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Ref. No.:

1411-03201235

## **Overview and Technical Data:**

# **SWA/Kiefel Madillon punching Press 500kn Hydraulic**

**[KIEFEL](#)**

**K**

**L**

**M**

**T**

**E**

Year of Build:  
Jan 2012

## **Description:**

### **Used SWA/KIEFEL punch press 500kN - Madillon punching**

- CNC control Siemens
- Tool type: Pressure generator with punching tool

#### Technical data:

- Table surface (WxD): 2500 x 1200 mm
- Clamping force: 500 kN
- Opening width: 1000 mm
- Opening force: 200 kN
- Follow-up time: 273 ms
- Safety distance: 780 (to be 500) mm
- Operating pressure hydraulics: max. 220 bar
- Operating pressure pneumatics: min. 6 bar
- Hydr. tank capacity: 630 l
- Connected load: 115 kW
- Operating voltage and frequency: 400 V/ 50 Hz
- Weight: 19.000 kg

Still under Power. Further data on request

---

SWA has hydraulic presses with a clamping force of up to 500 tonnes. We use our presses to adjust moulds and to produce tryouts and prototypes.

Punching tools cut outer, inner contours and holes on previously pressed, injection moulded or foamed components. We specialise in stamping the highest quality three-dimensional products such as complete instrument panels, door panels and headliners as well as acoustic and insulation parts.

SWA develops and manufactures tools, machines and systems for the production of vehicle interior, exterior and acoustic insulation parts, especially for customers in the automotive industry and its suppliers.

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## **Technical Data:**

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Control:  
[SIEMENS](#)

