



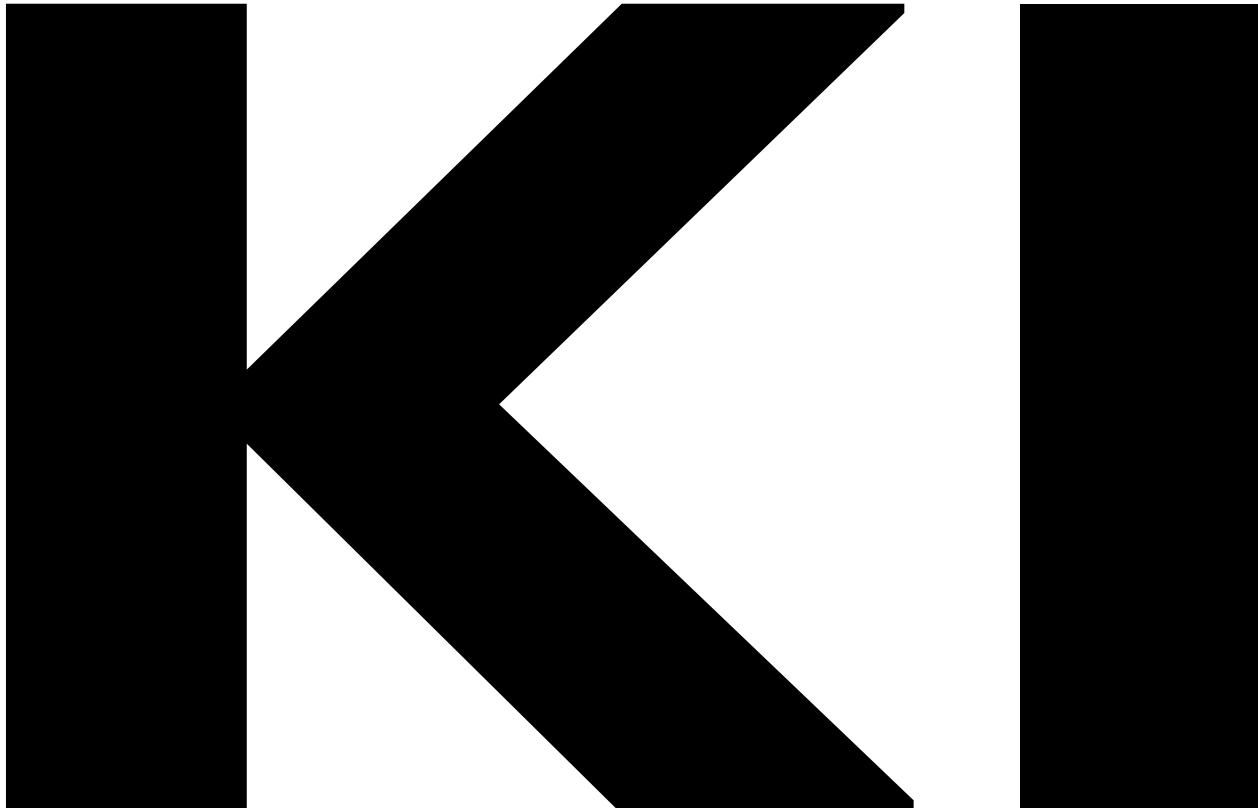
Ref. No.:

1411-03231559

Overview and Technical Data:

KIEFEL KEK L 80/225 press laminating line

KIEFEL



Year of Build:
Jan 2012

Description:

Used KIEFEL KEK-L-80/225 press laminating line automotive

CNC control: Siemens

Technical data:

- Max. press force: 25kn
- max press stroke top: 1000mm
- max usable area: 800 x 2000m
- Rated current: 110 A
- El. connected load: 76kVA
- Compressed air supply: 6 bar
- Air consumption / cycle: 90l @ 6 bar
- Cooling water connection: R3/8
- Dimensions: 6,3 x 3,6 x 2,5m

One of the main functions of the press laminator type KEK 80/225 is the placement of the decor for the interior door trim and its gluing with the carrier part. All individual processes and the actual lamination process are precisely coordinated with each other in an automated sequence. However, the manually onto the seam sword before moulding.

