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Ref. No.:

1413-03272133

## **Overview and Technical Data:**

# **TRUMPF TrumaBend V50 CNC Press Brake**

**TRUMPF**

**TRUMPF**



Year of Build:

Jan 1999

## **Description:**

**Used TRUMPF TrumaBend V50 - CNC press brake hydraulic**

- Control Delem V3.4.2 D
- Operating hours 68270

Technical data:

- Connected load: 8 kVA
- Pressing force: 50 tons
- stroke: 215 mm
- Opening height: 385 mm
- Width between the uprights: 1045 mm
- Tool width: 1200 mm
- Hydraulic tool clamping (Wila clamping)
- Follow-up time: 50 ms
- Safety distance: 80 mm
- Operating pressure mx: 290 bar
- Compressed air connection: 6 bar
- Cambering no
- Die offset controllable yes
- Rear stop fingers:
  - Horizontal displacement 2 x CNC Forward/rearward displacement 1 X CNC One front/rearward stop finger
  - Shift upwards/downwards 1 X CNC
- Press beam: 2 X CNC
- Connected load 8.0 kVa
- Dimensions (WTH):
  - 1750 mm x 1500 mm x 2420 mm
  - Weight: 4750 kg

**Technical Data:**

**Technical Data:**

Control:

[CNC](#)

Machine Hours:

68270

**Dimensions and Weight:**

Height:

2.420 mm

Length:

1.750 mm

Width:

1.500 mm

Weight:

4.750 kg

**Buyer Information:**

Condition:

[Very good condition](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

**Images:**



TrumaBend V50



A blue control panel with various components:

- A yellow triangular warning sign with a black exclamation mark.
- A white paper with a technical diagram of a pipe fitting, secured with a black pushpin.
- A white paper with handwritten text "A7 5m" and a yellow pushpin.
- A white paper with a grid or table, secured with a yellow pushpin.
- A white paper with a technical drawing, secured with a black pushpin.
- Several other smaller papers and pushpins.

- 05 . . . . .
- 06 . . . . .
- 07 . . . . .

