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Ref. No.:

1411-03211900

Overview and Technical Data:

TOYODA FA 630 S - Horizontal machining center

[TOYODA](#)



TOYODA

Year of Build:

Jul 2008

Description:

Used TOYODA FA 630 S - Horizontal machining center

- CNC Control Fanuc 31i
- Spindel hours: 5178

Technical Details:

- Travels :
 - X axis: 1000 mm
 - Y axis: 800 mm
 - Z axis: 850 mm
 - Rapid traverse rate: 60m/min
- Pallet changer and table
 - Number of pallets: 2x
 - Dimensions: 630 x 630 mm
 - Indexing angle: NC-table: 0.001°
 - Max. load on pallet: 800 kg
- Spindle speed: 15,000min-1
- Automatic tool changer
 - Tool holding capacity: 50x
 - Max. tool weight 8kg
 - Max. tool length 470 mm
 - Max. tool diameter Ø75 mm (if not restricted by neighboring tools)

Technical Data:

Technical Data:

Control:

[Series 30i](#)

Spindle Hours:

5.178 hrs.

Spindle Speed:

15.000 rpm

Tool Holder:

[BT50](#)

Tool Capacity:

50 x

Travels:

X-Axis:

1.000 mm

Y-Axis:

800mm

Z-Axis:

850 mm

Dimensions and Weight:

Height:

3.108 mm

Width:

3.308 mm

Length:

6.020 mm

Weight:

18.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:











51

OP 30



Large blue stylized characters, possibly 'A' and 'B', are visible on the left side of the grey metal panel.

















FANUC Series 31-MODEL A

00000 N00000
-0.172
454.369
950.717
180.001

NO.	UNIT	MODE
001	G01	
002	G02	
003	G03	
004	G04	
005	G08	
006	G10	
007	G11	
008	G12	
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013	G17	
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CONTROL

JTEKT COR

MACH. No. NS2886

SUPPLY VOLTAGE AC380

PHASE 3 **FULL**

I.C. OF CIRCUIT BREA

SCCR OF CONTROL PAN

POWER SUPPLY CAPAC

AMP. OF LARGEST L

MAX. BREAKER SIZE

ELECTRICAL DIAGRAM

DATE 07-2008

1-1, Asahimachi, K

Überprüfung der ortsfeste
DIN VDE 0113, DGUV Vor

ESM

JTEK

TYPE F333 M

MACH. No. 11328 D

JTEKT CORPO

KARIYA JA



KNOX

.It works

Typ
Type
type

480 S-1/40

Auftrags-Nr.

Order no.
No de commande

20082938

Referenz-Nr.

Referen. no.
No. référence.

Serien-Nr.

Serial no.
No. de série

409843

Baujahr

Year of constr.
Année de constr.

2009

FRIGIDAIRE
SCHNEIDER
FRIGIDAIRE





KNOLL

.It works

VRF 45

200814

Referenz-Nr.
Referenz-Nr. des Herstellers

Serien-Nr.
Serien-Nr. des Herstellers

369484

Baujahr
Jahr der Fertigstellung
oder des Baujahres

2008

KNOLL Maschinenbau GmbH
Schwarzachstraße 20
D-88348 Bad Saulgau



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47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

Ref. No.:

1411-03211900

Overview and Technical Data:

TOYODA FA 630 S - Horizontal machining center

[TOYODA](#)

A large graphic featuring the letters 'TOY' in a bold, white, sans-serif font. The letters are set against a solid red background that has rounded corners on the top-left and bottom-right. The 'T' is on the left, the 'O' is in the middle, and the 'Y' is partially visible on the right edge.

Year of Build:
Jul 2008

Description:

Used TOYODA FA 630 S - Horizontal machining center

- CNC Control Fanuc 31i
- Spindel hours: 5178

Technical Details:

- Travels :
 - X axis: 1000 mm
 - Y axis: 800 mm
 - Z axis: 850 mm
 - Rapid traverse rate: 60m/min
- Pallet changer and table
 - Number of pallets: 2x
 - Dimensions: 630 x 630 mm
 - Indexing angle: NC-table: 0.001°
 - Max. load on pallet: 800 kg
- Spindle speed: 15,000min-1
- Automatic tool changer
 - Tool holding capacity: 50x
 - Max. tool weight 8kg
 - Max. tool length 470 mm
 - Max. tool diameter Ø75 mm (if not restricted by neighboring tools)

Technical Data:

Technical Data:

Control:

[Series 30i](#)

Spindle Hours:

5.178 hrs.

Spindle Speed:

15.000 rpm

Tool Holder:

[BT50](#)

Tool Capacity:

50 x

Travels:

X-Axis:

1.000 mm

Y-Axis:

800mm

Z-Axis:

850 mm

Dimensions and Weight:

Height:

3.108 mm

Width:

3.308 mm

Length:
6.020 mm
Weight:
18.000 kg

Buyer Information:

Condition:
[Very good condition](#)
Availability:
[Sold](#)
Sold as:
[EXW \(Ex Works - Incoterm\)](#)
VAT:
[19 %](#)
Buyers Premium:
[18 %](#)
Location:
Germany

Images:











51

OP 30



Large blue stylized characters, possibly 'A' and 'B', are visible on the left side of the grey metal panel.

















FANUC Series 31-MODEL A

00000 N00000
-0.172
454.369
950.717
180.001

NO.	UNIT	MODE
000	015	
001	000	
002	000	
003	000	
004	000	
005	000	
006	000	
007	000	
008	000	
009	000	
010	000	
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013	000	
014	000	
015	000	

Green indicator light
Yellow indicator lights

Q W E R T Y U I O P
A S D F G H J K L
Z X C V B N M

Function buttons: Home, Jog, Feed Hold, etc.
X Y Z 4
+ - X0.1

OVERRIDE
FEED HOLD

OPERATION MODE
DOOR LOCK
DOOR UNLOCK
CYCLE START
FEED HOLD

Safety warning labels with diagrams and text.

CONTROL

JTEKT COR

MACH. No. NS2886

SUPPLY VOLTAGE AC380

PHASE 3 **FULL**

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VRF 45

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Baujahr

2008

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