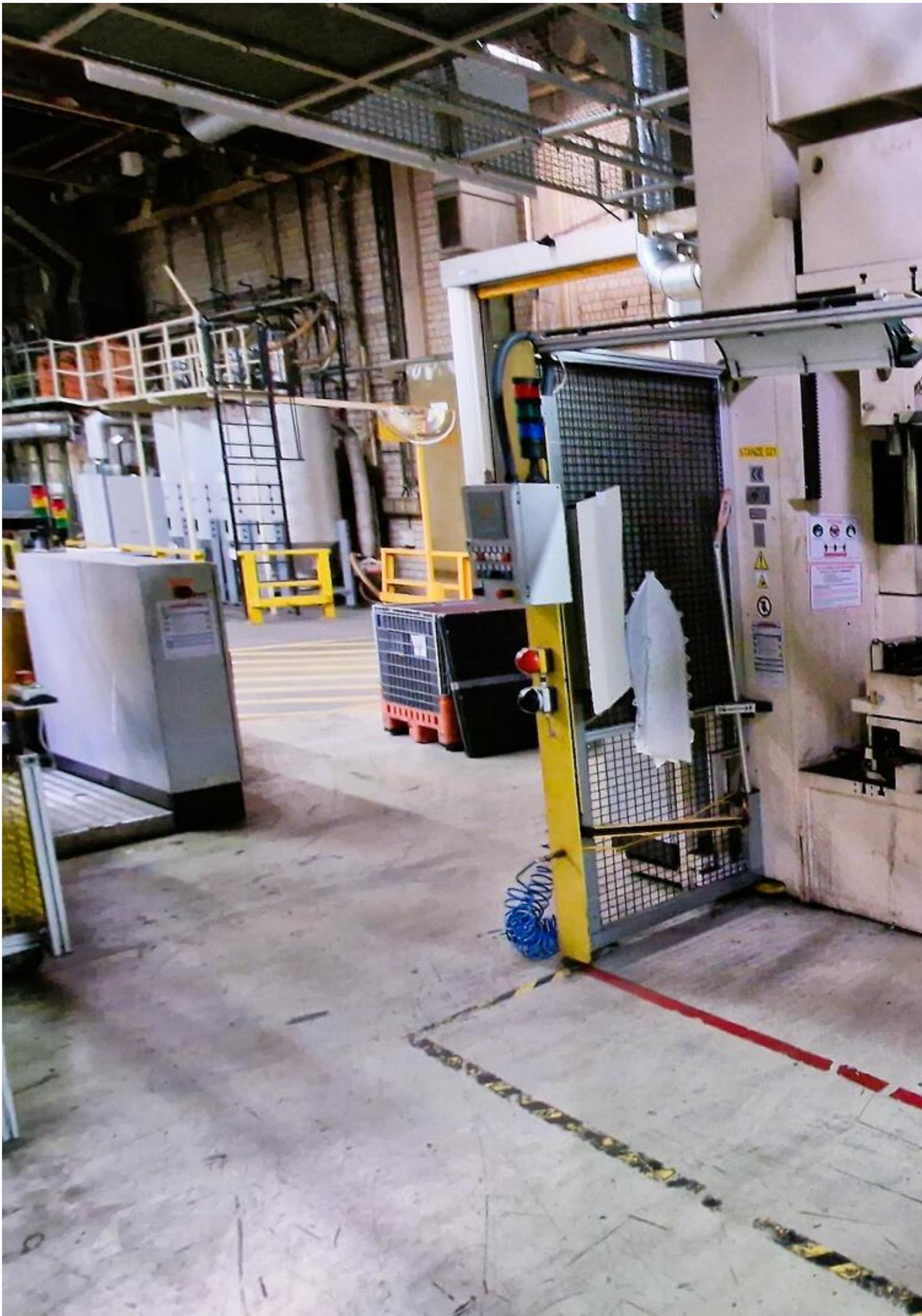
## **Dimensions and Weight:**

Height:  
4.400 mm  
Length:  
4.500 mm  
Width:  
3.800 mm  
Weight:  
19.000 kg

