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Ref. No.:

1413-03272133

## **Overview and Technical Data:**

# **TRUMPF TrumaBend V50 CNC Press Brake**

**TRUMPF**

**TRUMPF**



Year of Build:

Jan 1999

## **Description:**

**Used TRUMPF TrumaBend V50 - CNC press brake hydraulic**

- Control Delem V3.4.2 D
- Operating hours 68270

Technical data:

- Connected load: 8 kVA
- Pressing force: 50 tons
- stroke: 215 mm
- Opening height: 385 mm
- Width between the uprights: 1045 mm
- Tool width: 1200 mm
- Hydraulic tool clamping (Wila clamping)
- Follow-up time: 50 ms
- Safety distance: 80 mm
- Operating pressure mx: 290 bar
- Compressed air connection: 6 bar
- Cambering no
- Die offset controllable yes
- Rear stop fingers:
  - Horizontal displacement 2 x CNC Forward/rearward displacement 1 X CNC One front/rearward stop finger
  - Shift upwards/downwards 1 X CNC
- Press beam: 2 X CNC
- Connected load 8.0 kVa
- Dimensions (WTH):
  - 1750 mm x 1500 mm x 2420 mm
  - Weight: 4750 kg

**Technical Data:**

**Technical Data:**

Control:

[CNC](#)

Machine Hours:

68270

**Dimensions and Weight:**

Height:

2.420 mm

Length:

1.750 mm

Width:

1.500 mm

Weight:

4.750 kg

**Buyer Information:**

Condition:

[Very good condition](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

**Images:**



TrumaBend V50



2

A blue bulletin board mounted on the control cabinet. It features several pinned items: a technical drawing of a pipe bend, a document with a table, a document with a diagram, and a document with handwritten notes. There are also several pushpins and a yellow warning triangle.

A vertical metal rack with several drawers. Each drawer has a small label with handwritten text and symbols, including "05", "06", and "07".





Bend V50



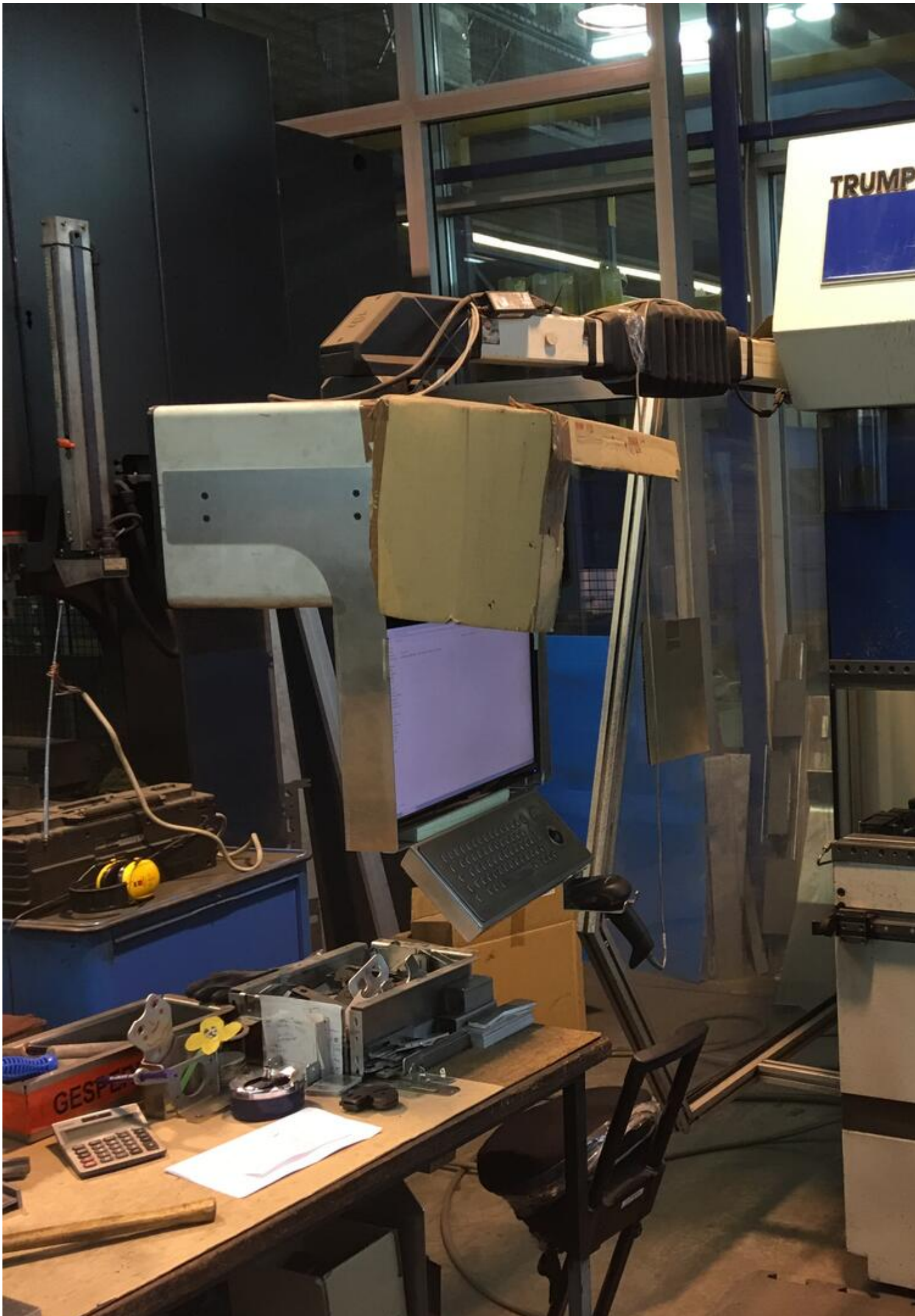
Handwritten technical notes on a small white card.



