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Ref. No.:

1411-03181235

## **Overview and Technical Data:**

**KIEFEL KLS 76 /225 laminating line automotive cheap**

**[KIEFEL](#)**

**K**

**L**

**M**

**T**

**E**

Year of Build:  
Jan 2012

## **Description:**

# **Buy used KIEFEL KLS 76 /225 forming and laminating line automotive**

- Control Siemens
- Technology: IMG laminating

Technical data.

- Max punching force OT: 30 kN
- max. usable area: 760 x 2250 mm
- min. Usable area: 340 x 1200 mm
- max. part height: 220 mm
- Foil level: 1805 mm
- Direction of film passage: from left to right (operating side)
- Extraction capacity: 500 m<sup>3</sup>/h
- Compressed air consumption: 300 NI/cycle
- Operating pressure: 6 bar
- Operating voltage: 3x400N + PE 50Hz
- Connected load: 326 kVA
- Rated current 471 A
- Back-up fuse: 500A

Still under Power.

---

## **KIEFEL Forming and Laminating Machines**

Configurations are available for all the forming and laminating tasks involved in the manufacture or finishing of interior- or exterior-trim components in various materials.

Whether for door linings, A-, B-, and C-columns, shelves, consoles or coated film materials. Customers can count on optimised matching to their individual requirements.

The 2012 Kiefel model KLS 76/266 is a powerful machine that can help produce high-quality IMG laminated car doors. With a maximum punching force of 30 kN and a usable area ranging from 340 x 1200 mm to 760 x 2250 mm, this machine is capable of handling a wide range of part sizes. The maximum part height is 220 mm and the foil level is 1805 mm. The direction of film passage is from left to right (operating side) and the extraction capacity is 500 m<sup>3</sup>/h. The compressed air consumption is 300 NI/cycle and the operating pressure is 6 bar. The operating voltage is 3x400N + PE 50Hz and the connected load is 326 kVA. The rated current is 471 A and the back-up fuse is 500A. All these technical features make the Kiefel model KLS 76/266 an excellent choice for producing high-quality IMG laminated car doors.

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Control:

[SIEMENS](#)

**Buyer Information:**

Condition:

[Very good condition](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

**Images:**















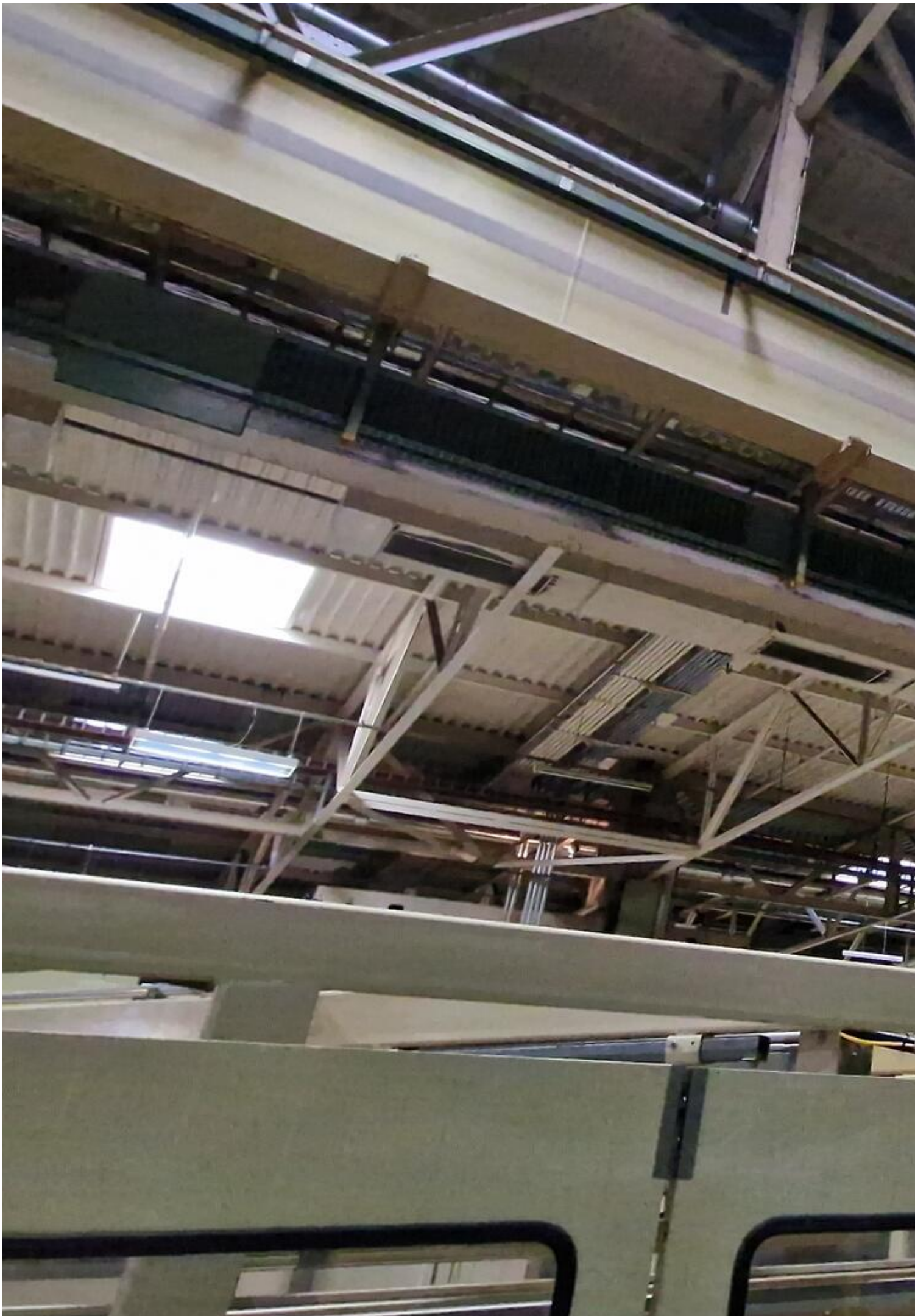








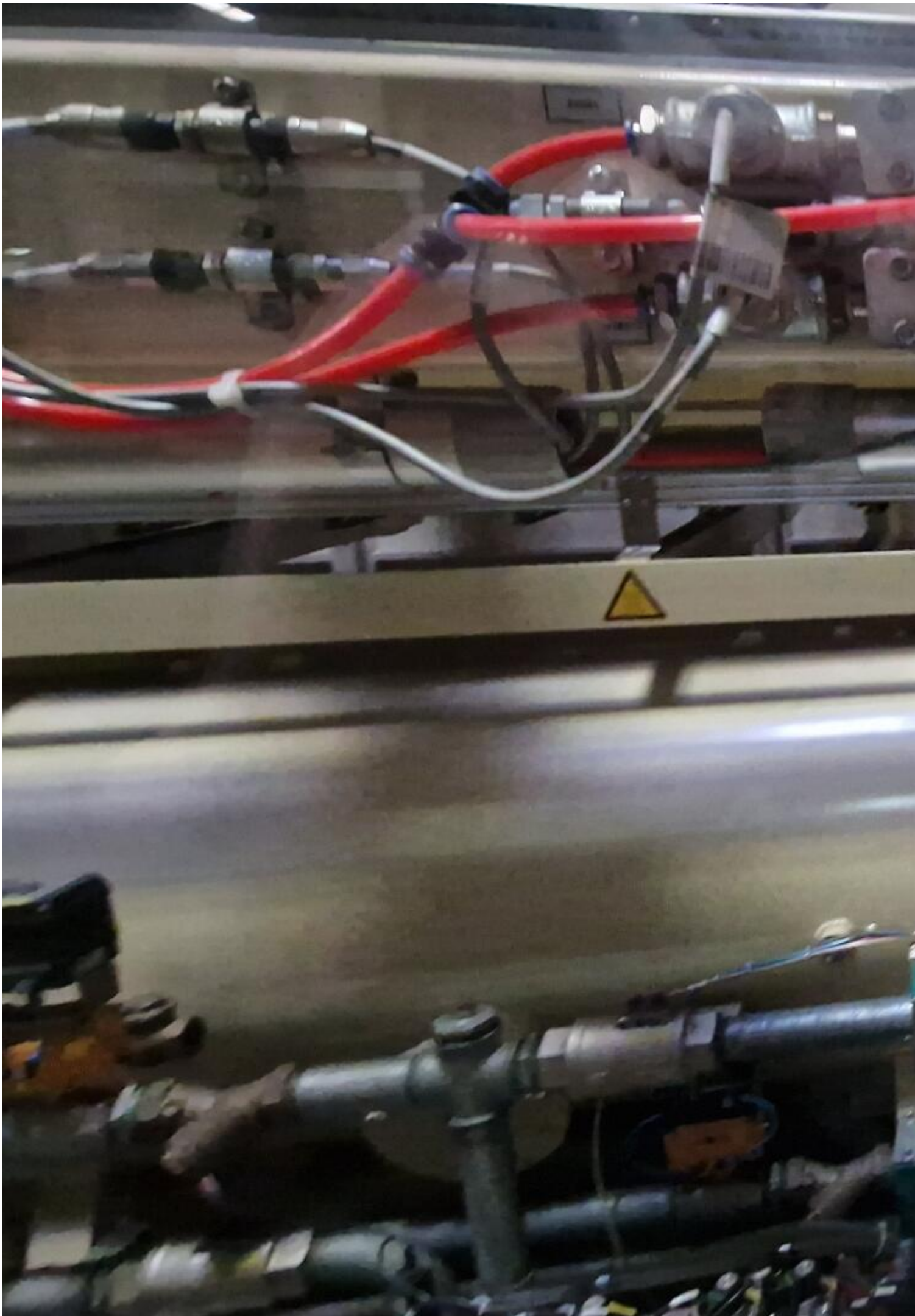




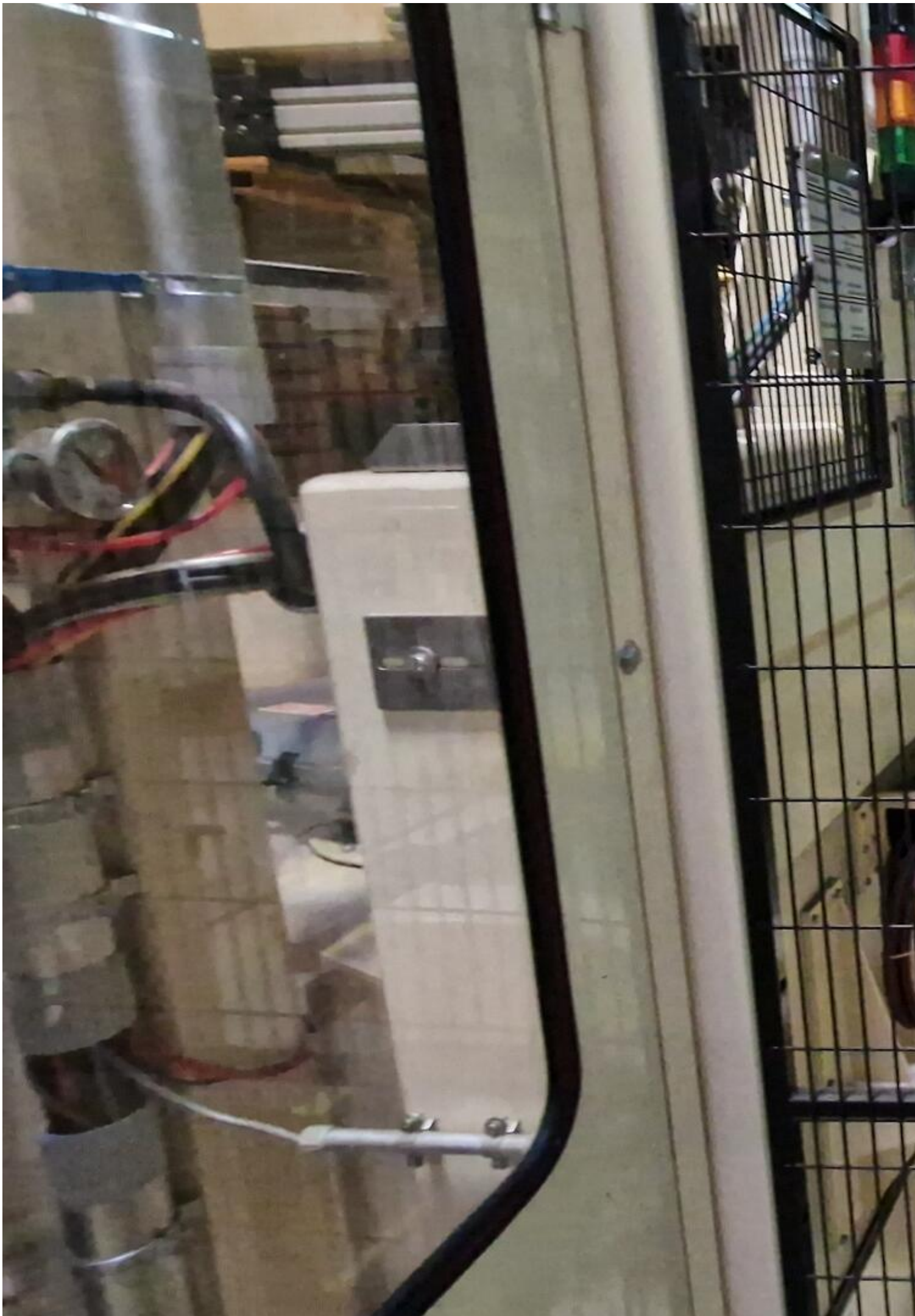




















**Sicherheitsanweisung**

Bezeichnung	Art	Standort	Hersteller	Abnahme
...	...	...	...	...

**Wichtige Anweisungen für den Bediener:**

- 1. Vor dem Einschalten der Maschine muss die Schutzhaube geschlossen sein.
- 2. Die Maschine darf nur von geschultem Personal bedient werden.
- 3. Bei einem Notfall sofort den Notstopp betätigen.
- 4. Die Maschine darf nicht mit Öl oder anderen Flüssigkeiten beaufschlagt werden.
- 5. Die Maschine darf nicht mit Wasser beaufschlagt werden.
- 6. Die Maschine darf nicht mit anderen Materialien beaufschlagt werden.
- 7. Die Maschine darf nicht mit anderen Werkzeugen beaufschlagt werden.
- 8. Die Maschine darf nicht mit anderen Werkzeugen beaufschlagt werden.
- 9. Die Maschine darf nicht mit anderen Werkzeugen beaufschlagt werden.
- 10. Die Maschine darf nicht mit anderen Werkzeugen beaufschlagt werden.

**Hersteller:** ...

**Achtung!**

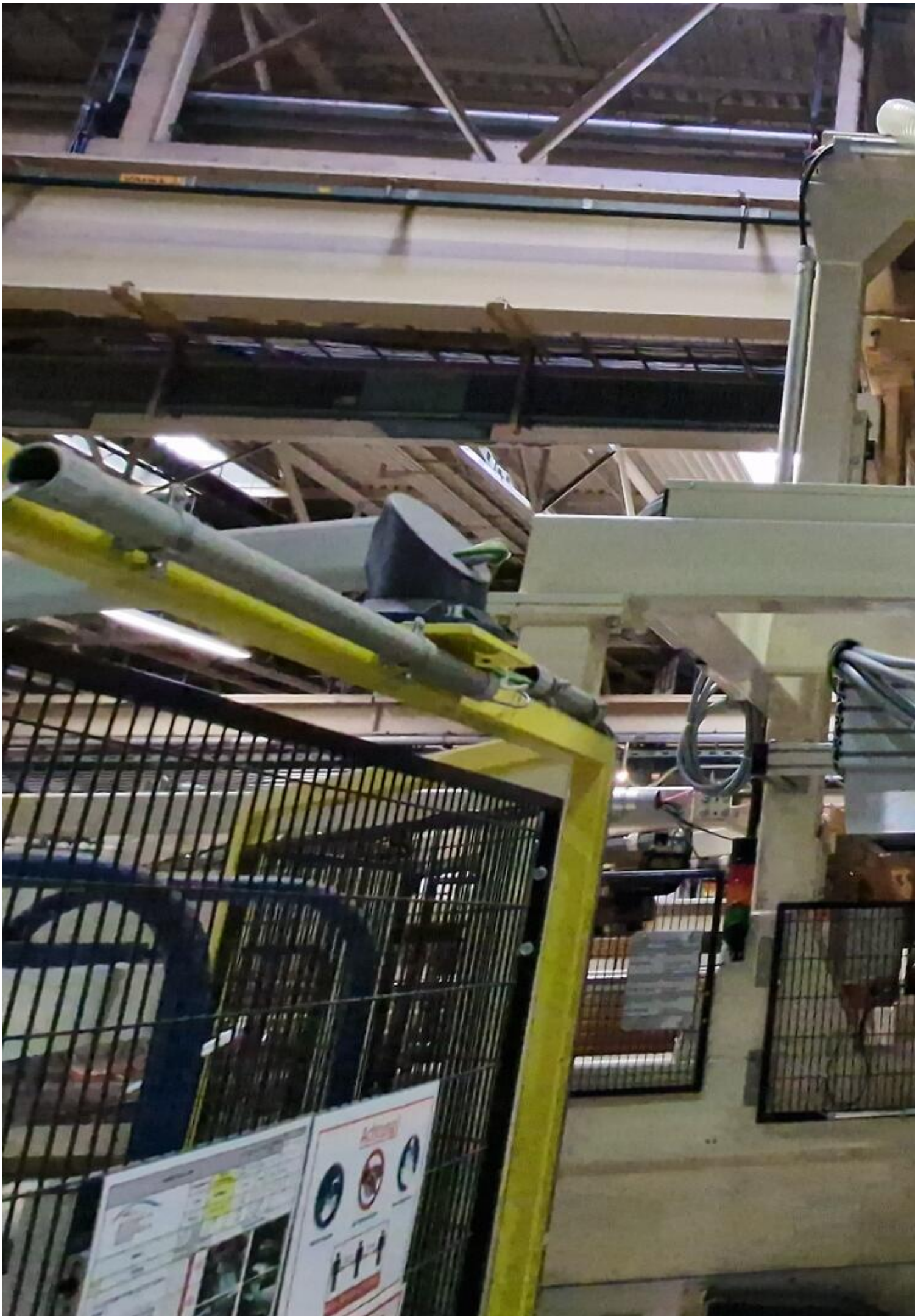
Verbot von offener Flamme, Rauchen, Trinken