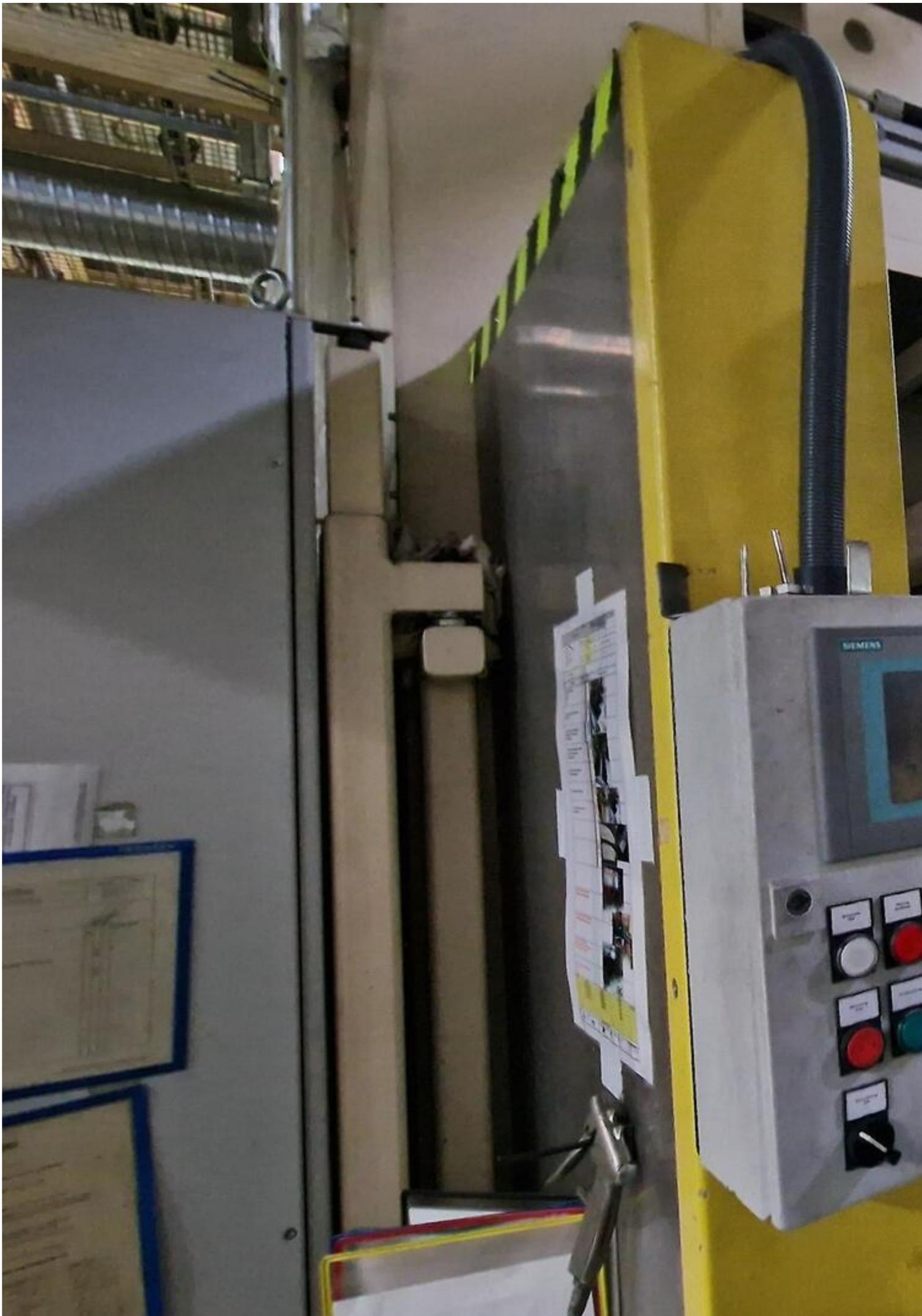
## **Buyer Information:**

Condition:  
[Very good condition](#)  
Available:  
[Immediately](#)  
Sold as:  
[EXW \(Ex Works - Incoterm\)](#)  
VAT:  
[19 %](#)  
Buyers Premium:  
[18 %](#)  
Location:  
Germany