2





Bend V50

2

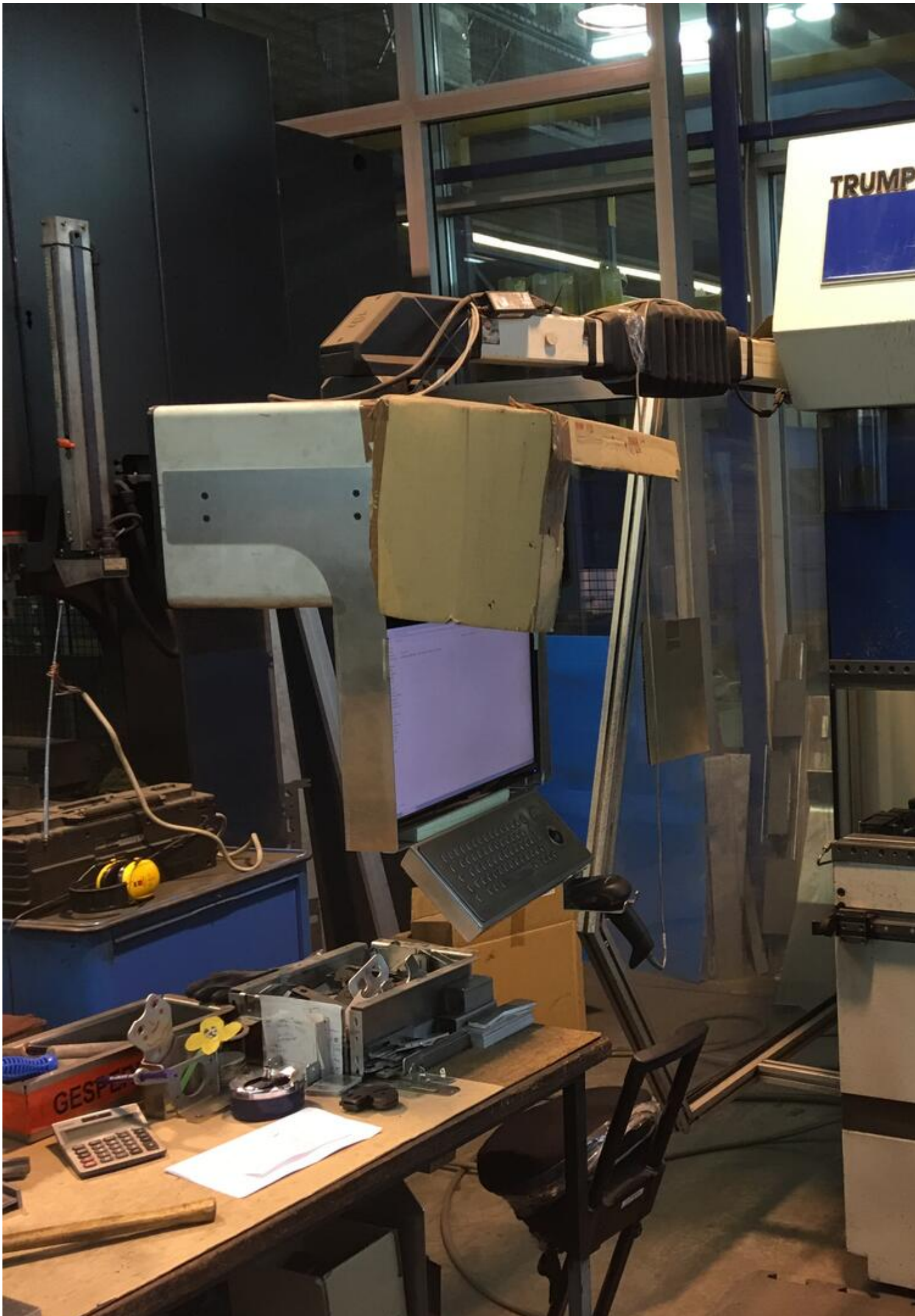
130  
1150

4.7

26

350 0 00 - 02 0 050  
8 x 8.6











Y1= 65.18

Y2= 65.87

Status=1

Zyklus

Bieg. 5 v. 6

Pro

Wieder 1

Ze

# AUTOMATIK

Y = 65.52

WINKEL.....= 90.00

Öffnung.....= 10.0

Oberwerkzeug..= 9

Unterwerkzeug.= 11

Länge.....= 54

Anschlag Pos....= 0

BIEGUNG nr....BN= 5

Korrektur α...Cα= -2.00

Korrektur X...CX= 0.00

BN= 5

vorige  
Biegung

näch.  
Biegung

Funk-  
tionen

graph.  
Vis.



