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Ref. No.:

1423-06111032

## **Overview and Technical Data:**

# **AXA VHC-2 XTS/50 5 Axis Traveling Column Machine Center**

[AXA](#)



Year of Build:  
Jul 2006

## Description:

# Used AXA VHC-2 XTS/50 5+Axis, 3M Traveling Column Machine Center vertical

CNC Controls: Siemens 840 D ShopMill

## Technical Data:

- Travel:
  - X-Axis: 2360 mm
  - Y-Axis: 600 mm
  - Z-Axis: 800 mm
  - C-Axis: NC-Round table 630mm (RTA3-520) 360 x 0,001 °
  - B-Axis: Swivel Spindle +/-90°
  - Fast travel X/Y/Z: 25/25/20 m/min
- Spindel Speed: 4000 rpm / 45KW/286 NM (Kessler)
- Table:
  - Table: 2750x 600 mm 4-T
  - Max Table load: 800 kg
  - Shuttle operation
- Tooling
  - Toolholder: 26x SK50/DIN 69871 A
  - Tool Change Time: 6 sec
  - Max Tool diameter: 85 mm
  - max Tool lenght: 300 mm
  - Max Tool Weight: 8 kg
- IKZ
- Hand wheel Type BHG Siemens
- Chip Conveyor
- Spray Gun
- Power: 3x400V/230V/N/PE 50 hz 69KVA
- Space Requirement: 7,0 x 4,0 x 3,2 m
- with some toolholder

## Technical Data:

## Technical Data:

Control:

[SINUMERIK 840D](#)

Machine Hours:

26.764 hrs.

Spindle Speed:

4.000 rpm

Tool Holder:

[SK50](#)

Tool Capacity:

26 x

## **Travels:**

X-Axis:

2.360 mm

Y-Axis:

600mm

Z-Axis:

800 mm

## **Dimensions and Weight:**

Height:

3.150 mm

Width:

3.500 mm

Length:

7.500 mm

Weight:

17.000 kg

## **Buyer Information:**

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[Free Loaded on Truck \(LOT\)](#)

VAT:

[19 %](#)