## **Images:**







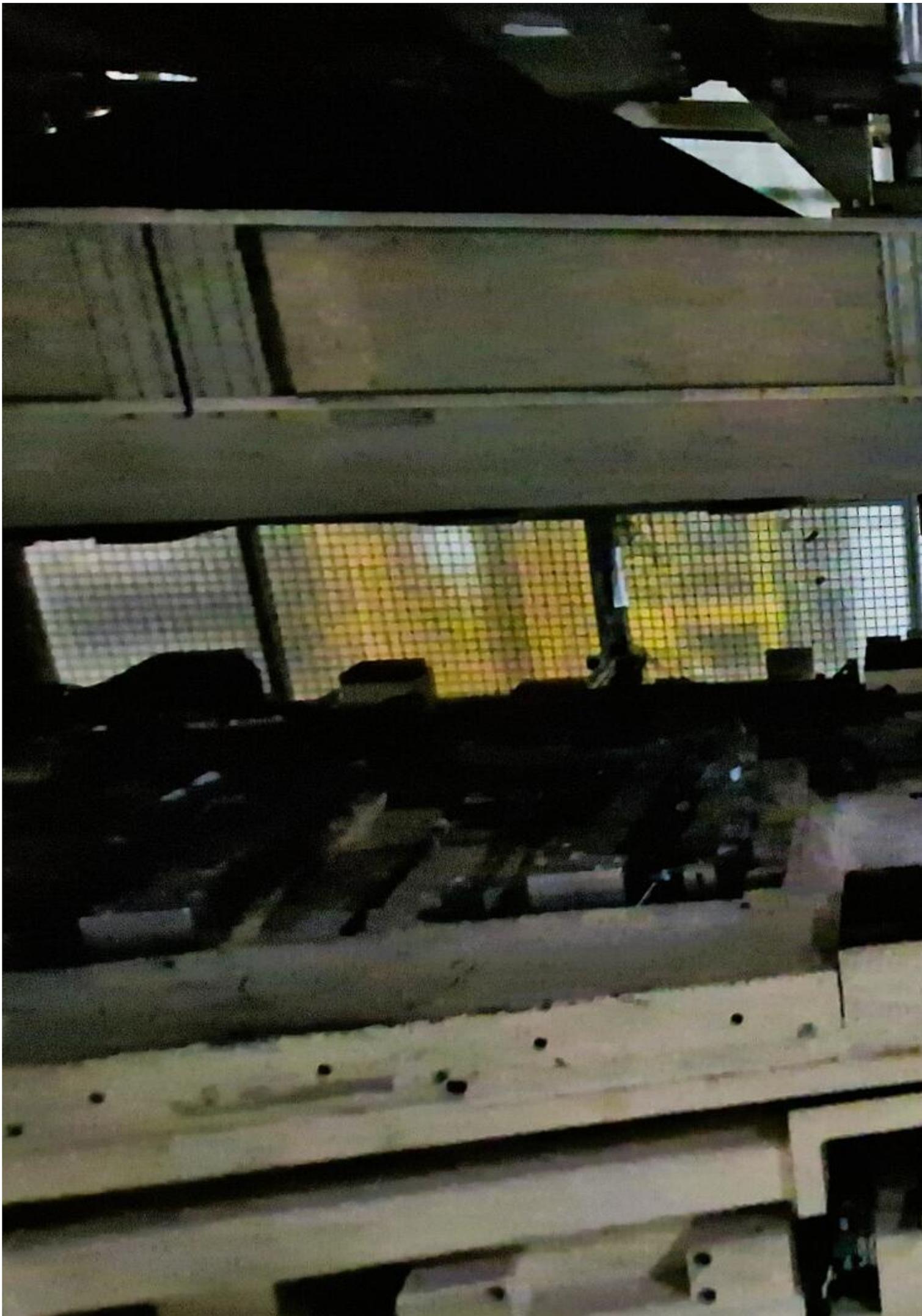














Systemtechnik für  
Werkzeuge und  
Anlagen



**Werkzeugtyp**

Stanzwerkzeug

**Werkzeug-Nr.**

52367100

**Teilbezeichnung**

Ford CD 391 Medaillon front

**Teil-Nr.**

DS73-F23756-7

DS73-F27630-1





Systemtechnik für  
Werkzeuge und  
Anlagen



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tel. +420 377 233 711  
fax +420 377 233 712  
www.swa.cz, swa@swa.cz

Maschinentyp	Stanz- und Siegelanlage		Tischfläche (BxT)	2500	x	1200	mm	
Maschinen Nr.	52369100		Hub (oben / unten)	1000	/		mm	
Elektroplan Nr.	52369100		Öffnungsweite			1000	mm	
Hydraulikplan Nr.	HS-017-D296-1-A		Schliesskraft			500	kN	
Pneumatikplan Nr.	52369100		Öffnungskraft			200	kN	
Anschlussleistung	115	kW	Betriebsdruck Hydr. max.			220	bar	
Betriebsp., Frequenz	400	V	50	Hz	Betriebsdruck Pneu. min.		6	bar
Füllmenge Hydr. Tank	630	l	Baujahr / Gewicht	2012	/	19000	kg	