Personenabstände

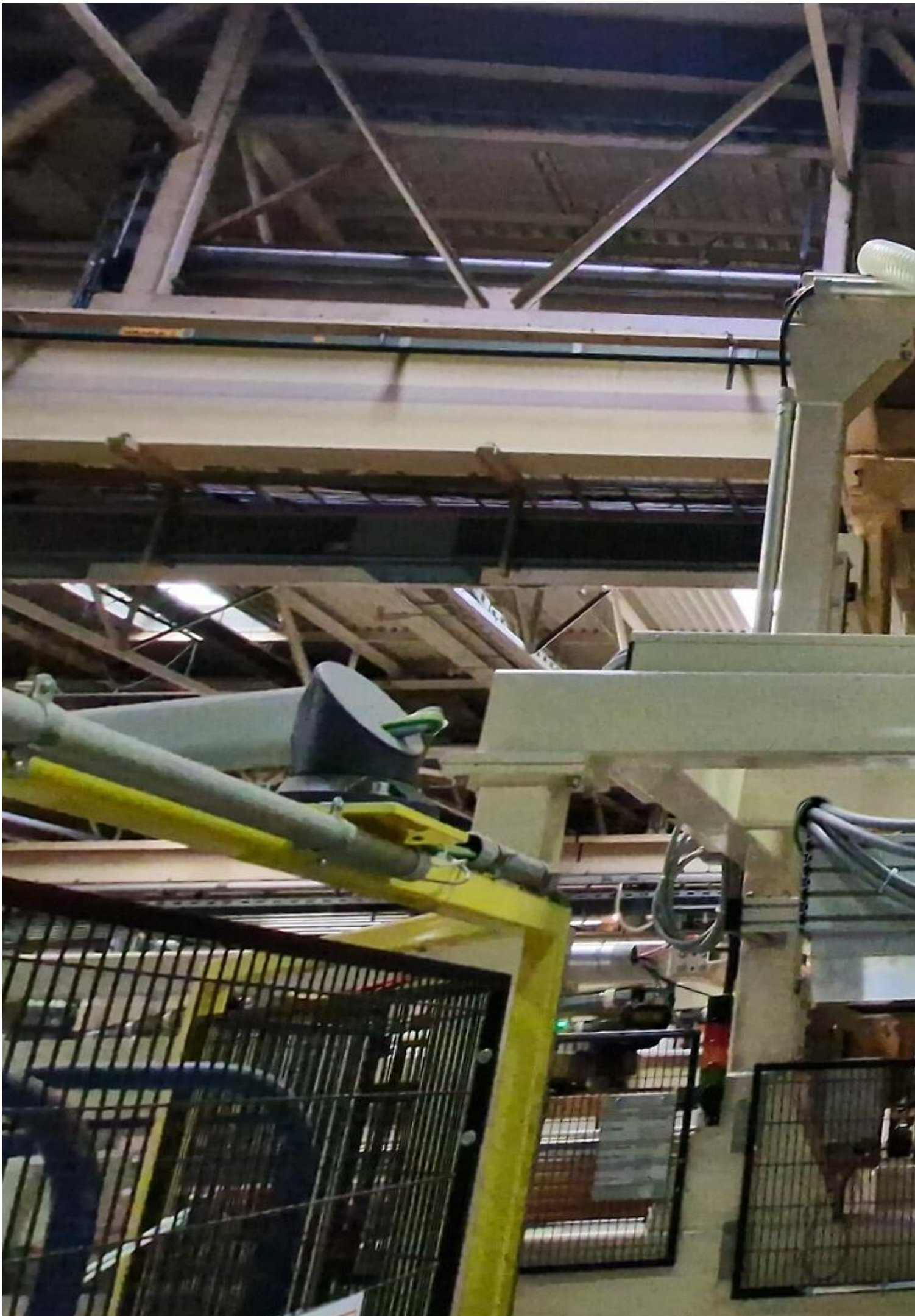
**Gründe für ein Verbot:**

- 1. Die Maschine ist in Betrieb.
- 2. Die Maschine ist in Betrieb.
- 3. Die Maschine ist in Betrieb.
- 4. Die Maschine ist in Betrieb.
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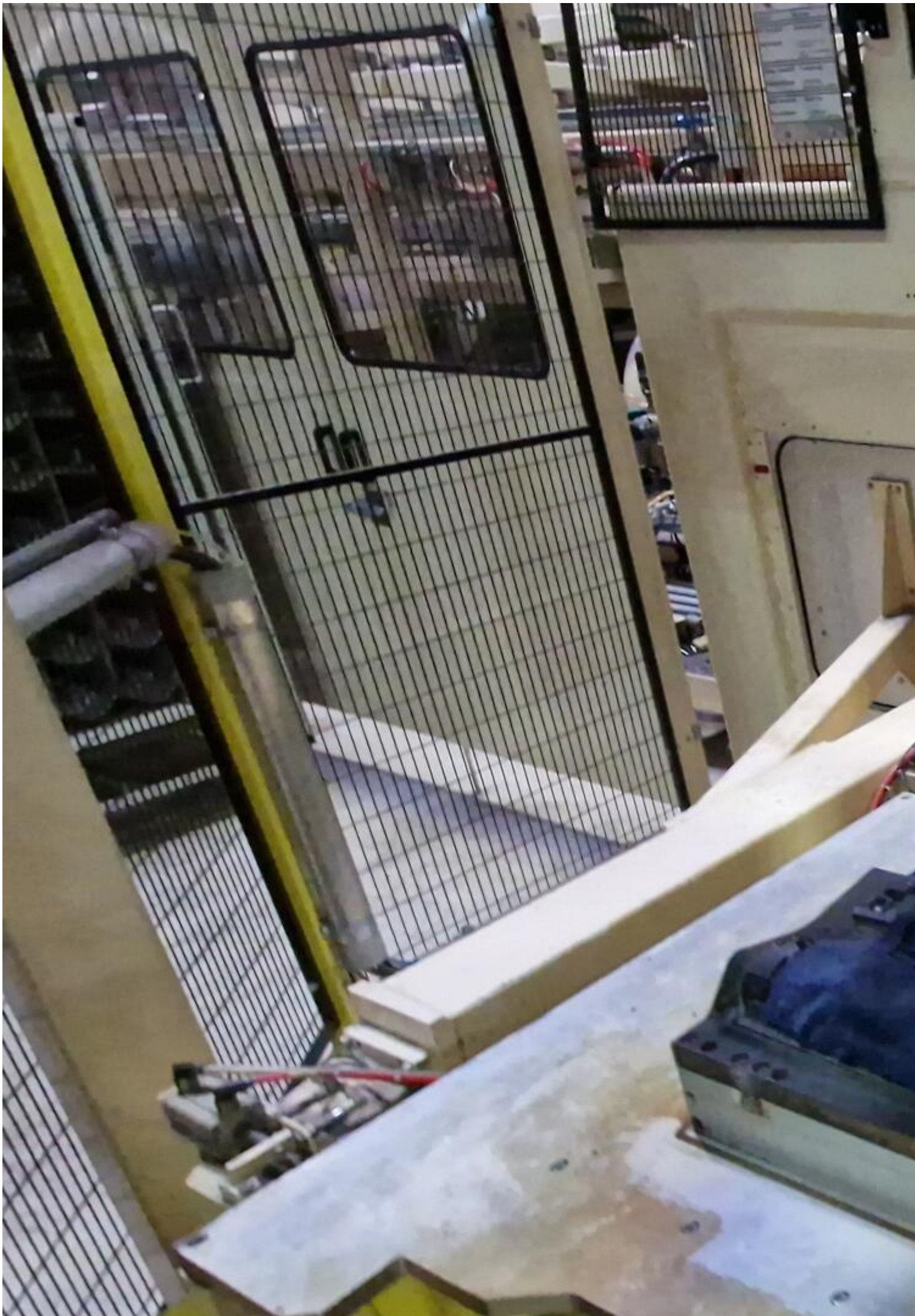














