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Ref. No.:

1423-06111032

## **Overview and Technical Data:**

# **AXA VHC-2 XTS/50 5 Axis Traveling Column Machine Center**

[AXA](#)



Year of Build:  
Jul 2006

## Description:

# Used AXA VHC-2 XTS/50 5+Axis, 3M Traveling Column Machine Center vertical

CNC Controls: Siemens 840 D ShopMill

## Technical Data:

- Travel:
  - X-Axis: 2360 mm
  - Y-Axis: 600 mm
  - Z-Axis: 800 mm
  - C-Axis: NC-Round table 630mm (RTA3-520) 360 x 0,001 °
  - B-Axis: Swivel Spindle +/-90°
  - Fast travel X/Y/Z: 25/25/20 m/min
- Spindel Speed: 4000 rpm / 45KW/286 NM (Kessler)
- Table:
  - Table: 2750x 600 mm 4-T
  - Max Table load: 800 kg
  - Shuttle operation
- Tooling
  - Toolholder: 26x SK50/DIN 69871 A
  - Tool Change Time: 6 sec
  - Max Tool diameter: 85 mm
  - max Tool lenght: 300 mm
  - Max Tool Weight: 8 kg
- IKZ
- Hand wheel Type BHG Siemens
- Chip Conveyor
- Spray Gun
- Power: 3x400V/230V/N/PE 50 hz 69KVA
- Space Requirement: 7,0 x 4,0 x 3,2 m
- with some toolholder

## Technical Data:

## Technical Data:

Control:

[SINUMERIK 840D](#)

Machine Hours:

26.764 hrs.

Spindle Speed:

4.000 rpm

Tool Holder:

[SK50](#)

Tool Capacity:

26 x

## **Travels:**

X-Axis:

2.360 mm

Y-Axis:

600mm

Z-Axis:

800 mm

## **Dimensions and Weight:**

Height:

3.150 mm

Width:

3.500 mm

Length:

7.500 mm

Weight:

17.000 kg

## **Buyer Information:**

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[Free Loaded on Truck \(LOT\)](#)

VAT:

[19 %](#)