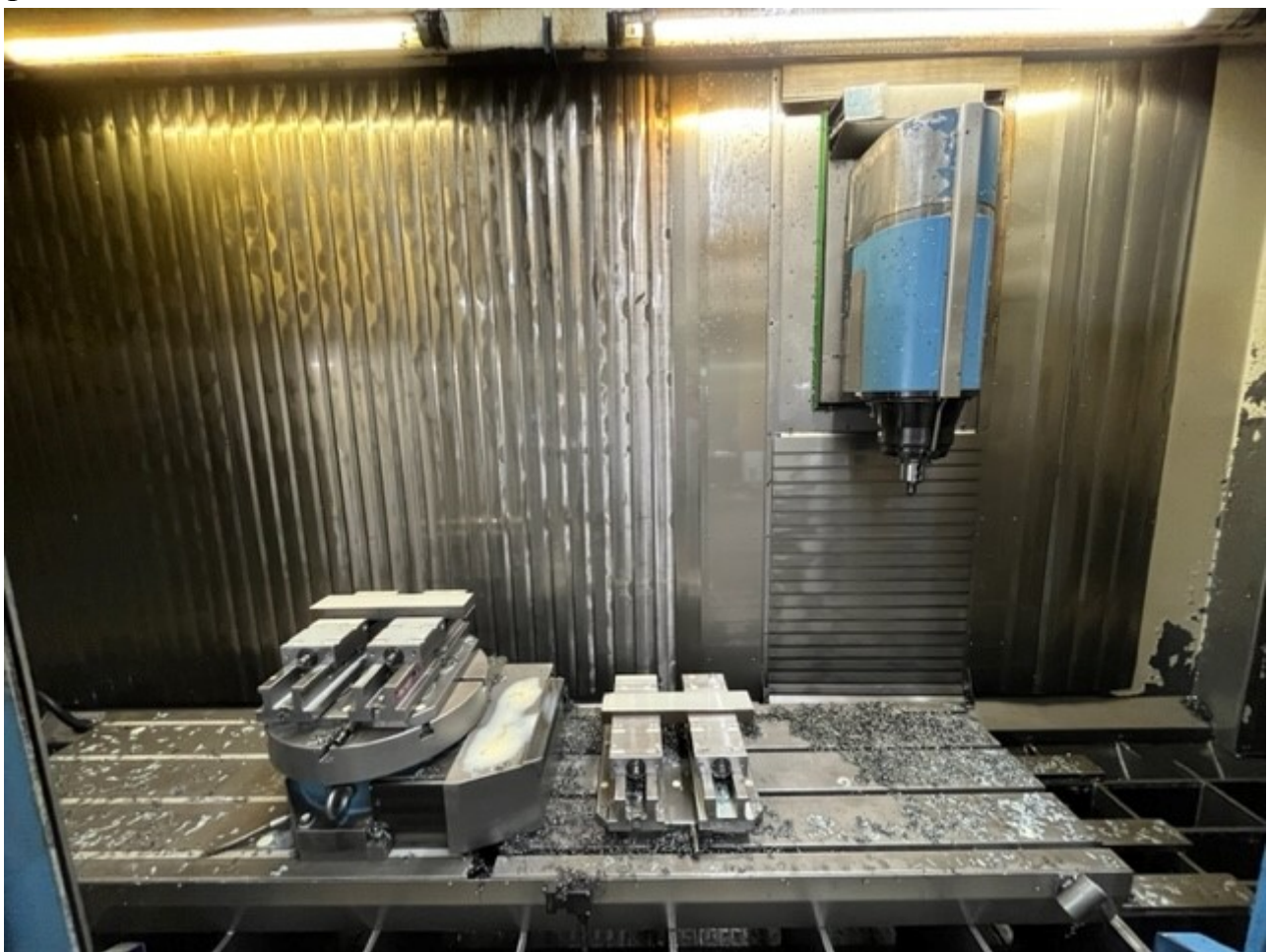
Location:

Germany

## **Images:**



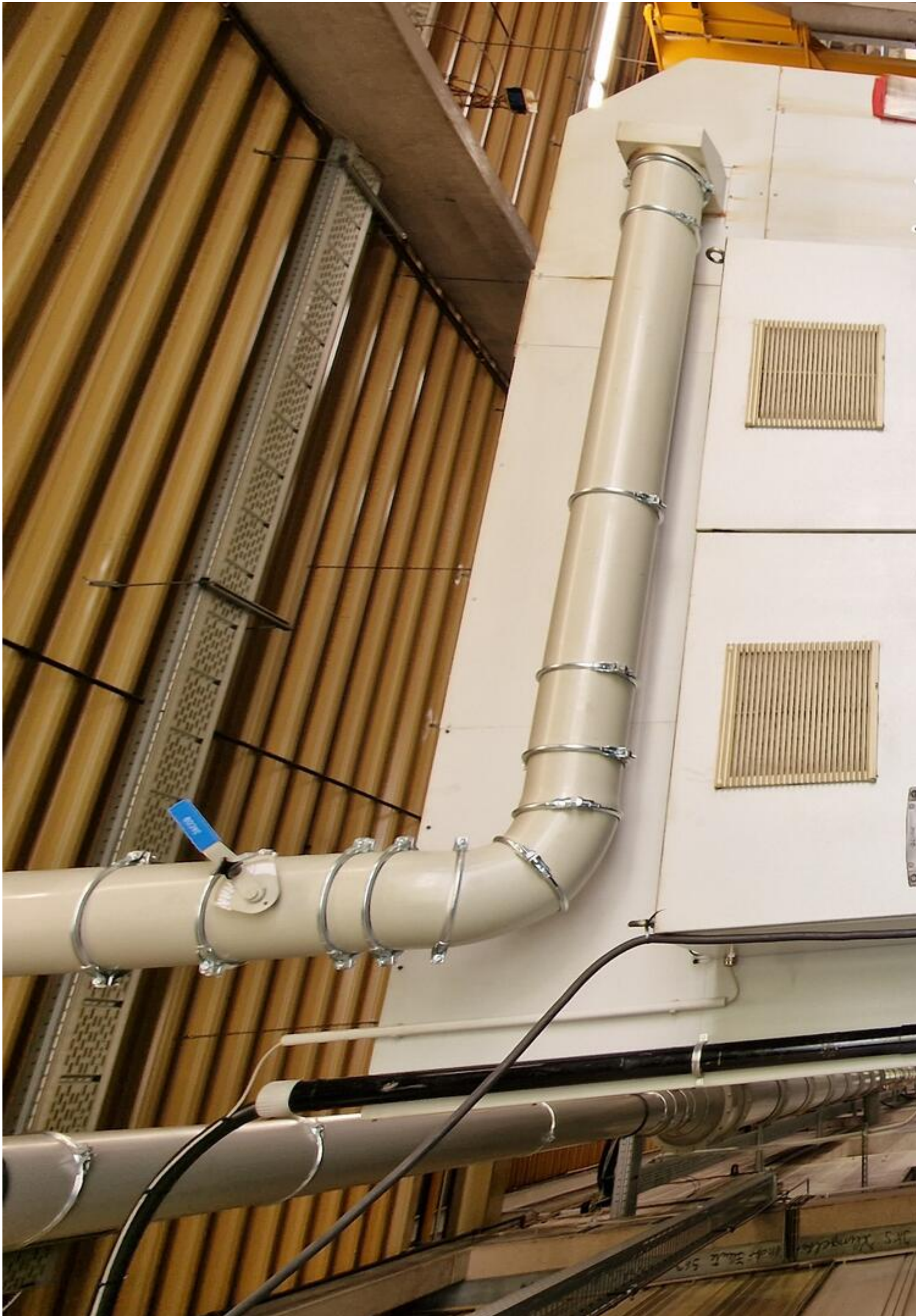
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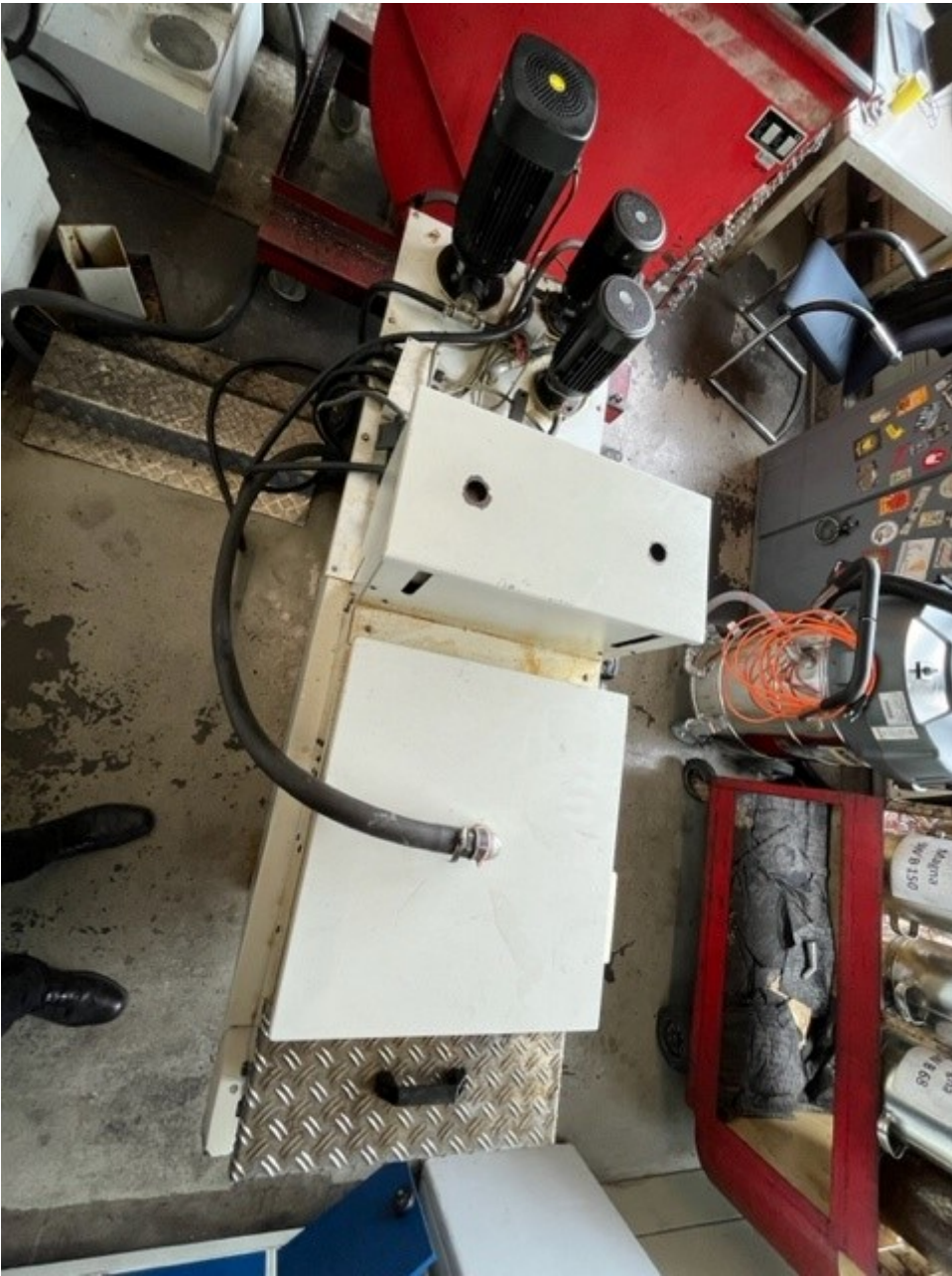