Handwritten markings on metal components, including "4.7" and "26".













Y1= 65.18

Y2= 65.87

Status=1

Zyklus

Bieg. 5 v. 6

Pro

Wieder 1

Zeit

# AUTOMATIK

Y = 65.52

WINKEL.....= 90.00

Öffnung.....= 10.0

Oberwerkzeug..= 9

Unterwerkzeug.= 11

Länge.....= 54

Anschlag Pos....= 0

BIEGUNG nr....BN= 5

Korrektur  $\alpha$ ...C $\alpha$ = -2.00

Korrektur X...CX= 0.00

BN= 5

vorige  
Biegung

näch.  
Biegung

Funk-  
tionen

graph.  
Vis.



Y1= 65.18 Y2= 65.87 Status=1 Zyklus=

# TRUMPF

- PRODUKTEINGABE.....: 1 OBERW
- PRODUKTÄNDERUNG.....: 2 UNTER
- PROGRAMMEINGABE.....: 3 PRESS
- PROGRAMMÄNDERUNG.....: 4 PRESS
- PRODUKTÜBERSICHT.....: 5 PROGR
- PRODUKTSPEICHERN.....: 6 WERKZ

Ihre Wahl: =

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K108  
CR108

P35  
HM35

S57  
SS57

0

b 88270 h

NC 31 NC 43 NO 13

**Video:**



Asset-Trade

Assessment and Sale of Used Assets world wide

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47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://mail.asset-trade.de/en>

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[19 %](#)  
Buyers Premium:  
[18 %](#)  
Location:  
Germany

### **Images:**



TrumaBend V50



2

A blue bulletin board mounted on the control cabinet. It features several pinned items: a technical drawing of a pipe bend, a document with a table, a warning sign with a lightning bolt, a yellow circular sticker, and a white card with handwritten text "A7 5m".