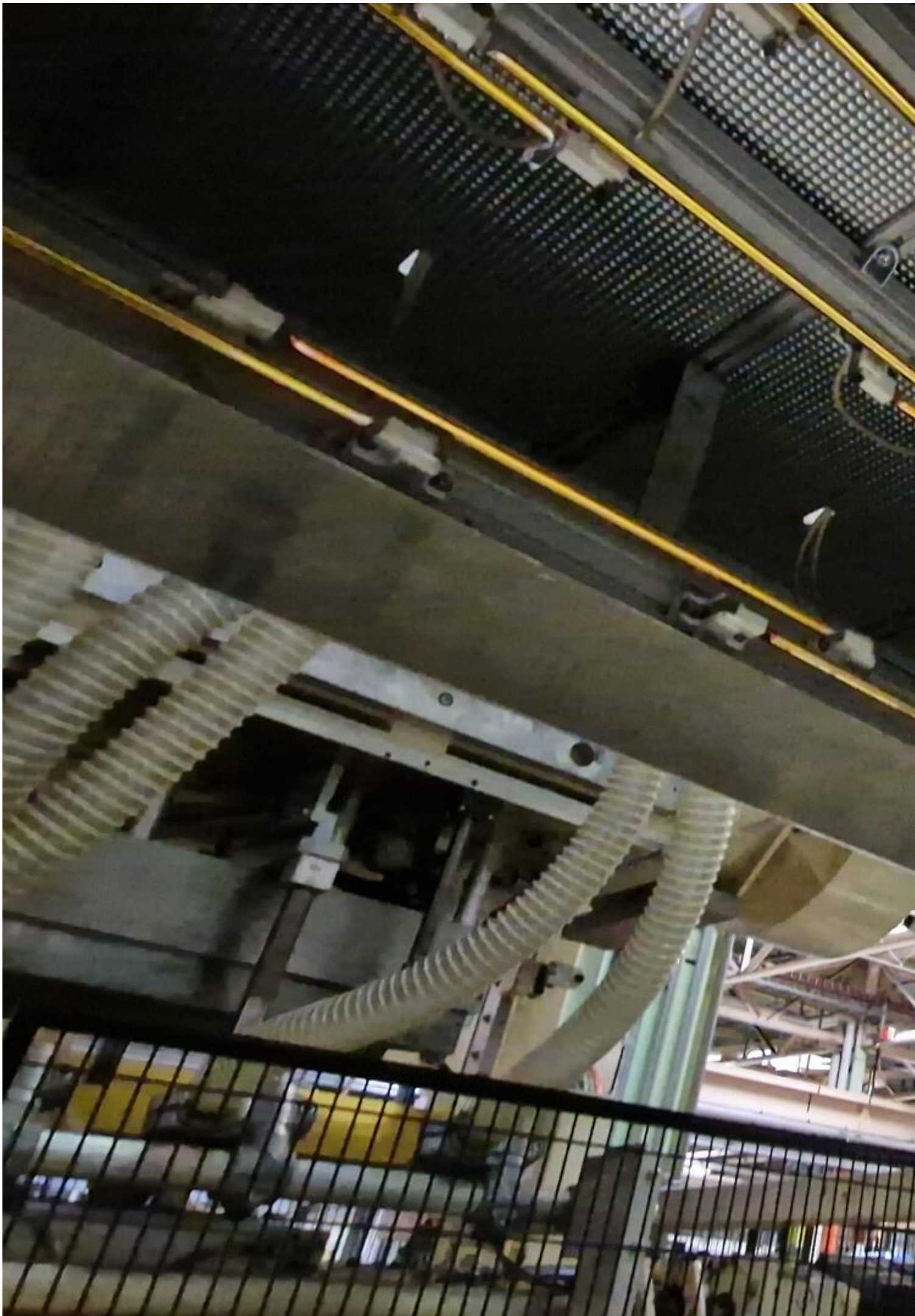


DIRK EN 100 10005  
S = 1000 mm  
T = 0,5 sek.

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E







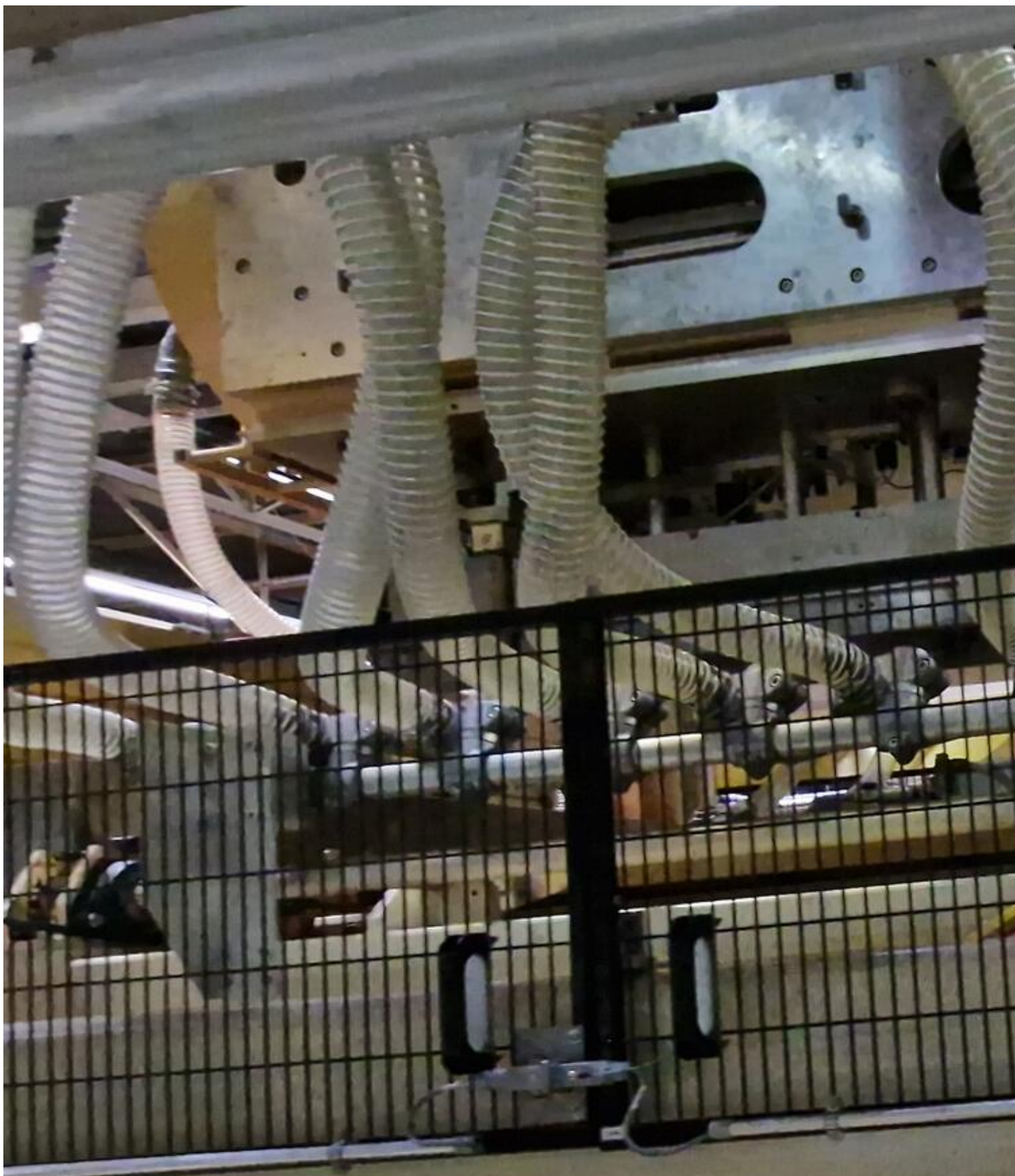












DIN EN ISO 13855  
S = 1000 mm  
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**Video:**



