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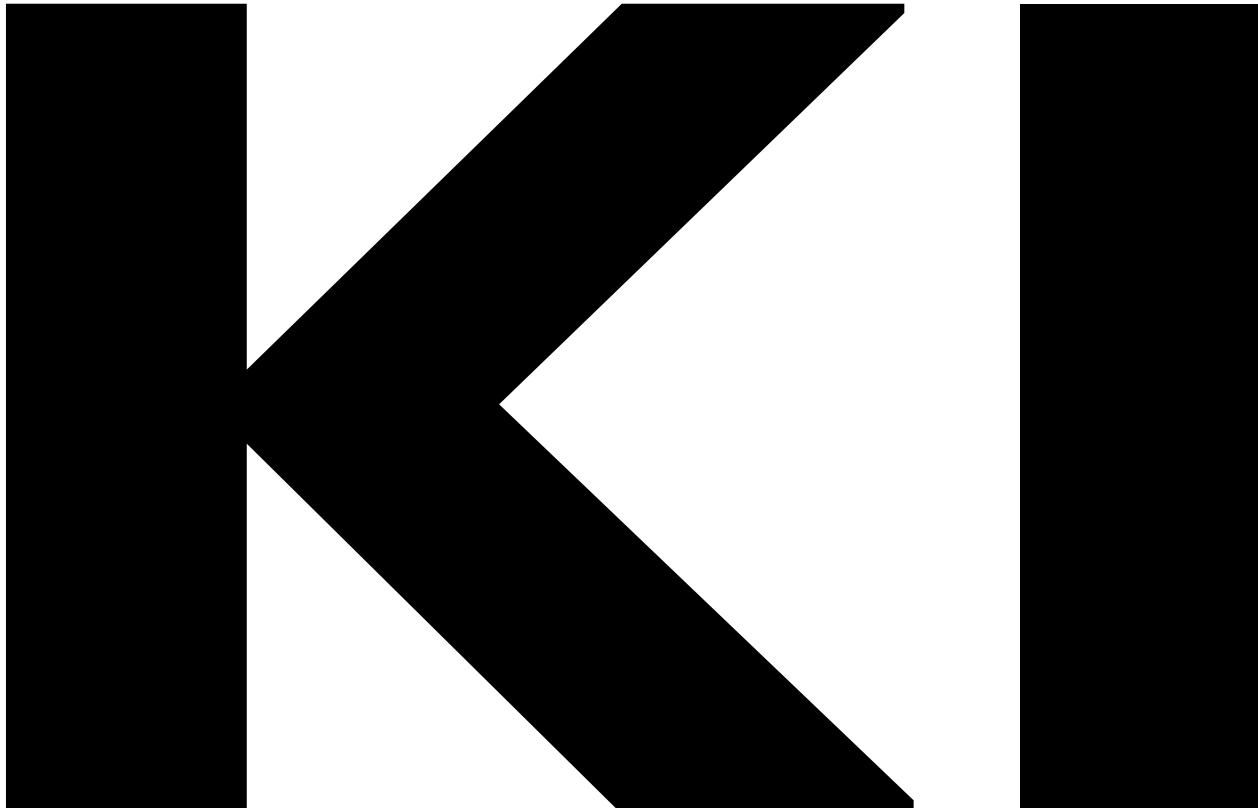
Ref. No.:

1411-03201235

### **Overview and Technical Data:**

## **SWA/Kiefel Madillon punching Press 500kn Hydraulic**

**KIEFEL**



Year of Build:  
Jan 2012

## **Description:**

# **Used SWA/KIEFEL punch press 500kN - Madillon punching**

- CNC control Siemens
- Tool type: Pressure generator with punching tool

Technical data:

- Table surface (WxD): 2500 x 1200 mm
- Clamping force: 500 kN
- Opening width: 1000 mm
- Opening force: 200 kN
- Follow-up time: 273 ms
- Safety distance: 780 (to be 500) mm
- Operating pressure hydraulics: max. 220 bar
- Operating pressure pneumatics: min. 6 bar
- Hydr. tank capacity: 630 l
- Connected load: 115 kW
- Operating voltage and frequency: 400 V/ 50 Hz
- Weight: 19.000 kg

Still under Power. Further data on request

---

SWA has hydraulic presses with a clamping force of up to 500 tonnes. We use our presses to adjust moulds and to produce tryouts and prototypes.

