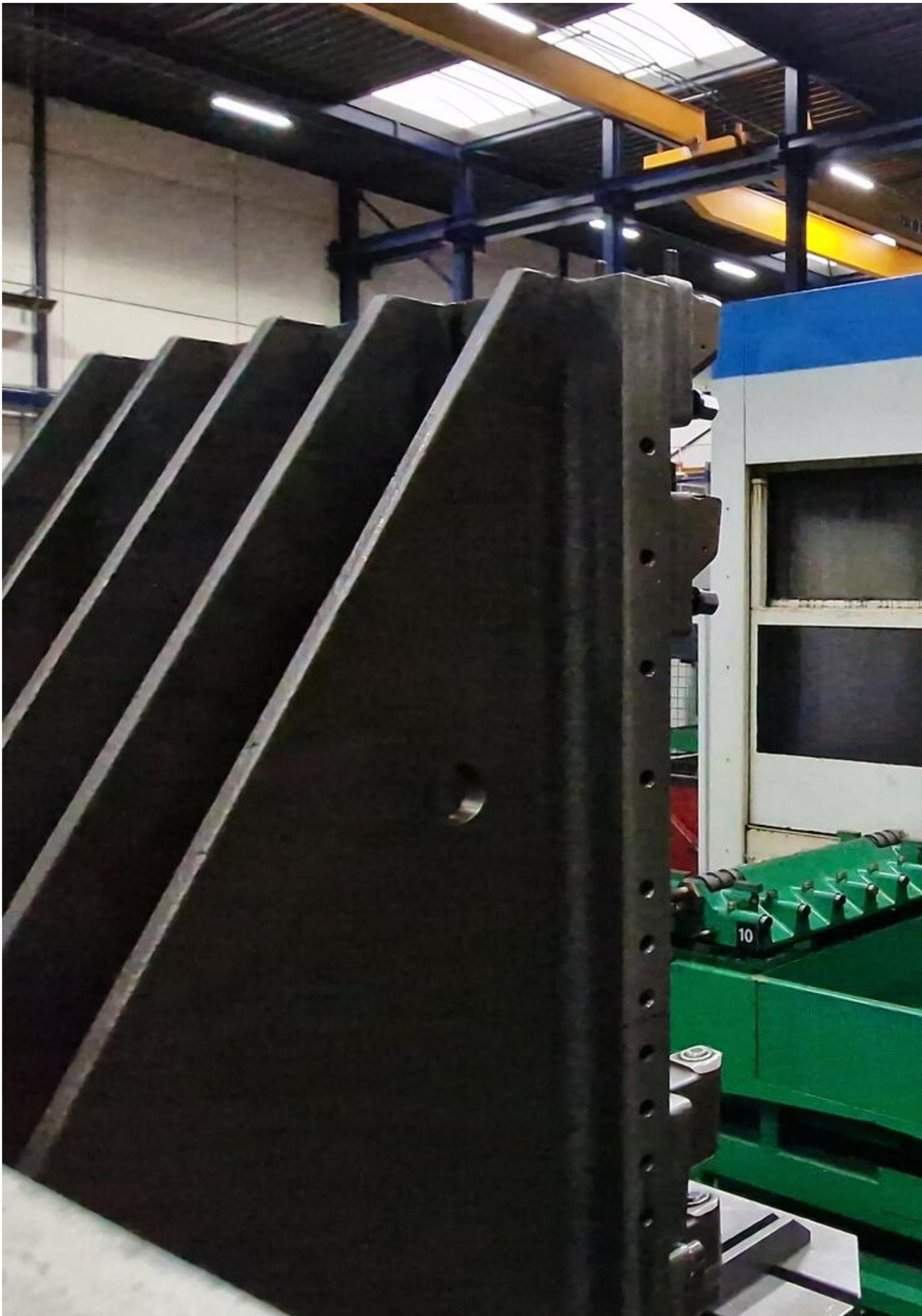


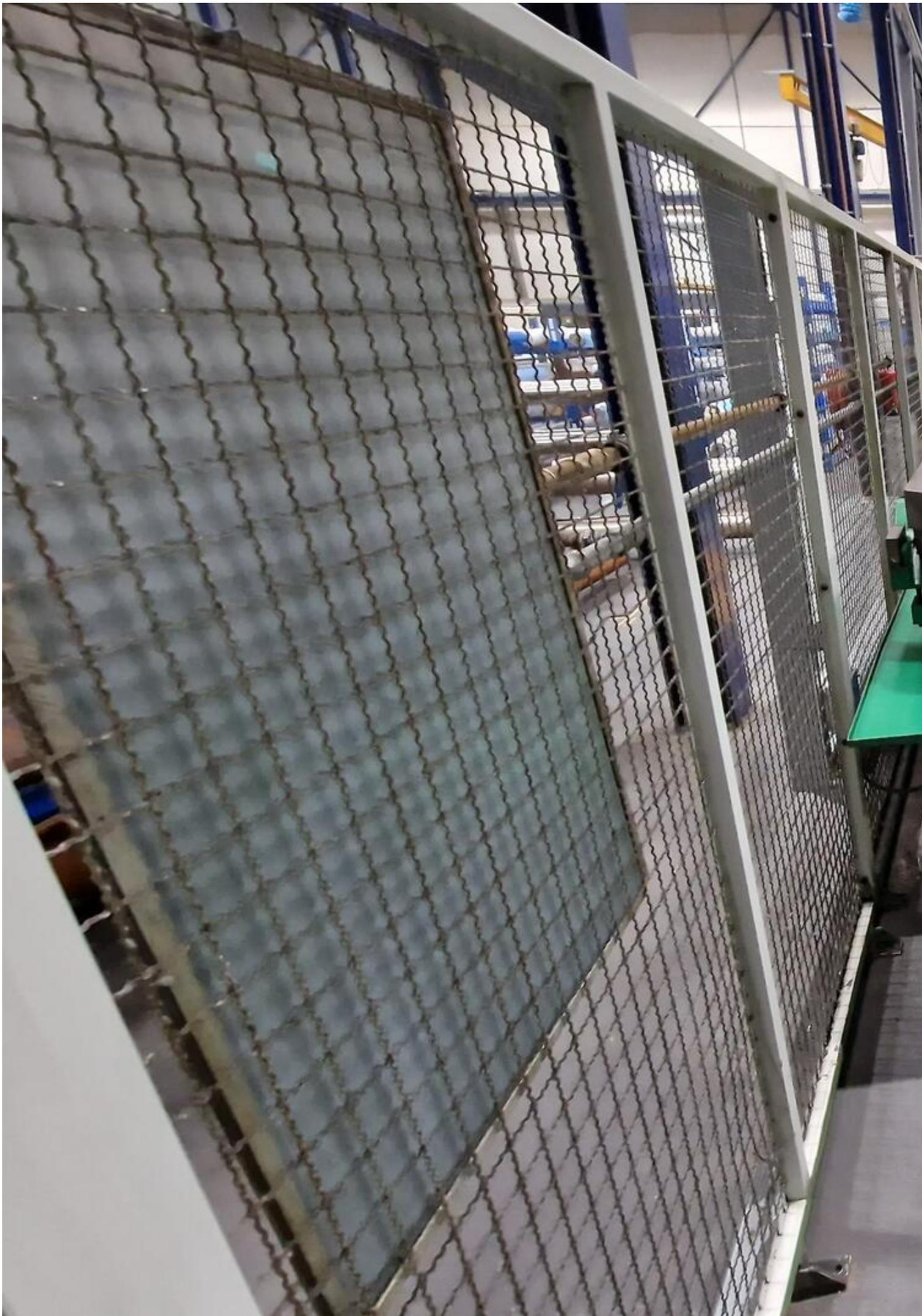




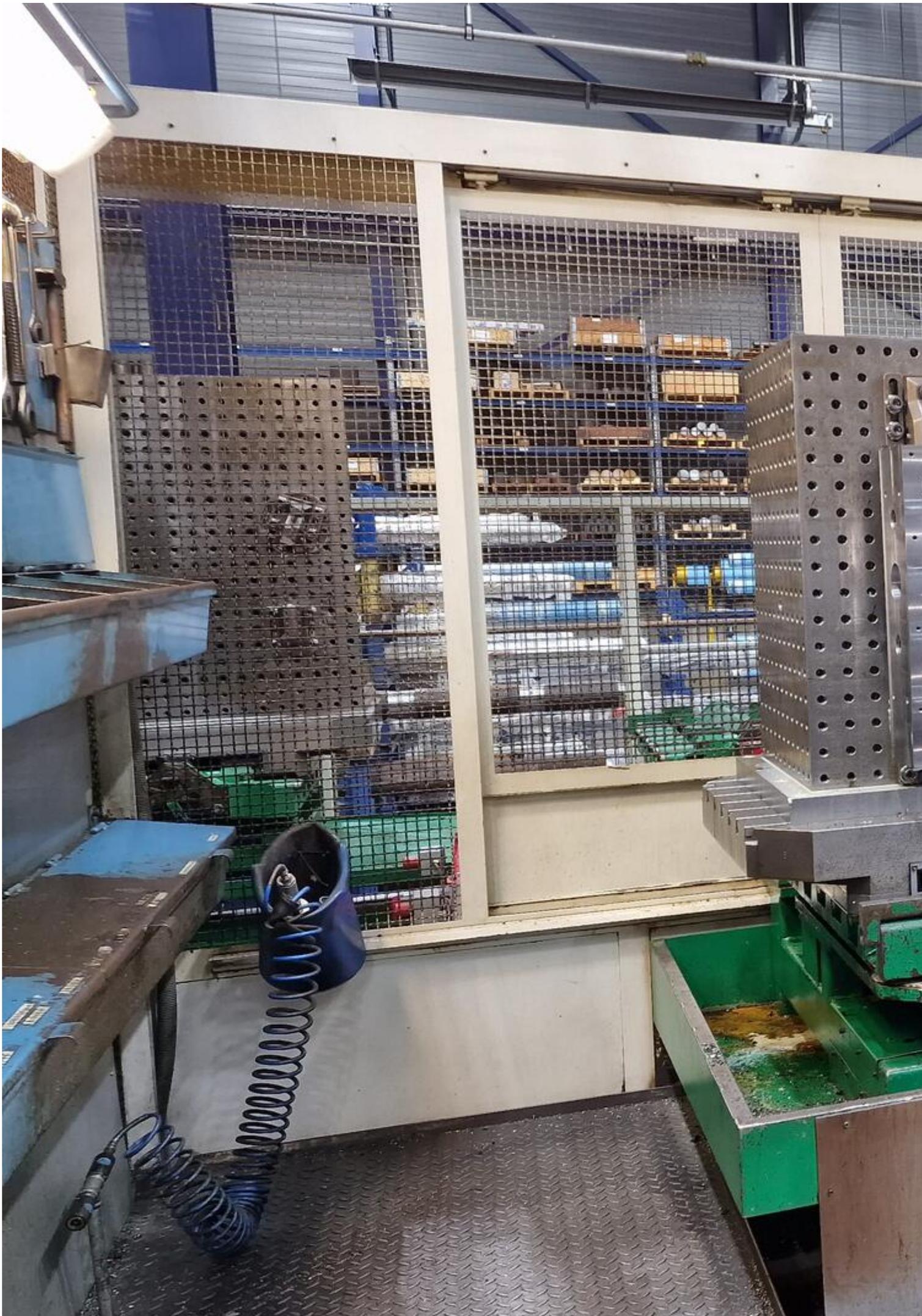


















Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