Asset-Trade

Assessment and Sale of Used Assets world wide

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Germany

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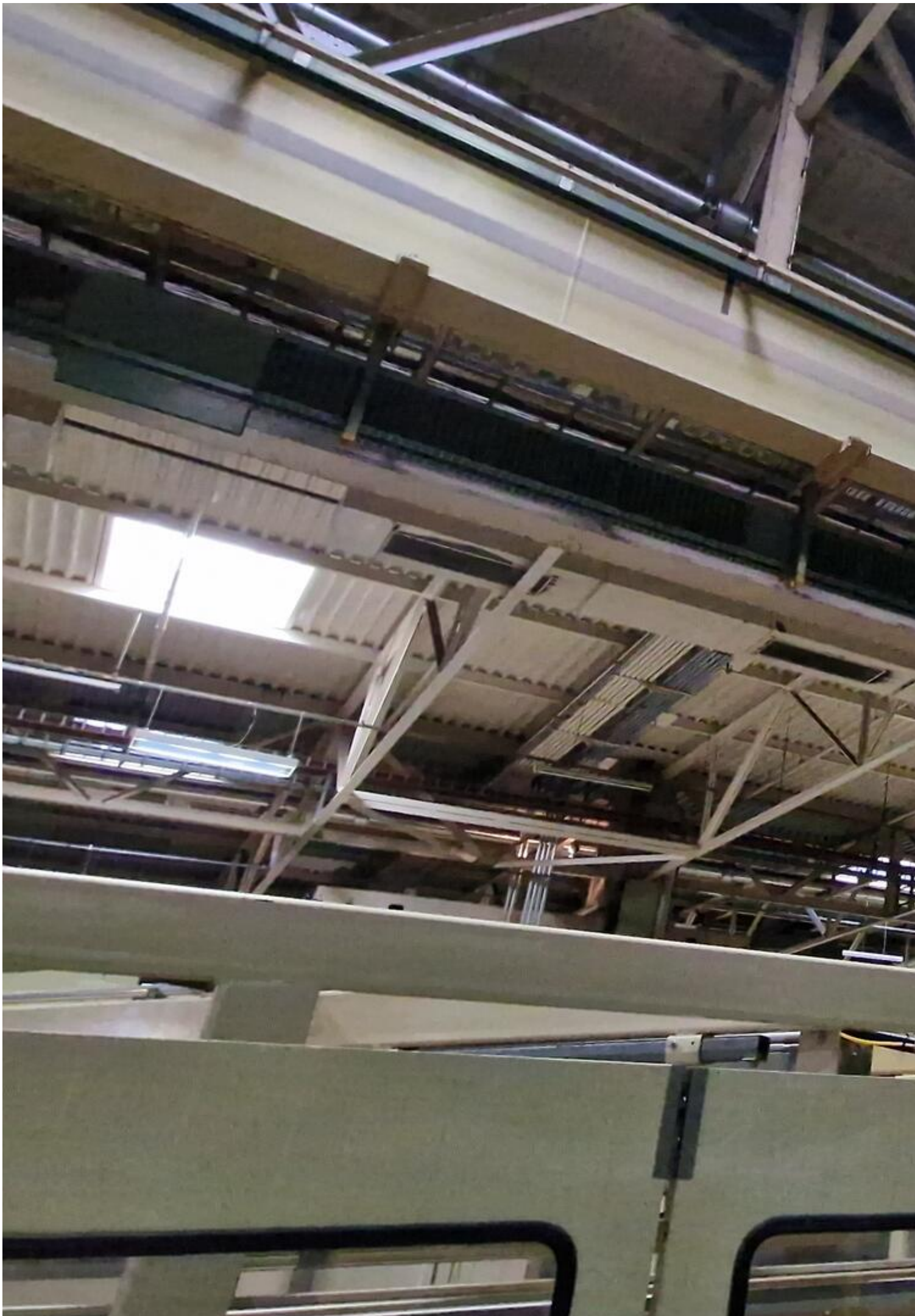