Nachlaufzeit : 139 ms  
Sicherheitsabstand : 278 mm

Datum	Ä. Index





Walterauflage  
911  
CD 314

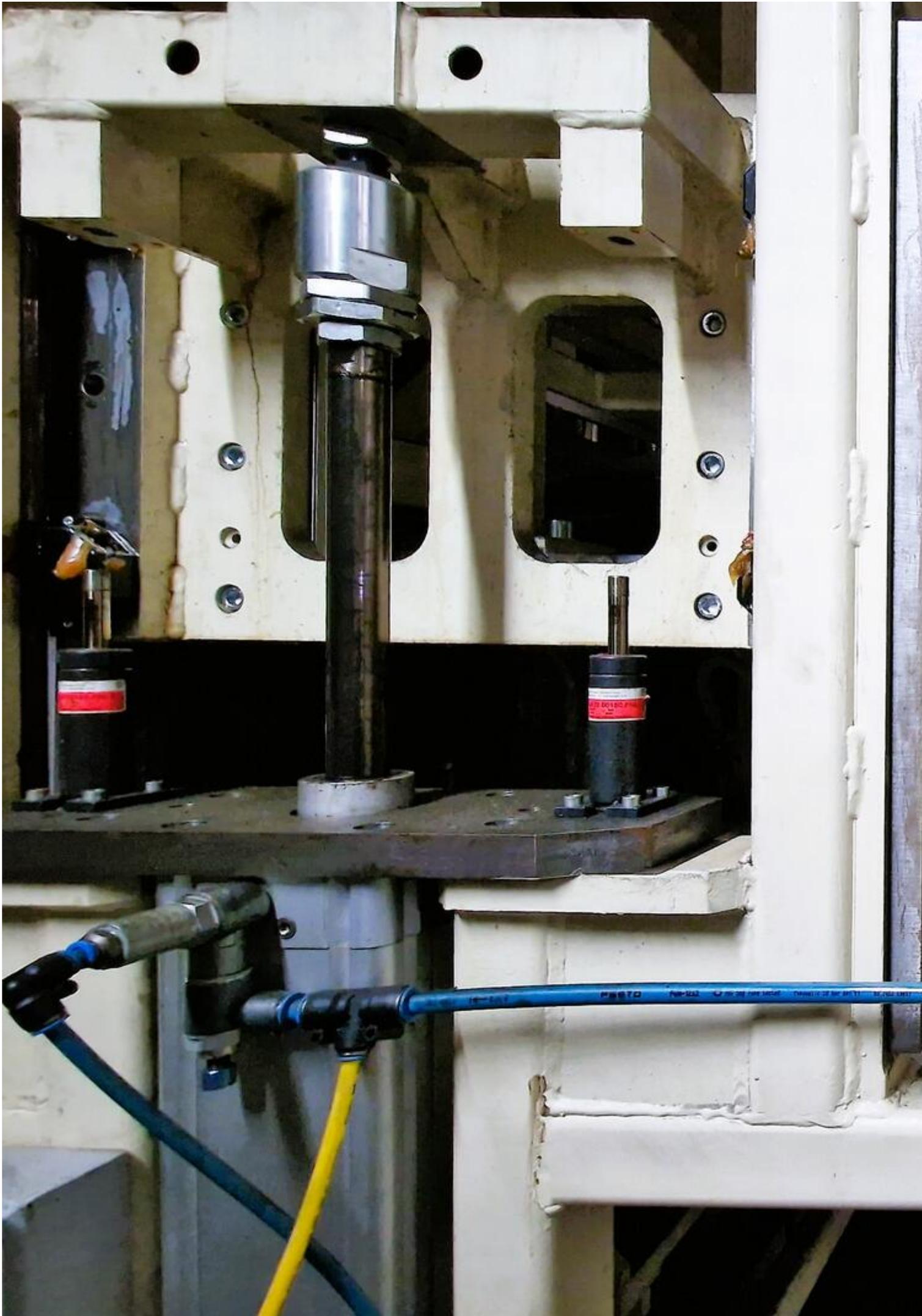
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**Video:**



Asset-Trade

Assessment and Sale of Used Assets world wide

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Germany

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Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://mail.asset-trade.de/en>