The operator places the decor with the upper side facing downwards. "The difficulty lies in the exact positioning of the decorative seam on the seam sword. of the decorative seam on the seam sword

Introducing the 2012 KIEFLE 80/225 automotive door panel machine - the ultimate solution for cost-effective and high-quality interior products. With its innovative Tailored Blank Laminating Technology (TBL), this machine is intelligently automated to deliver excellent quality at an economic price. The KIEFLE vacuum laminating machine operates completely automatically, without any operators. The KIEFLE machine's innovative design reduces its overall footprint by 50%, making it a compact and efficient solution for your production needs. Don't miss out on this opportunity to enhance your production process with the 2012 KIEFLE 80/225 automotive door panel machine.

Technical Data:

Technical Data:

Control:
[SIEMENS](#)

Buyer Information:

Condition:
[Very good condition](#)
Available:
[Immediately](#)

Sold as:

EXW (Ex Works - Incoterm)

VAT:

19 %

Buyers Premium:

18 %

Location:

Germany

Images:





Teilname

Insert VR

Insert VL

Insert HR

Insert HL

Stoff / PVC VR

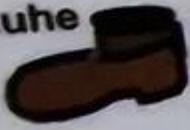
Stoff / PVC VL

Stoff / PVC HR

Stoff / PVC HL

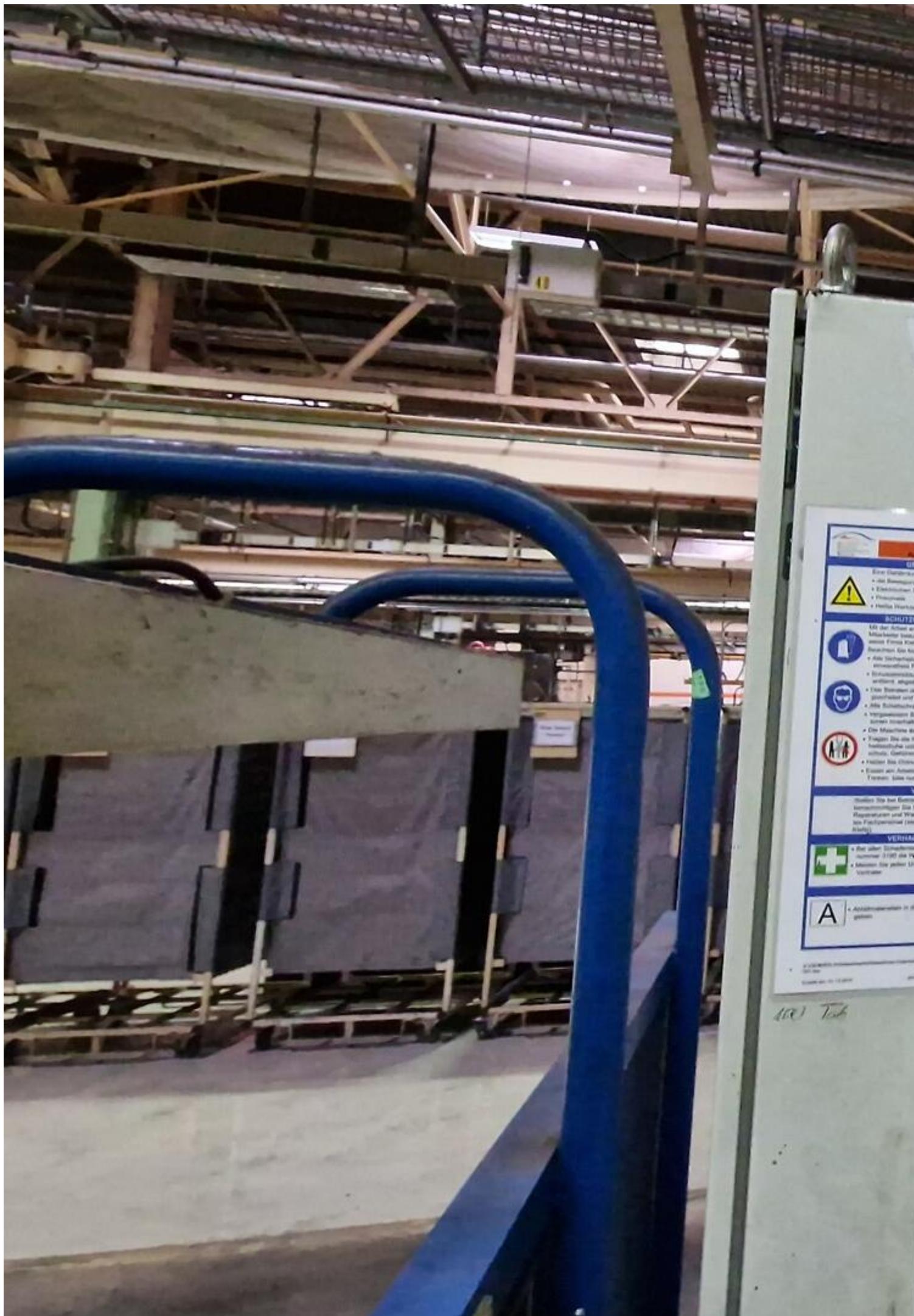
Persönliche Schutzausrüstung

Sicherheitsschuhe



Handschuhe



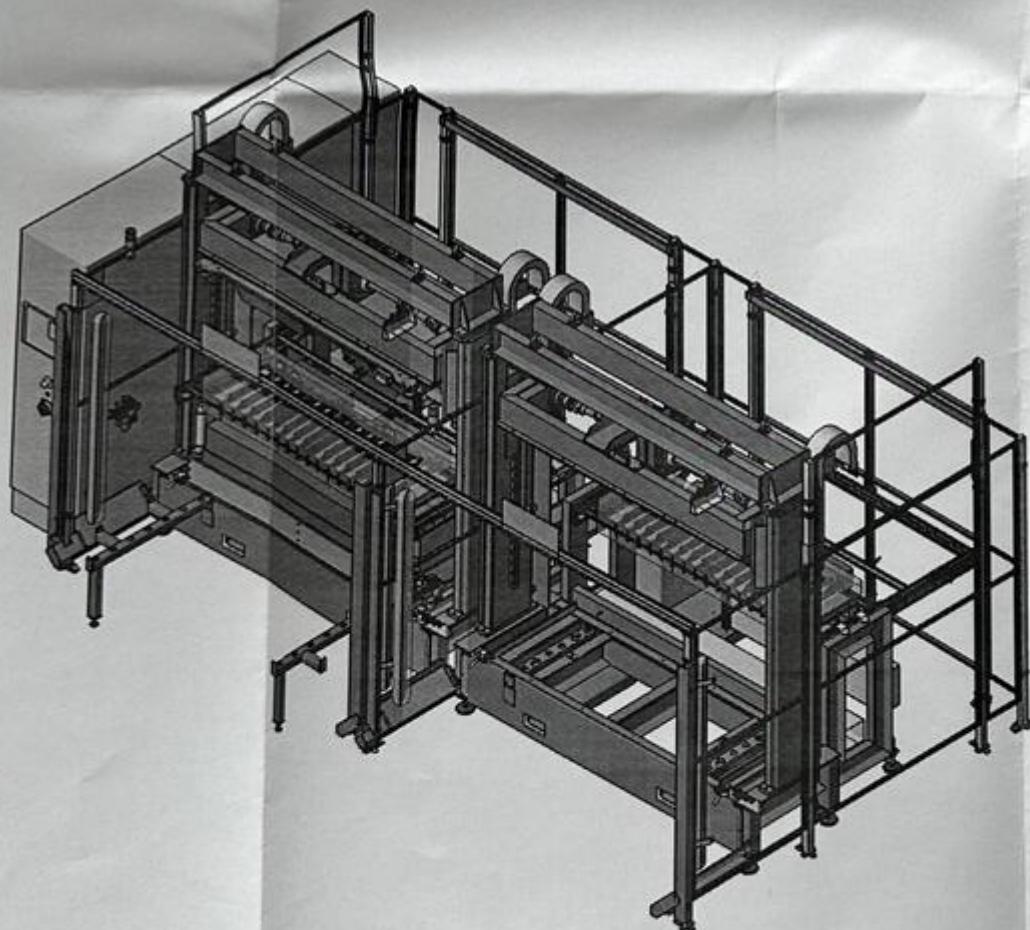
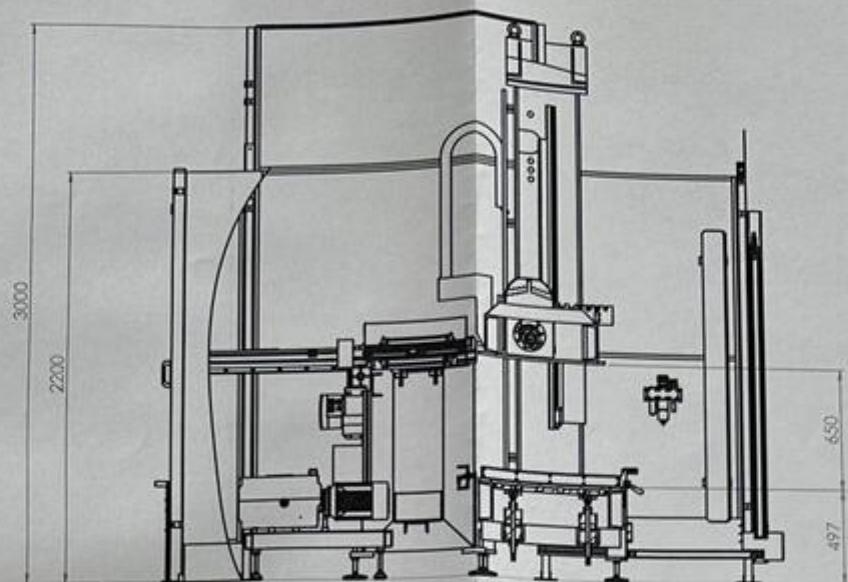