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Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[21 %](#)

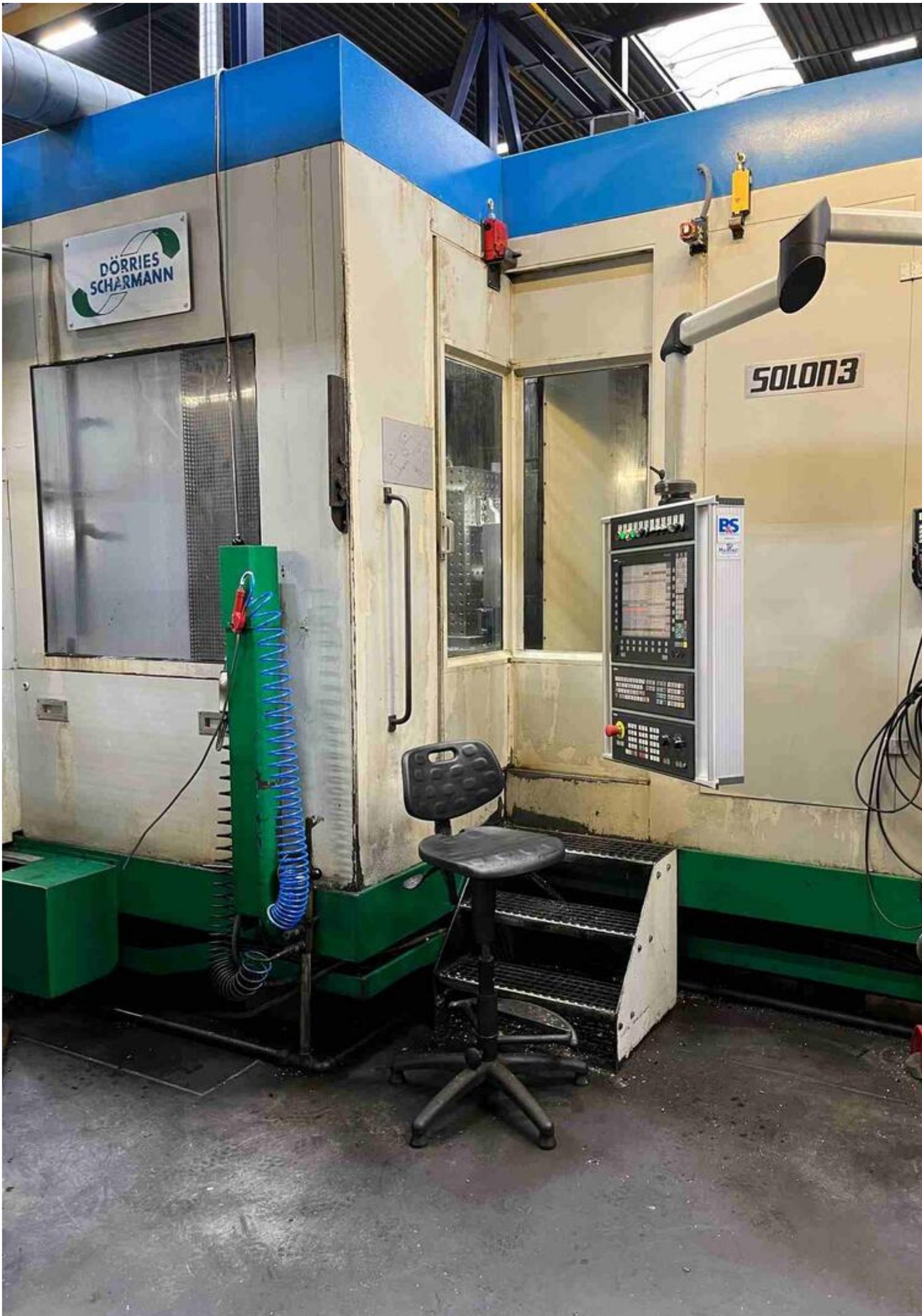
Buyers Premium:

[18 %](#)

Location:

Netherlands

Images:



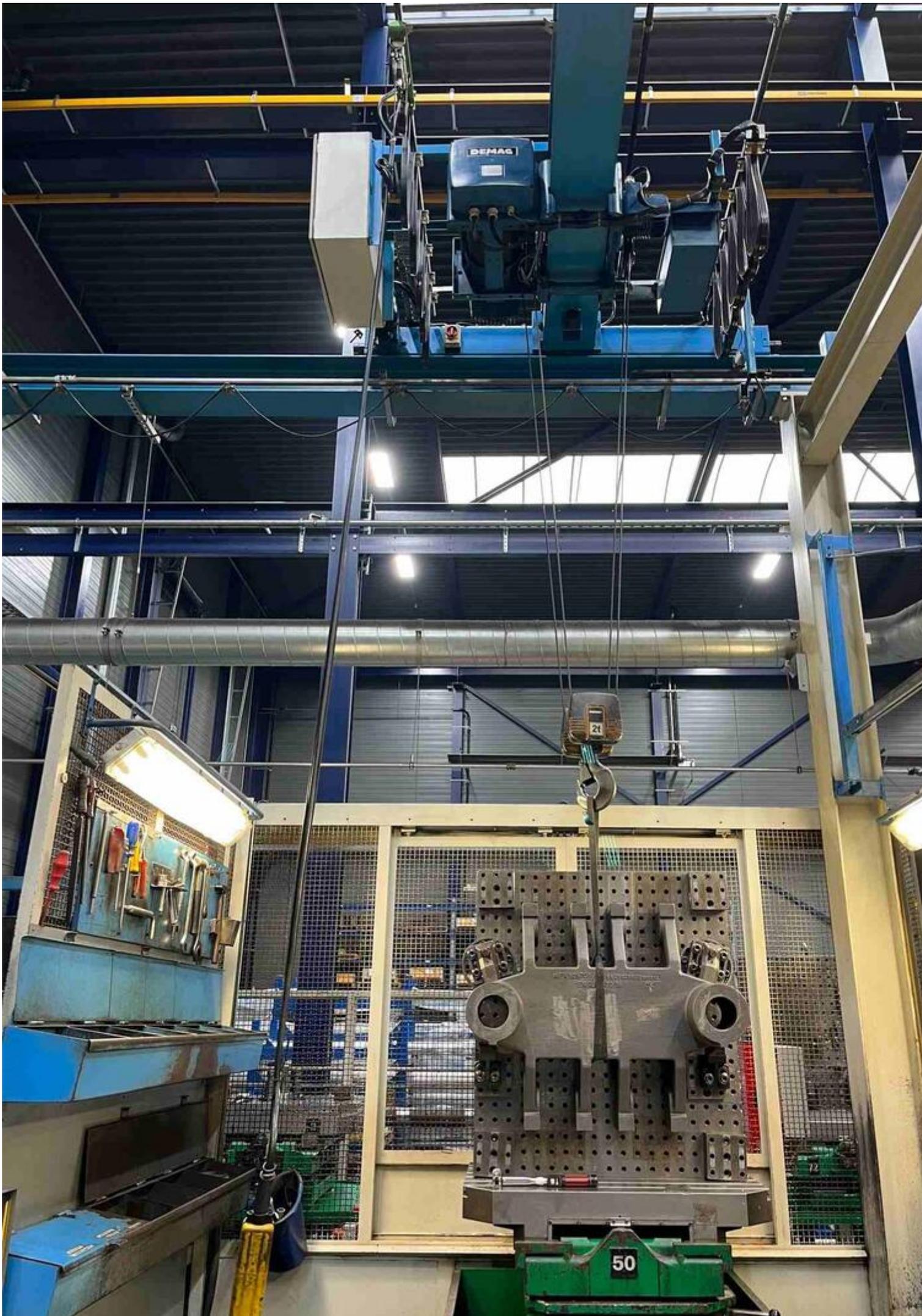
DÖRRIES
SCHARMANN

SOLON3

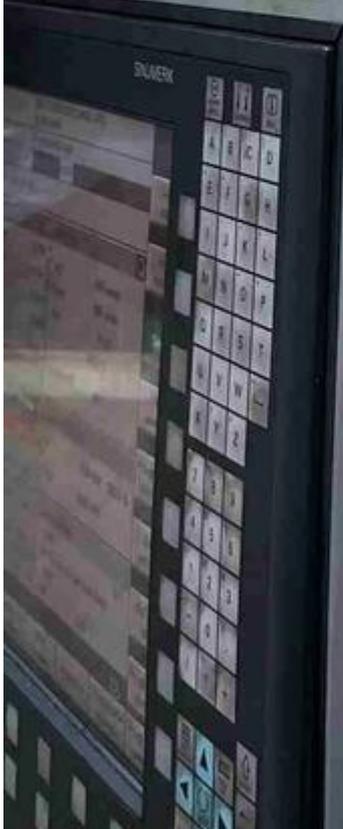
BS
MAG







SOLON3









5209
F-200