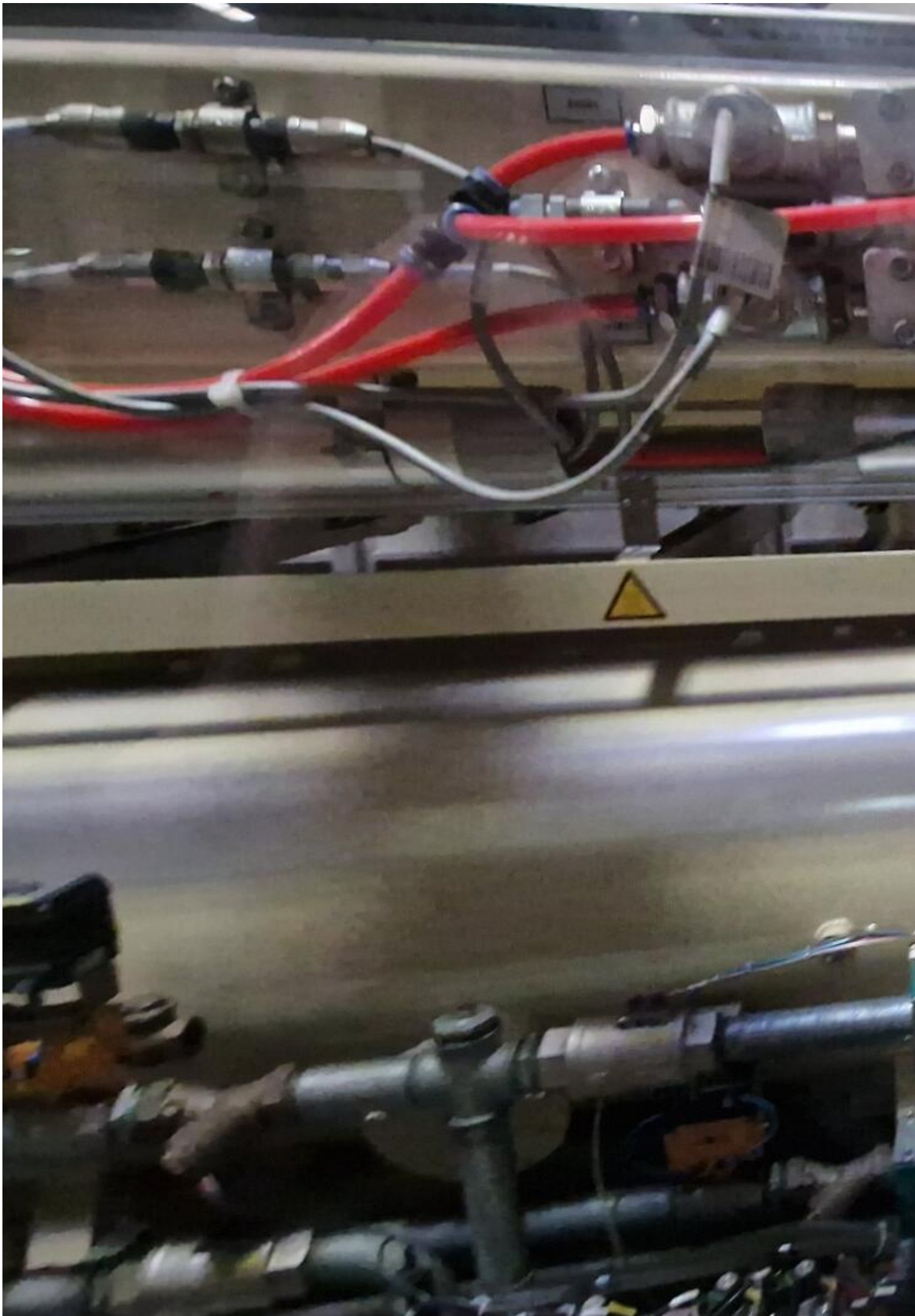




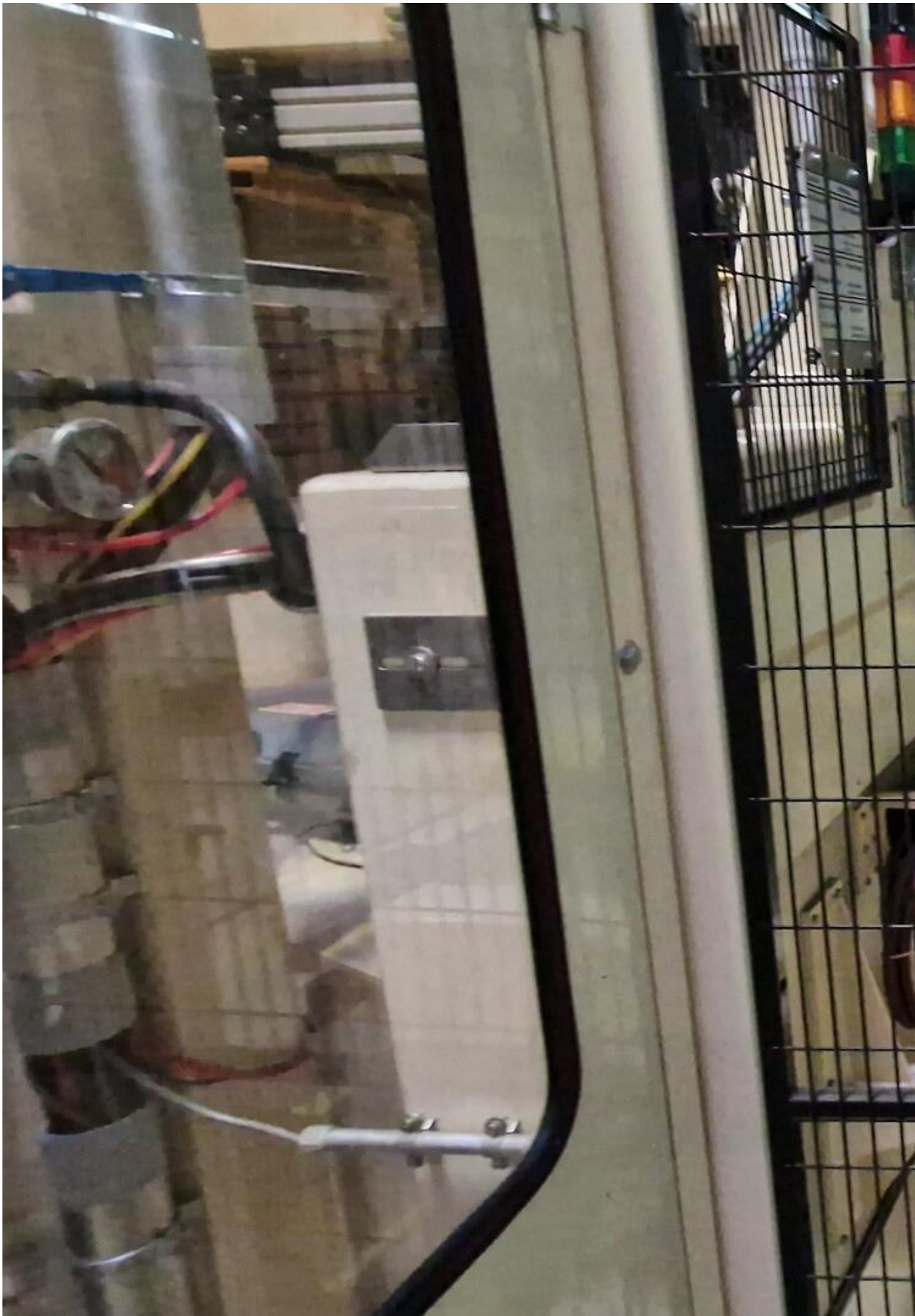












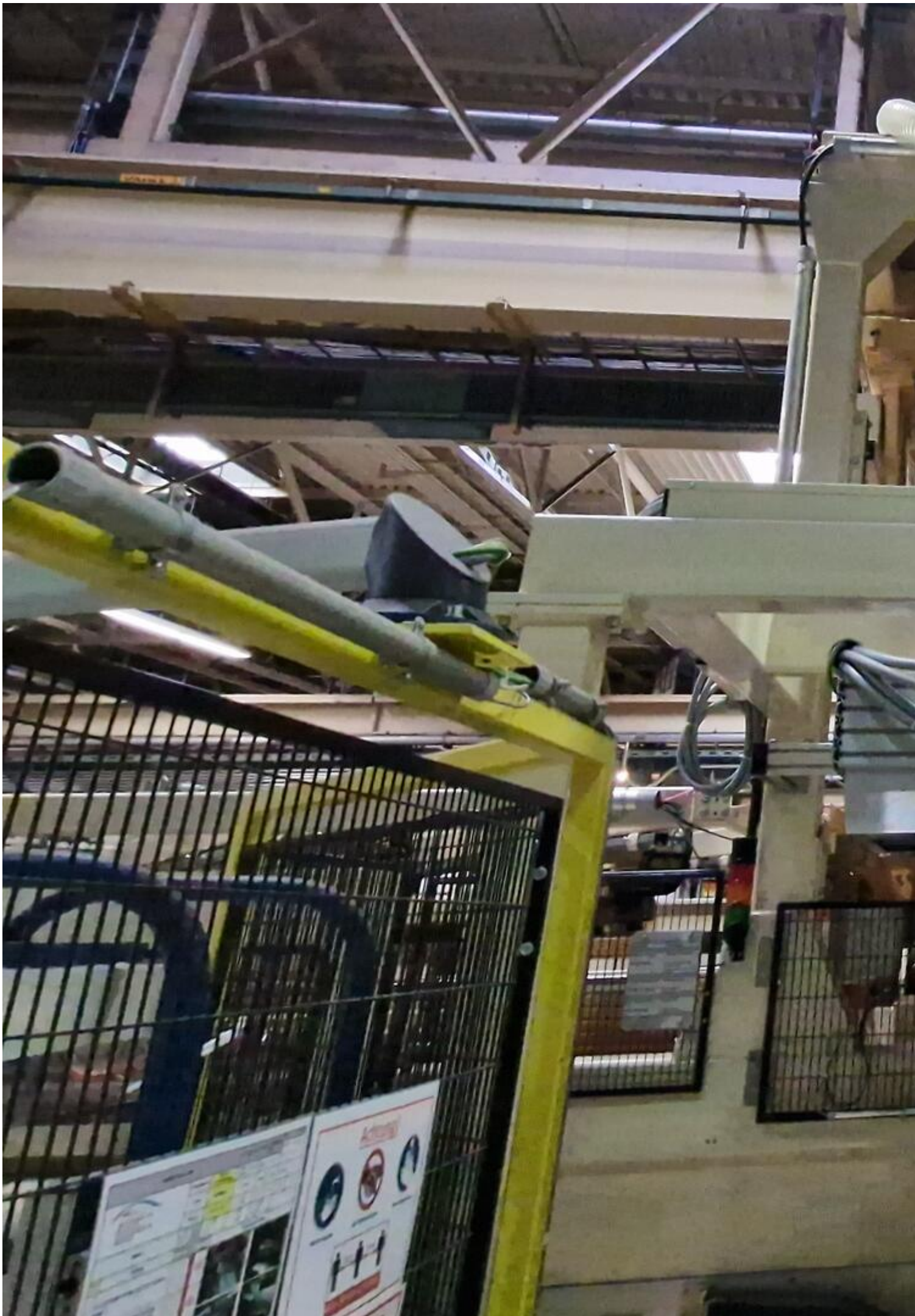




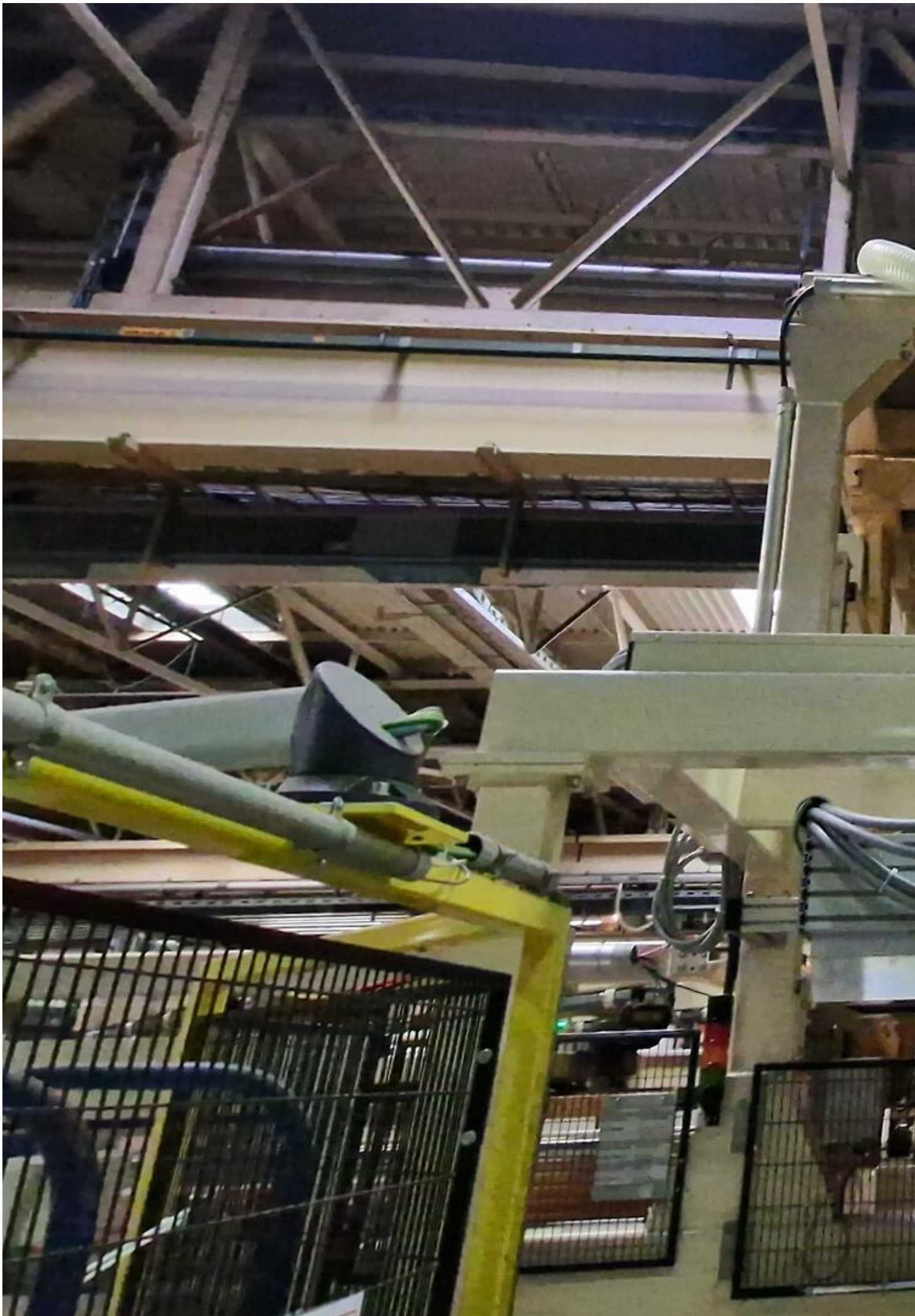




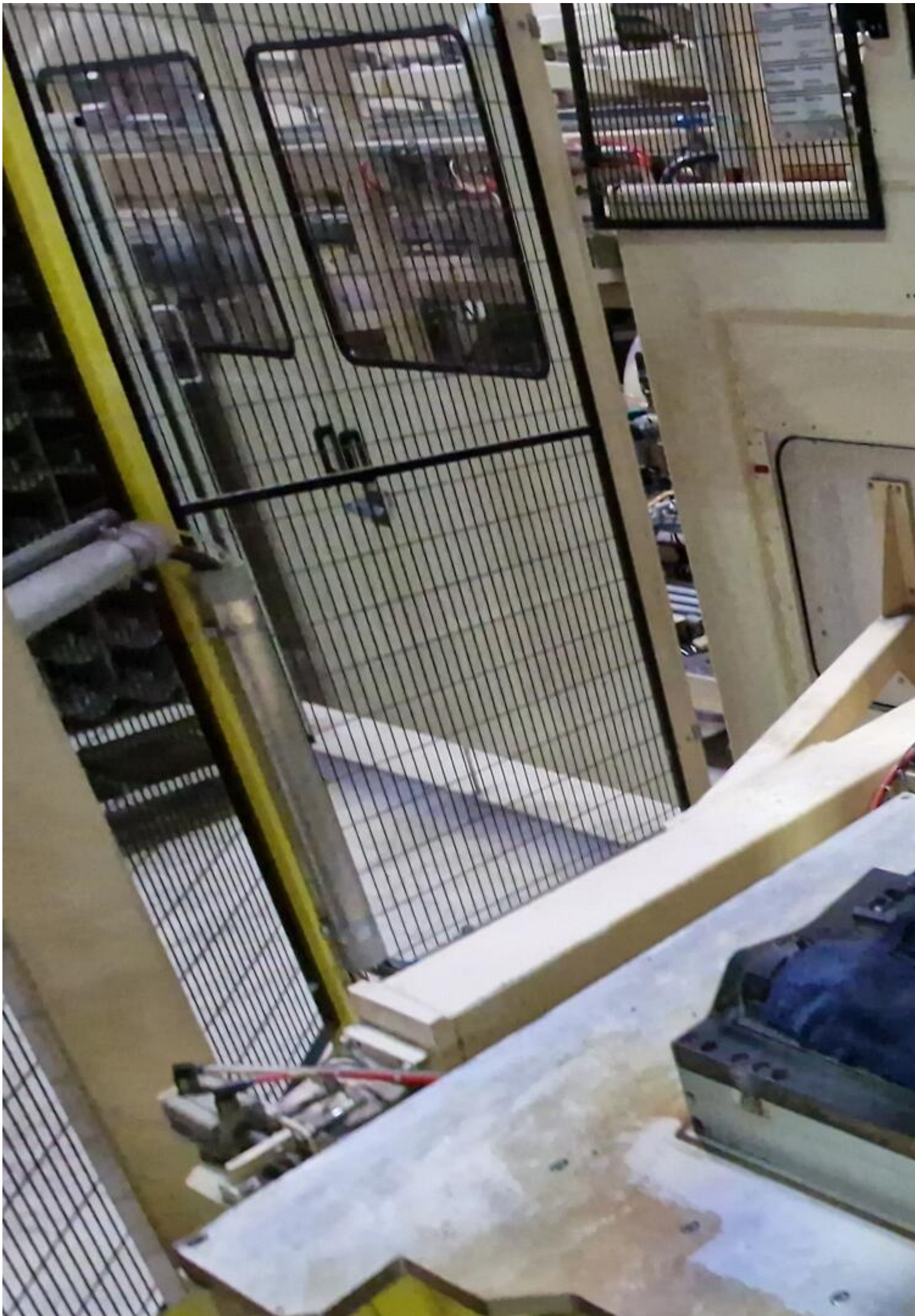














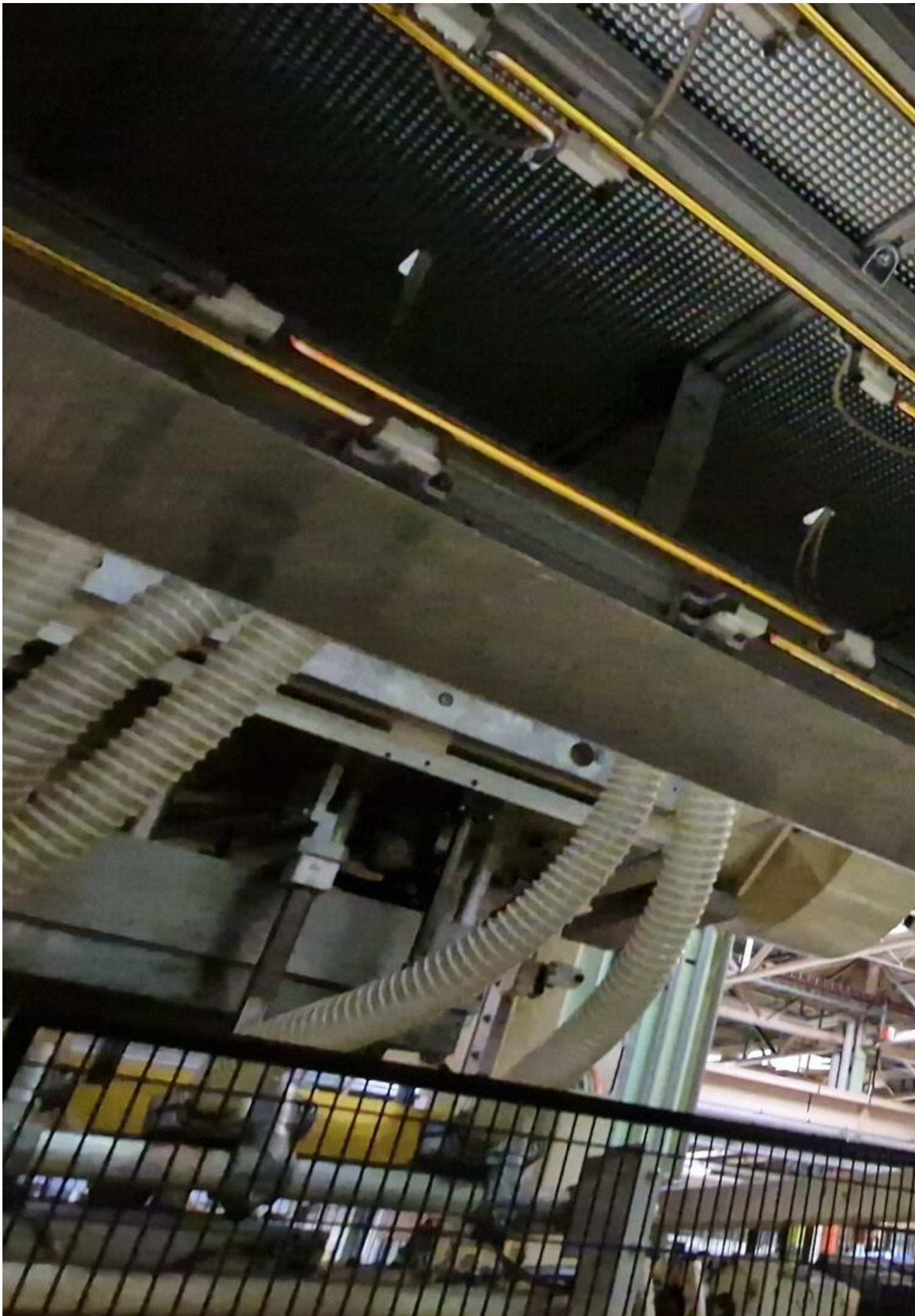