Stellung kaschieren



Technische Daten
max. Pressenkraft
max. Pressenhub oben
max. Nutzfläche

- Nennstrom
- El. Anschlußleistung
- Spannung / Stromart
- Druckluftanschluß
- Luftverbrauch / Takt
- Kühlwasseranschluß

Allgemeinlizenzen, ISO 2766 - mik. Schen											
Normatell	Längenmaße						Weitmaße (Näheres Schen				
	über bis	8	30	120	400	1000	2000	10	30	120	400
8	30	120	400	1000	2000	4000	10	30	120	400	
10	30	120	400	1000	2000	4000	10	30	120	400	
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140	350	1400	4500	11000	22000	44000	140	350	1400	4500	
160	400	1600	5000	12000	24000	48000	160	400	1600	5000	
180	450	1800	5500	13000	26000	52000	180	450	1800	5500	
200	500	2000	6000	14000	28000	56000	200	500	2000	6000	
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240	600	2400	7000	16000	32000	64000	240	600	2400	7000	
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280	700	2800	8000	18000	36000	72000	280	700	2800	8000	
300	750	3000	8500	19000	38000	76000	300	750	3000	8500	
320	800	3200	9000	20000	40000	80000	320	800	3200	9000	
340	850	3400	9500	21000	42000	84000	340	850	3400	9500	
360	900	3600	10000	22000	44000	88000	360	900	3600	10000	
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2240	5600	22400	57000	116000	232000	464000	2240	5600	22400	57000	
2260	5650	22600	57500	117000	234000	468000	2260	5650	22600	57500	
2280	5700	22800	58000	118000	23600						



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47800 Krefeld

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Web.: <https://mail.asset-trade.de/en>

