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Ref. No.:

1423-06111032

Overview and Technical Data:

AXA VHC-2 XTS/50 5 Axis Traveling Column Machine Center

[AXA](#)



Year of Build:
Jul 2006

Description:

Used AXA VHC-2 XTS/50 5+Axis, 3M Traveling Column Machine Center vertical

CNC Controls: Siemens 840 D ShopMill

Technical Data:

- Travel:
 - X-Axis: 2360 mm
 - Y-Axis: 600 mm
 - Z-Axis: 800 mm
 - C-Axis: NC-Round table 630mm (RTA3-520) 360 x 0,001 °
 - B-Axis: Swivel Spindle +/-90°
 - Fast travel X/Y/Z: 25/25/20 m/min
- Spindel Speed: 4000 rpm / 45KW/286 NM (Kessler)
- Table:
 - Table: 2750x 600 mm 4-T
 - Max Table load: 800 kg
 - Shuttle operation
- Tooling
 - Toolholder: 26x SK50/DIN 69871 A
 - Tool Change Time: 6 sec
 - Max Tool diameter: 85 mm
 - max Tool lenght: 300 mm
 - Max Tool Weight: 8 kg
- IKZ
- Hand wheel Type BHG Siemens
- Chip Conveyor
- Spray Gun
- Power: 3x400V/230V/N/PE 50 hz 69KVA
- Space Requirement: 7,0 x 4,0 x 3,2 m
- with some toolholder

Technical Data:

Technical Data:

Control:

[SINUMERIK 840D](#)

Machine Hours:

26.764 hrs.

Spindle Speed:

4.000 rpm

Tool Holder:

[SK50](#)

Tool Capacity:

26 x

Travels:

X-Axis:

2.360 mm

Y-Axis:

600mm

Z-Axis:

800 mm

Dimensions and Weight:

Height:

3.150 mm

Width:

3.500 mm

Length:

7.500 mm

Weight:

17.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[Free Loaded on Truck \(LOT\)](#)

VAT:

[19 %](#)

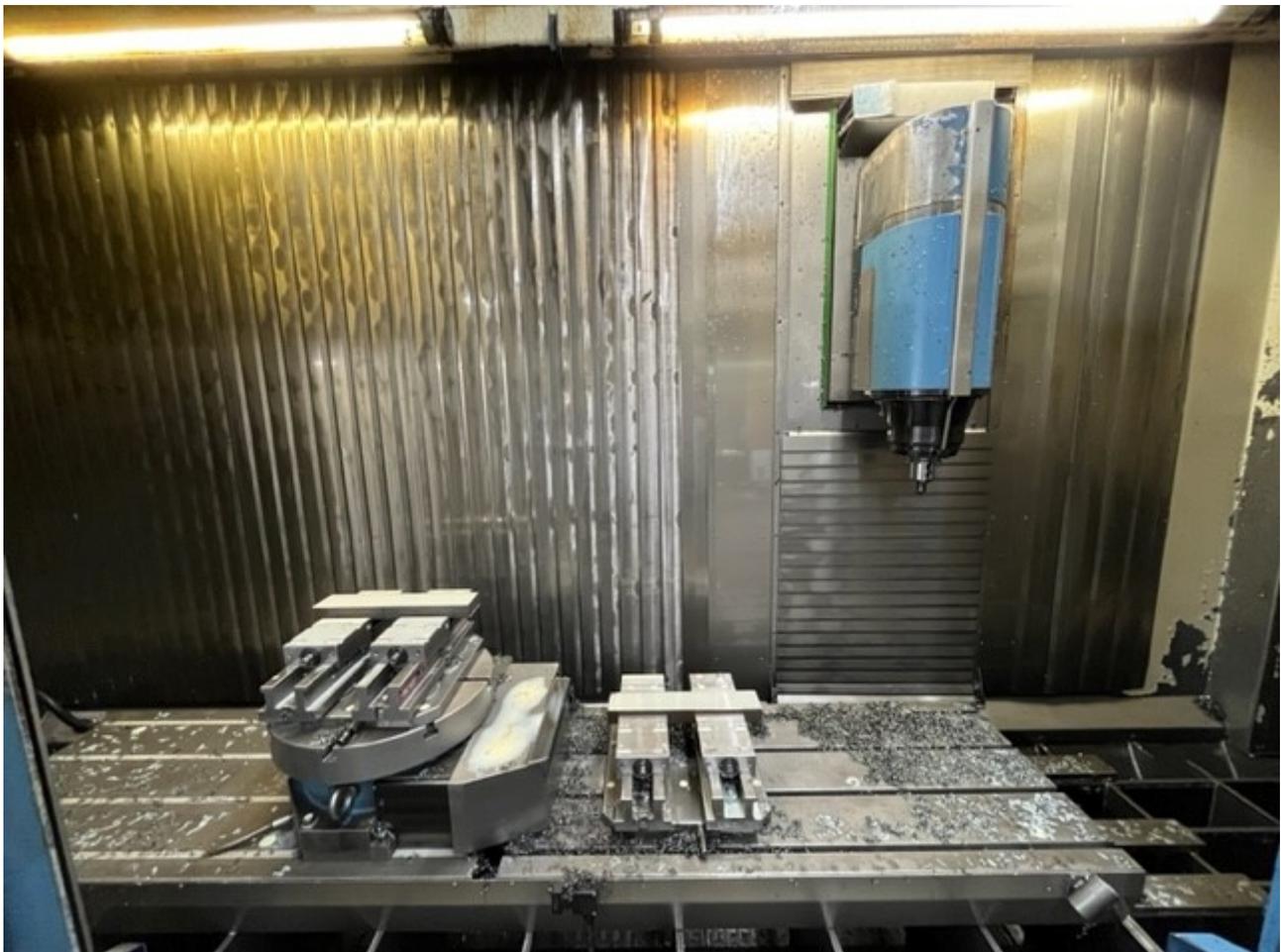
Location:

Germany

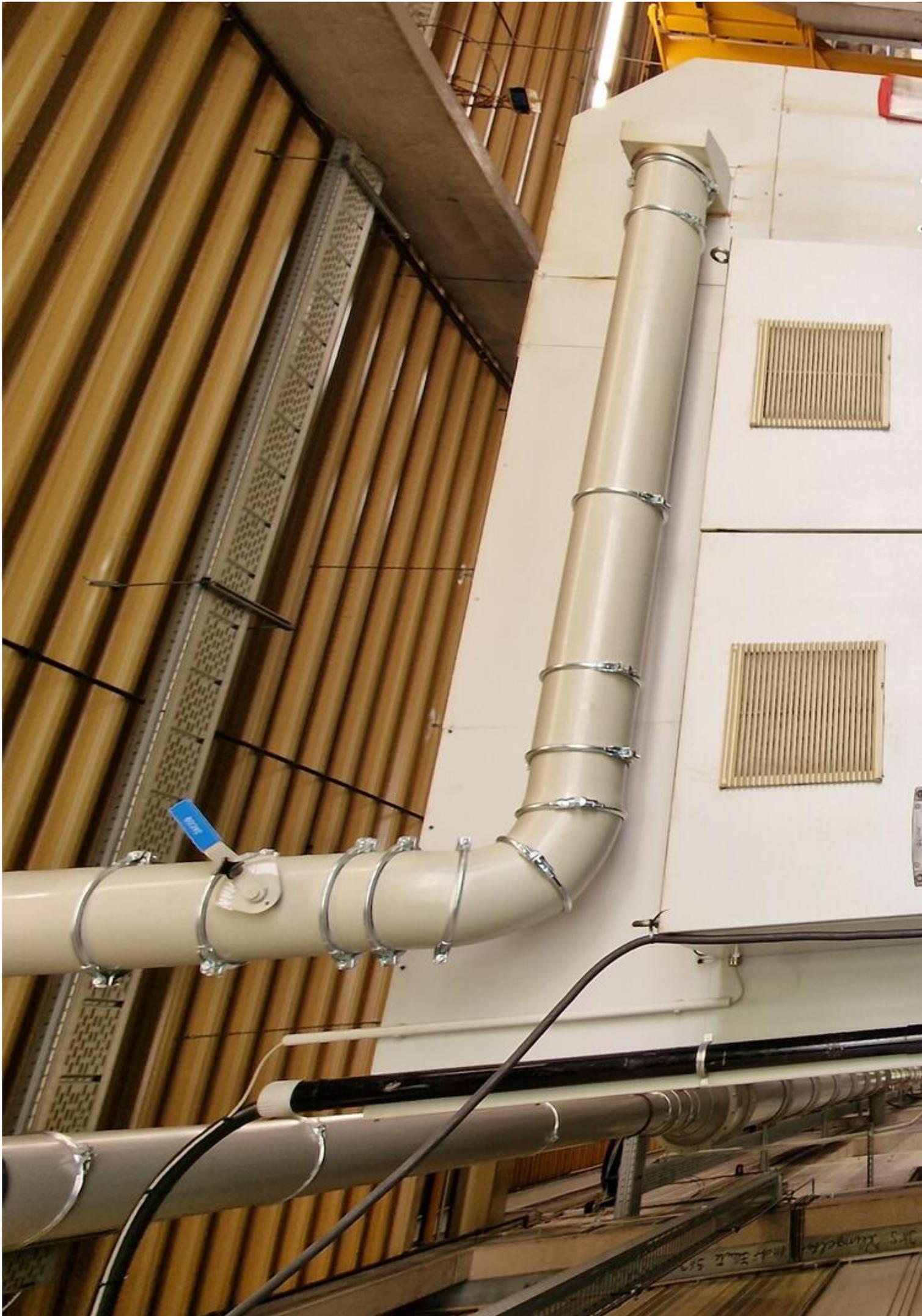
Images:



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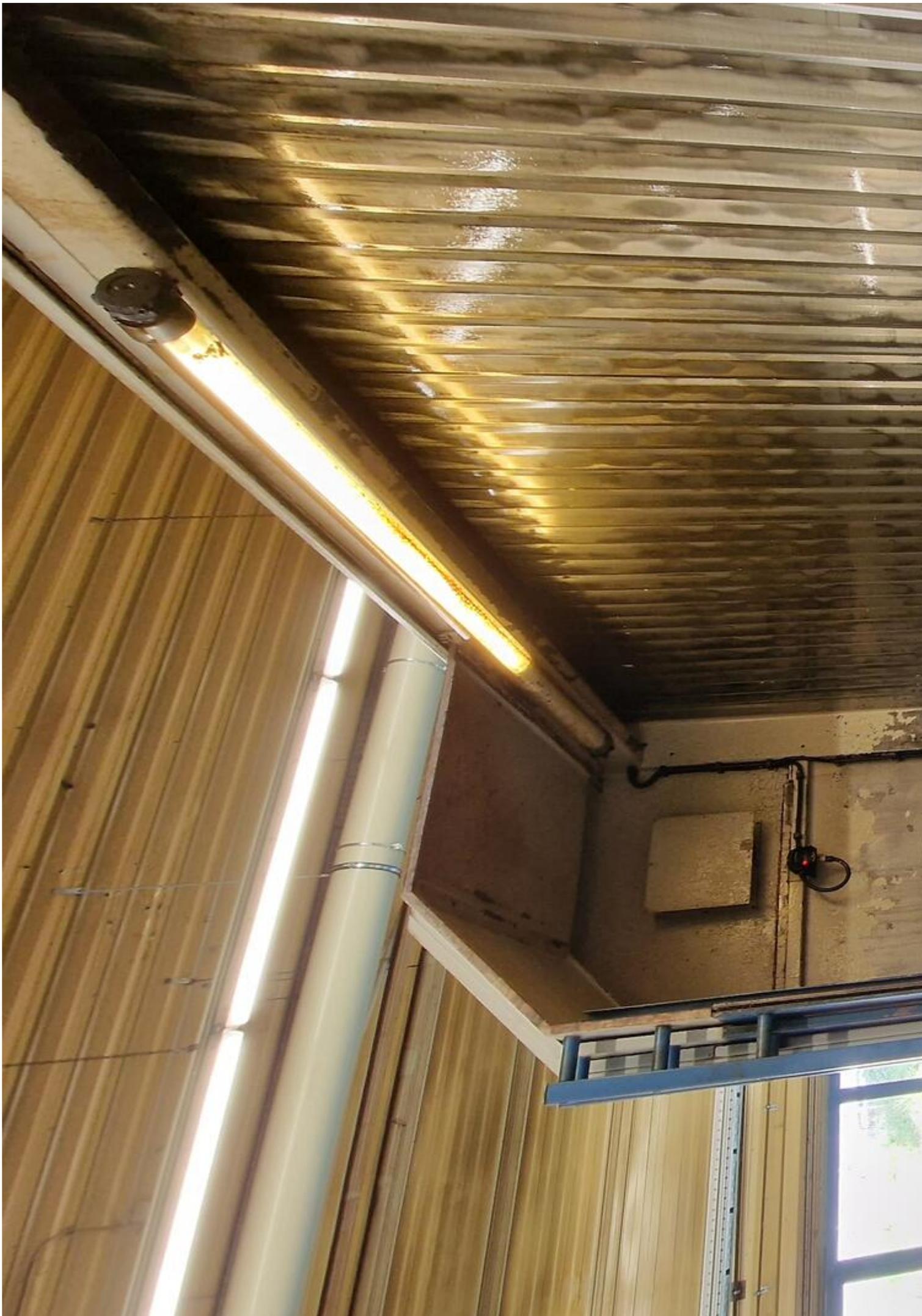




