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Ref. No.:
1423-06111032

Overview and Technical Data:

AXA VHC-2 XTS/50 5 Axis Traveling Column Machine Center

AXA

Year of Build:
Jul 2006

Description:

Used AXA VHC-2 XTS/50 5+Axis, 3M Traveling Column Machine Center vertical

CNC Controls: Siemens 840 D ShopMill

Technical Data:

- Travel:
  - X-Axis: 2360 mm
  - Y-Axis: 600 mm
  - Z-Axis: 800 mm
  - C-Axis: NC-Round table 630mm (RTA3-520) 360 x 0,001 °
  - B-Axis: Swivel Spindle +/-90°
  - Fast travel X/Y/Z: 25/25/20 m/min
- Spindel Speed: 4000 rpm / 45KW/286 NM (Kessler)
- Table:
  - Table: 2750x 600 mm 4-T
  - Max Table load: 800 kg
  - Shuttle operation
- Tooling
  - Toolholder: 26x SK50/DIN 69871 A
  - Tool Change Time: 6 sec
  - Max Tool diameter: 85 mm
  - max Tool lenght: 300 mm
  - Max Tool Weight: 8 kg
- IKZ
- Hand wheel Type BHG Siemens
- Chip Conveyor
- Spray Gun
- Power: 3x400V/230V/N/PE 50 hz 69KVA
- Space Requirement: 7,0 x 4,0 x 3,2 m
- with some toolholder

Technical Data:

Technical Data:

Control:
SINUMERIK 840D
Machine Hours:
26.764 hrs.
Spindle Speed:
4.000 rpm
Tool Holder:
SK50
Tool Capacity:

26 x

Travels:

X-Axis:
2.360 mm
Y-Axis:
600mm
Z-Axis:
800 mm

Dimensions and Weight:

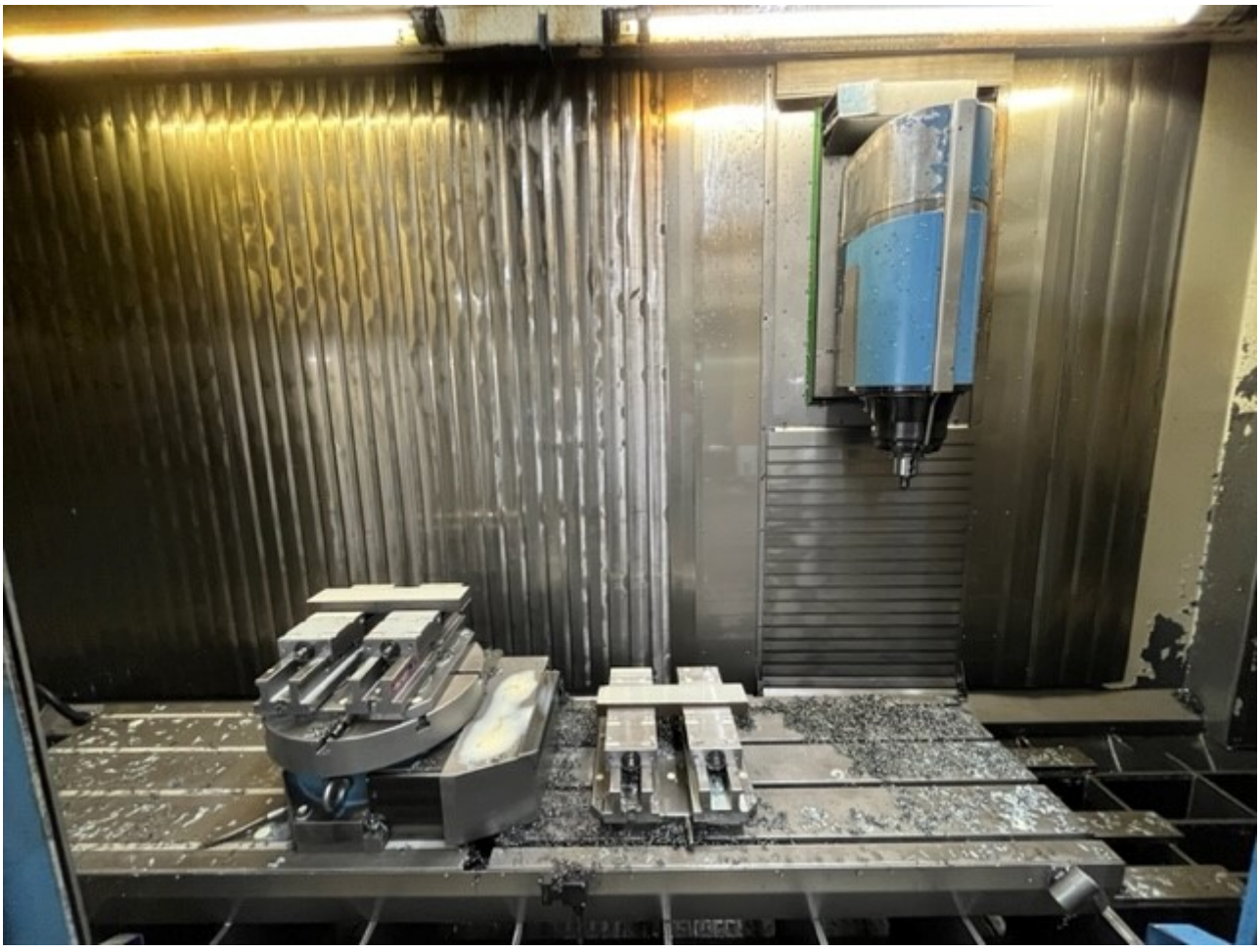
Height:
3.150 mm
Width:
3.500 mm
Length:
7.500 mm
Weight:
17.000 kg