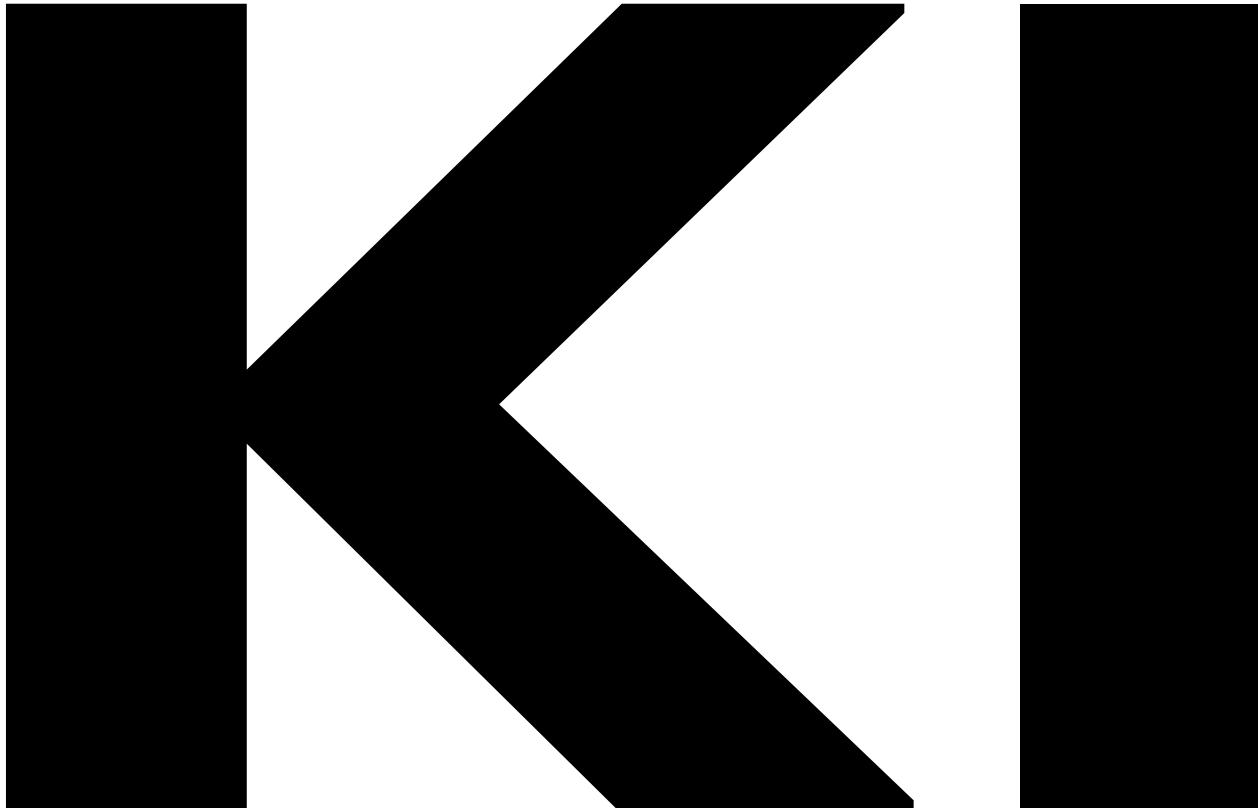
Ref. No.:

1411-03231559

Overview and Technical Data:

KIEFEL KEK L 80/225 press laminating line

KIEFEL



Year of Build:
Jan 2012

Description:

Used KIEFEL KEK-L-80/225 press laminating line automotive

CNC control: Siemens

Technical data:

- Max. press force: 25kn
- max press stroke top: 1000mm
- max usable area: 800 x 2000m
- Rated current: 110 A
- El. connected load: 76kVA
- Compressed air supply: 6 bar
- Air consumption / cycle: 90l @ 6 bar
- Cooling water connection: R3/8
- Dimensions: 6,3 x 3,6 x 2,5m

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The operator places the decor with the upper side facing downwards. "The difficulty lies in the exact positioning of the decorative seam on the seam sword. of the decorative seam on the seam sword

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Technical Data:

Technical Data:

Control:
[SIEMENS](#)

Buyer Information:

Condition:
[Very good condition](#)
Available:
[Immediately](#)

Sold as:

EXW (Ex Works - Incoterm)

VAT:

19 %

Buyers Premium:

18 %

Location:

Germany

Images:





Teilname

Insert VR

Insert VL

Insert HR

Insert HL

Stoff / PVC VR

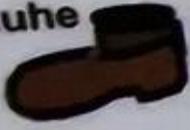
Stoff / PVC VL

Stoff / PVC HR

Stoff / PVC HL

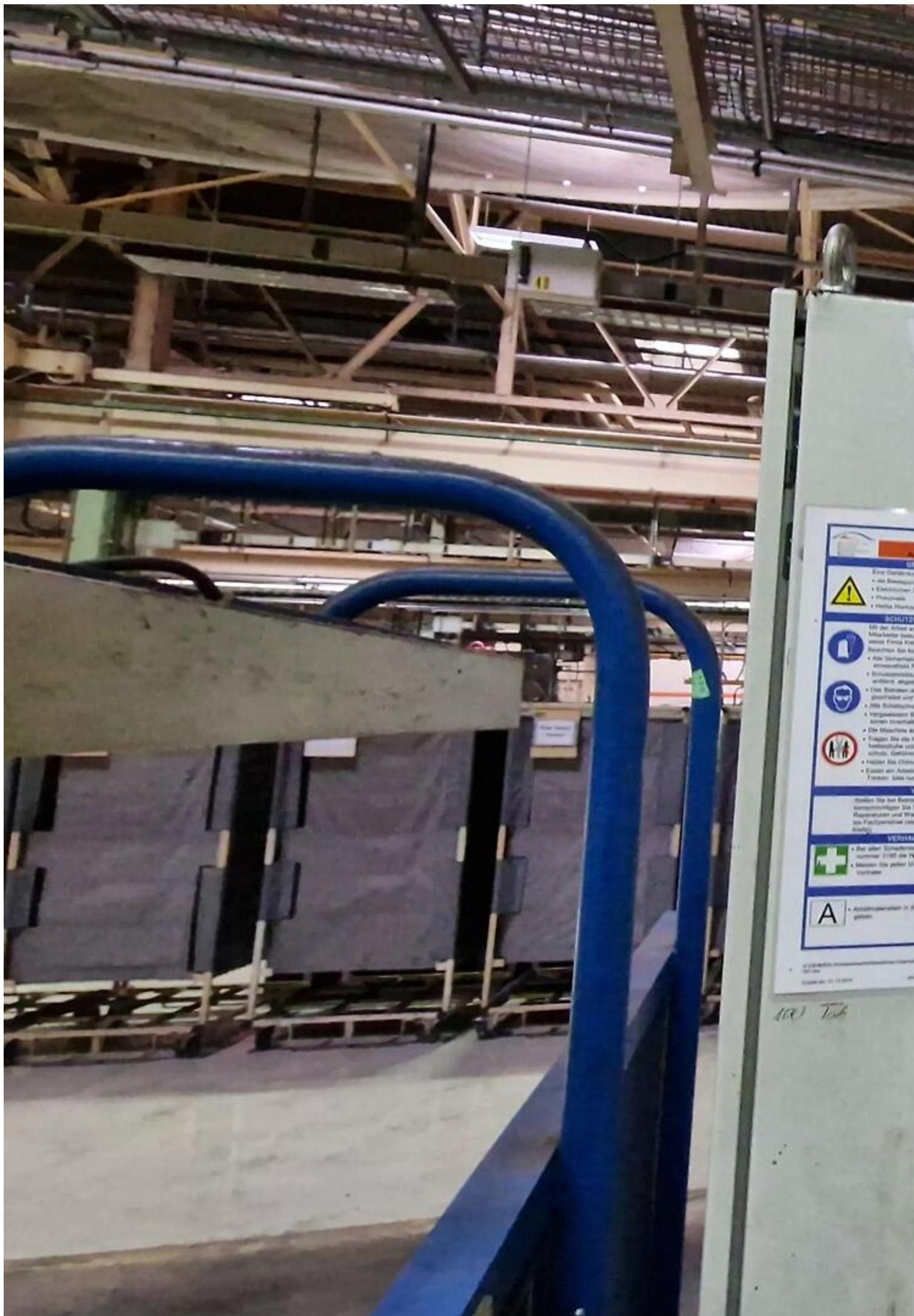
Persönliche Schutzausrüstung

Sicherheitsschuhe



Handschuhe



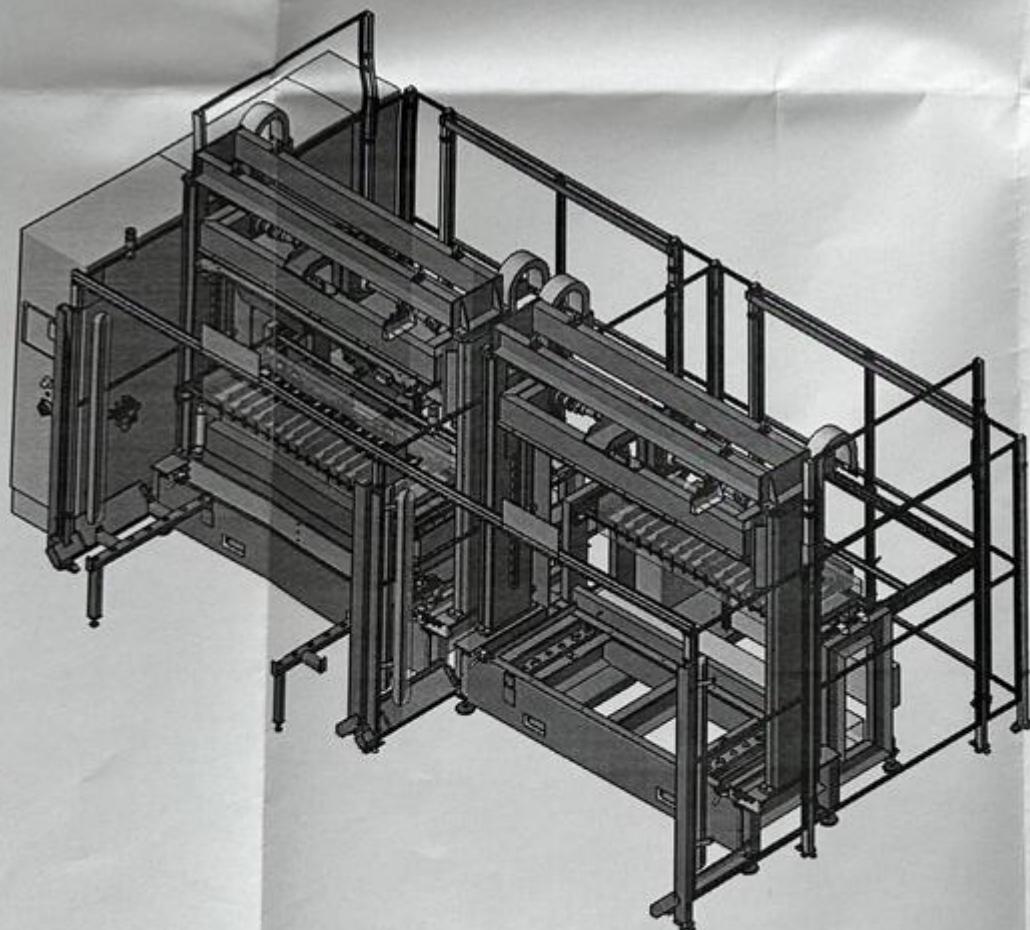
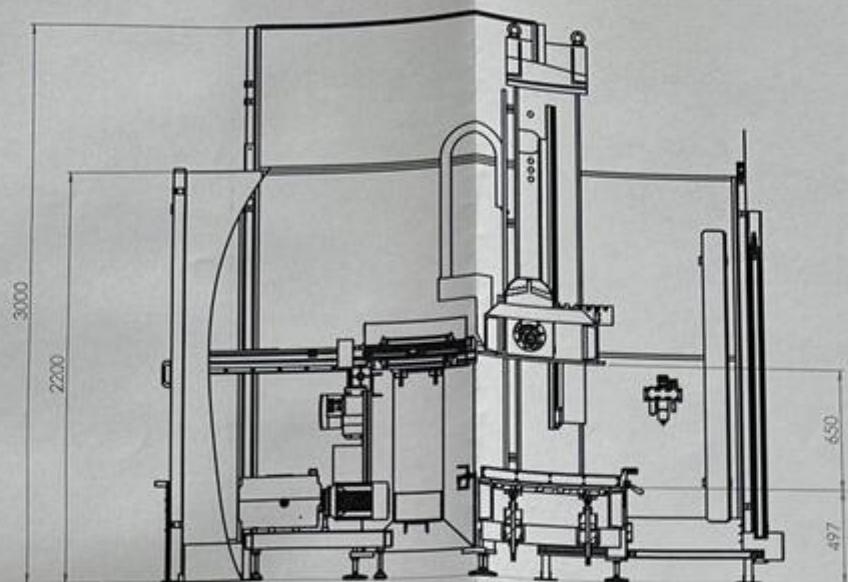








Stellung kaschieren



Technische Daten
 max. Pressenkraft
 max. Pressenhub oben
 max. Nutzfläche

- Nennstrom
- El. Anschlußleistung
- Spannung / Stromart
- Druckluftanschluß
- Luftverbrauch / Takt
- Kühlwasseranschluß

Allgemeinpläneaus ISO 2768 - mK												Weitemaße (Kürzene Schenkel)		
Normmaß	Längenmaße											Weitemaße (Kürzene Schenkel)		
	über	8	30	120	400	1000	3000	4000	10	30	120	400		
Übermaß	11,5	8	30	120	400	1000	3000	4000	10	30	120	400		
Untermaß	8	6	30	120	400	1000	3000	4000	10	30	120	400		
Umlaufmaß	st.1	st.2	st.3	st.5	st.6	st.12	st.20	st.11	st.30	st.120	st.400	st.1000		
Werkstoff														
Spannmaß														
Gepr.														
Verant.														
Werk														
Ver.														
Änderung														
Datum														
Name														

Werk-Nr. 7268
 SAP-Merk-Nr. 1038

KIEFEL
 A Member of Bröcker Group
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 D-8339 Freilassing
 www.kiefel.de



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