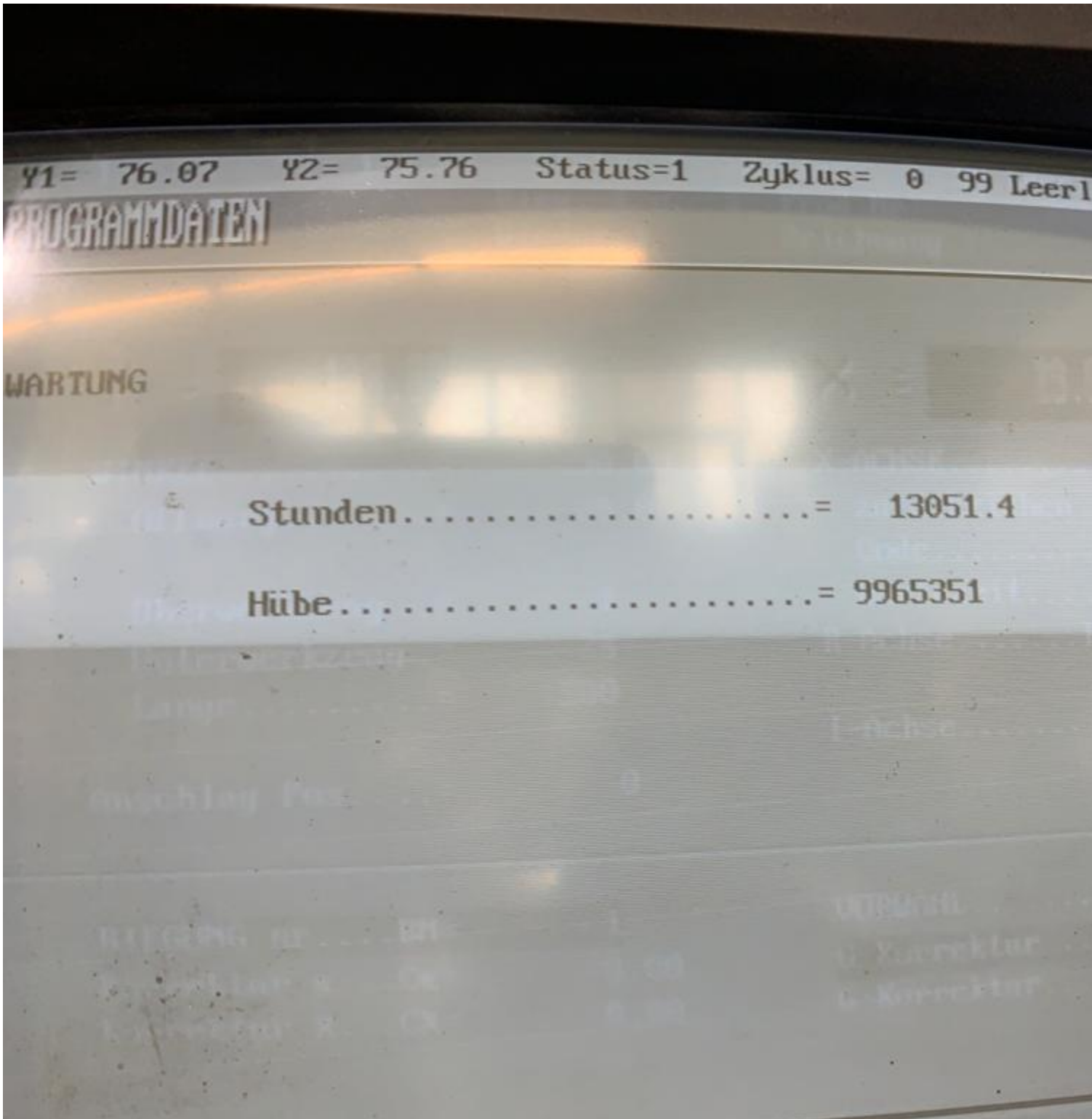
Y1= 65.18 Y2= 65.87 Status=1 Zyklus=

# TRUMPF

- PRODUKTEINGABE.....: 1 OBERW
- PRODUKTÄNDERUNG.....: 2 UNTER
- PROGRAMMEINGABE.....: 3 PRESS
- PROGRAMMÄNDERUNG.....: 4 PRESS
- PRODUKTÜBERSICHT.....: 5 PROGR
- PRODUKTSPEICHERN.....: 6 WERKZ

Ihre Wahl: =

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K108  
CR108

P35  
HM35

S57  
SS57

0

b 88270 h

NC 31 NC 43 NO 17

**Video:**



Asset-Trade

Assessment and Sale of Used Assets world wide

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Web.: <https://mail.asset-trade.de/en>