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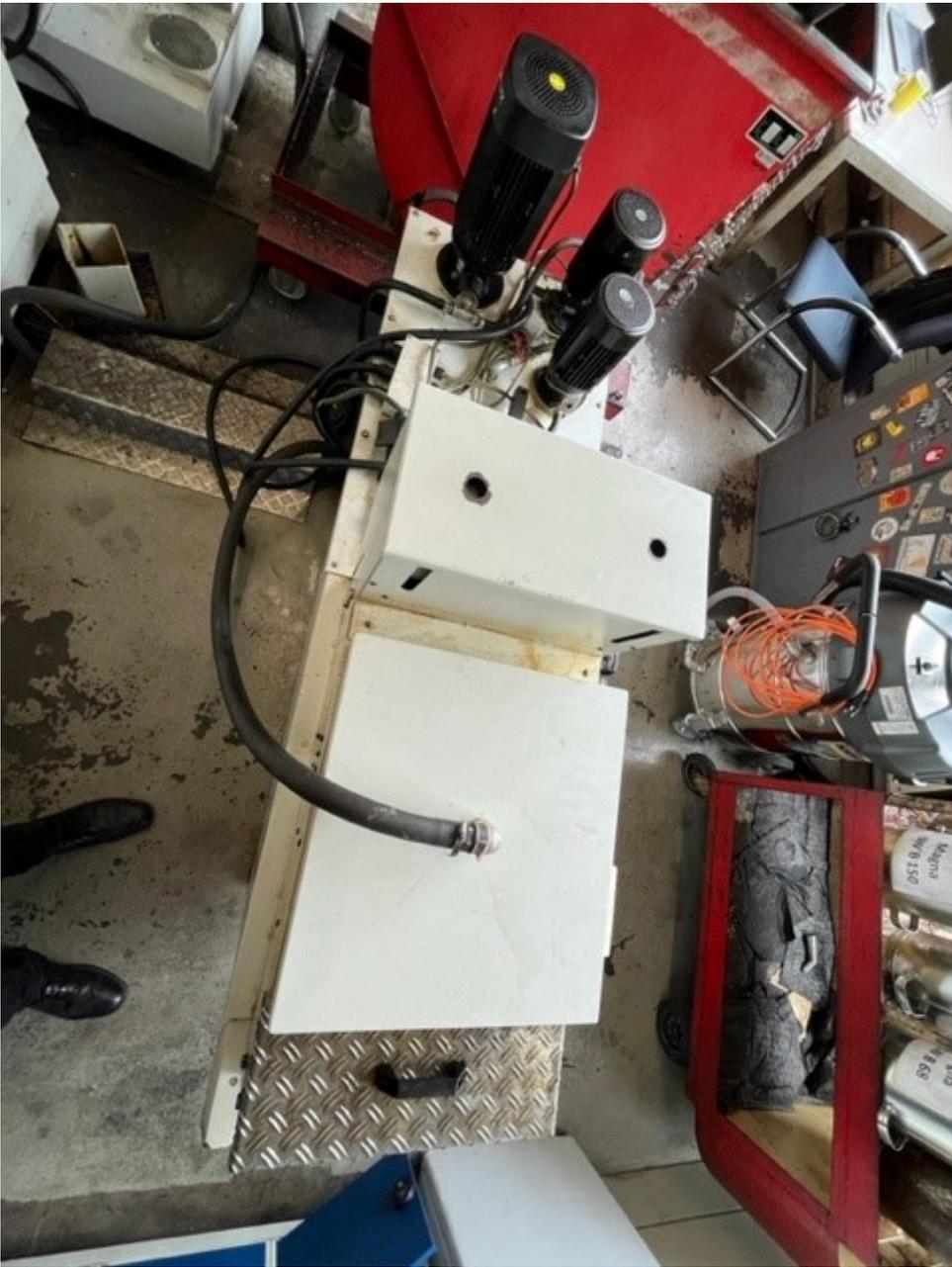