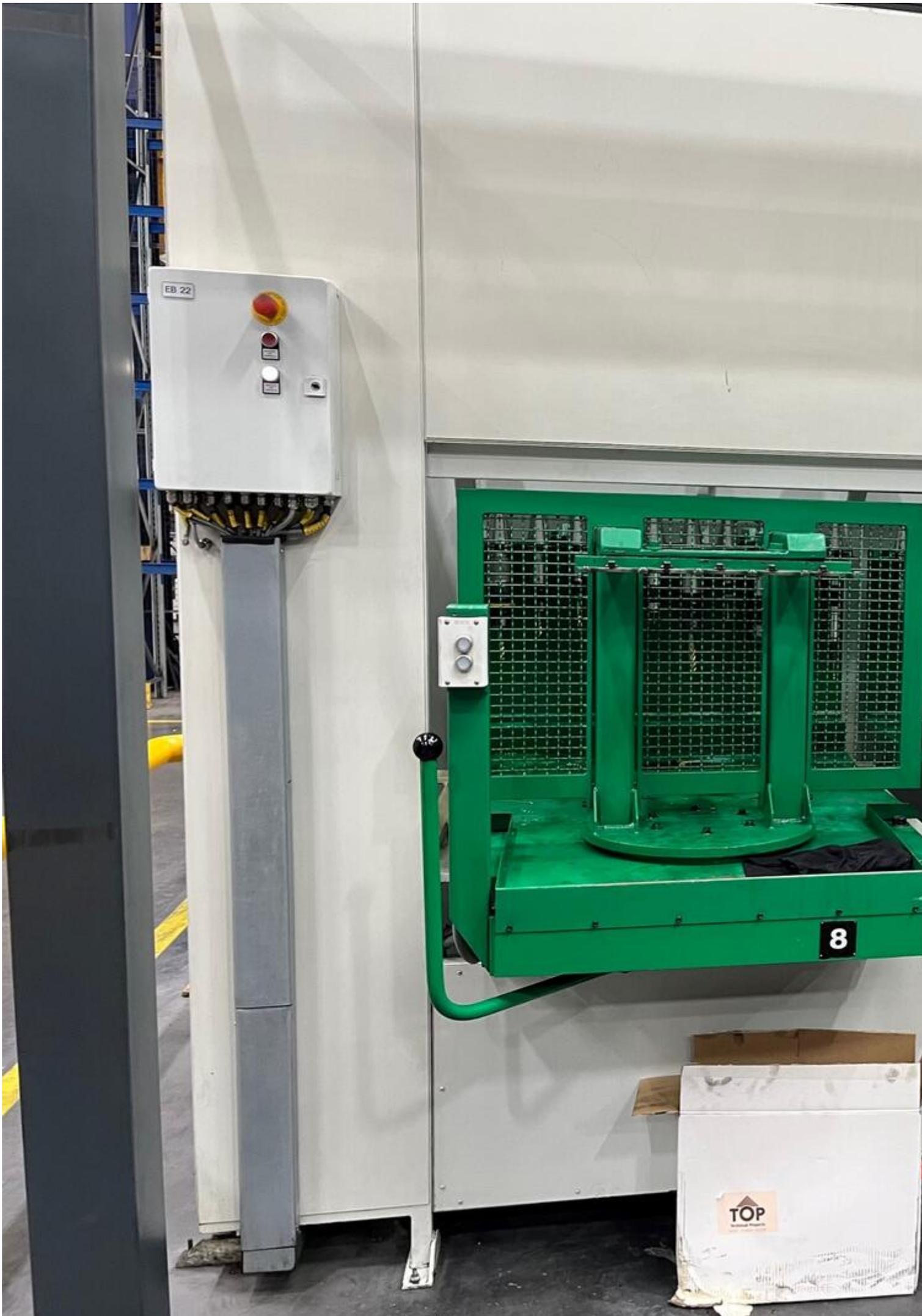


EB 22



8

TOP







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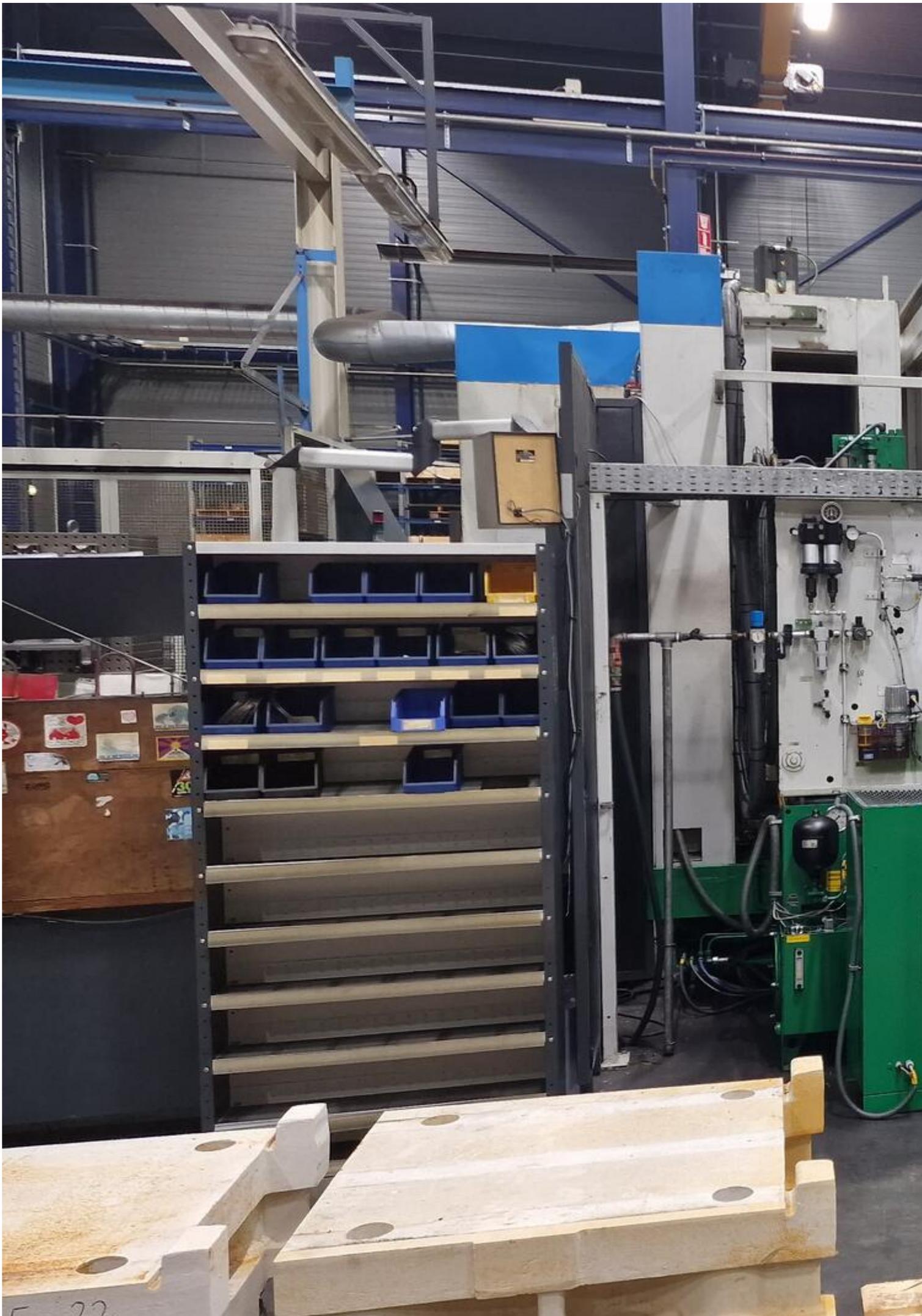
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5

