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Ref. No.:

1413-03272133

Overview and Technical Data:

TRUMPF TrumaBend V50 CNC Press Brake

TRUMPF

TRUMPF



Year of Build:

Jan 1999

Description:

Used TRUMPF TrumaBend V50 - CNC press brake hydraulic

- Control Delem V3.4.2 D
- Operating hours 68270

Technical data:

- Connected load: 8 kVA
- Pressing force: 50 tons
- stroke: 215 mm
- Opening height: 385 mm
- Width between the uprights: 1045 mm
- Tool width: 1200 mm
- Hydraulic tool clamping (Wila clamping)
- Follow-up time: 50 ms
- Safety distance: 80 mm
- Operating pressure mx: 290 bar
- Compressed air connection: 6 bar
- Cambering no
- Die offset controllable yes
- Rear stop fingers:
 - Horizontal displacement 2 x CNC Forward/rearward displacement 1 X CNC One front/rearward stop finger
 - Shift upwards/downwards 1 X CNC
- Press beam: 2 X CNC
- Connected load 8.0 kVa
- Dimensions (WTH):
 - 1750 mm x 1500 mm x 2420 mm
 - Weight: 4750 kg

Technical Data:

Technical Data:

Control:

[CNC](#)

Machine Hours:

68270

Dimensions and Weight:

Height:

2.420 mm

Length:

1.750 mm

Width:

1.500 mm

Weight:

4.750 kg

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:



TrumaBend V50



2

A blue bulletin board mounted on the control cabinet. It features several pinned items: a technical drawing of a pipe fitting, a document with a table, a warning sign with a lightning bolt, a yellow and black hazard sign, and a white card with handwritten text "A7 5m".