13



14







































2676403



**ENTWICKLUNGS-UND MASCHINEN  
D 48624 SCHÖPPINGEN TEL.:02**

<b>Baujahr:</b>	<b>2006</b>	<b>Anschluss-Spg.: 3x4</b>
<b>Typ:</b>	<b>VHC-2-XTS / 50</b>	<b>Frequenz:</b>
<b>CNC:</b>	<b>Sinumerik 840 D</b>	<b>Anschluss-Lstg.:</b>
<b>Masch.-Nr.:</b>	<b>86667</b>	<b>Vorsicherung:</b>
<b>Schaltplan Nr. CAD:</b>	<b>86667</b>	<b>Steuerspannung:</b>



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VAT:

[19 %](#)

Location:

Germany

## **Images:**



1



2



SIEMENS

SINUMERIK

WKS	Position [mm]	T,F,S
X	643.959	T BOHRER17.5
Y	64.096	F 0.250 100% 0.200 100%
Z	639.668	S 1000. 100% 1000. 100%

WKS	Position [mm]	T,F,S
B	0.000	
C	0.000	

WKS	Position [mm]	T,F,S
P MS 700531	Multiaktiv. 99 02/99	
G M30 g590		
G M35 M3		
G M35 Tiefbohren	T-BOHRER17.5 F8.25/U V25n Z1-25	
MOR 001: Positionen	Z0-1 X0-0 Y0-23.812 X1-0 Y1-00.325mk	
G M35 L0		
G M30 g591		

Spannschicht links 0/1  
Spannschicht rechts 0/1  
B-Achse verriegelt  
0 Act. / Einachse 0/1  
WZ-Speicher