Punching tools cut outer, inner contours and holes on previously pressed, injection moulded or foamed components. We specialise in stamping the highest quality three-dimensional products such as complete instrument panels, door panels and headliners as well as acoustic and insulation parts.

SWA develops and manufactures tools, machines and systems for the production of vehicle interior, exterior and acoustic insulation parts, especially for customers in the automotive industry and its suppliers.

SWA produces tools, machines and systems for the production of interior, exterior and acoustic insulation parts for vehicles. These products from SWA are available for use at all major automotive production sites and are therefore the ideal complement to the Kiefel technology portfolio.

## **Technical Data:**

### **Technical Data:**

Control:  
SIEMENS

### **Dimensions and Weight:**

Height:  
4.400 mm  
Length:  
4.500 mm  
Width:  
3.800 mm  
Weight:  
19.000 kg

## **Buyer Information:**

Condition:

Very good condition

Available:

Immediately

Sold as:

EXW (Ex Works - Incoterm)

VAT:

19 %

Buyers Premium:

18 %

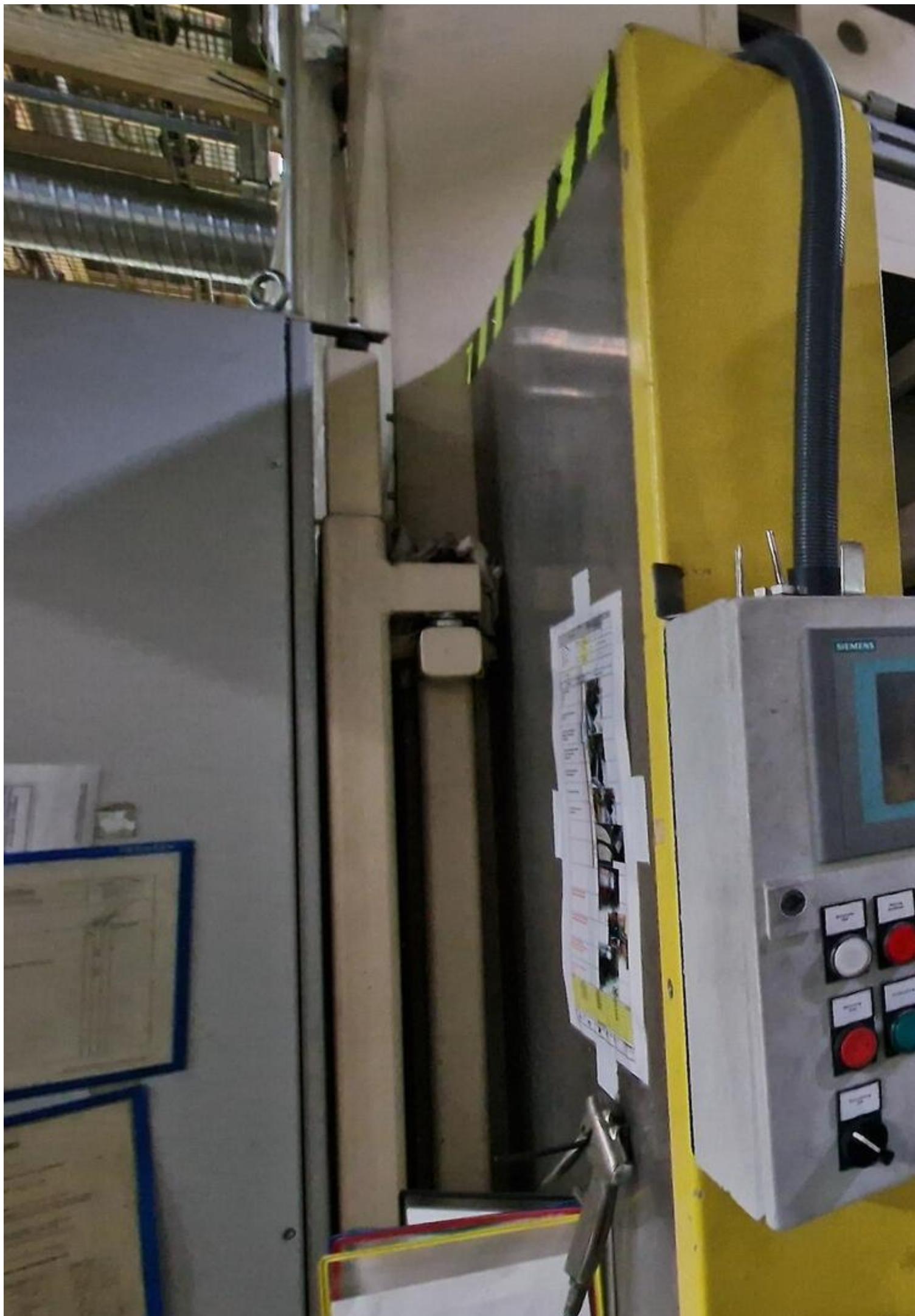
Location:

Germany

## **Images:**







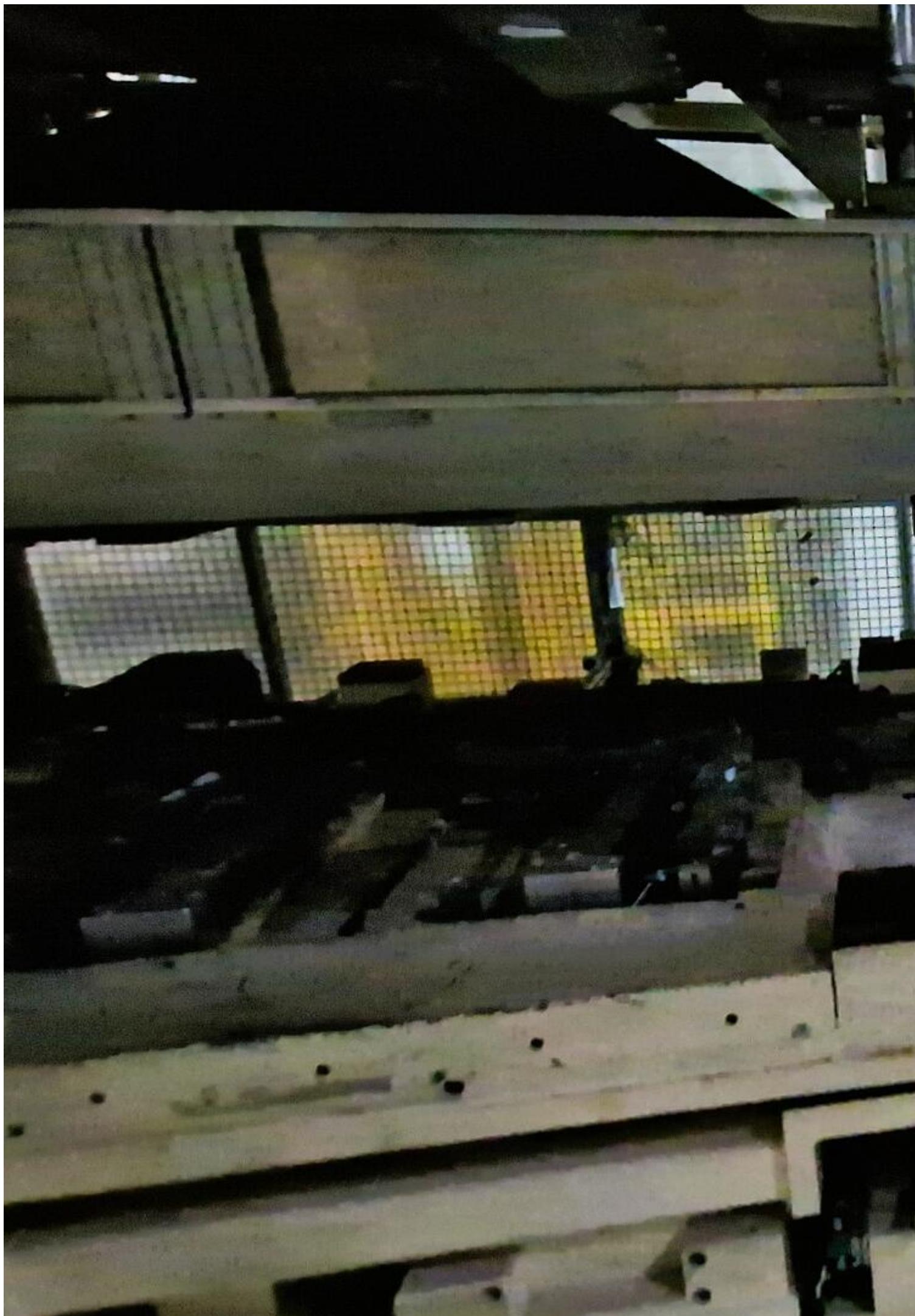














Systemtechnik für  
Werkzeuge und  
Anlagen



**Werkzeugtyp**

Stanzwerkzeug

**Werkzeug-Nr.**

52367100

**Teilbezeichnung**

Ford CD 391 Medaillon front

**Teil-Nr.**

DS73-F23756-7

DS73-F27630-1





Systemtechnik für Werkzeuge und Anlagen		SWA		Prumyslova 763 CZ - 33301 Stod tel +420 377 233 711 fax +420 377 233 712 <a href="http://www.swa.cz">www.swa.cz</a> , <a href="mailto:swa@swa.cz">swa@swa.cz</a>	
Maschinentyp	Stanzen und Siegeln Anlage	Tischfläche (BxT)	2500	x	1200 mm
Maschinen Nr.	52369100	Hub (oben / unten)	1000	/	mm
Elektroplan Nr.	52369100	Öffnungsweite	1000	mm	
Hydraulikplan Nr.	HS-017-D296-1-A	Schliesskraft	500	kN	
Pneumatikplan Nr.	52369100	Öffnungskraft	200	kN	
Anschlussleistung	115 kW	Betriebsdruck Hydr.	max.	220	bar
Betriebssp., Frequenz	400 V 50 Hz	Betriebsdruck Pneu.	min.	6	bar
Füllmenge Hydr. Tank	630 l	Baujahr / Gewicht	2012 /	19000	kg