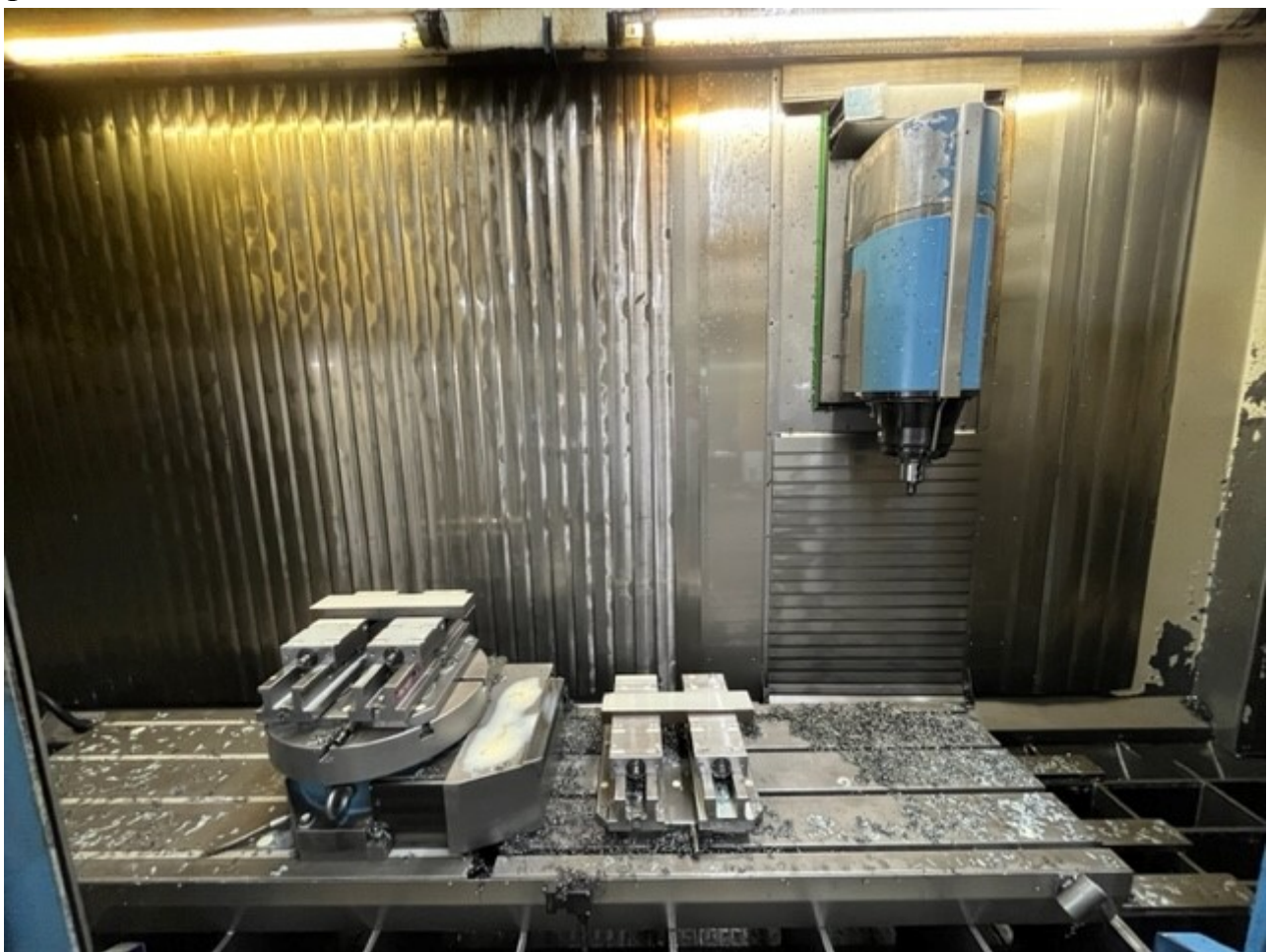
Location:

Germany

## **Images:**



1



2



SIEMENS

SINUMERIK

WKS	Position [mm]	T,F,S
X	643.959	T BOHRER17.5
Y	64.096	F 0.250 1800 mm/U
Z	639.668	S 1000 100%

Block	Content
P	M5 70031 Multiaktiv. 99 Q099
G	M30 g590
G	M05 M0
T	M05 Tiefbohren T-BOHRER17.5 F8.25/U V05n Z1-25
M	M08 M01: Positionen Z8-1 X8-0 Y8-22.812 X1-0 Y1-08.325mk
G	M05 L0
G	M08 g591