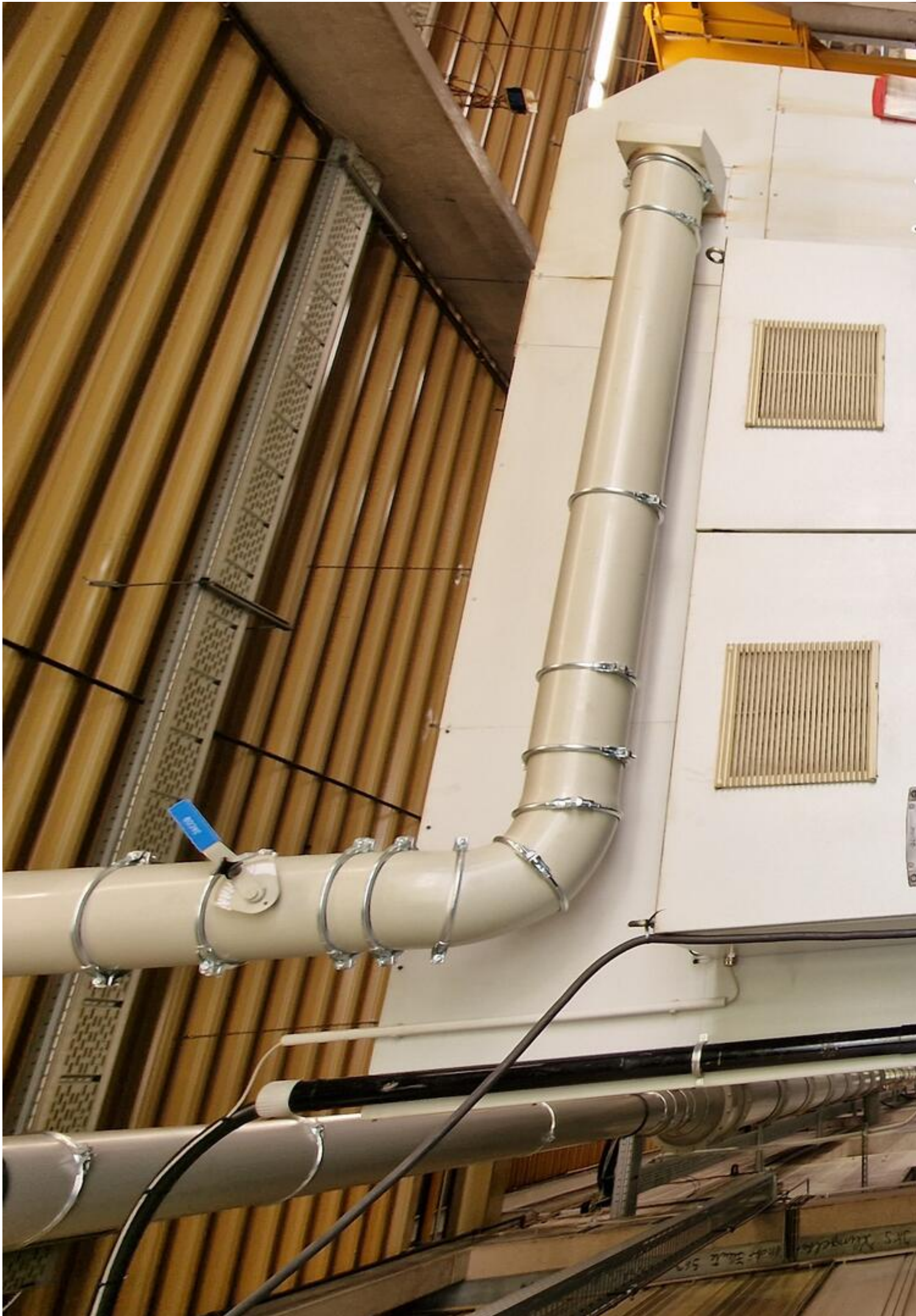
Buttons: [Red], [Yellow], [Green], [Blue], [Black], [White]

Key: [Key]

Stickers: [Blue duck], [Yellow duck]







