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Ref. No.:
1415-04121700

Overview and Technical Data:

AMADA HFP 80 25 L - Bending Press

[AMADA](#)



Year of Build:
Nov 2006

Description:

Used AMADA HFP 80 25 L - Long stroke Press brake

Hours about 8500

Technical Data:

- Strength: 80 Tons
- Folding length: 2500.0 mm
- Distance between uprights: 2125.0 mm
- Throat: 420.0 mm
- Vertical stroke: 350.0 mm
- Working speed
- Axis number: 7.0
- Motor power : 9.0 kW
- Hole: No

Length x width x height 3920.0 mm × 2450.0 mm × 2770.0 mm

Weight : 6500 kg

AMADA's punching machines are equipped with the latest technologies, such as electric drive systems and sophisticated automatic tool changer options. Functions for threading, forming, marking and even bending make these machines cost-effective all-rounders. The robust, solid turret made of a special cast iron alloy ensures excellent wear resistance. The laser-hardened tool bores ensure efficiency and a long service life.

Technical Data:

Technical Data:

Control:

[CNC](#)

Machine Hours:

8514

Dimensions and Weight:

Height:

2.770 mm

Length:

3.920 mm

Width:

2.450 mm

Weight:

6.500 kg

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:

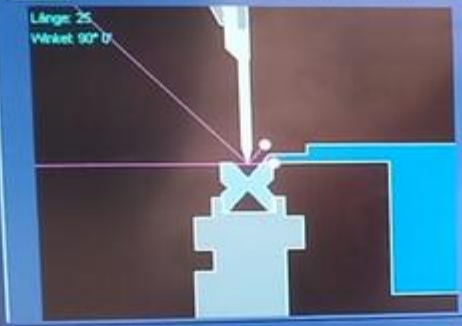




LISTE PROG. WERKZEUG 1 2 ERSTELL START

PROG. NAME : DECKEL-FERNSEHEN DATUM : 30/03/2023 10:30:12

Seq. 1/1 Einst. ΔX Menge 0 / 0 $\Delta \alpha$ -9.00 Schritte



ANSICHT GRÖßER ANSICHT KLEINER

X1	20.07	dX	ZYKLUS
X2	20.07	α'	IX
Y1	-14.342	RÜCKZUG	
Y2	-14.342	dY	Wy 2 X
PCT	344.200	Wdh. 19.0 Wy 8 tY 0	
Z1	-900.0	Wdh.	θ
Z2	900.0	OT	15.0 F 66.3
R	0.1		

Werte X-Achsen eingeben

ABBRUCH + 7 8 9 0

DATEN BATHEN LISTE MEMO

ANSCHLAG HELFE DICPRO WERKZEUG POSITION

- 4 5 6

1 2 3

Emergency stop buttons (red and green), a key switch, a power switch, and a rotary selector dial.

AMCPC
MACHING AND TOOLING CONTROL SYSTEMS



PROG. NAME :

BETRIEBSINFO 1

ARBEITSTAGE	2782Tage	ZEIT B
GESAMT ZEIT	8514Std.	GESAM
ZEIT (Rücksetzbar)	2702Std.	GESAM
ZEIT PER MODUS		BETRI
DATENVERWALTUNG	2036Std.	EINRIC
WERKZEUG, ABKANT SEQUENZ	309Std.	STOPP
EINSTELLUNG	1128Std.	SICHE
WERK	4986Std.	1 UNT
AUTOMATIK	0Std.	2 UNT
		1 UNT
		2 UNT