Buyer Information:

Condition:
Very good condition
Availability:
Sold
Sold as:
Free Loaded on Truck (LOT)
VAT:
19 %
Location:
Germany

Images:

1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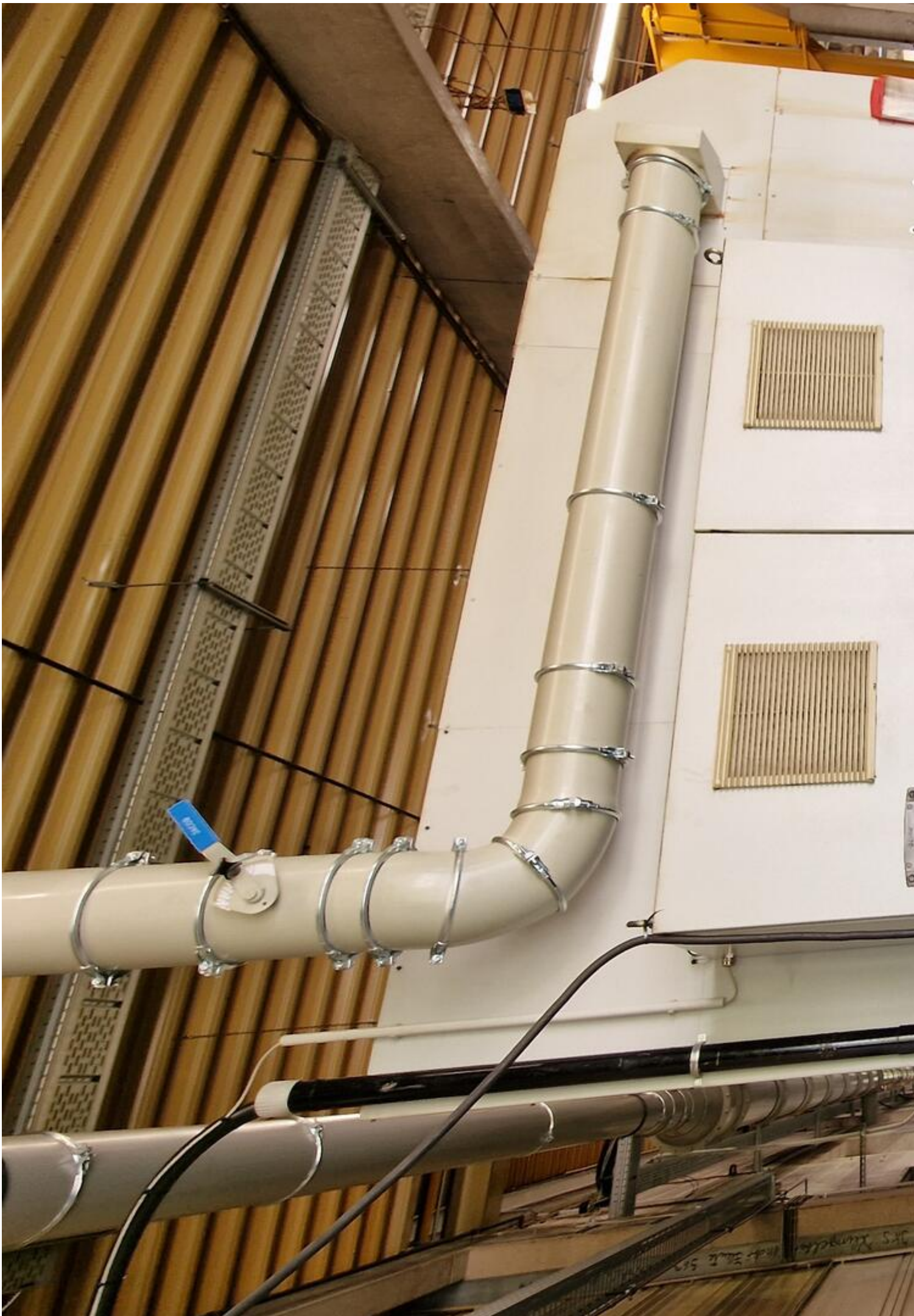
SIEMENS
SINUMERIK
MKS
Position [mm]
X 643.959
Y 64.096
Z 639.668
T,F,S
T BOHRER17.5
F 0.250 0.250 mm/U
S 1000. 1000.
Nullpkt V1
Hilfe-Funktion
Alle G-Funk.
Lauf-zeiten
Istwert MKS
Spannvorrichtung links aktiv
Spannvorrichtung rechts aktiv
B-Achse verriegelt
WZ-Scanner
W
B
C
U1
Q1
Q2
Q3