- 05
- 06
- 07



Bend V50



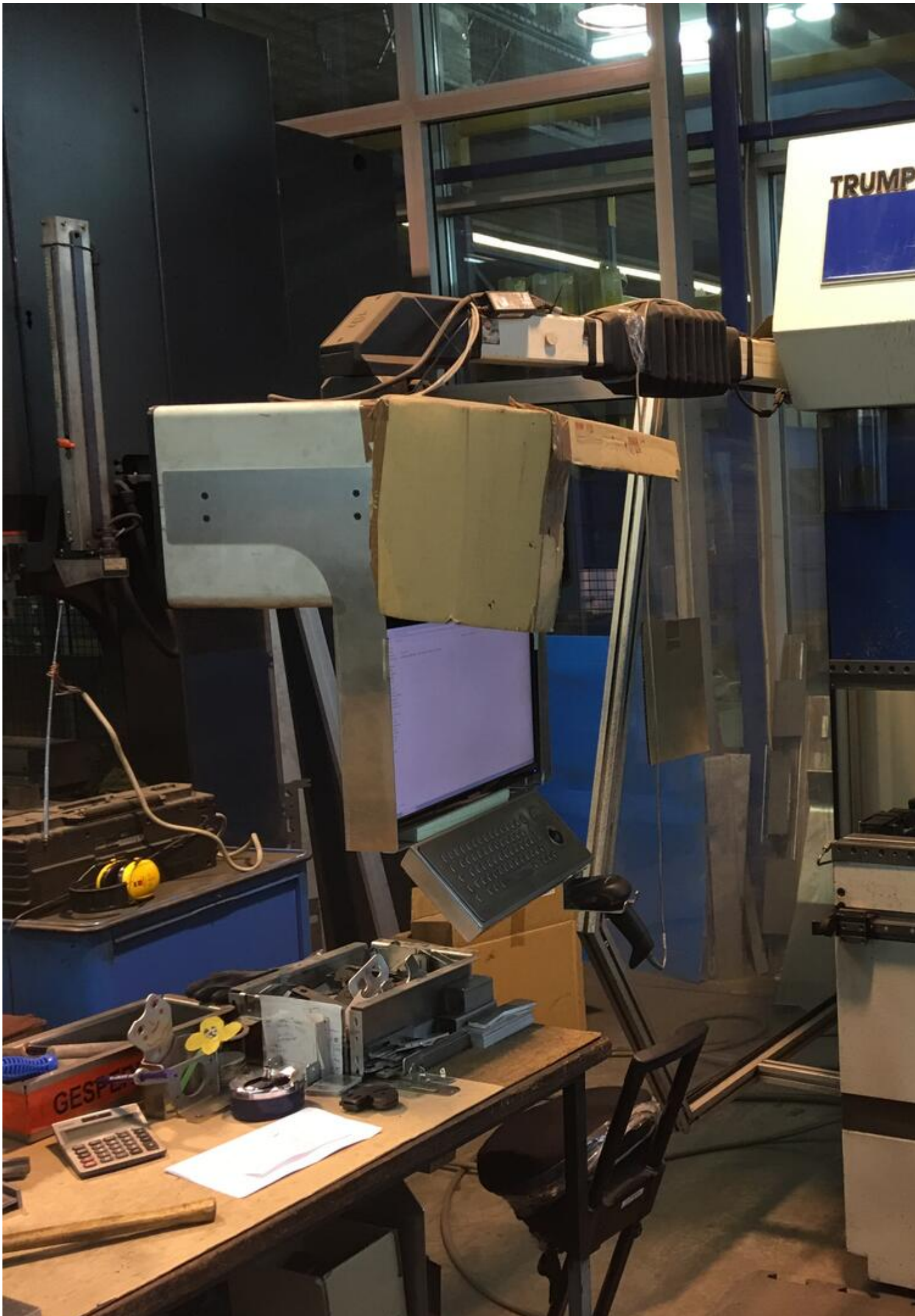
Handwritten label with text: 130 X 115



Handwritten number: 2



Handwritten text: 8 x 8.6





Y1= 65.18 Y2= 65.87 Status=1 Zyklus
 Bieg. 5 v. 6 Pro
 Wieder 1 Zei

AUTOMATIK

Y = 65.52

WINKEL.....= 90.00
 Öffnung.....= 10.0
 Oberwerkzeug..= 9