Nachlaufzeit	: 139 ms
Sicherheitsabstand	: 272 mm

Datum	A. Index

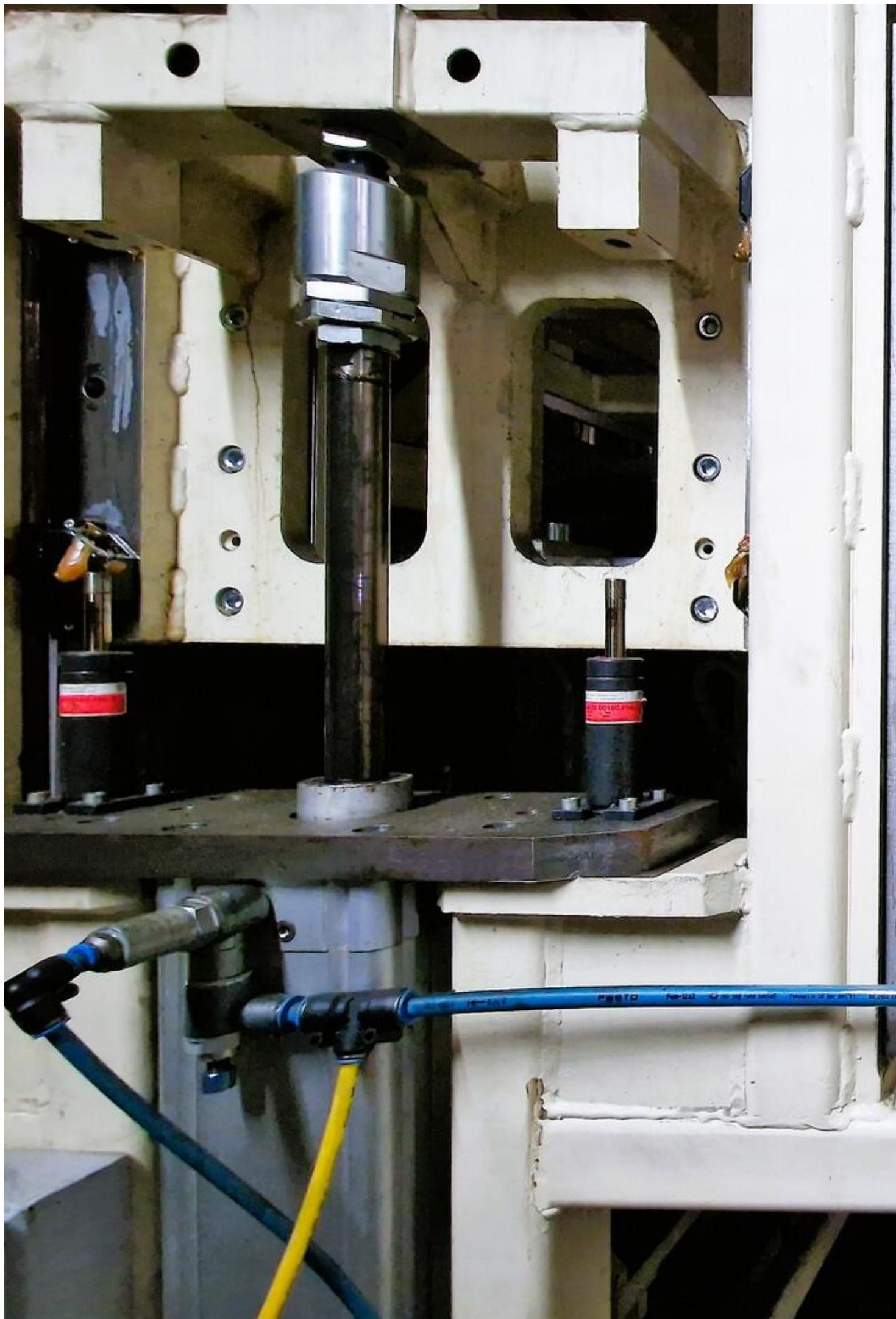












**Video:**



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://mail.asset-trade.de/en>