5104K 2







Gekapseltes Längenmessgerät
Sealed linear encoder

LC183

Messlänge Measuring length	1740 mm
Identnummer Identification number	657679-17
Seriennummer Serial number	32536881 N
Genauigkeit Accuracy	± 5,0 µm
Referenzmarkenlage Reference mark position	/ mm

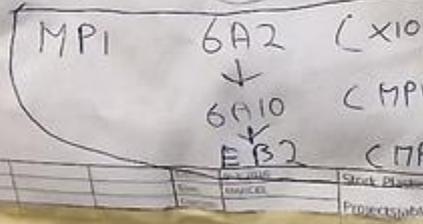
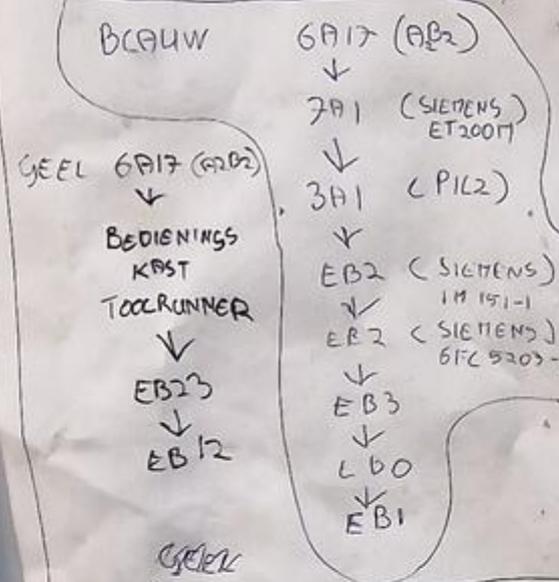
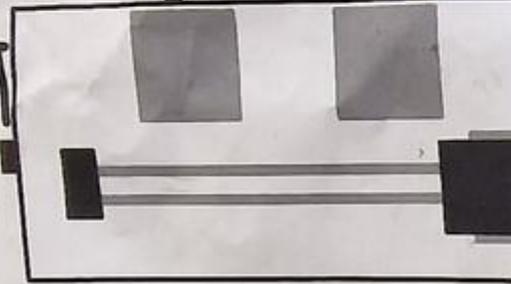
The image shows three Siemens identification labels for linear encoders, labeled 'xas', 'yas', and 'zas'. Each label contains technical specifications such as 'SIEMENS', 'DA 18014', 'DA 18013', and 'DA 18012'. The labels are arranged horizontally and are partially overlapping.