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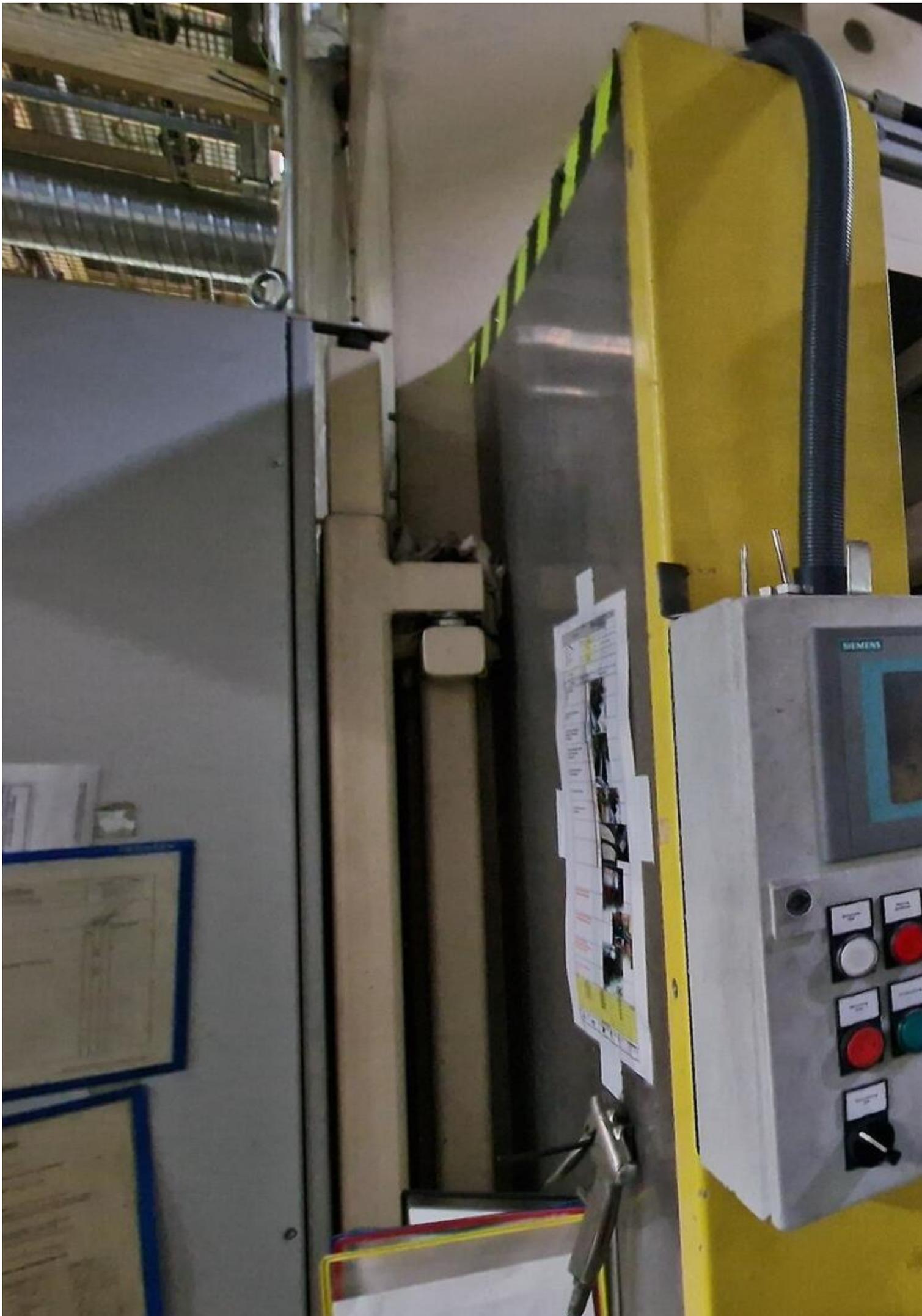