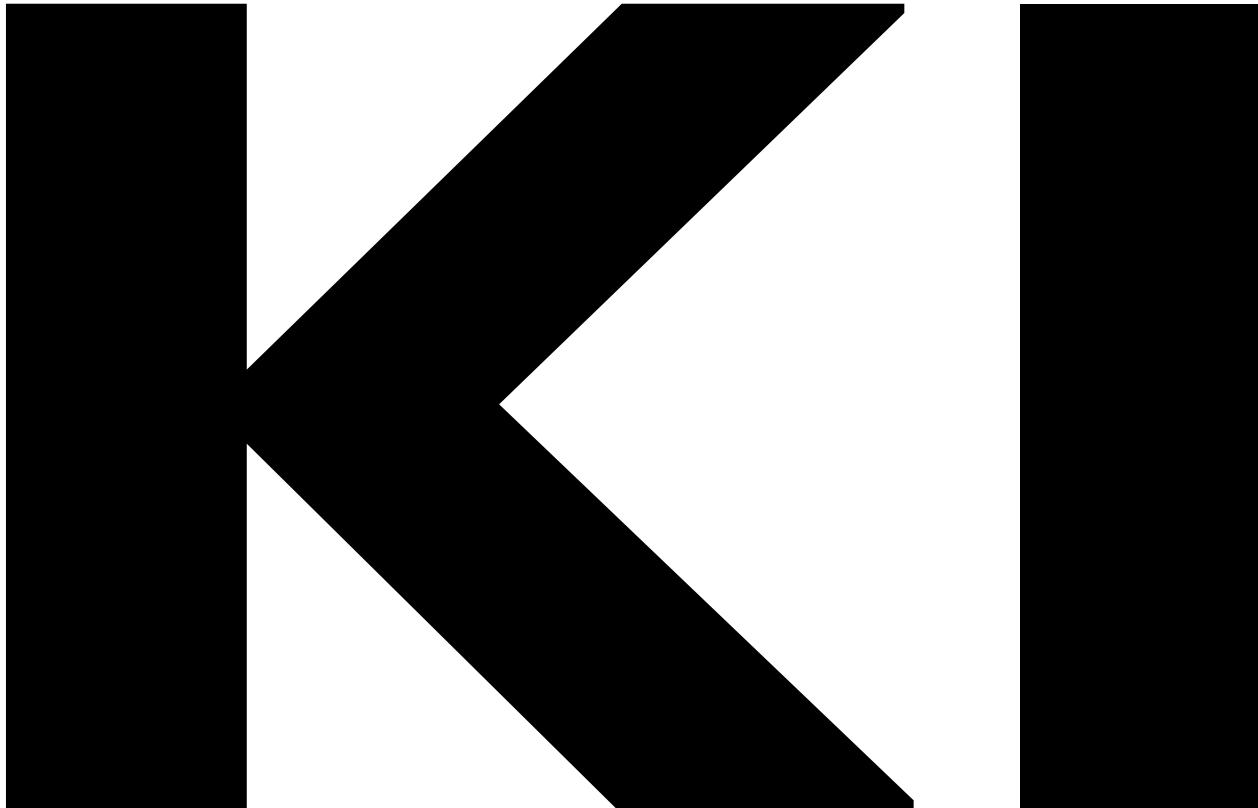
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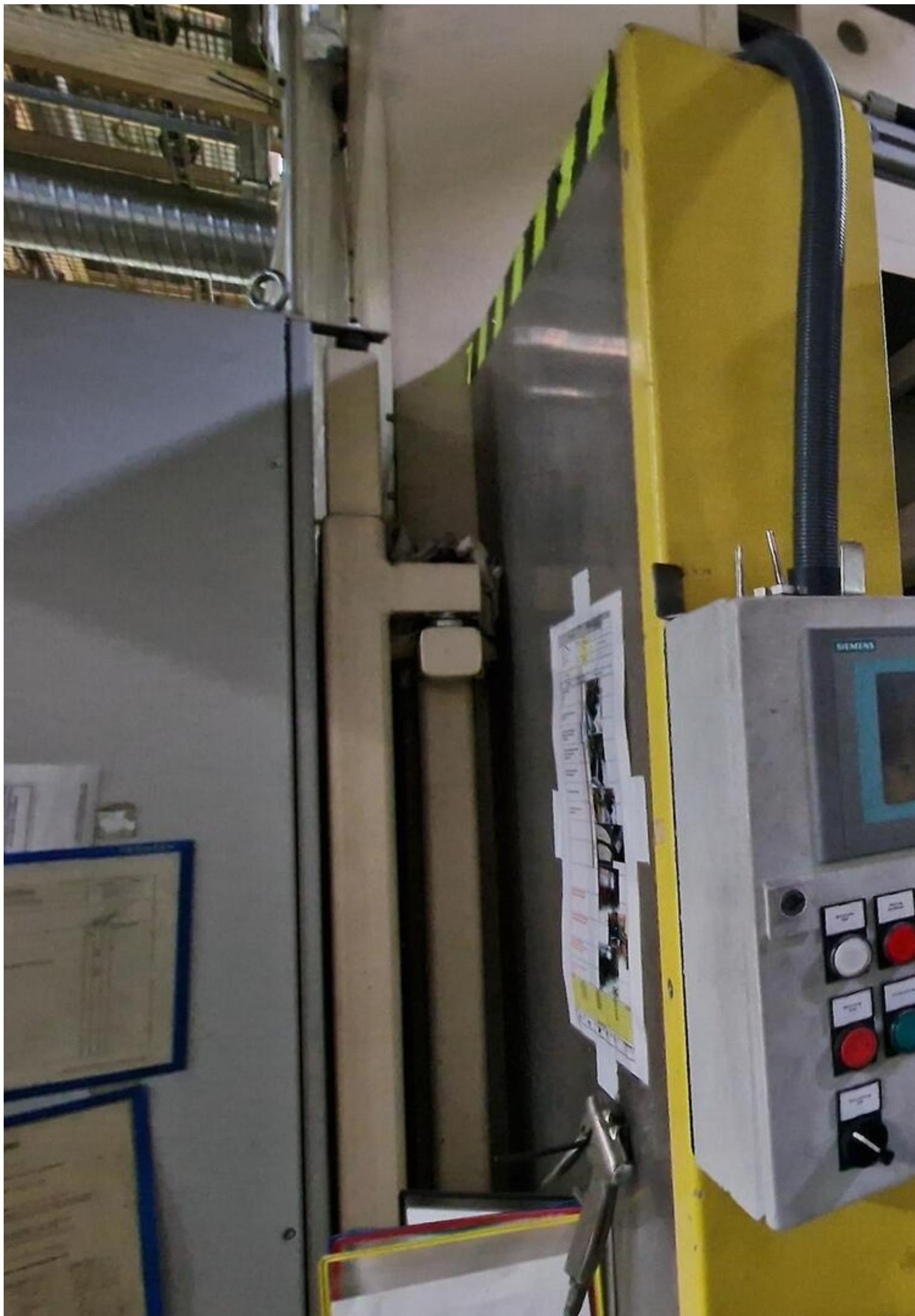
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Available:  
Immediately  
Sold as:  
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VAT:  
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Buyers Premium:  
18 %  
Location:  
Germany