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### **Images:**







Bend V50



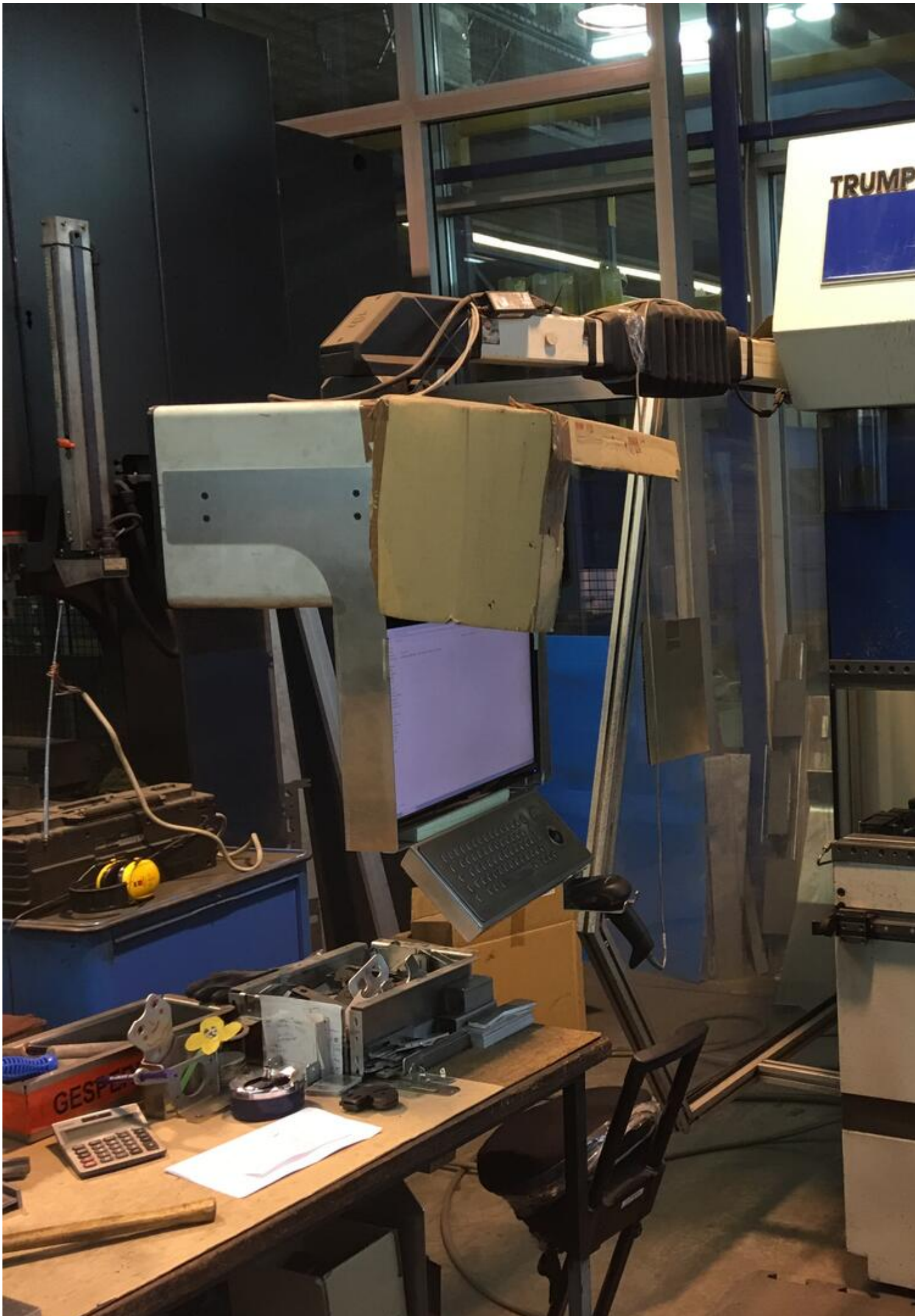
V50 X 35



MCT 40

350 0 00 - 02 0 - 020  
8 x 8.6











Y1= 65.18

Y2= 65.87

Status=1

Zyklus

Bieg. 5 v. 6

Pro

Wieder 1

Zeit

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Korrektur X...CX= 0.00

BN= 5

vorige  
Biegung

näch.  
Biegung

Funk-  
tionen

graph.  
Vis.