- 05
- 06
- 07





Bend V50

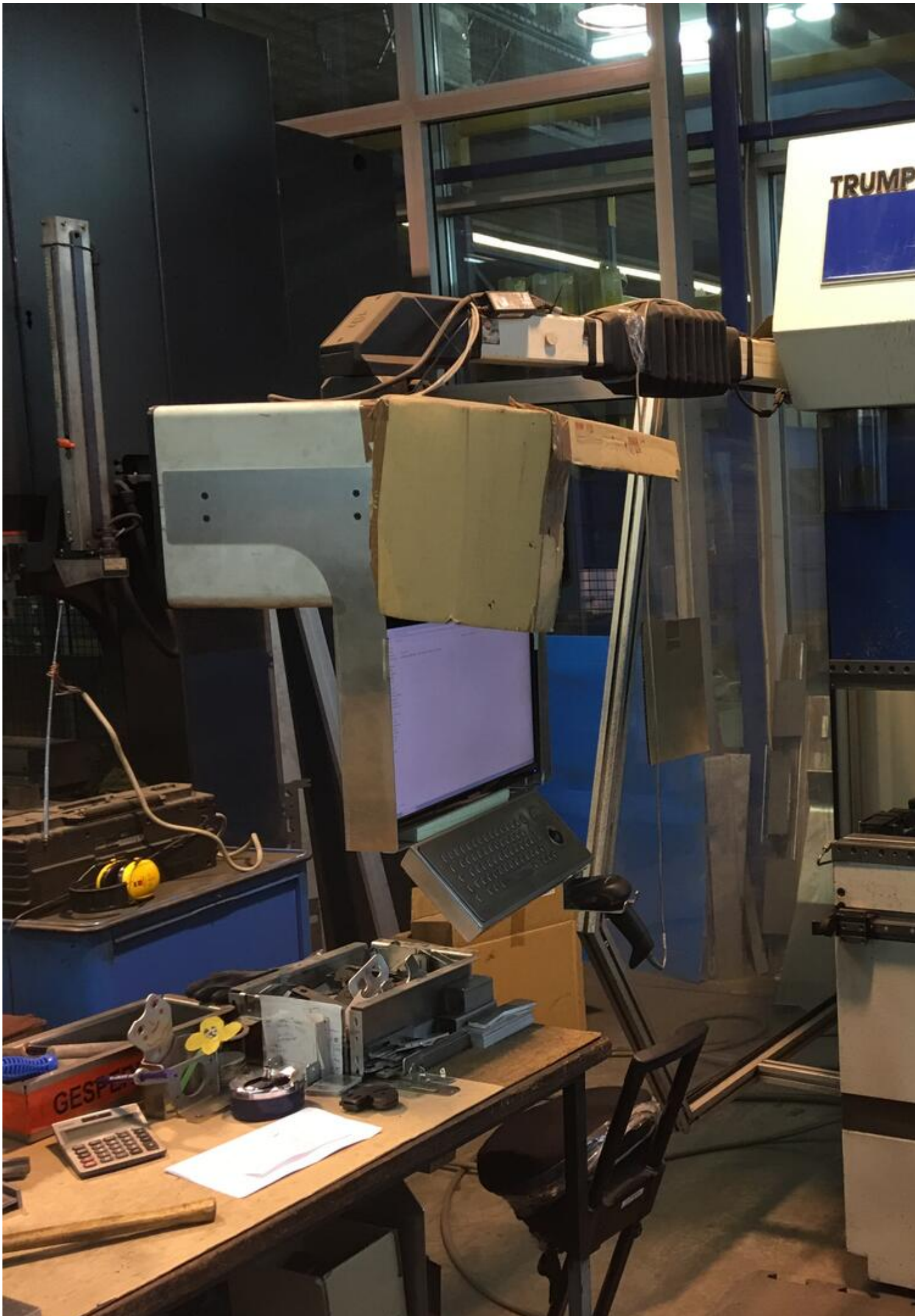
Technical diagram and text on a white paper pinned to the blue frame.

Handwritten markings on metal components, including "4.7" and "26".

Handwritten markings on the blue frame, including "130" and "1150".

Handwritten number "2" on the white panel.