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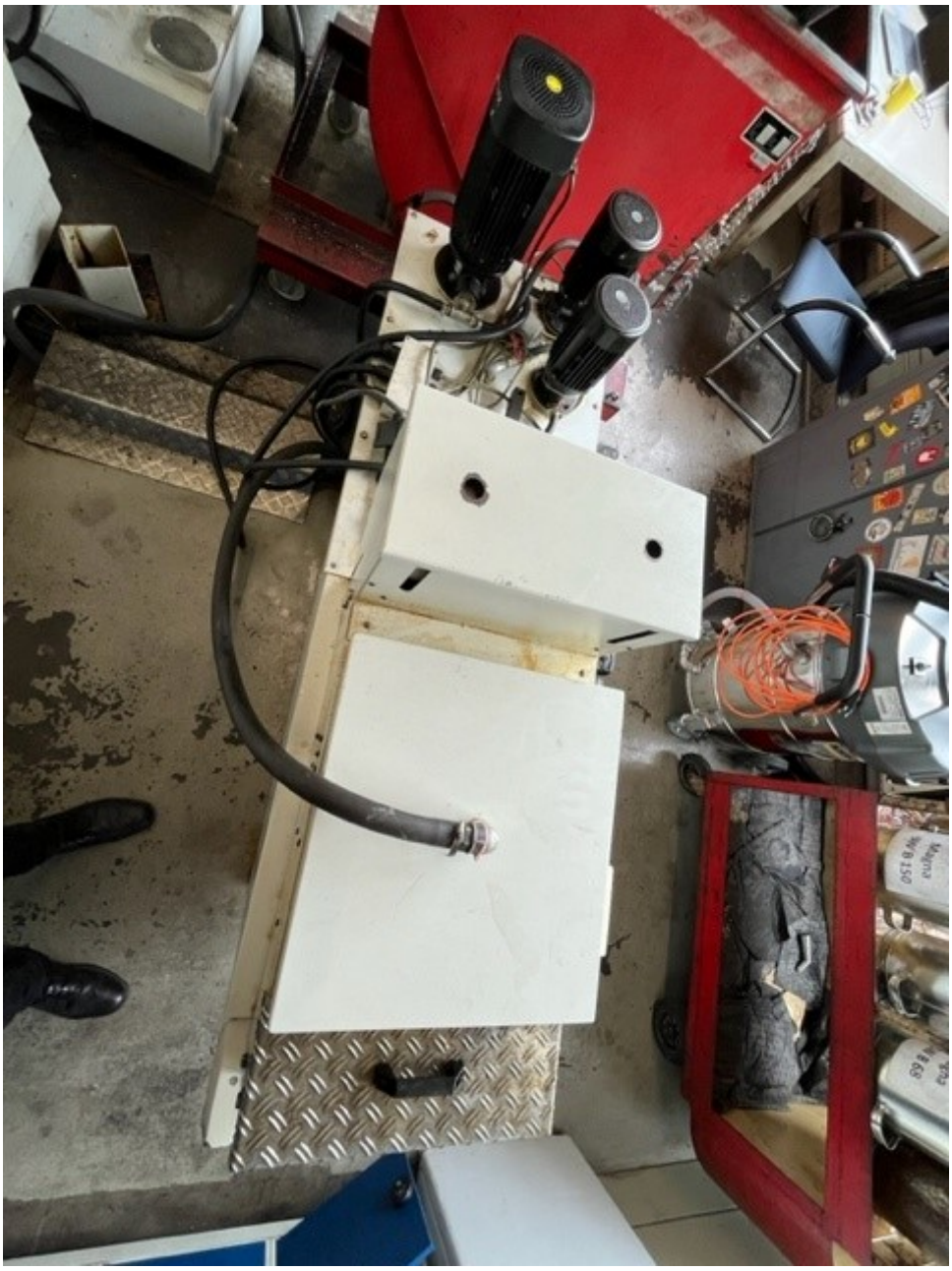