## **Images:**







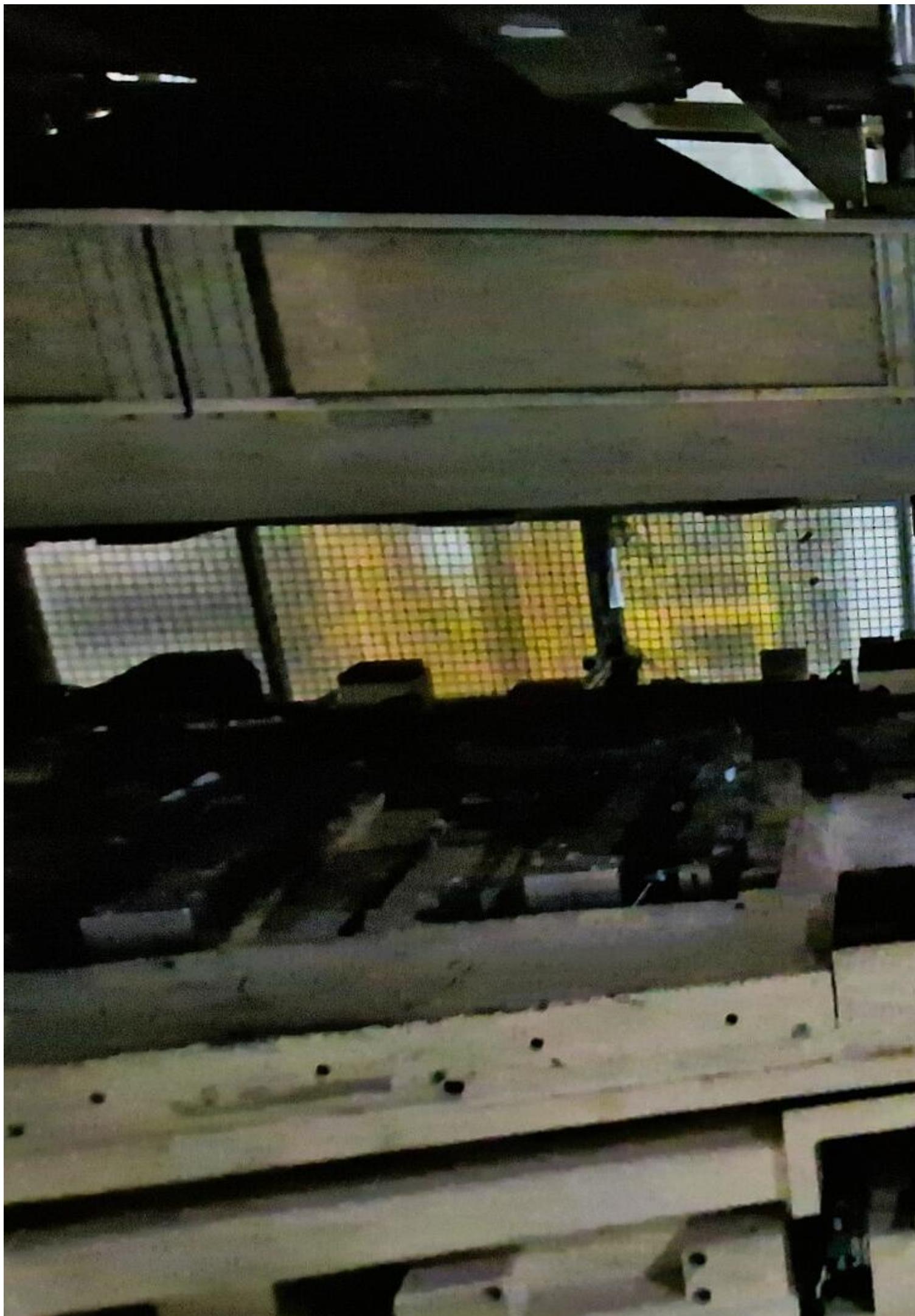














Systemtechnik für  
Werkzeuge und  
Anlagen



**Werkzeugtyp**

Stanzwerkzeug

**Werkzeug-Nr.**

52367100

**Teilbezeichnung**

Ford CD 391 Medaillon fron

