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Ref. No.:  
1415-04121700

## Overview and Technical Data:

# AMADA HFP 80 25 L - Bending Press

[AMADA](#)



Year of Build:  
Nov 2006

## Description:

# Used AMADA HFP 80 25 L - Long stroke Press brake

**Hours about 8500**

## Technical Data:

- Strength: 80 Tons
- Folding length: 2500.0 mm
- Distance between uprights: 2125.0 mm
- Throat: 420.0 mm
- Vertical stroke: 350.0 mm
- Working speed
- Axis number: 7.0
- Motor power : 9.0 kW
- Hole: No

-----  
Length x width x height 3920.0 mm × 2450.0 mm × 2770.0 mm

Weight : 6500 kg

---

AMADA's punching machines are equipped with the latest technologies, such as electric drive systems and sophisticated automatic tool changer options. Functions for threading, forming, marking and even bending make these machines cost-effective all-rounders. The robust, solid turret made of a special cast iron alloy ensures excellent wear resistance. The laser-hardened tool bores ensure efficiency and a long service life.

### **Technical Data:**

### **Technical Data:**

Control:

[CNC](#)

Machine Hours:

8514

### **Dimensions and Weight:**

Height:

2.770 mm

Length:

3.920 mm

Width:

2.450 mm

Weight:

6.500 kg

### **Buyer Information:**

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

### **Images:**







FR  
Safety labels and a warning sign on the machine's side panel.



OMADA

Control panel logo

Mobi



LISTE PROG. WERKZEUG 1/2 ENSTELL. START DIAGN.

PROG. NAME : DECKEL-FERNSEHEN      DATUM : 30/03/2023      10:30:12

Seq.	Einst.	$\Delta X$	Menge	0 / 0
1 / 1	1 / 1	$\Delta \alpha$ -9.00	Schritte	

Länge 25  
 Winkel 90° 0'

X1	20.07	dX	ZYKLUS
X2	20.07	$\alpha'$	IX
Y1	-14.342	RÜCKZUG	
Y2	-14.342	dY	Wy 2 X
PCT	344.200	Wdh.	19.0 Wy 8 tY 0
Z1	-660.0	OT	15.0 F 66.3
Z2	660.0		
R	0.1		

ANSICHT GRÖßER  
 ANSICHT KLEINER

Werte X-Achsen eingeben

DATEN    DATEN LISTE    MEMO  
 ANSCHLAG HELFE    DICPRO    WERKZEUG POSITION

ABRUCH    7    8    9  
 4    5    6  
 1    2    3

Emergency stop buttons (red and green) and a key switch.







PROG. NAME :

### BETRIEBSINFO 1

ARBEITSTAGE	2782Tage	ZEIT B
GESAMT ZEIT	8514Std.	GESAM
ZEIT (Rücksetzbar)	2702Std.	GESAM
ZEIT PER MODUS		BETRI
DATENVERWALTUNG	2036Std.	EINRIC
WERKZEUG, ABKANT SEQUENZ	309Std.	STOPP
EINSTELLUNG	1128Std.	SICHE
WERK	4986Std.	1 UNT
AUTOMATIK	0Std.	2 UNT
		1 UNT
		2 UNT