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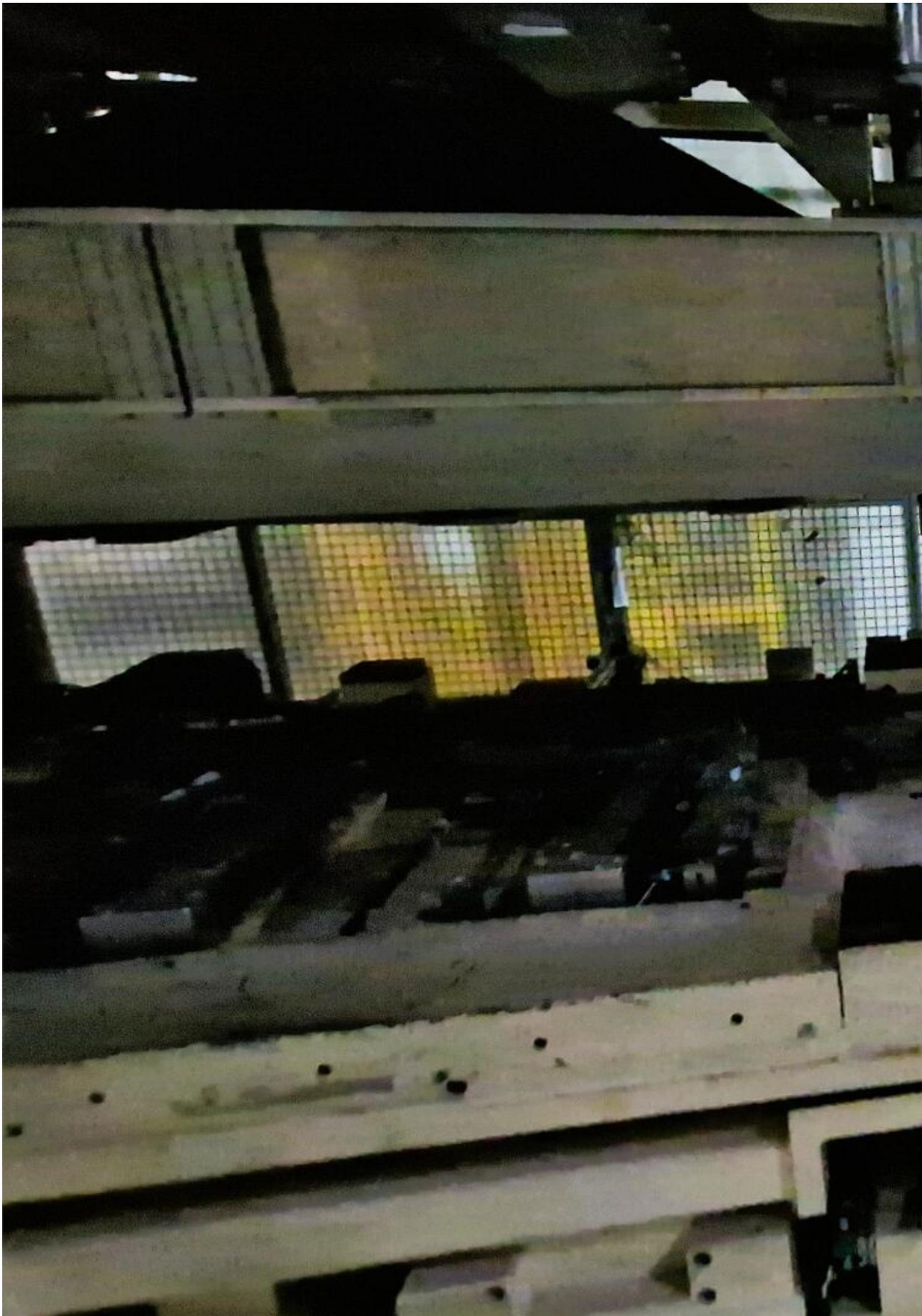