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Y2= 65.87

Status=1

Zyklus

Bieg. 5 v. 6

Pro

Wieder 1

Ze

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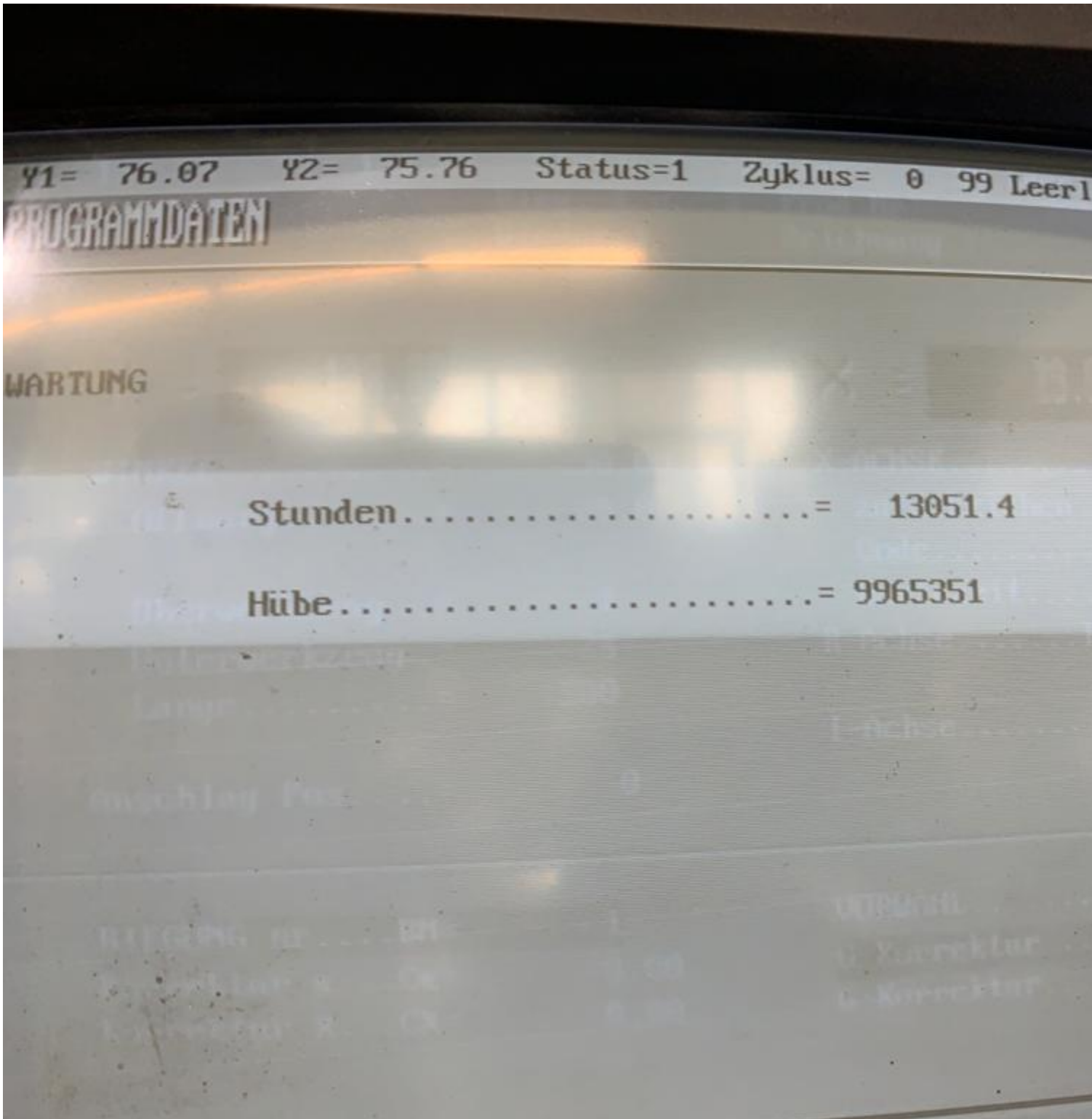
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Ihre Wahl: =

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K108  
CR108

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b 88270 h

NC 31 NC 43 NO 17 24

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Generated on 08.05.2026

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