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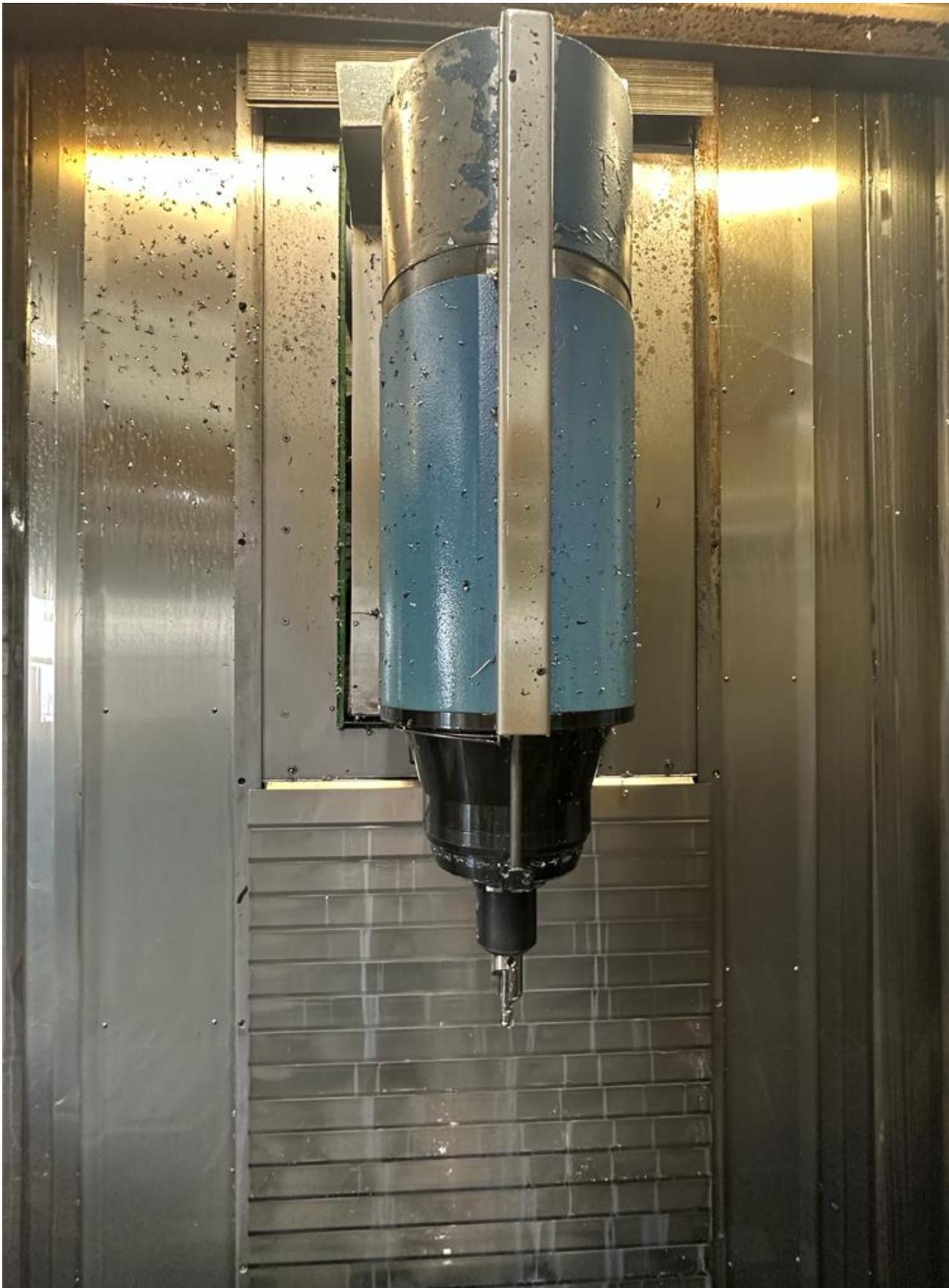






























2676403



**ENTWICKLUNGS-UND MASCHINEN
D 48624 SCHÖPPINGEN TEL.:02**

Baujahr:	2006	Anschluss-Spg.: 3x4
Typ:	VHC-2-XTS / 50	Frequenz:
CNC:	Sinumerik 840 D	Anschluss-Lstg.:
Masch.-Nr.:	86667	Vorsicherung:
Schaltplan Nr. CAD:	86667	Steuerspannung:



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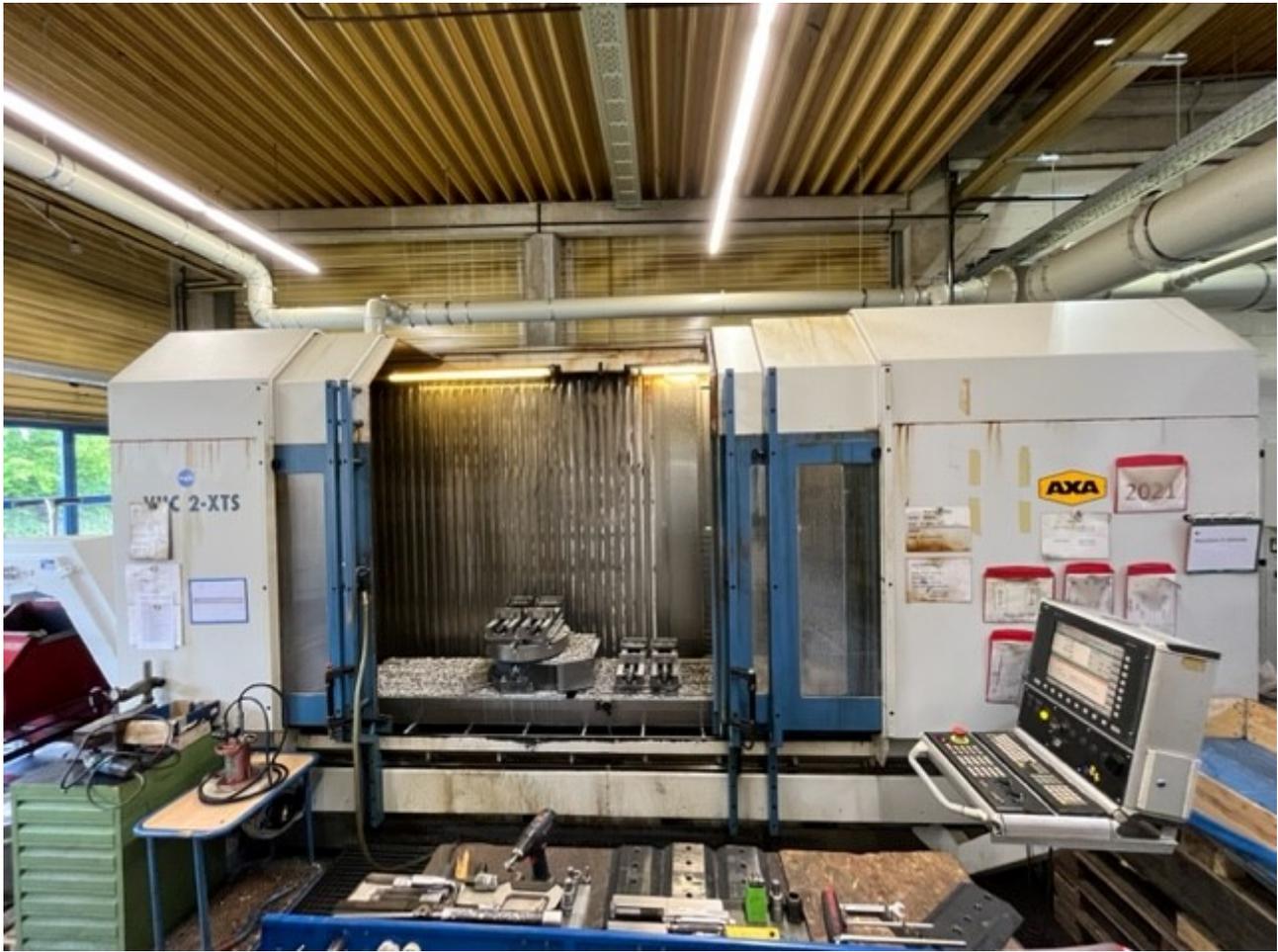
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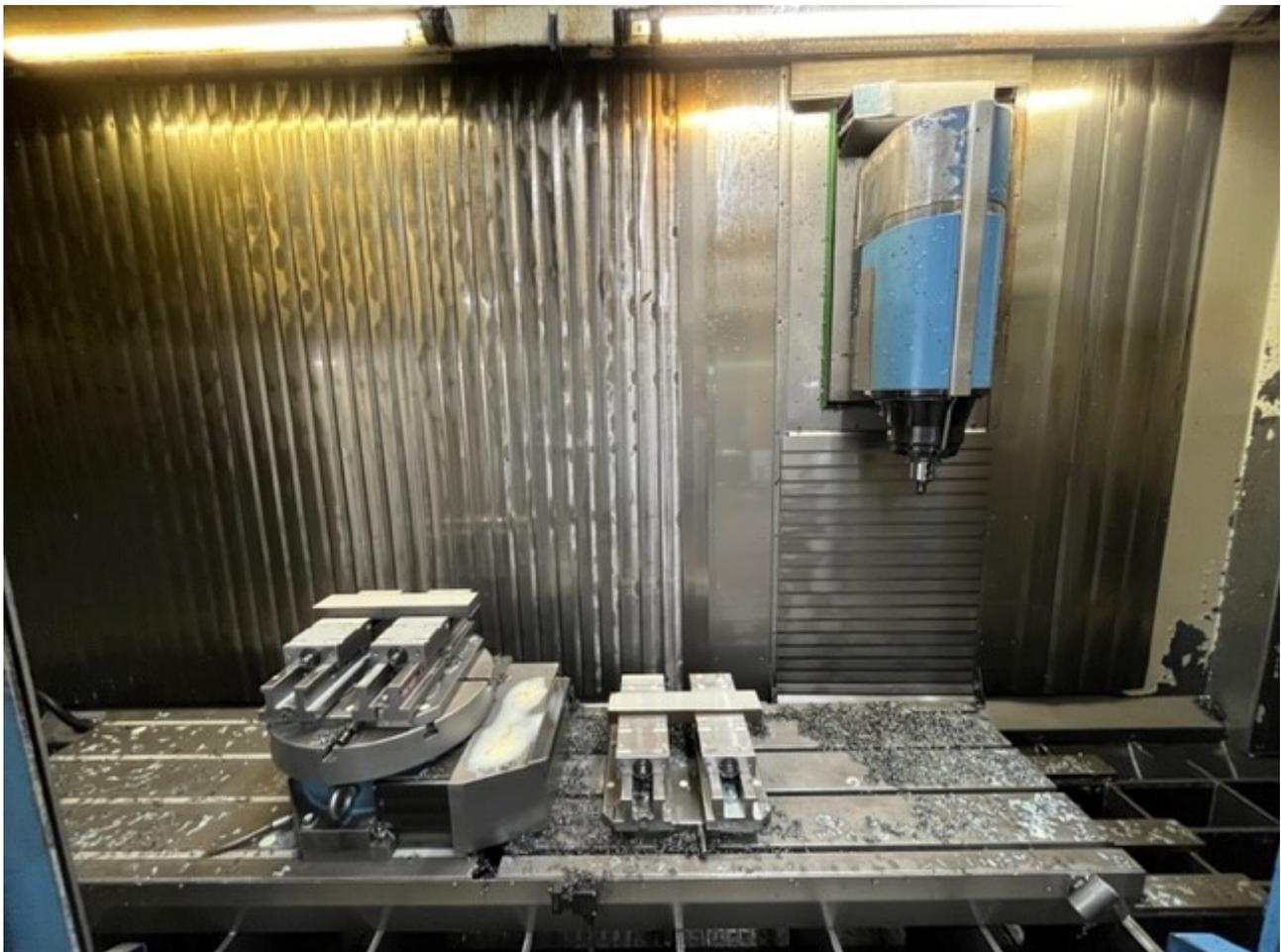
Location:

Germany

Images:



1



2



SIEMENS

SINUMERIK

WKS	Position [mm]	T, F, S
X	643.959	T BOHRER17.5
Y	64.096	F 0.250 1800 mm/U
Z	639.668	S 1000 1000 I 100%
B	0.000	
C	0.000	

Block	Content
P	N5 70031 Multiaktiv. 99 Q099
G	N38 g590
G	N35 M7
N35	Tiefbohren T-BOHRER17.5 F8.25/U V25n Z1-25
N38	M7: Positionen Z8-1 X8-0 Y8-22.812 X1-0 Y1-08.325mk
G	N35 L0
G	N48 g591

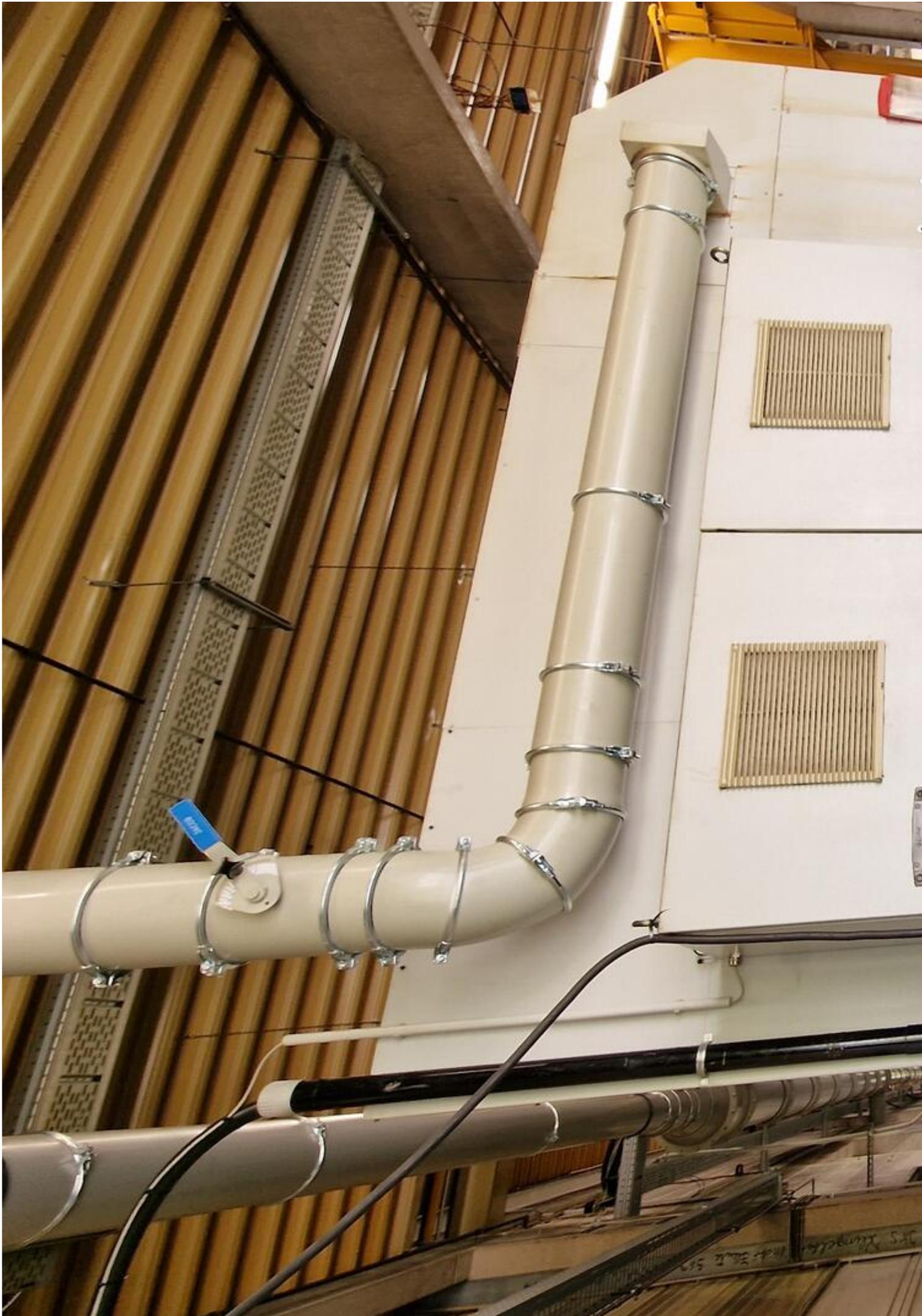
Spindelrecht links 0/1
Spindelrecht rechts 0/1
B-Achse versetzt
0 Act. / Einachse 0/1
WZ-Speicher

Buttons: [Start] [Stop] [Reset] [Feed Hold] [Rapid] [Jog] [WZ-Speicher]

Yellow indicator light is illuminated.