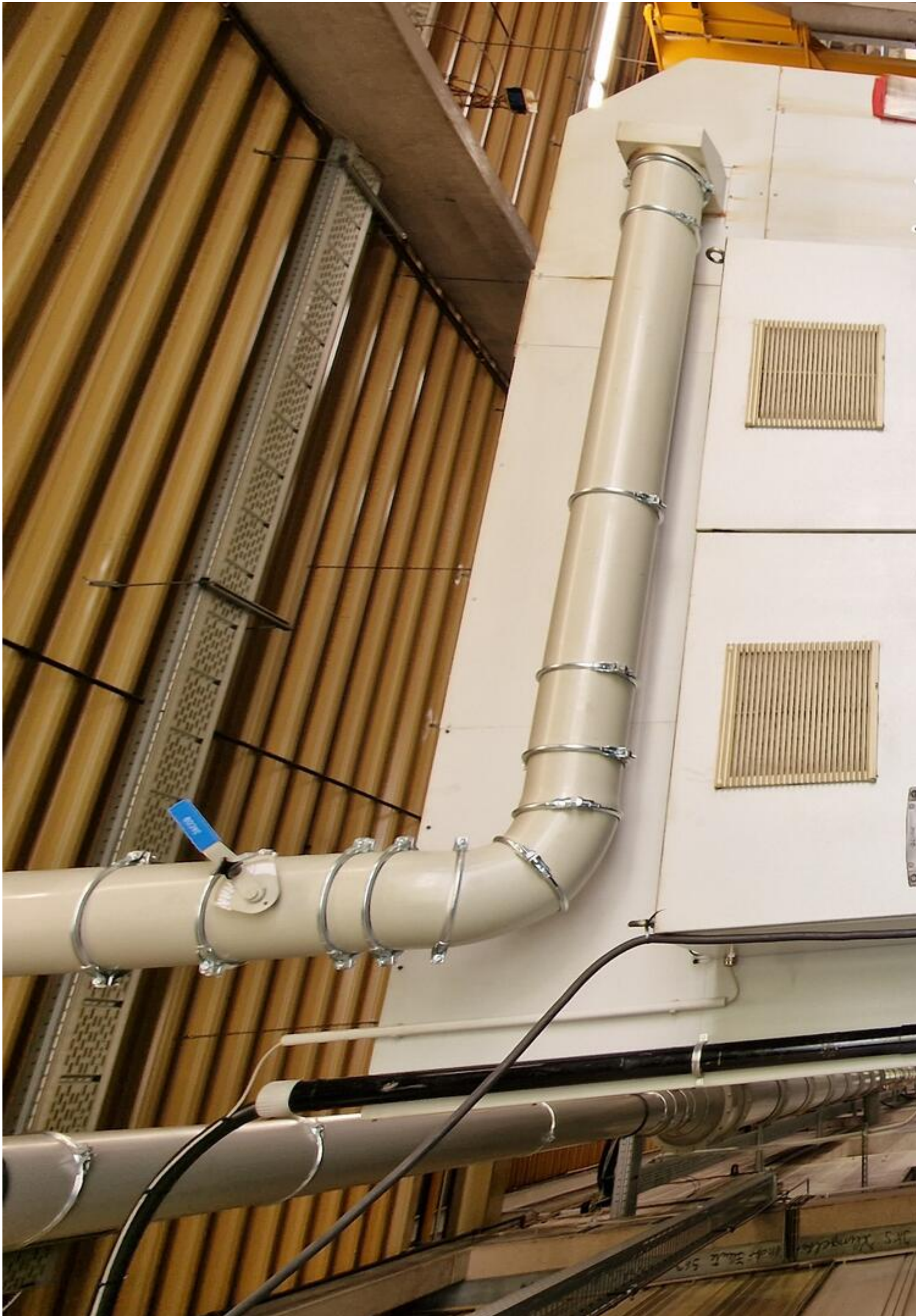
Spindelrecht links 0/1  
Spindelrecht rechts 0/1  
B-Achse verneigen  
0 Act. / Einachse 0/1  
WZ-Speicher

Buttons: [Yellow], [Red], [Green], [Blue], [Black], [White]



Grid of function keys including: W, B, C, U1, Q1, Q2, Q3, and various alphanumeric keys.