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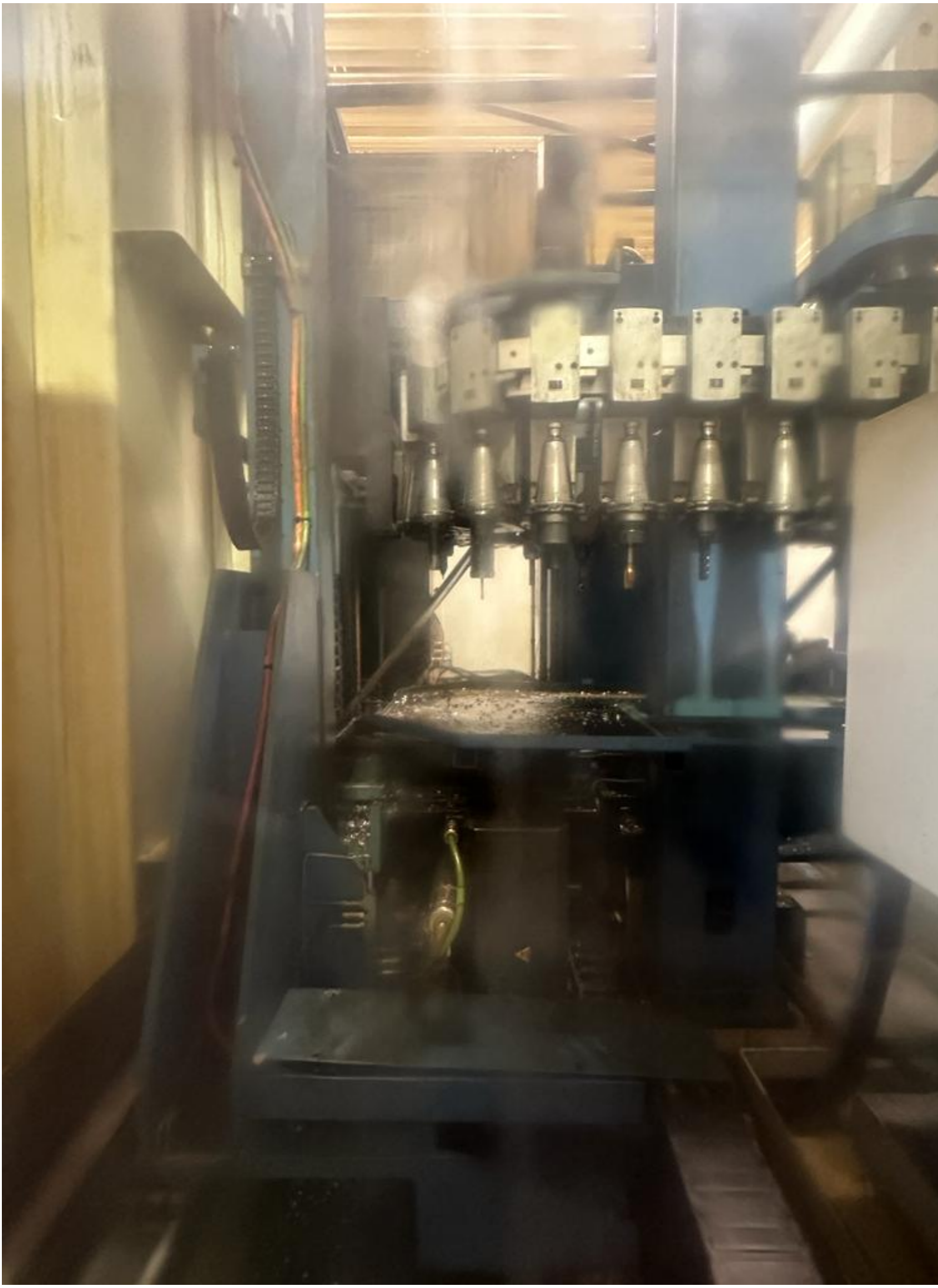