Keypad with various function keys: G0, G1, G2, G3, G4, G5, G6, G7, G8, G9, G10, G11, G12, G13, G14, G15, G16, G17, G18, G19, G20, G21, G22, G23, G24, G25, G26, G27, G28, G29, G30, G31, G32, G33, G34, G35, G36, G37, G38, G39, G40, G41, G42, G43, G44, G45, G46, G47, G48, G49, G50, G51, G52, G53, G54, G55, G56, G57, G58, G59, G60, G61, G62, G63, G64, G65, G66, G67, G68, G69, G70, G71, G72, G73, G74, G75, G76, G77, G78, G79, G80, G81, G82, G83, G84, G85, G86, G87, G88, G89, G90, G91, G92, G93, G94, G95, G96, G97, G98, G99, G100, G101, G102, G103, G104, G105, G106, G107, G108, G109, G110, G111, G112, G113, G114, G115, G116, G117, G118, G119, G120, G121, G122, G123, G124, G125, G126, G127, G128, G129, G130, G131, G132, G133, G134, G135, G136, G137, G138, G139, G140, G141, G142, G143, G144, G145, G146, G147, G148, G149, G150, G151, G152, G153, G154, G155, G156, G157, G158, G159, G160, G161, G162, G163, G164, G165, G166, G167, G168, G169, G170, G171, G172, G173, G174, G175, G176, G177, G178, 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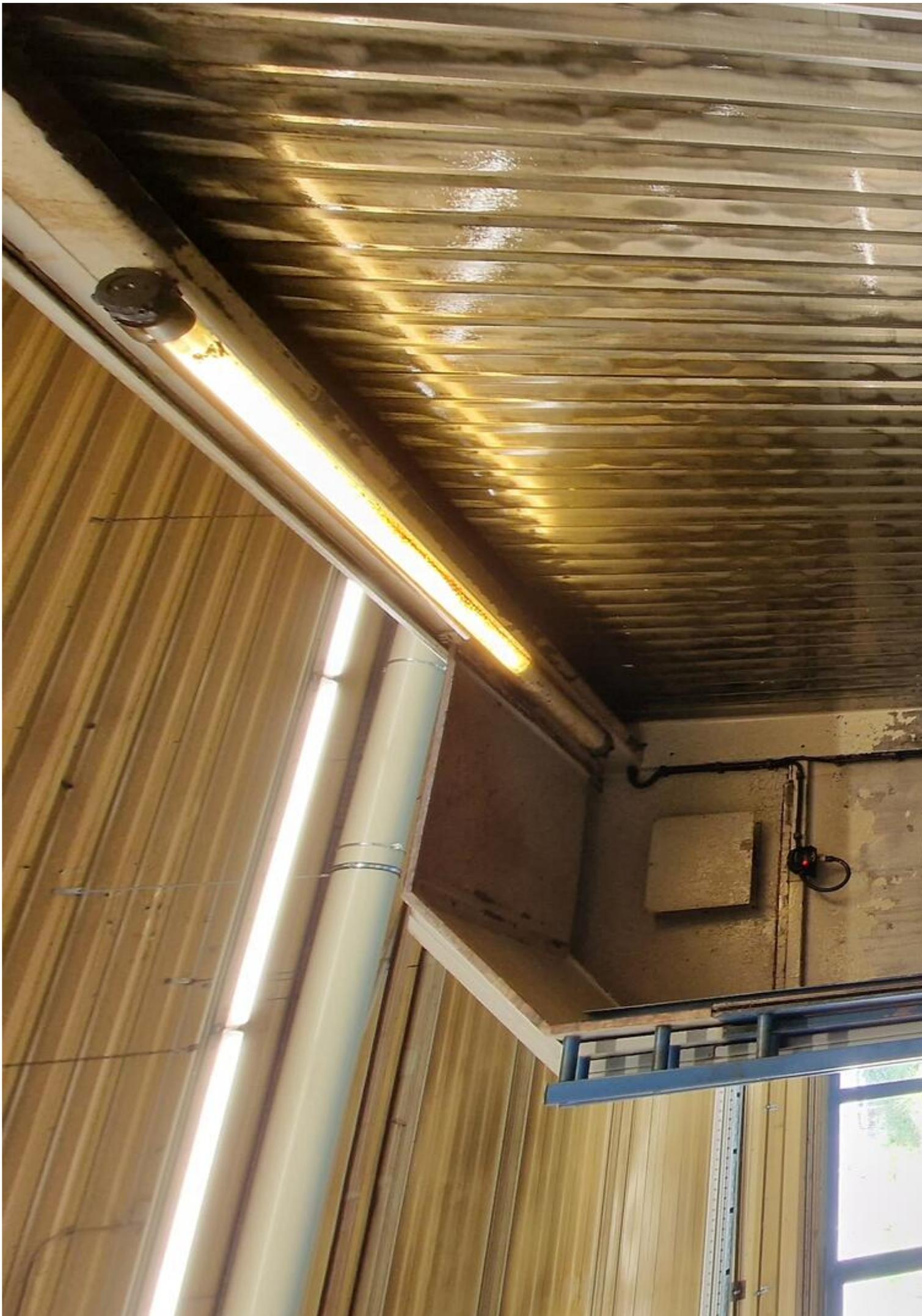