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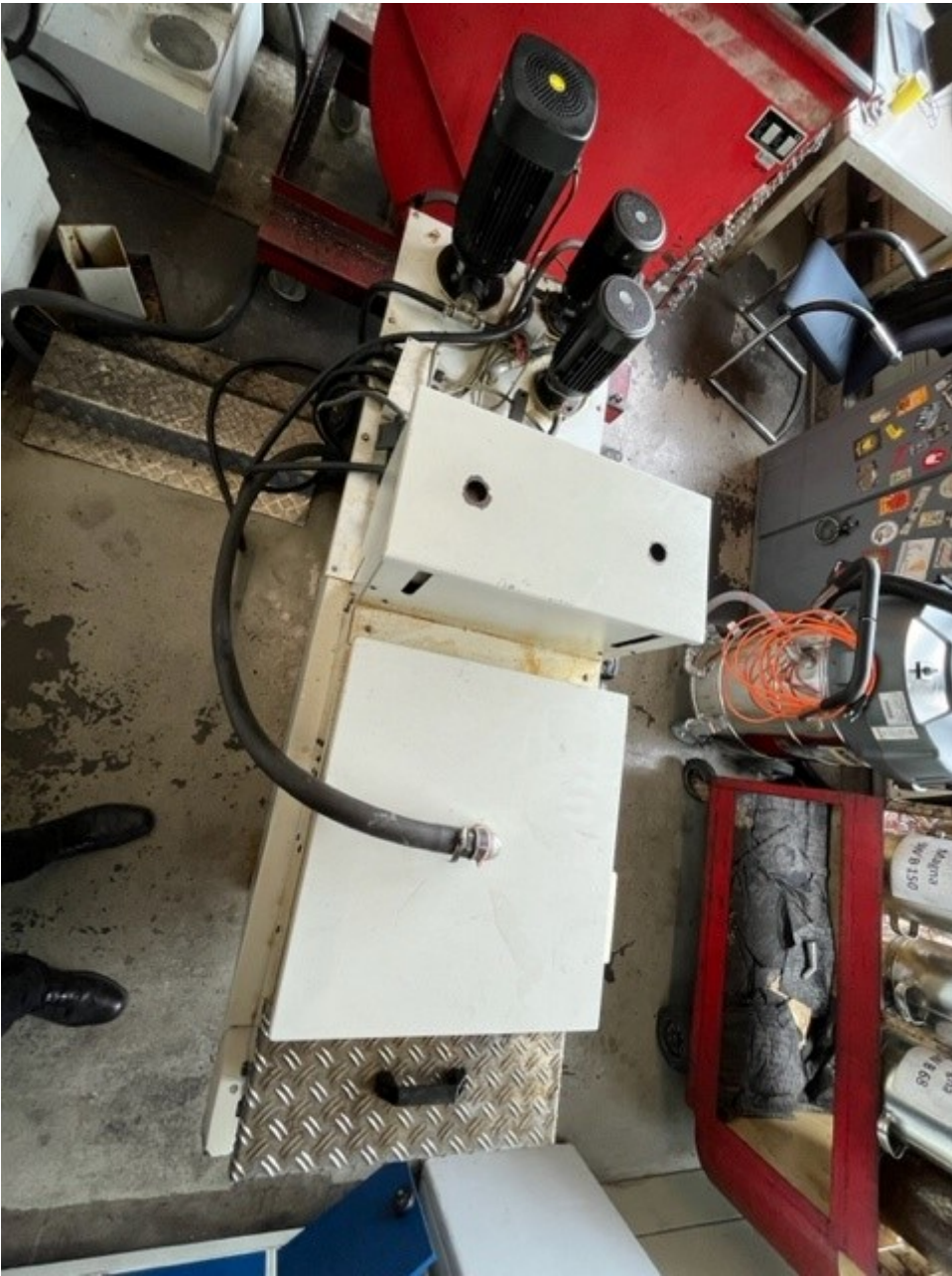


13



14







































2676403



ENTWICKLUNGS-UND MASCHINEN  
D 48624 SCHÖPPINGEN TEL.:02

Baujahr:	2006	Anschluss-Spg.: 3x4
Typ:	VHC-2-XTS / 50	Frequenz:
CNC:	Sinumerik 840 D	Anschluss-Lstg.:
Masch.-Nr.:	86667	Vorsicherung:
Schaltplan Nr. CAD:	86667	Steuerspannung:



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Web.: <https://mail.asset-trade.de/en>