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267640

AXA
ENTWICKLUNGS-UND MASCHINEN
D 48624 SCHÖPPINGEN TEL.:02
Baujahr: 2006
Typ: VHC-2-XTS / 50
CNC: Sinumerik 840 D
Masch.-Nr.: 86667
Schaltplan Nr. CAD: 86667
Anschluss-Spg.: 3x4
Frequenz:
Anschluss-Lstg.:
Vorsicherung:
Steuerspannung:
35

Video:

Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

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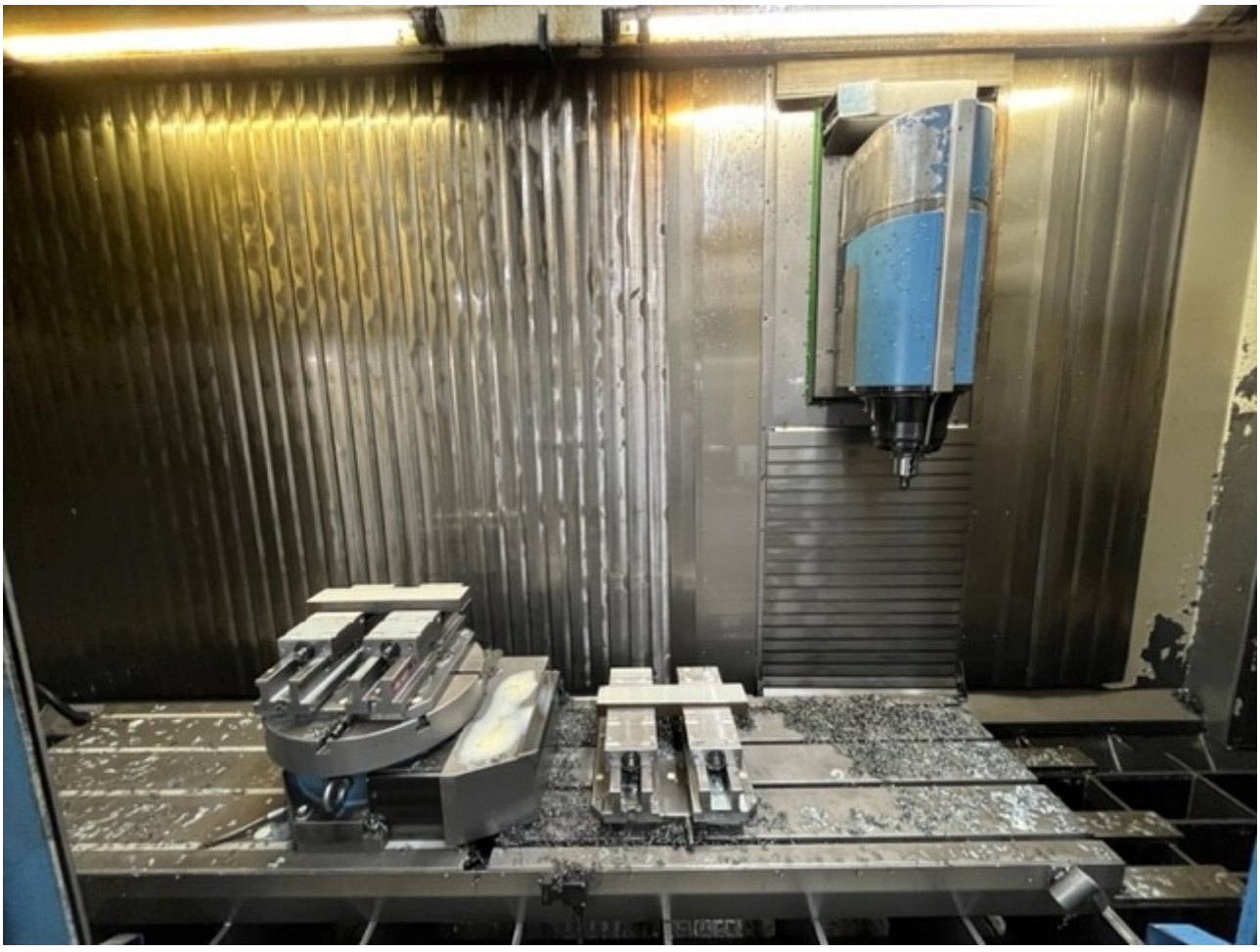
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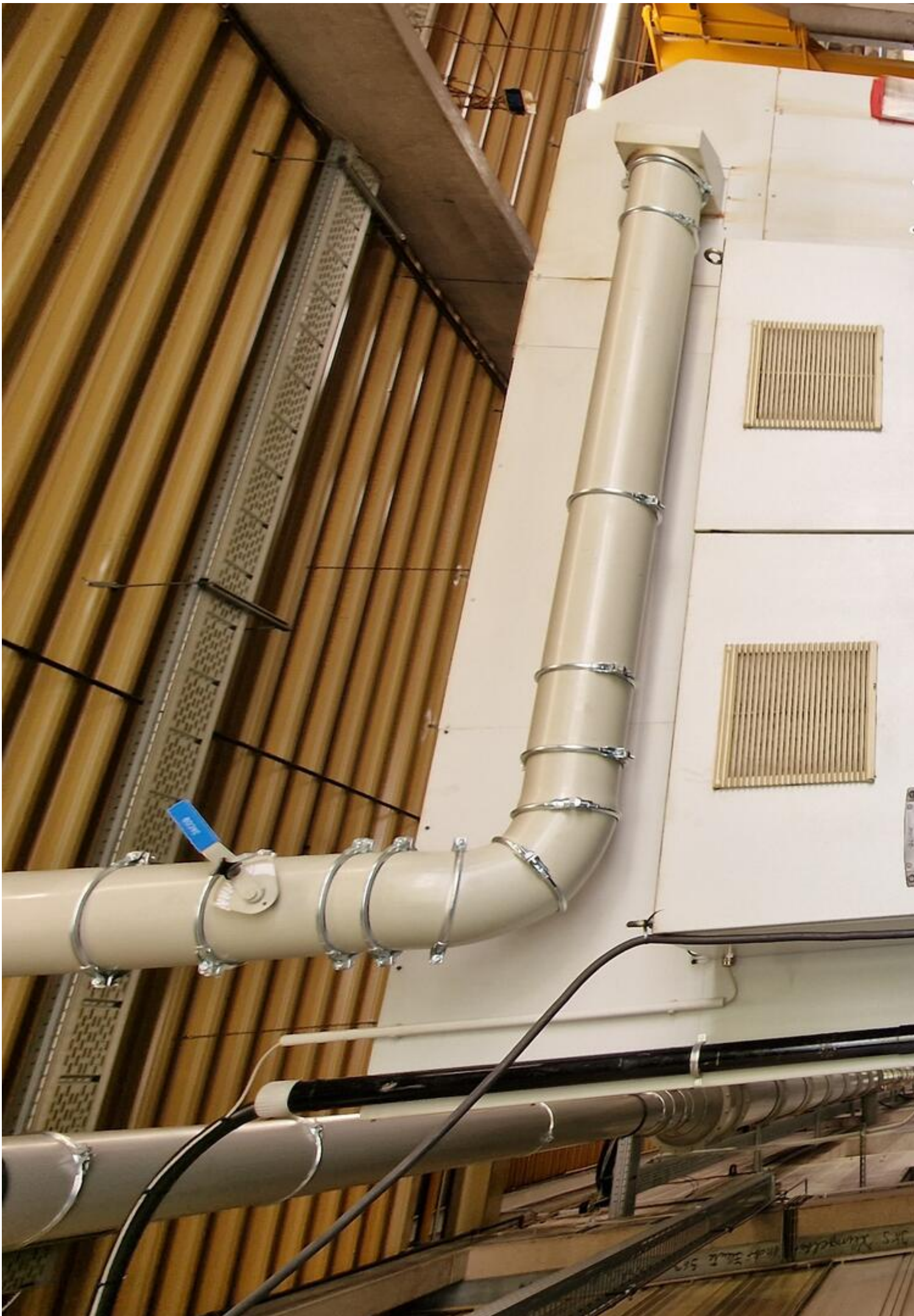
Q2
Q3