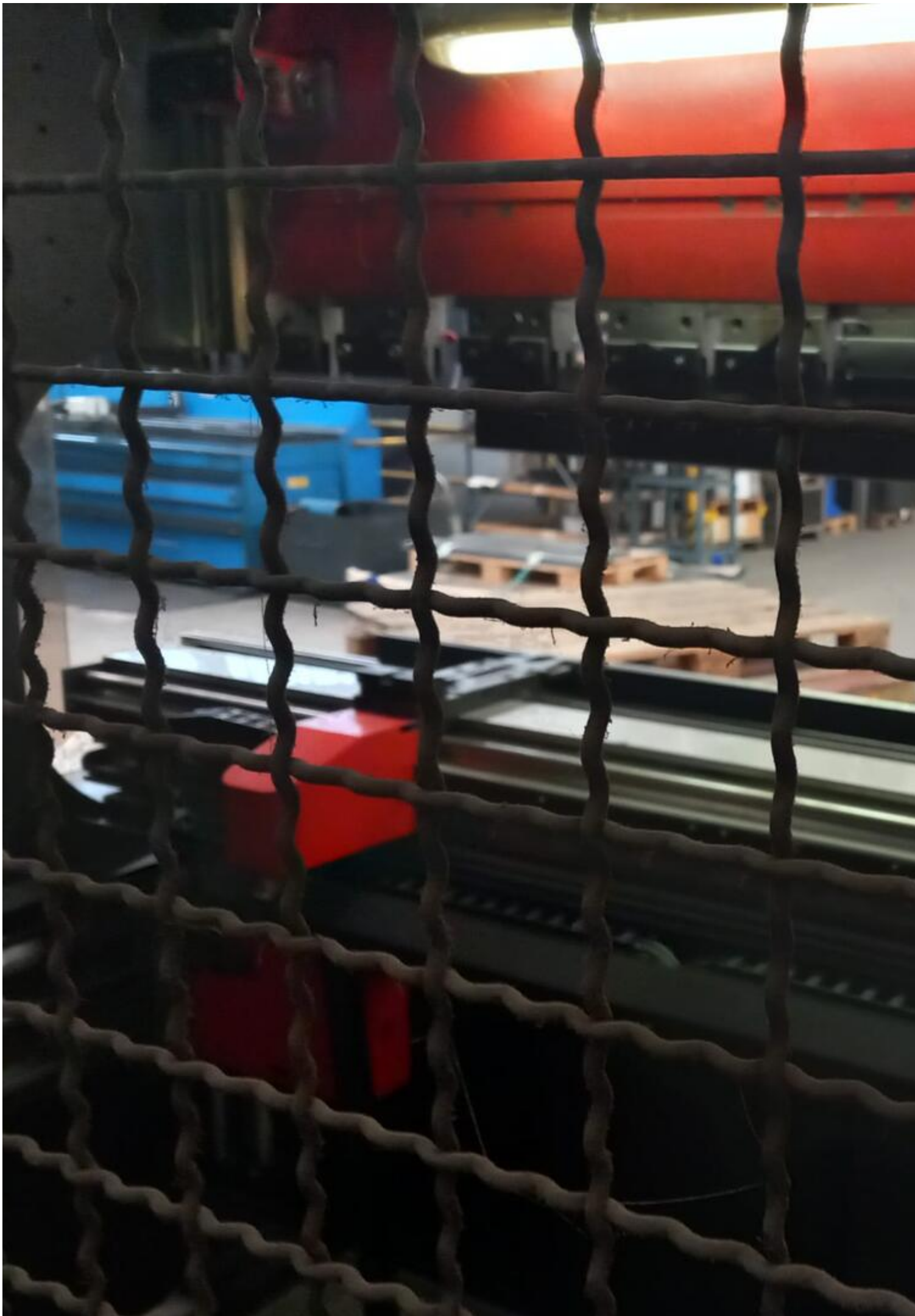
BETRIEB
INFO 1

BETRIEB
INFO 2



ZEIT
LÖSCHEN

HÜBZA
LÖSCHEN





PROG. NAME : DECKEL-FERNSEHEN

Y1 Soll-Wert	0.000	Y1 Ist-Wert:	-0.009	Gesam
Y2 Soll-Wert	0.000	Y2 Ist-Wert:	-0.030	

Einstell.

1 / 1

Zubehör

S-Halter 12000

Anschlag 9

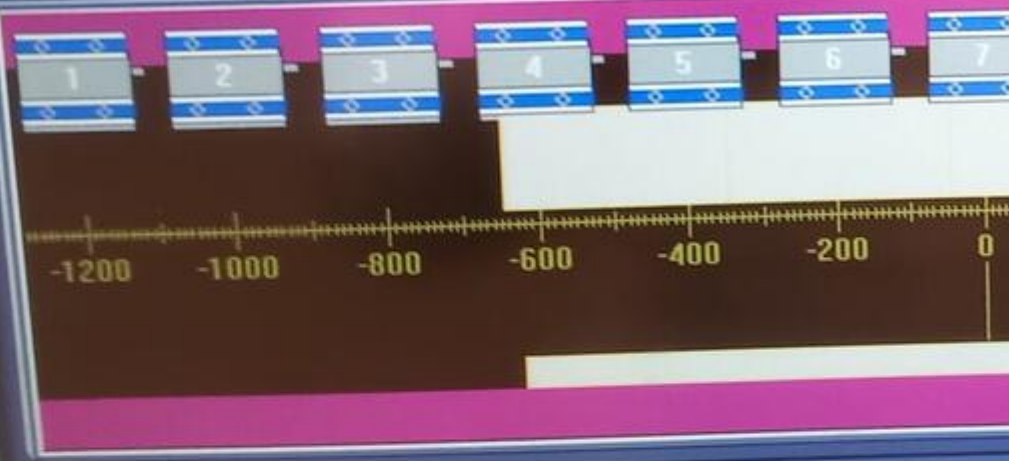
Stampel (S-) 71000

Matrize (M-) 40035

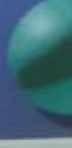
M-Halter

Schiene

Tischaufsatz



Maschine initialisieren



Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

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[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:





LISTE PROG. WERKZEUG 1/2 EINSTELL. START DIAGN.

PROG. NAME : DECKEL-FERNSEHEN DATUM : 30/03/2023 10:30:12

Seq.	Einst.	ΔX	Menge	0 / 0
1 / 1	1 / 1	$\Delta \alpha$ -9.00	Schritte	

Länge 25
 Winkel 90° 0'

ANSICHT GRÖßER

ANSICHT KLEINER

	I	II	III
X1	20.07	dX	ZYKLUS
X2	20.07	α'	IX
Y1	-14.342	RÜCKZUG	
Y2	-14.342	dY	Wy 2 X
PCT	344.200	Wdh. 19.0	Wy 8 tY 0
Z1	-660.0	Wdh.	θ
Z2	660.0	OT 16.0	F 66.3
R	0.1		

Werte X-Achsen eingeben

DATEN DATEN LISTE MEMO ANSCHLAG HELFE DICPRO WERKZEUG POSITION

ABRUCH 7 8 9 4 5 6 1 2 3

I 0 0

[Green Button] [Red Button] [Keyhole] [Keyhole] [Knob]





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WERK	4986Std.	1 UNT
AUTOMATIK	0Std.	2 UNT
		1 UNT
		2 UNT

BETRIEB INFO 1

BETRIEB INFO 2



ZEIT LÖSCHEN

HÜBZA LÖSCHEN





PROG. NAME : DECKEL-FERNSEHEN

Y1 Soll-Wert	0.000	Y1 Ist-Wert:	-0.009	Gesam
Y2 Soll-Wert	0.000	Y2 Ist-Wert:	-0.030	

Einstell.

1 / 1

Zubehör

S-Halter 12000

Anschlag 9

Stampel (S-) 71000

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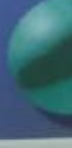
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