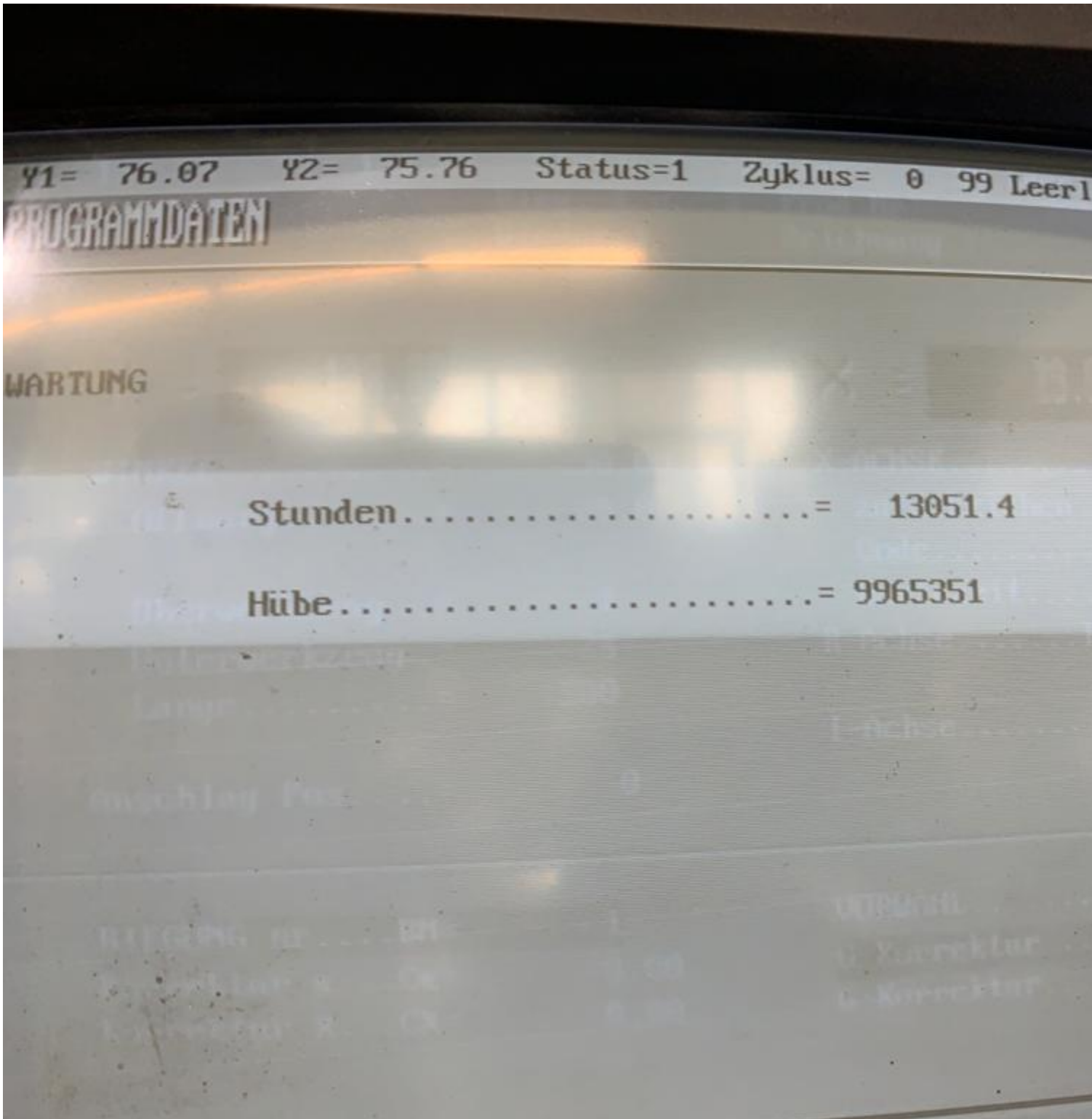
Y1= 65.18 Y2= 65.87 Status=1 Zyklus=

# TRUMPF

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- PROGRAMMÄNDERUNG.....: 4 PRESS
- PRODUKTÜBERSICHT.....: 5 PROGR
- PRODUKTSPEICHERN.....: 6 WERKZ

Ihre Wahl: =

--	--	--	--	--



Y1= 76.07 Y2= 75.76 Status=1 Zyklus= 0 99 Leer

**PROGRAMMDATEN**

WARTUNG

Stunden.....= 13051.4

Hübe.....= 9965351

REGUNG Nr. ... 001  
 ...  
 ...  
 ...

K108  
CR108

P35  
HM35

S57  
SS57

0

b 88270 h

NC 31 NC 43 NO 17

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