 Unterwerkzeug.= 11
 Länge.....= 54
 Anschlag Pos....= 0

BIEGUNG nr....BN= 5
 Korrektur α...Cα= -2.00
 Korrektur X...CX= 0.00

BN= 5

vorige Biegung	näch. Biegung	Funktionen	graph. Vis.
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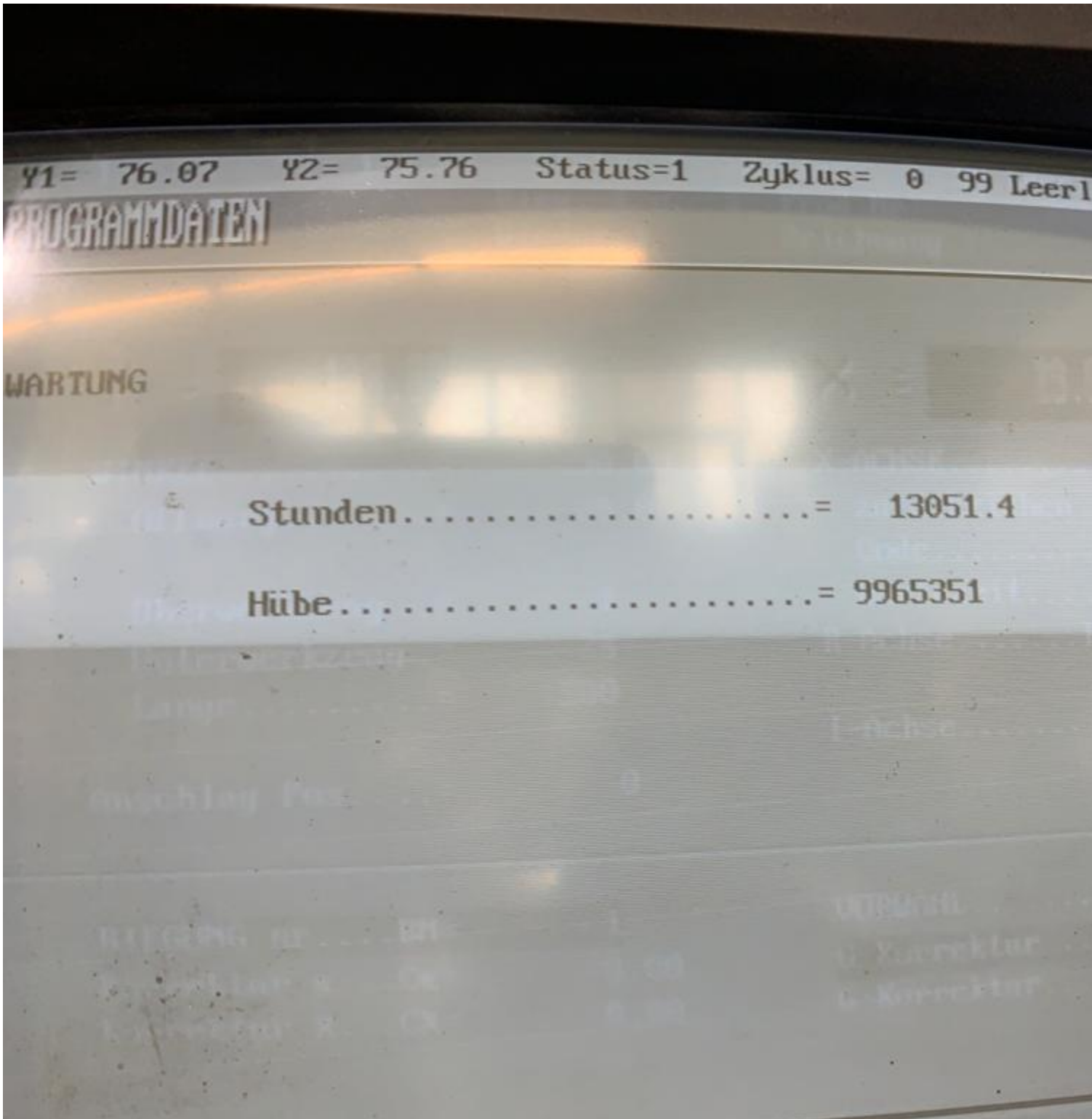
Y1= 65.18 Y2= 65.87 Status=1 Zyklus=