.viceleur 2

EB5
E-box

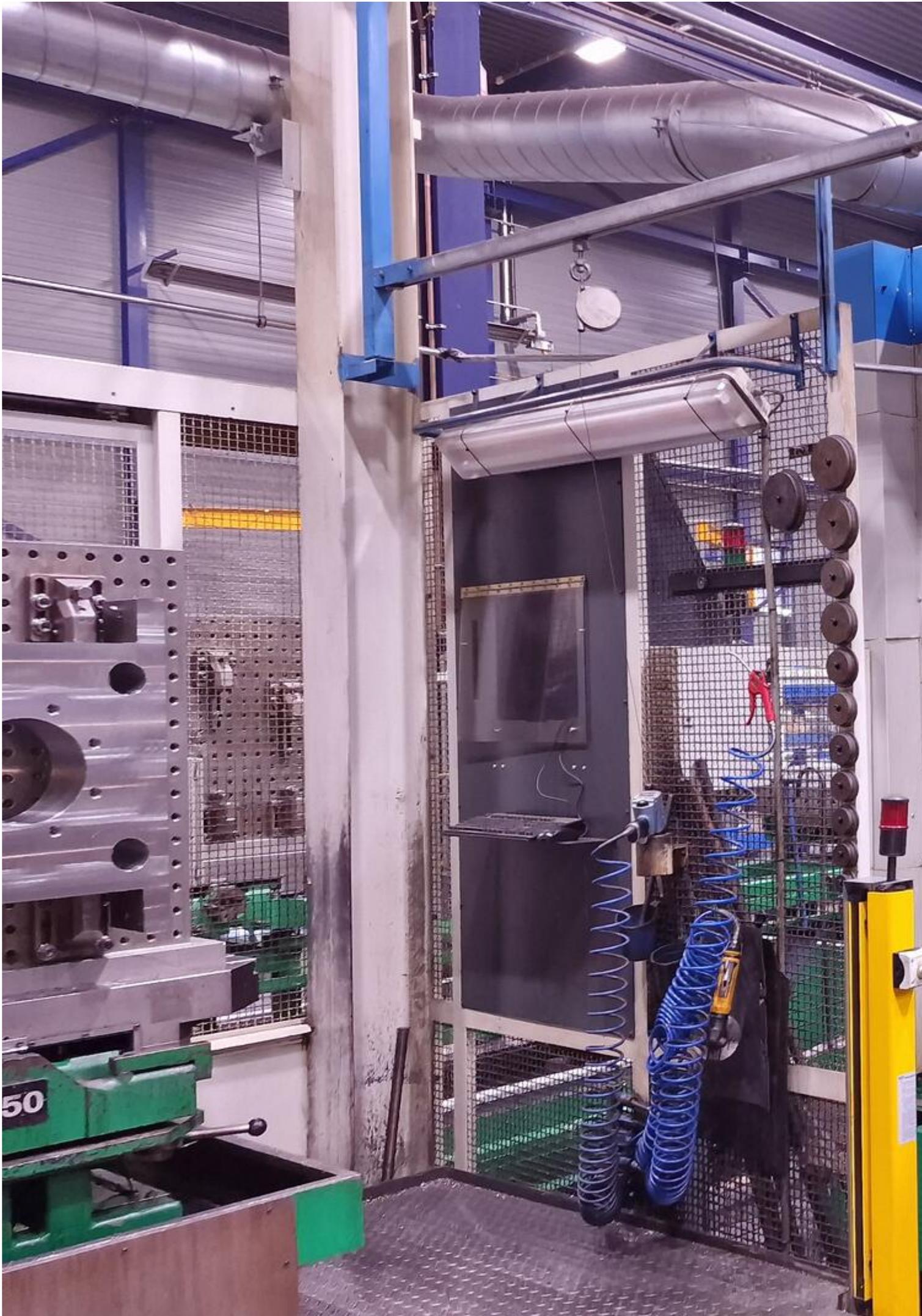
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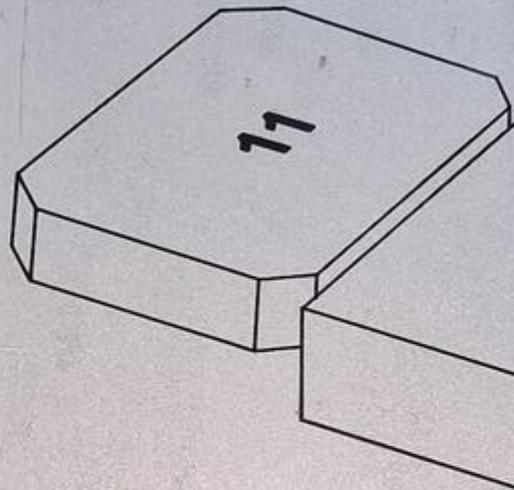
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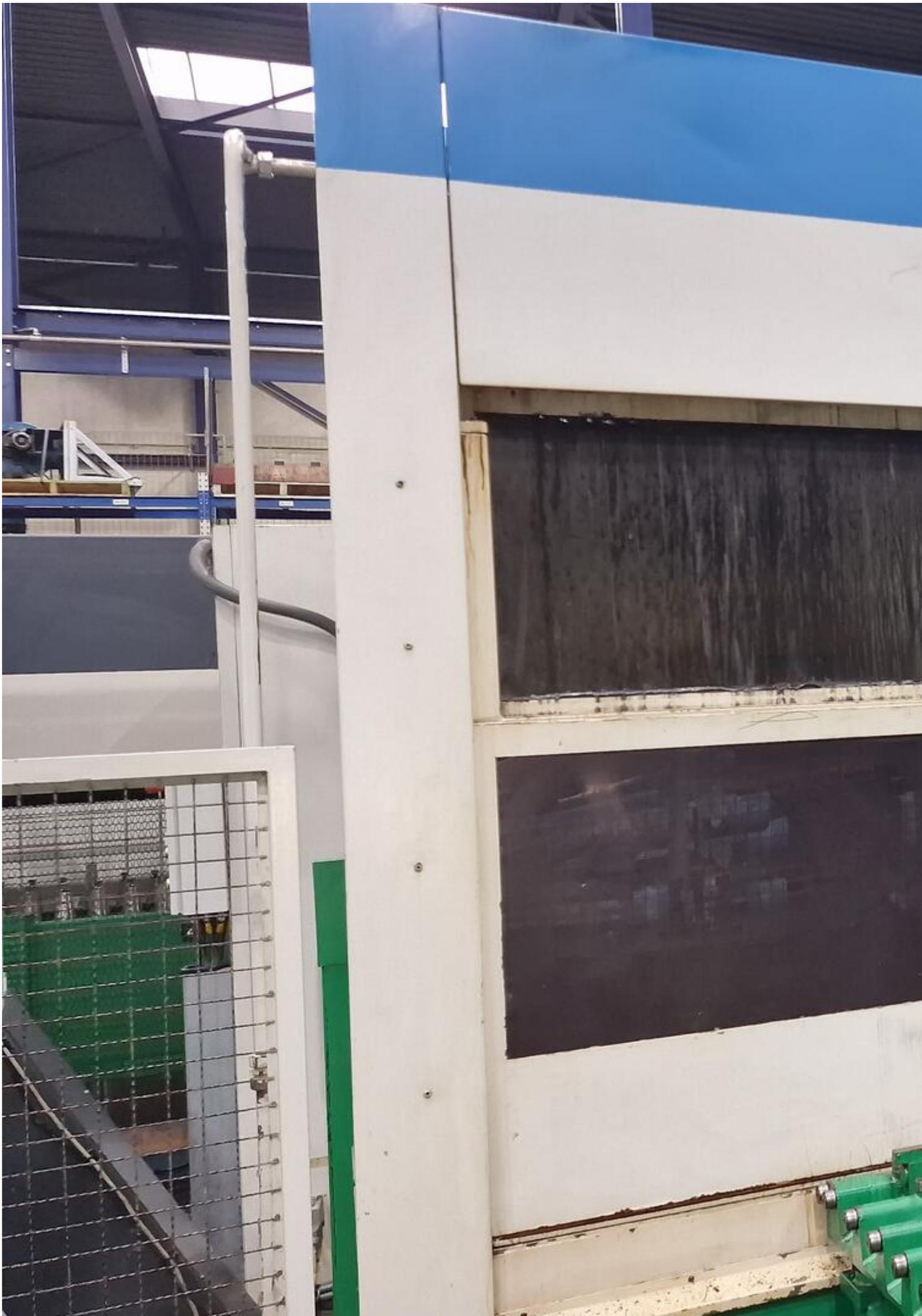