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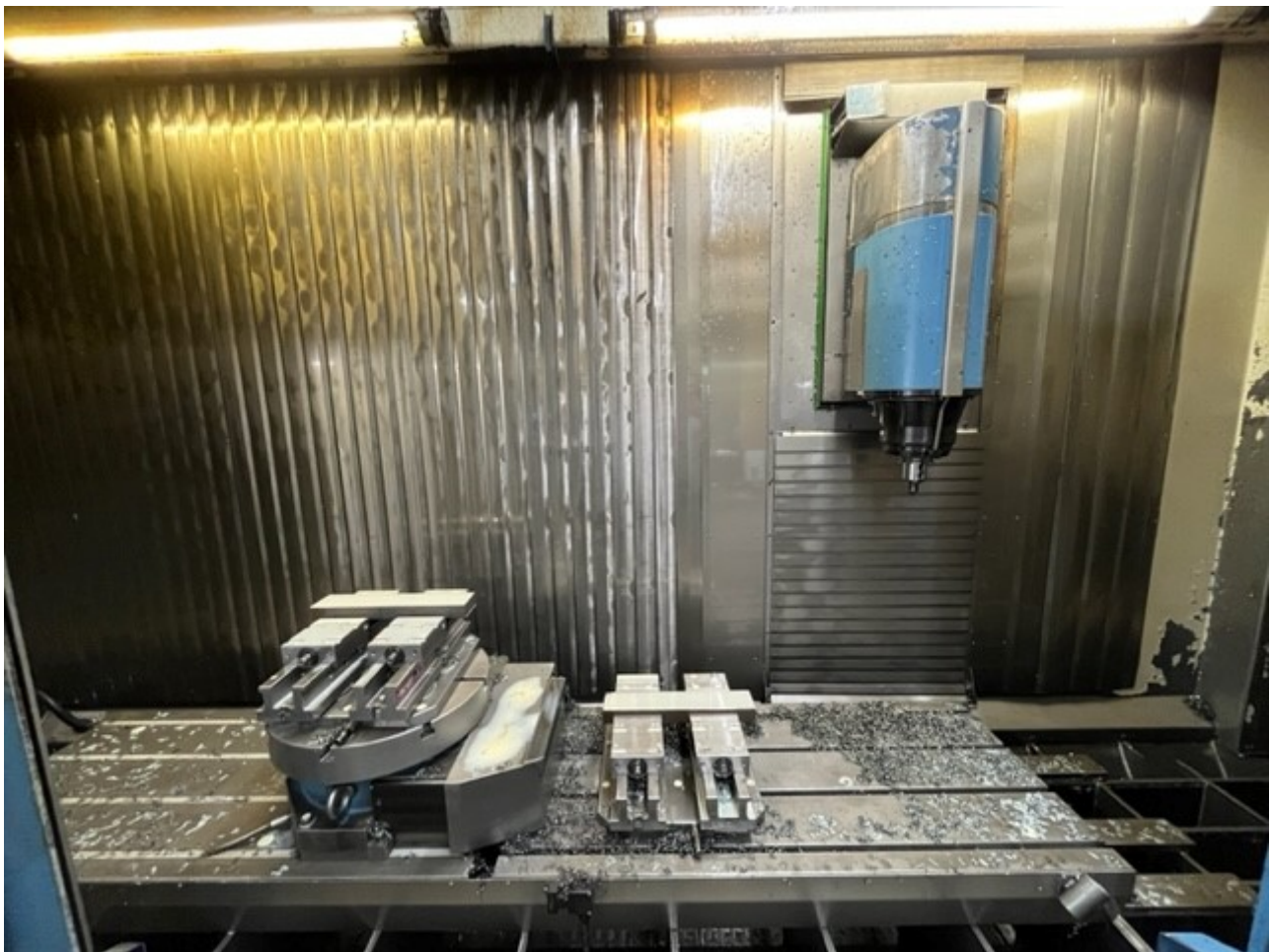
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Germany