TRUMPF

- PRODUKTEINGABE.....: 1 OBERW
- PRODUKTÄNDERUNG.....: 2 UNTER
- PROGRAMMEINGABE.....: 3 PRESS
- PROGRAMMÄNDERUNG.....: 4 PRESS
- PRODUKTÜBERSICHT.....: 5 PROGR
- PRODUKTSPEICHERN.....: 6 WERKZ

Ihre Wahl: =

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S57
SS57

P35
HM35

K108
CR108

0

b 88270 h

NC 31 NC 43 NO 17

Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

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Germany

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TrumaBend V50

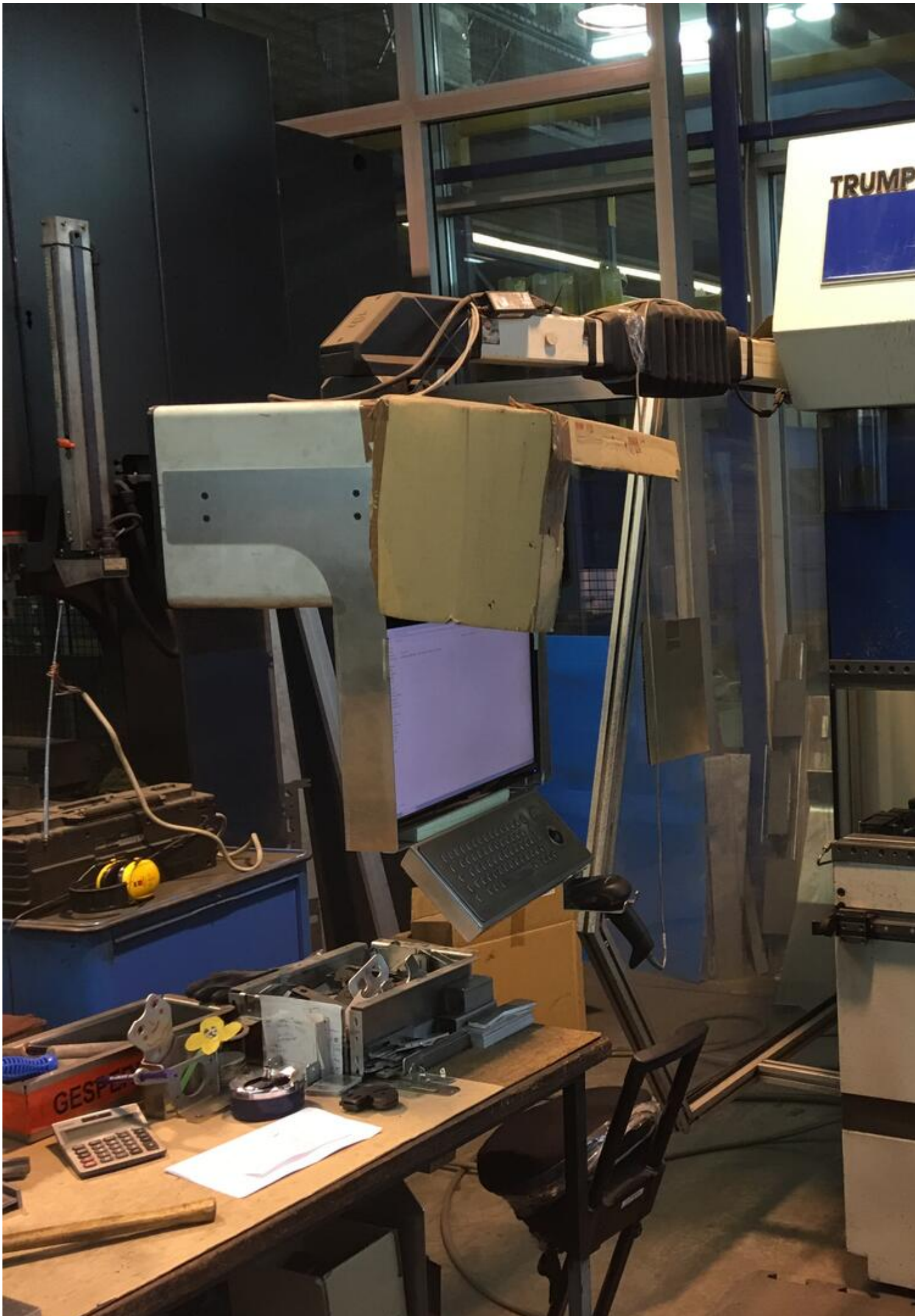


2

A blue bulletin board mounted on the control cabinet door. It features several pinned items: a technical drawing of a pipe bend, a document with a table, a warning sign with a lightning bolt, a yellow circular sticker, and a white card with handwritten text "A7 5m".

- 05
- 06
- 07







Y1= 65.18

Y2= 65.87

Status=1

Zyklus

Bieg. 5 v. 6

Pro

Wieder 1

Zeit

AUTOMATIK

Y = 65.52

WINKEL.....= 90.00

Öffnung.....= 10.0

Oberwerkzeug..= 9

Unterwerkzeug.= 11

Länge.....= 54

Anschlag Pos....= 0

BIEGUNG nr....BN= 5

Korrektur α ...C α = -2.00

Korrektur X...CX= 0.00

BN= 5

vorige
Biegung

näch.
Biegung

Funk-
tionen

graph.
Vis.