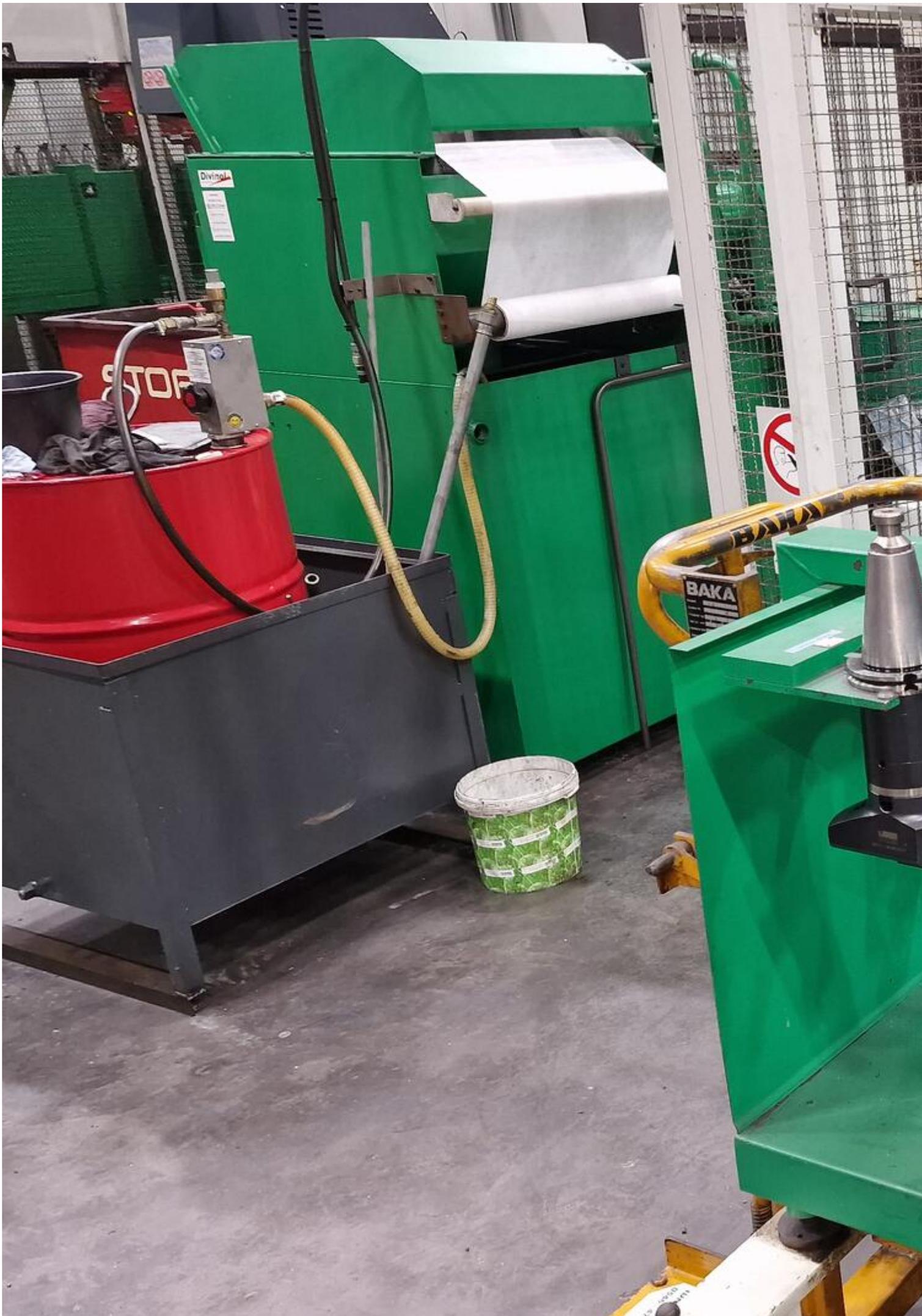










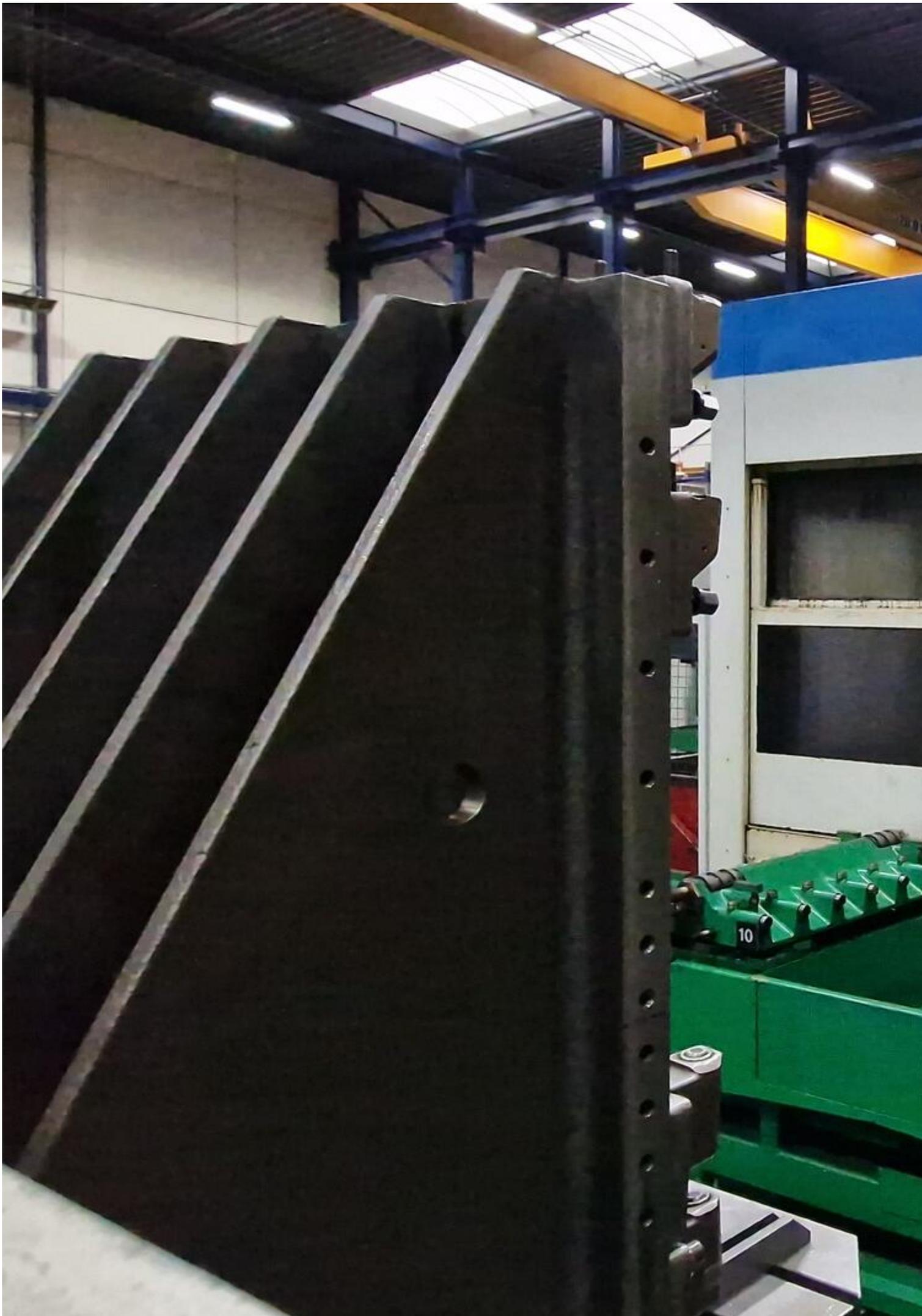


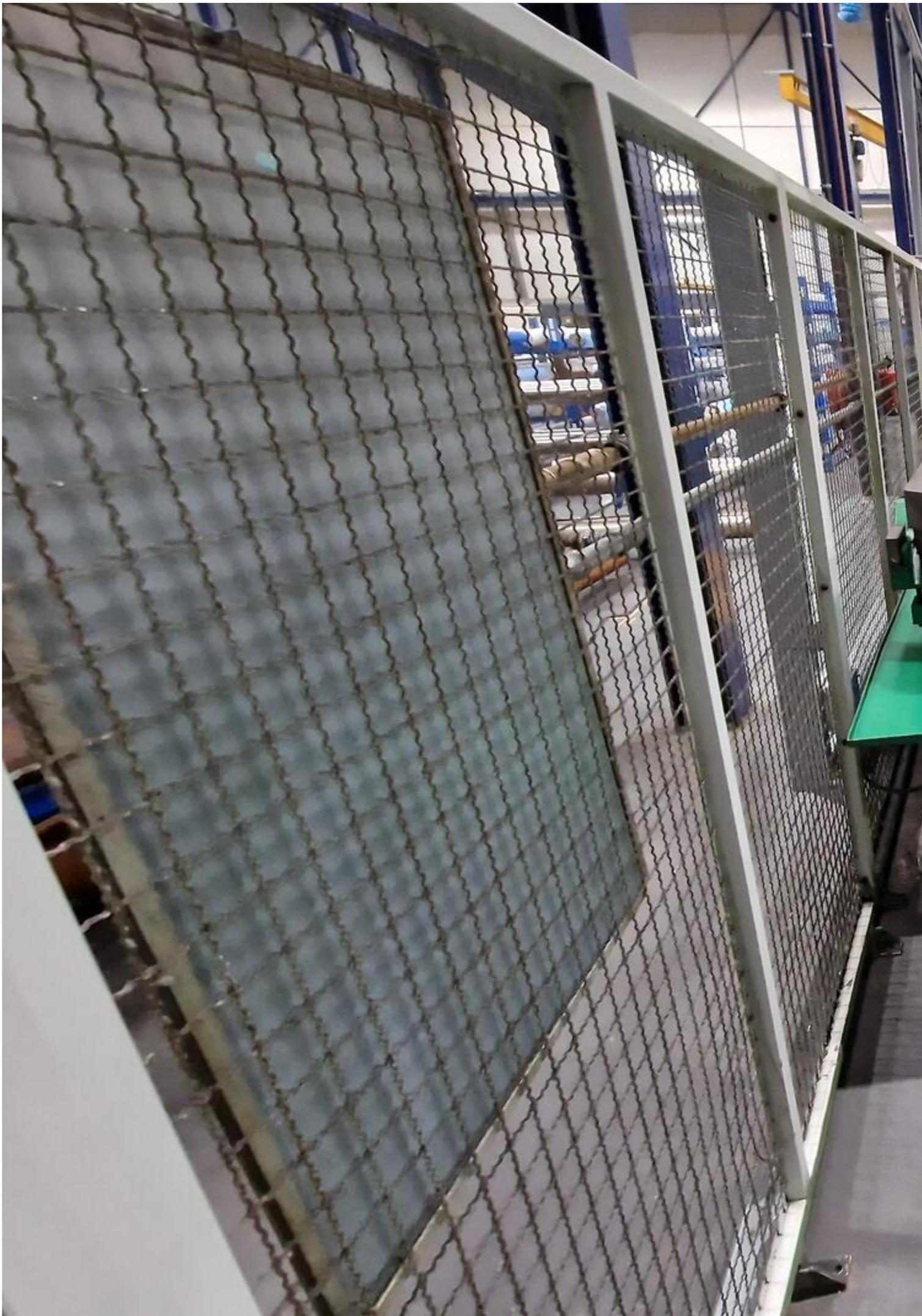
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Diving

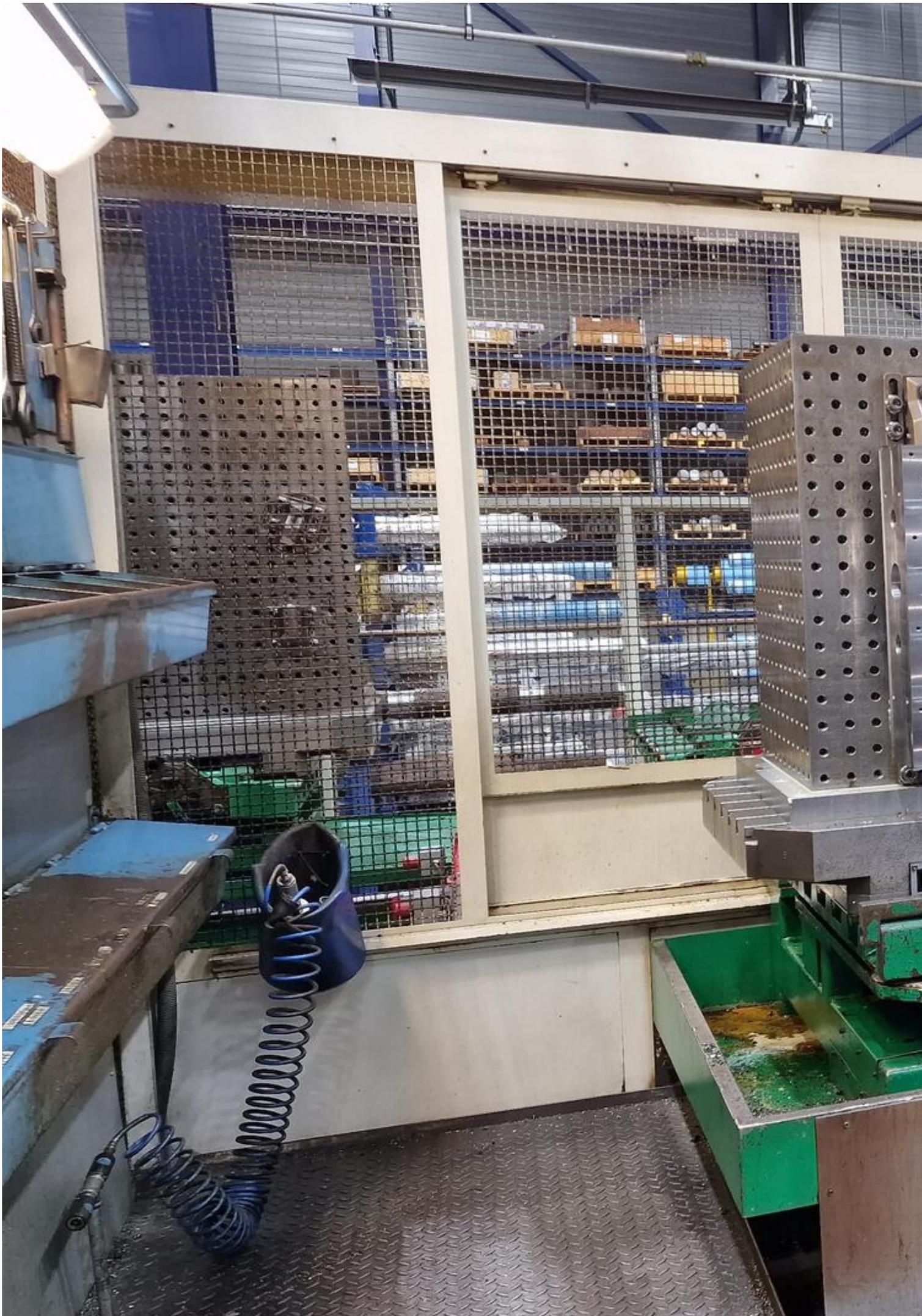
STOP

BAKA















Asset-Trade

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Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

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