4



5



6



7

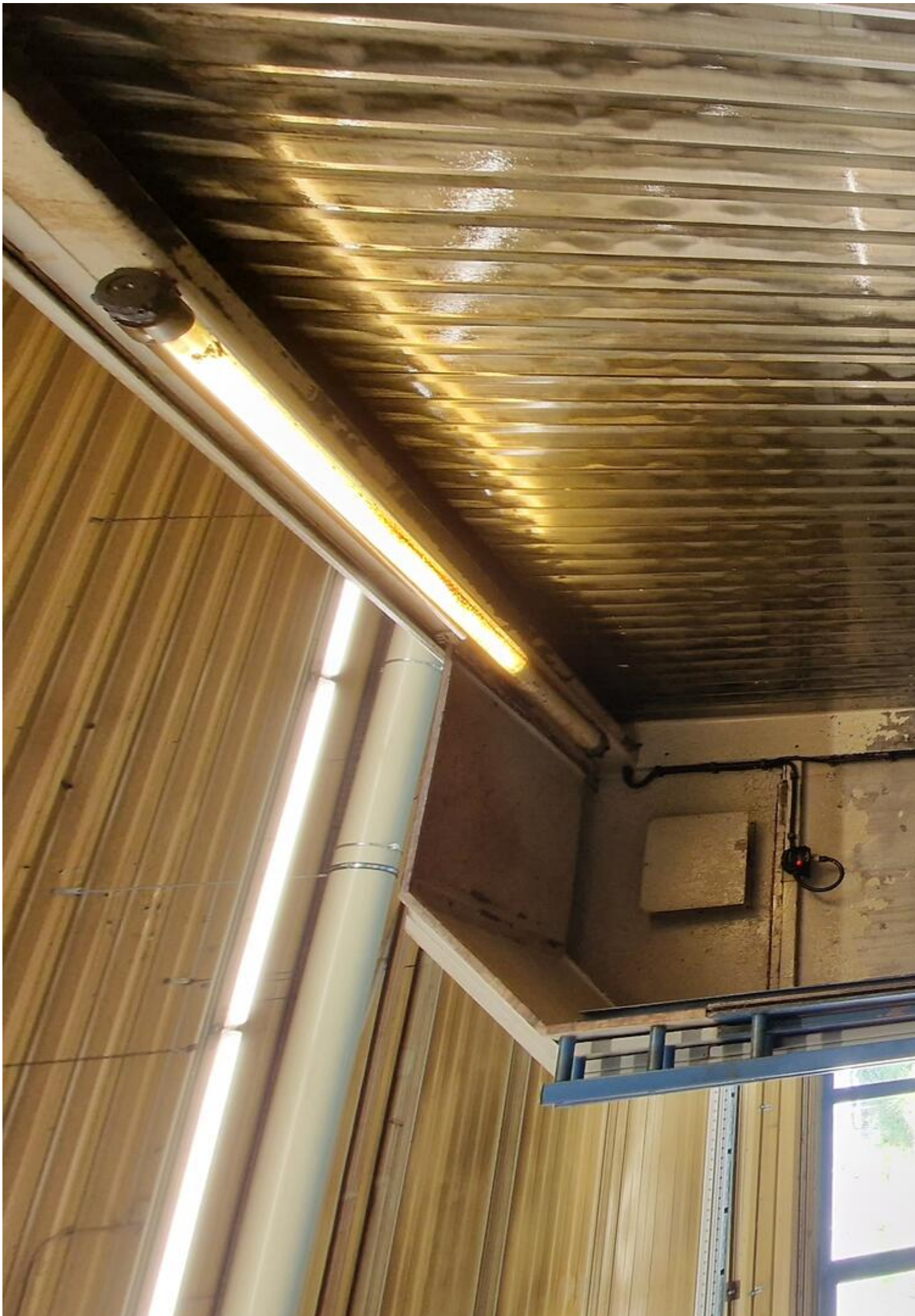










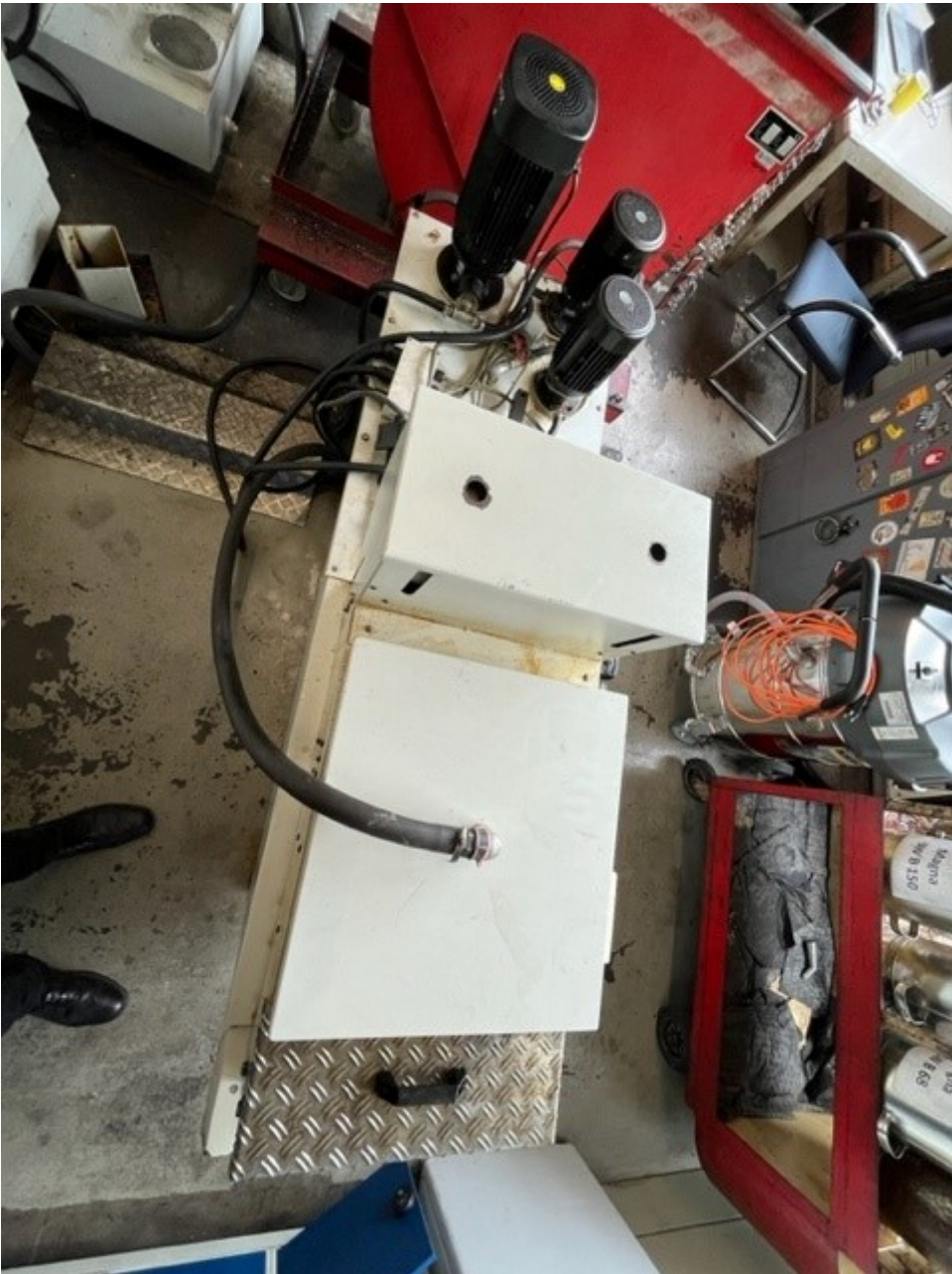


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CNC:	Sinumerik 840 D	Anschluss-Lstg.:
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