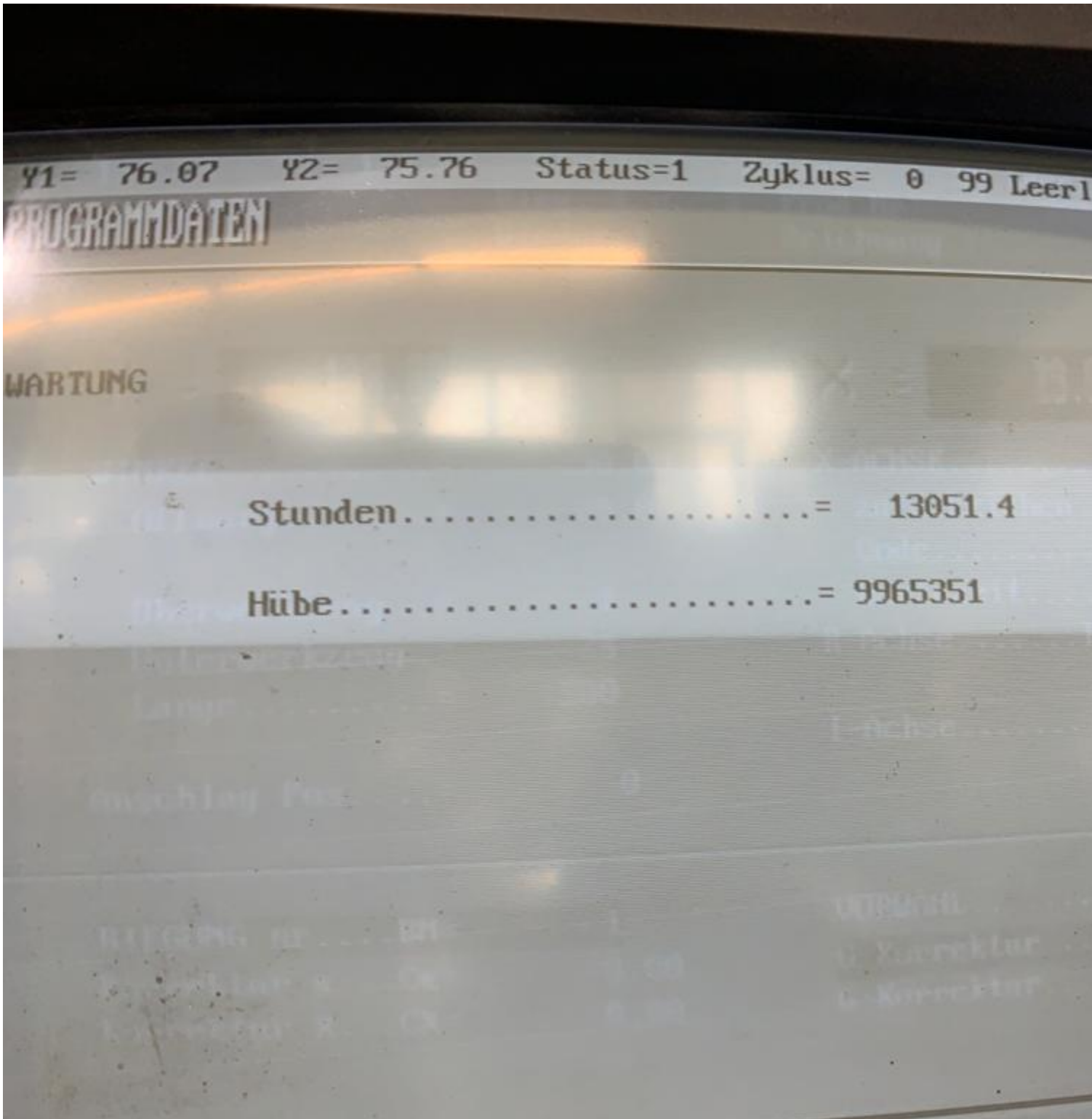
Y1= 65.18 Y2= 65.87 Status=1 Zyklus=

TRUMPF

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- PRODUKTÄNDERUNG.....: 2 UNTER
- PROGRAMMEINGABE.....: 3 PRESS
- PROGRAMMÄNDERUNG.....: 4 PRESS
- PRODUKTÜBERSICHT.....: 5 PROGR
- PRODUKTSPEICHERN.....: 6 WERKZ

Ihre Wahl: =

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Y1= 76.07 Y2= 75.76 Status=1 Zyklus= 0 99 Leer

PROGRAMMDATEN

WARTUNG

Stunden.....= 13051.4

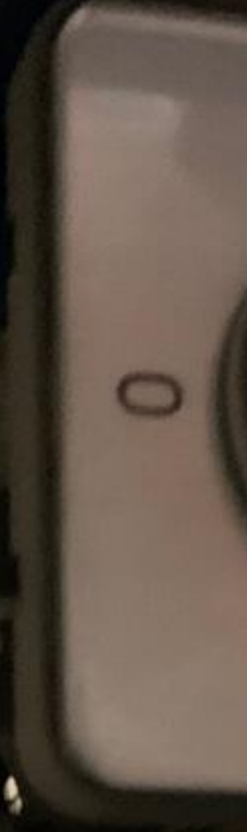
Hübe.....= 9965351

Länge
 Einschlag Pos.
 UTRMANN
 G. Yarektor
 G. Kerektor

S57
SS57

P35
HM35

K108
CR108



Video:



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Generated on 17.04.2026

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