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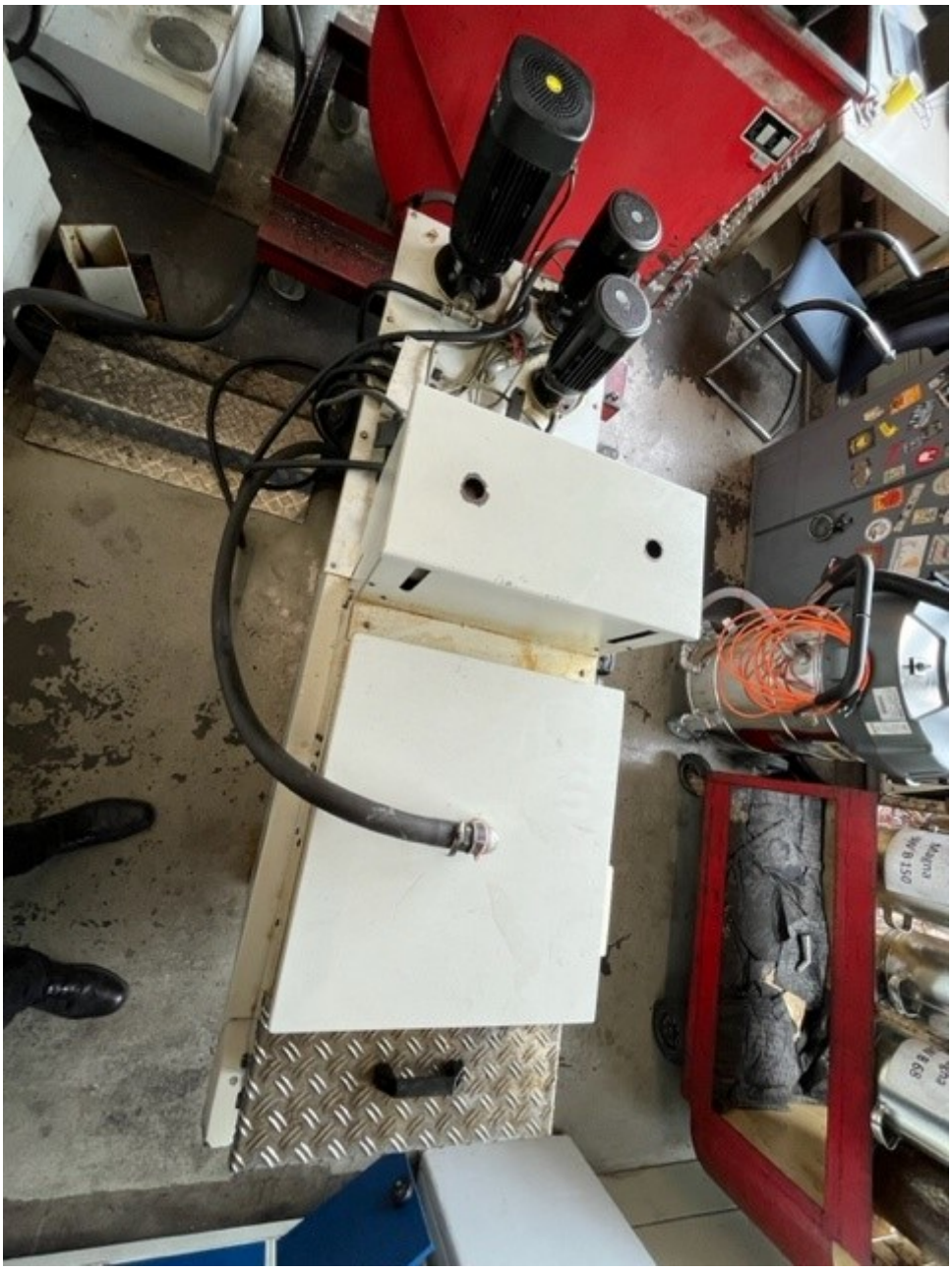