Systemtechnik für  
Werkzeuge und  
Anlagen



**Werkzeugtyp**

Stanzwerkzeug

**Werkzeug-Nr.**

52367100

**Teilbezeichnung**

Ford CD 391 Medaillon front

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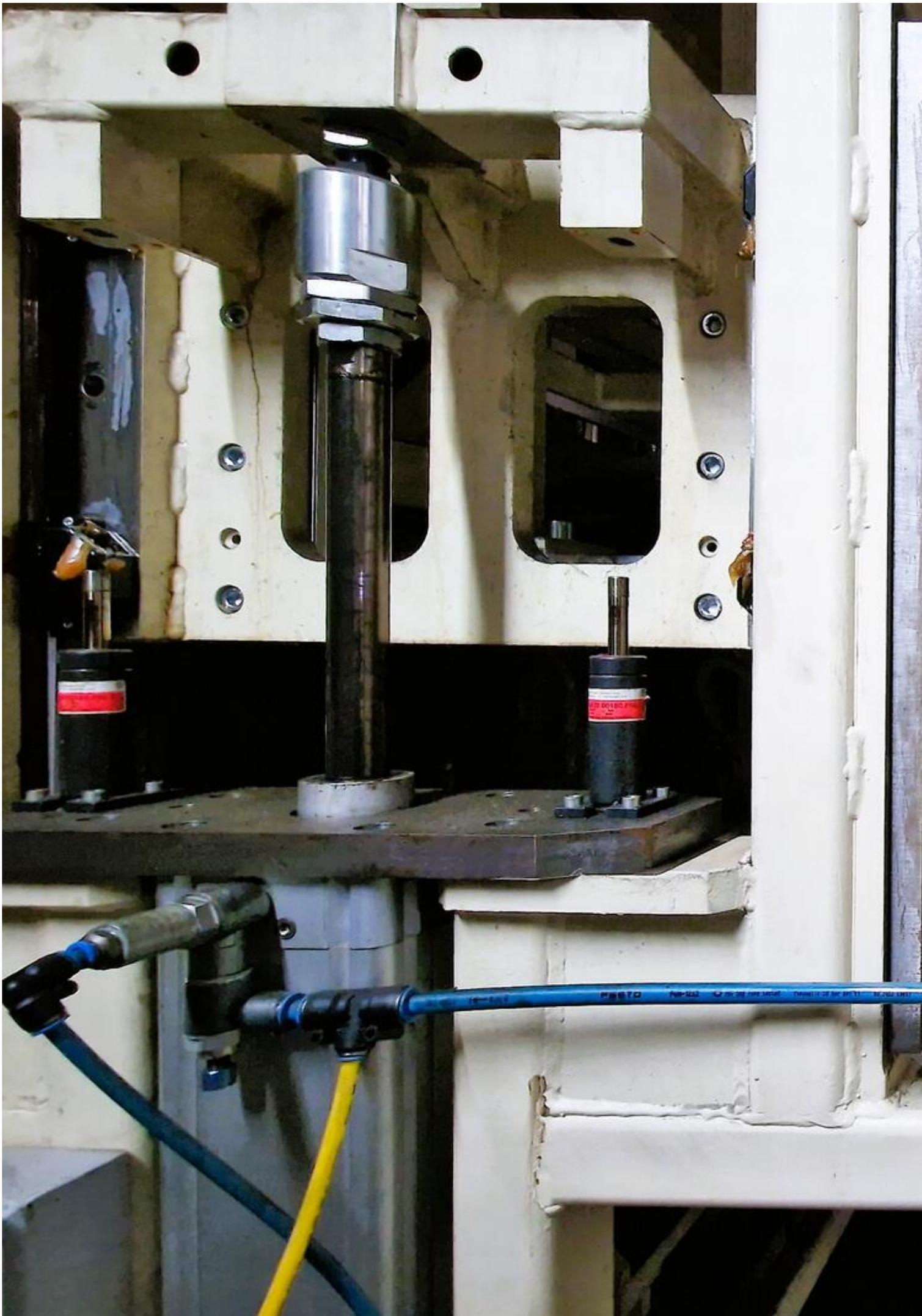
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