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SIEMENS

SINUMERIK

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Spindelrecht links 0/1  
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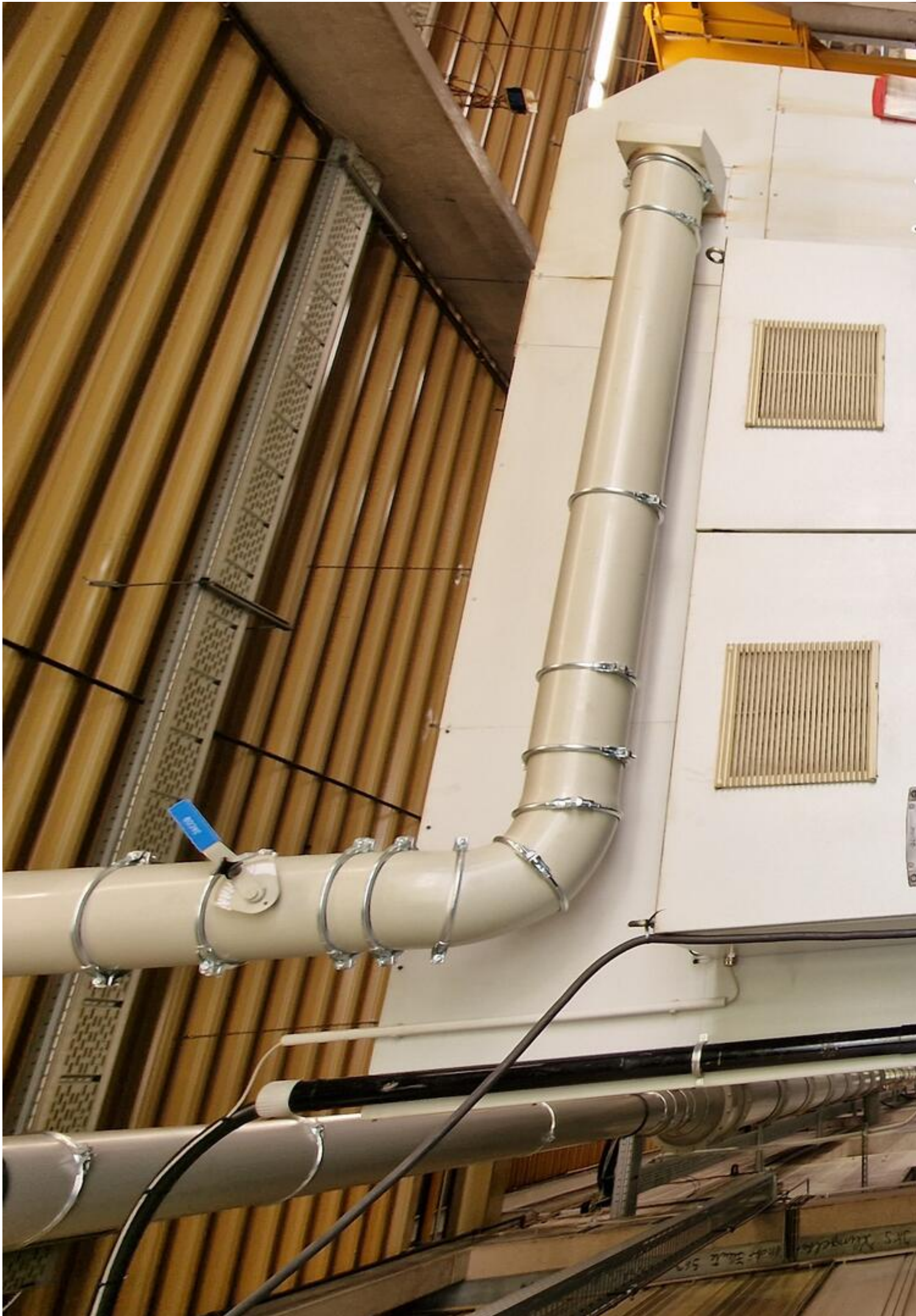


Keypad with function keys: [F1-F12], [G], [M], [T], [F], [S], [W], [B], [C], [U1], [Q1], [Q2], [Q3], [Q4]

Rotary dials for speed and feed rate control, labeled with 0%, 100%, and 200%.

Red and green indicator lights and buttons for status monitoring.