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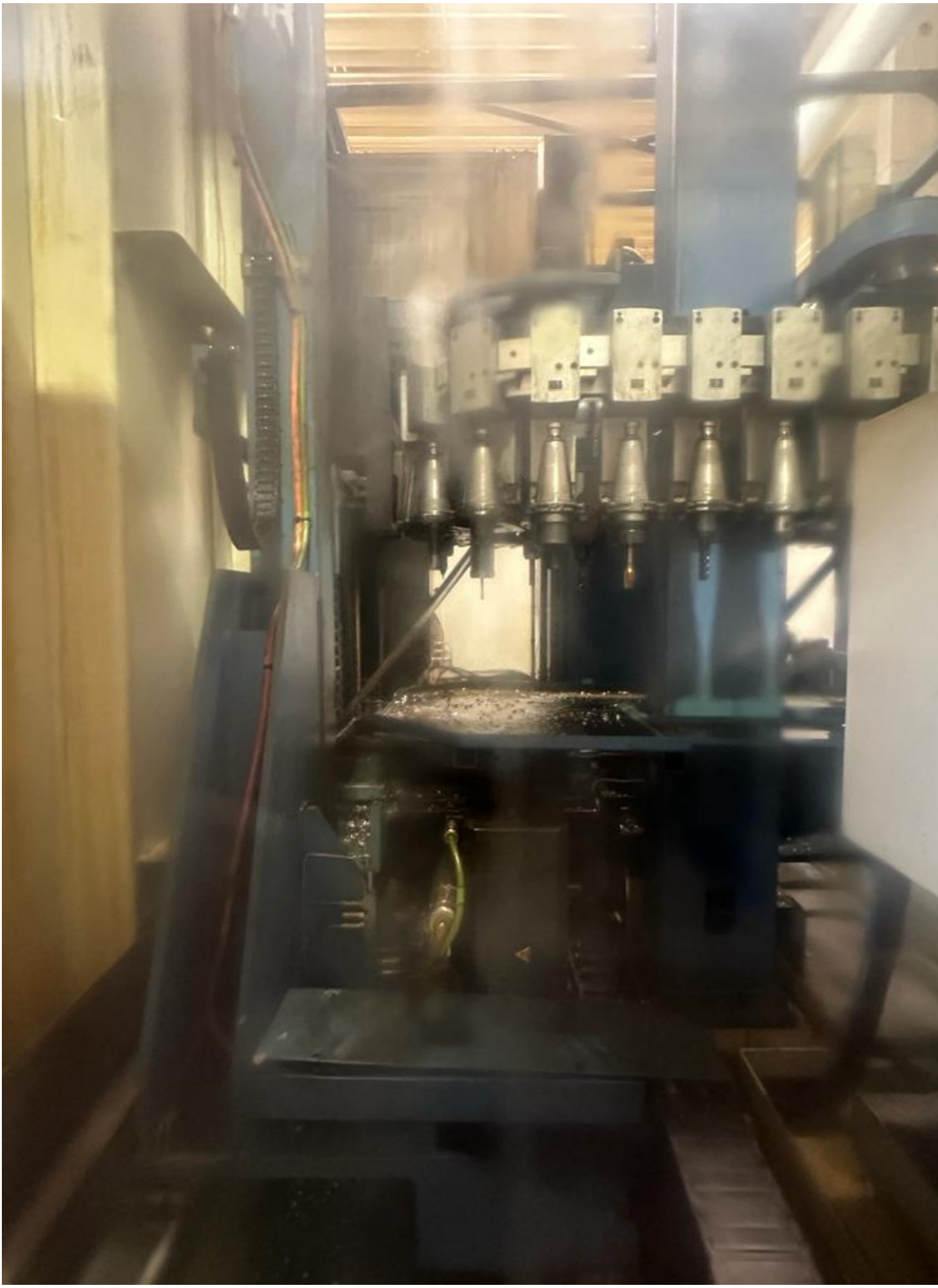

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