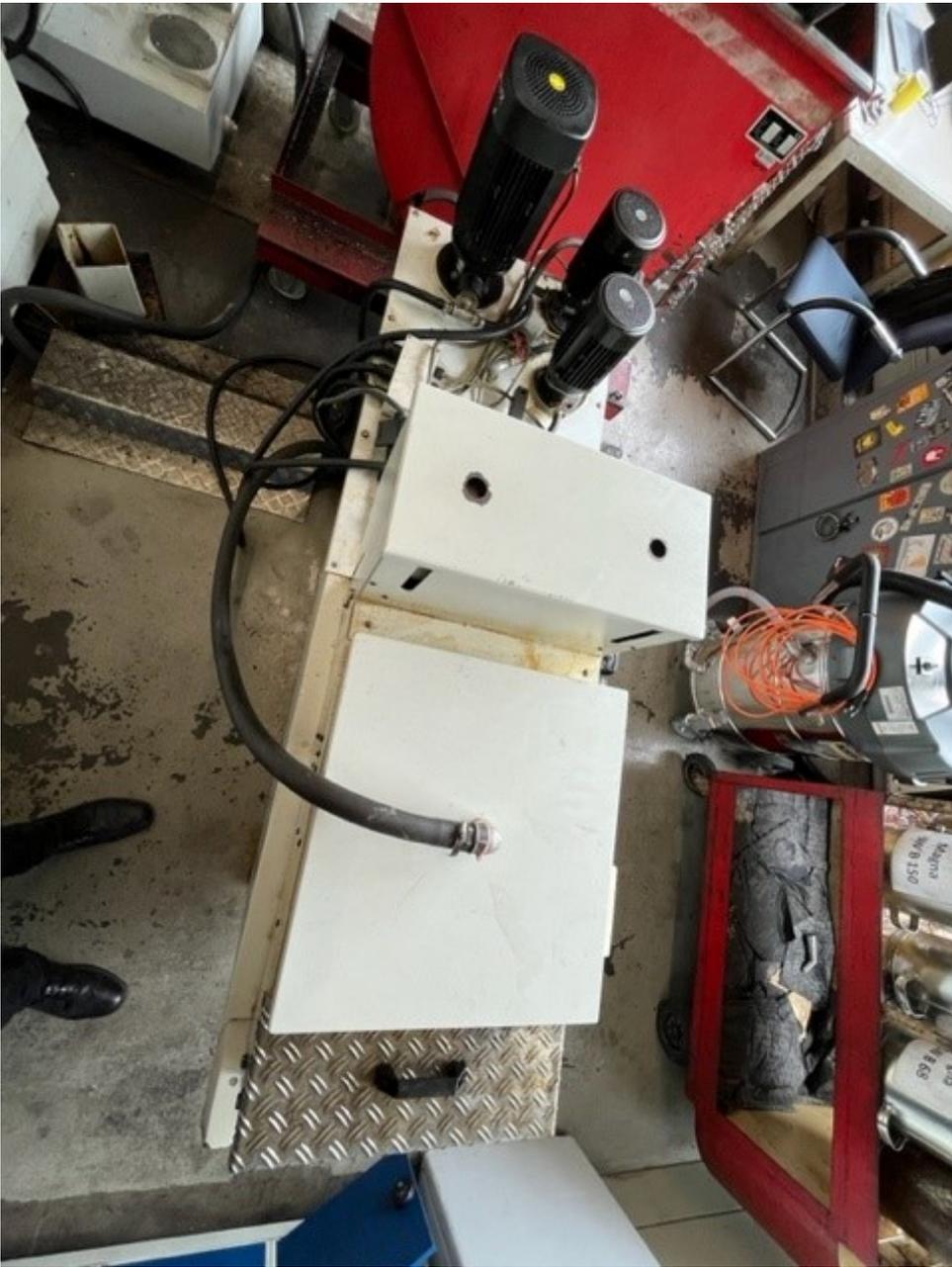


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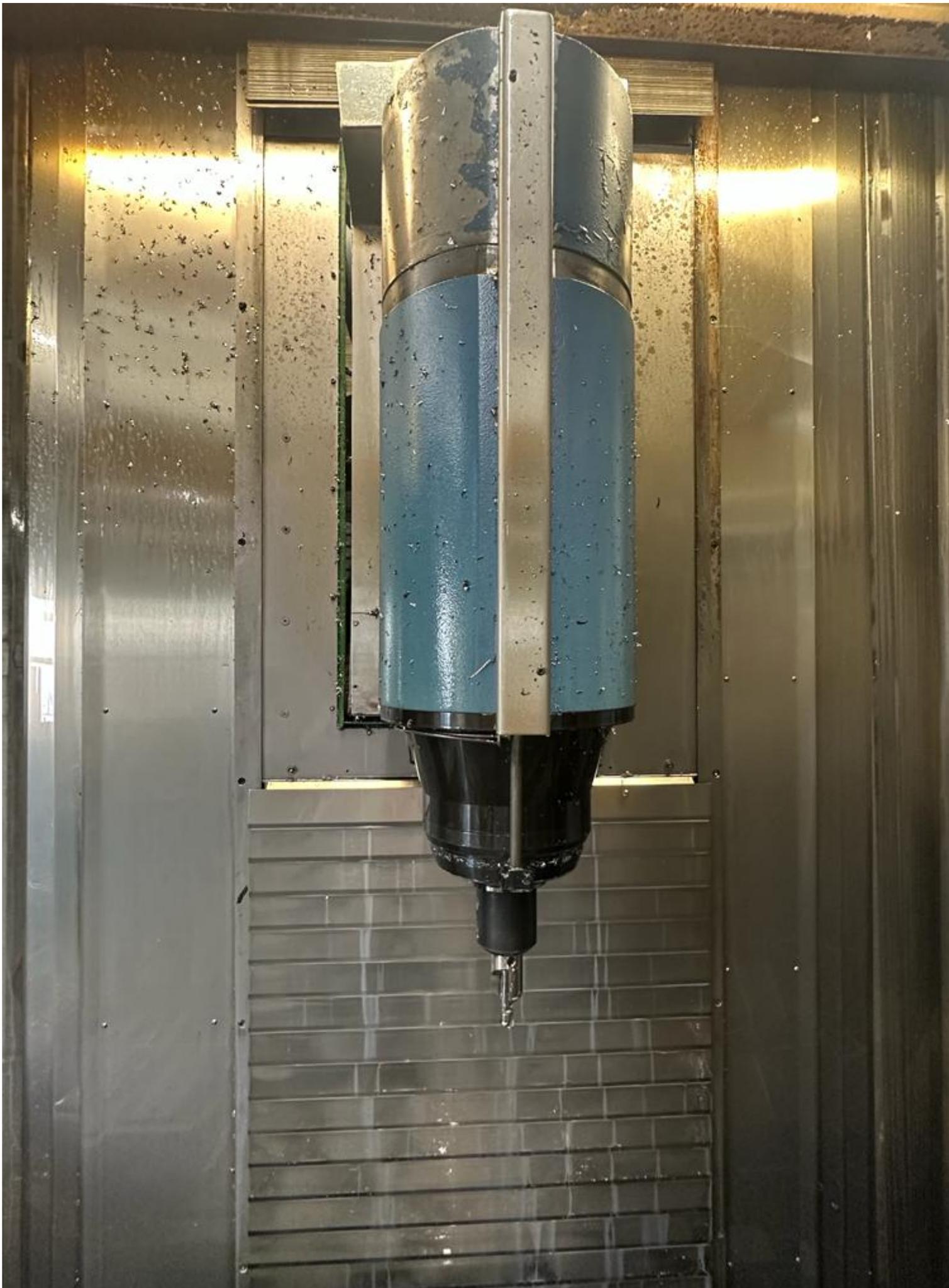






























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