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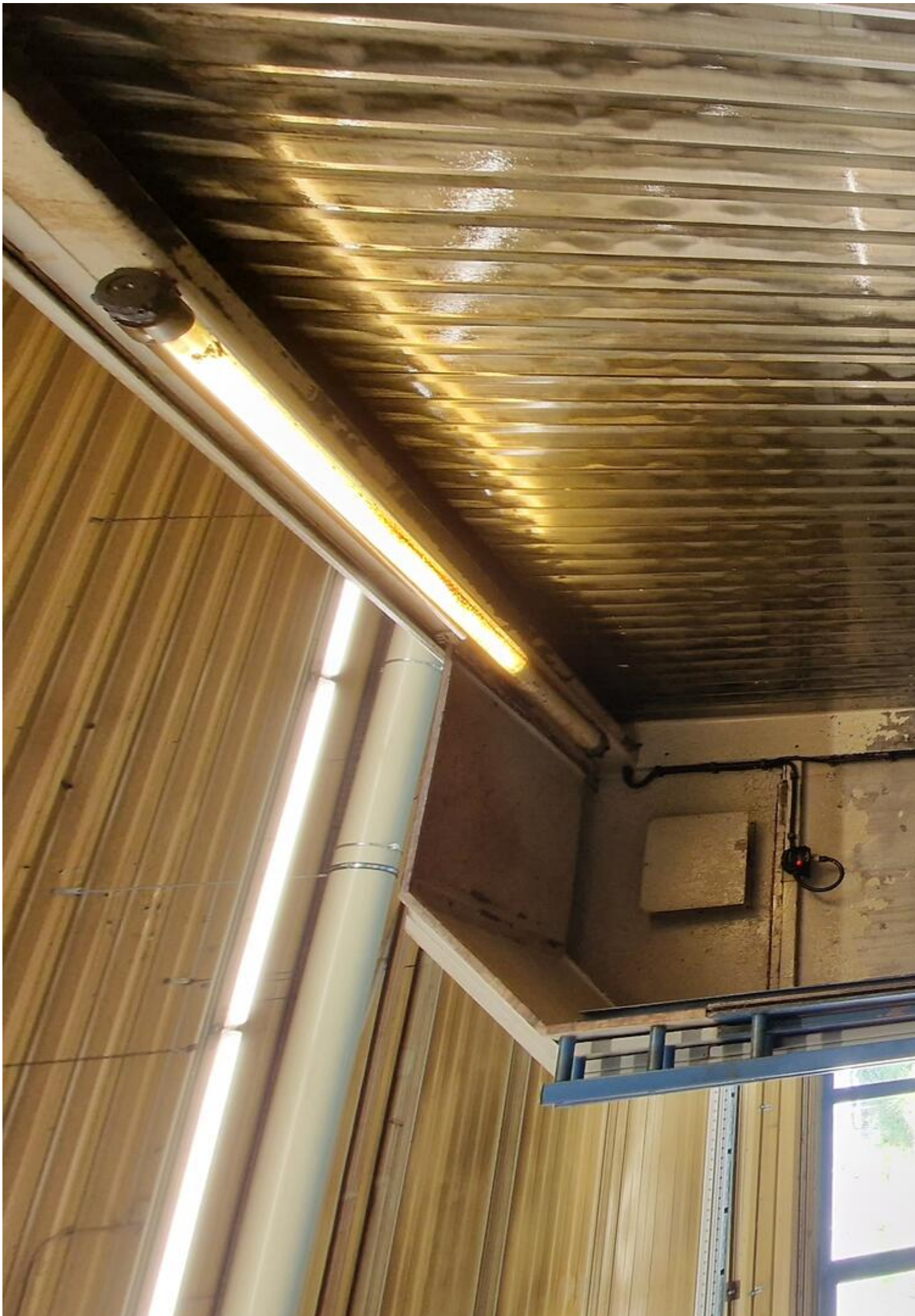