**Teil-Nr.**

DS73-F23756-7

DS73-F27630-1





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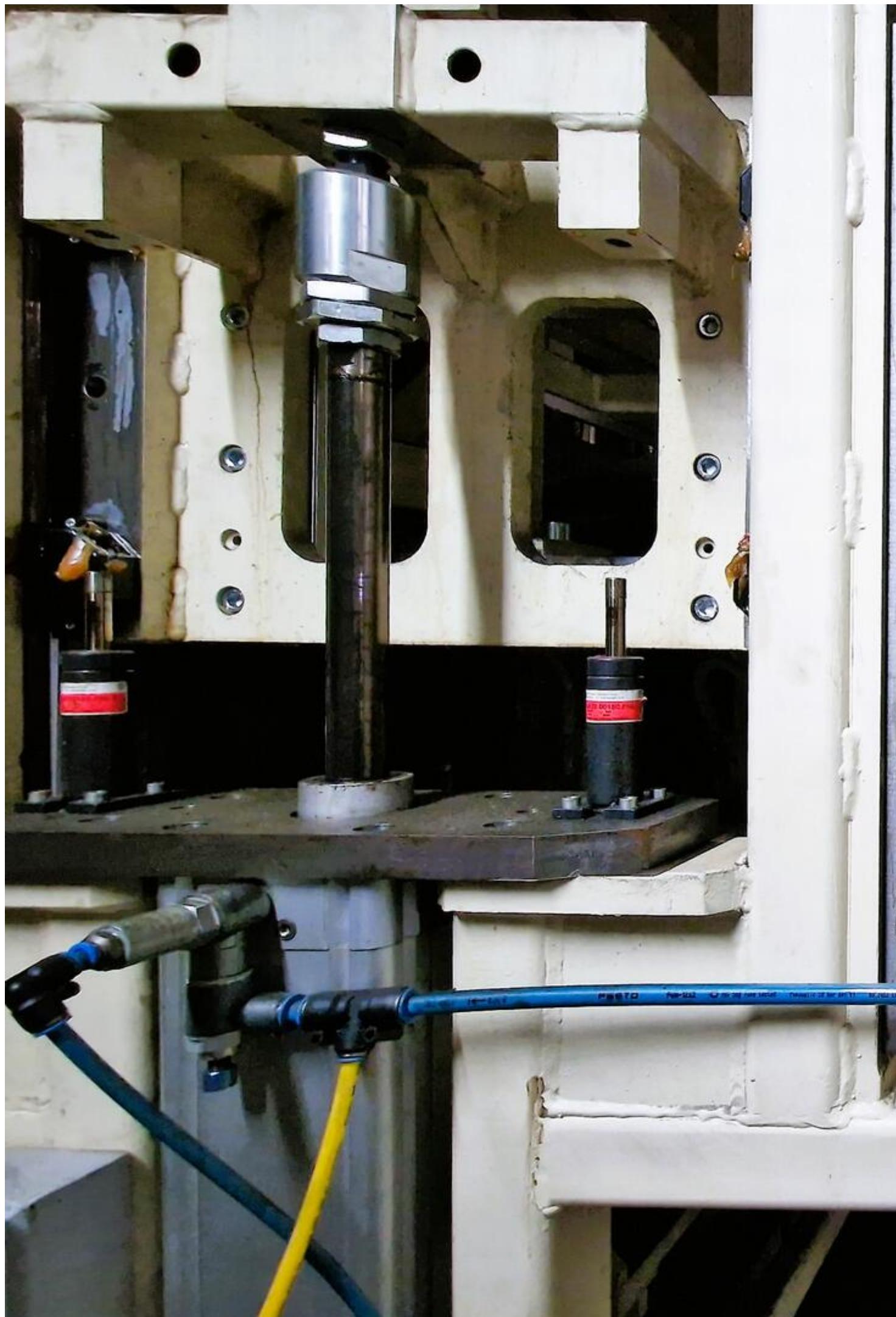












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