BETRIEB  
INFO 1

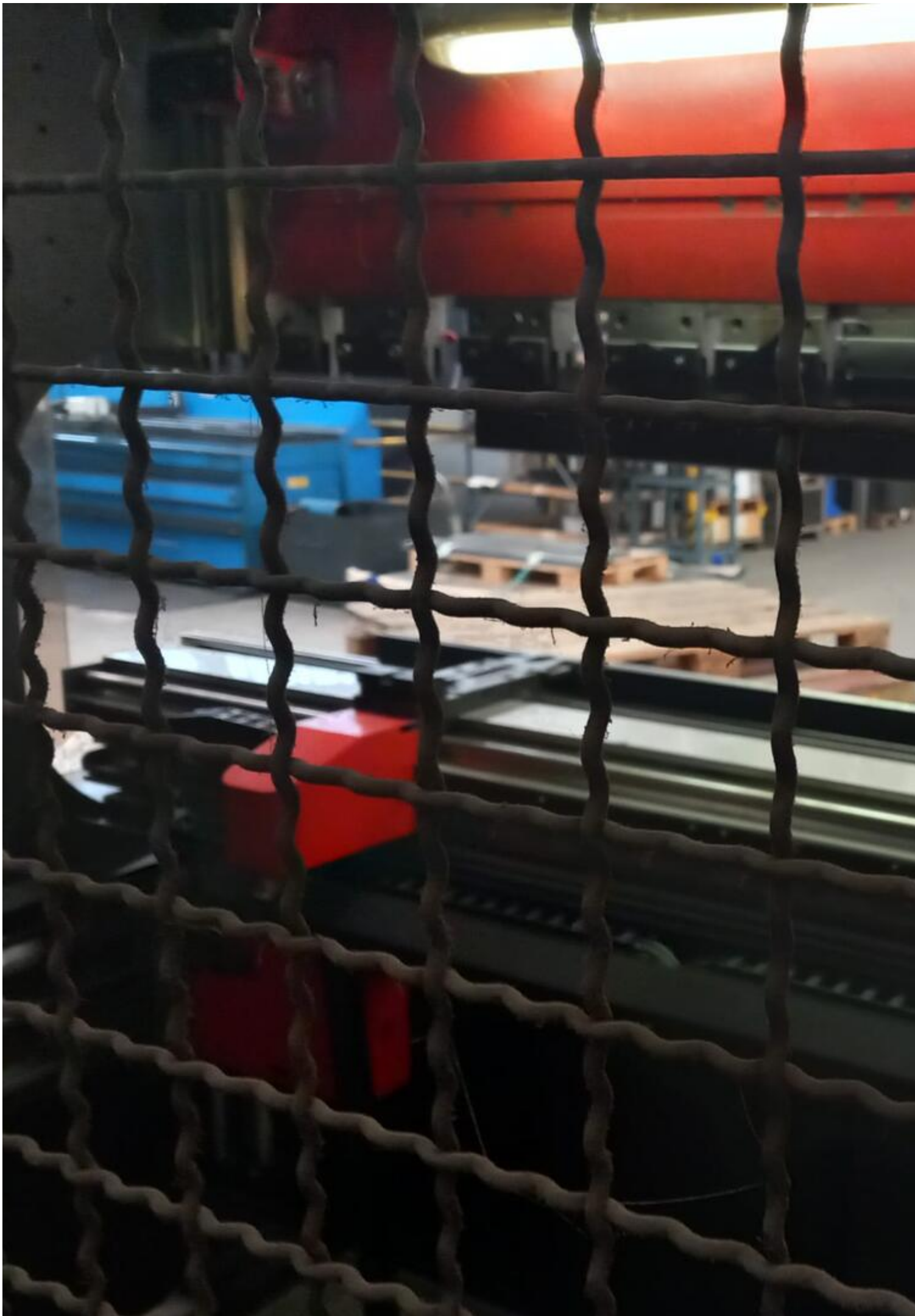
BETRIEB  
INFO 2



ZEIT  
LÖSCHEN

HÜBZA  
LÖSCHEN









PROG. NAME : DECKEL-FERNSEHEN

Y1 Soll-Wert	0.000	Y1 Ist-Wert:	-0.009	Gesam
Y2 Soll-Wert	0.000	Y2 Ist-Wert:	-0.030	

**Einstell.**

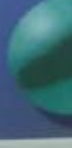
1 / 1

Zubehör

Stampel (S-)	71000
Matrize (M-)	40035
M-Halter	
S-Halter	12000
Schiene	
Anschlag	9
Tischaufsatz	



Maschine initialisieren



**Video:**



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://mail.asset-trade.de/en>

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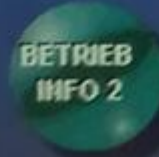




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**Einstell.**

1 / 1

Zubehör

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Maschine initialisieren



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Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://mail.asset-trade.de/en>

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