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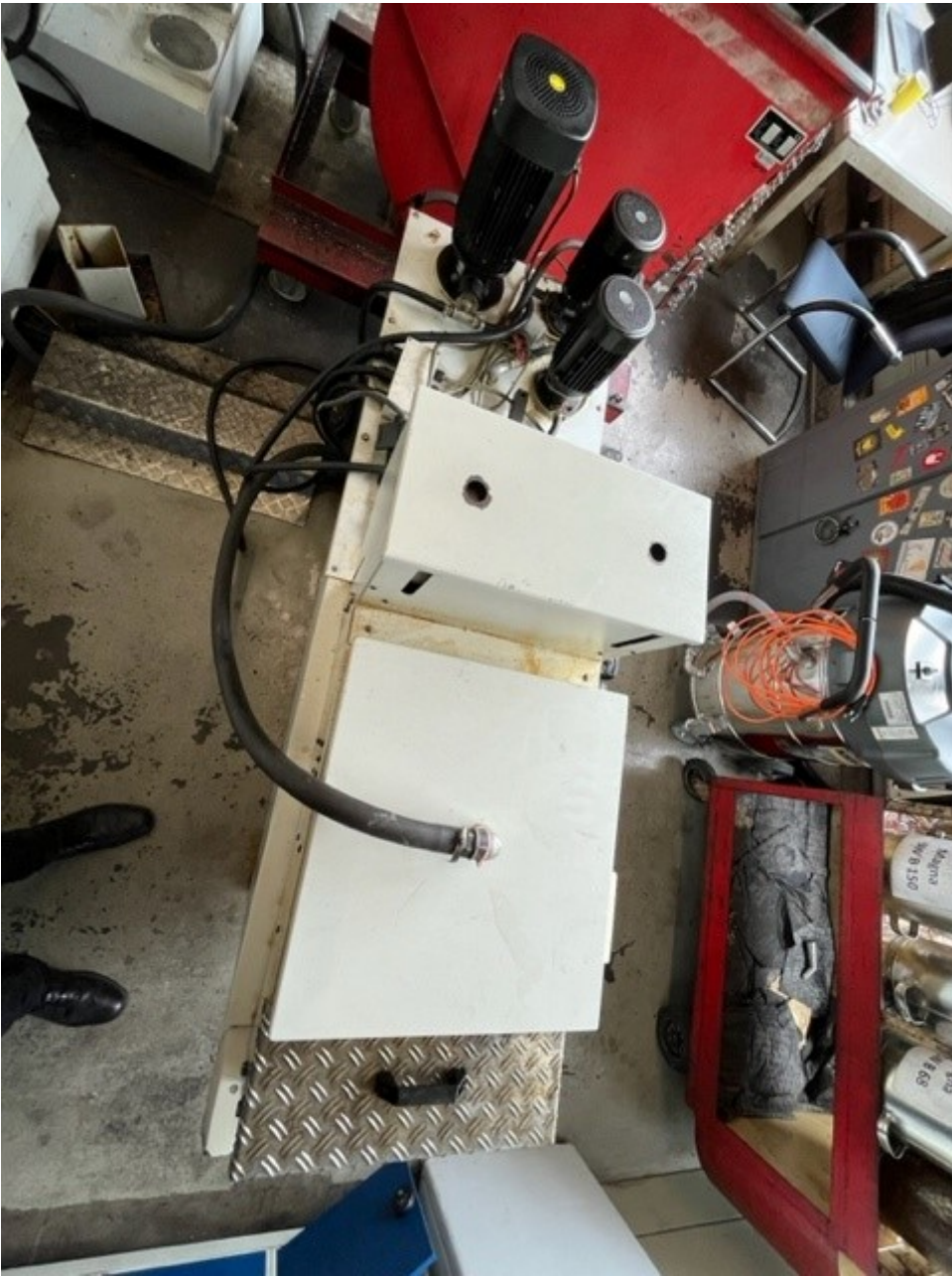


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D 48624 SCHÖPPINGEN TEL.:02**

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<b>Masch.-Nr.:</b>	<b>86667</b>	<b>Vorsicherung:</b>
<b>Schaltplan Nr. CAD:</b>	<b>86667</b>	<b>Steuerspannung:</b>



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