DIRK EN 100 10005  
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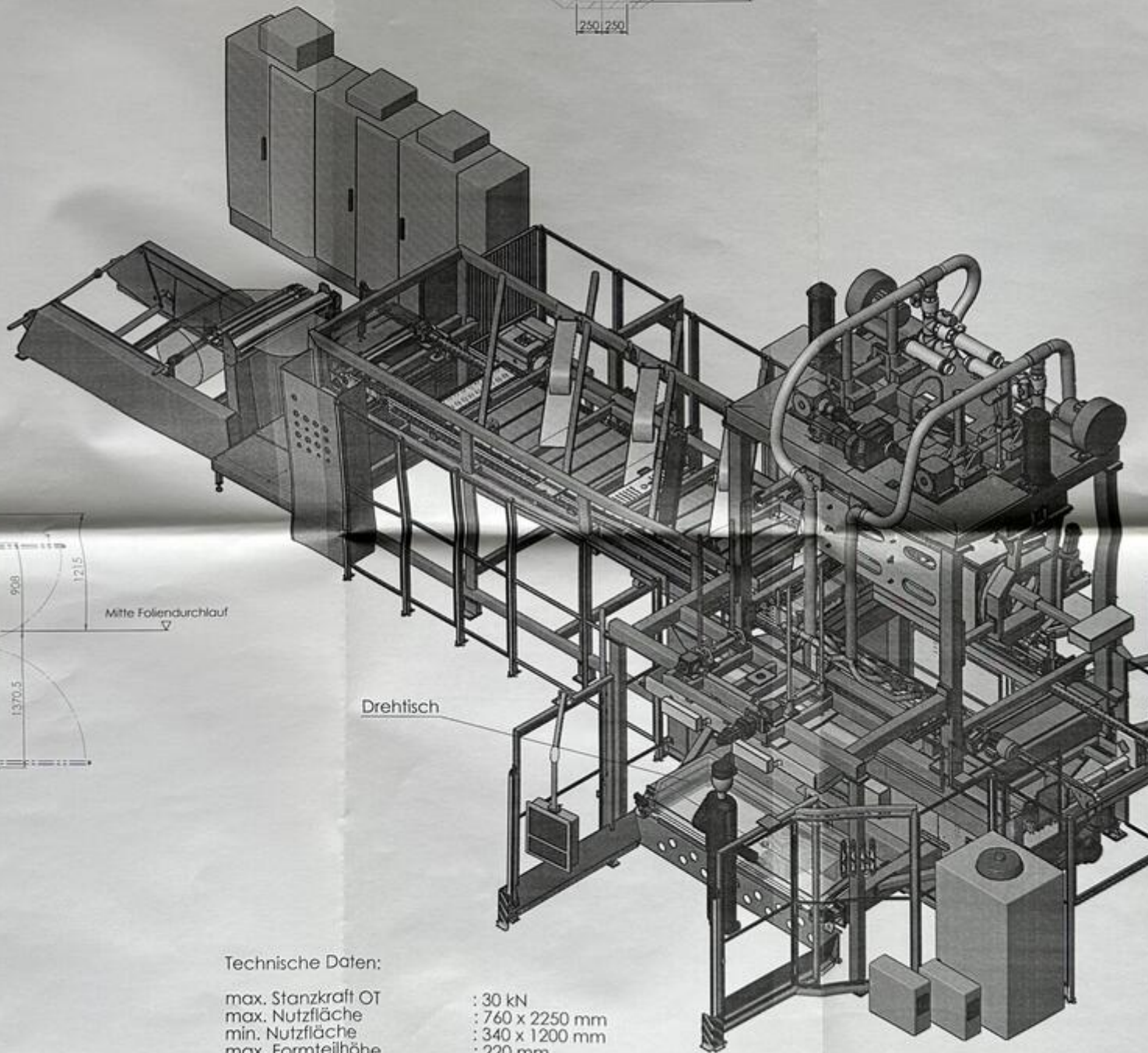
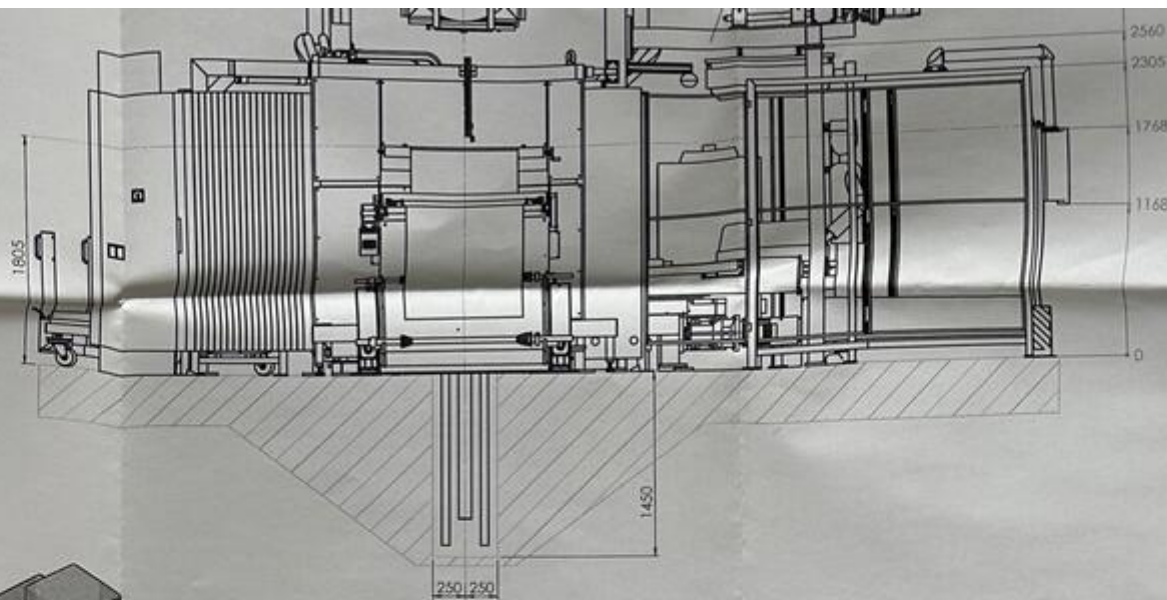






DIN EN ISO 13855  
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T = 0,5 sek.





Mitte Folendurchlauf

Drehtisch

Technische Daten:

- max. Stanzkraft OT : 30 kN
- max. Nutzfläche : 760 x 2250 mm
- min. Nutzfläche : 340 x 1200 mm
- max. Formteilhöhe : 220 mm
- Folienniveau : 1805 mm
- Folendurchlaufrichtung : von links nach rechts (Bedienseite)
- Absaugleistung : 500 m<sup>3</sup>/h
- Druckluftverbrauch : 300 NI/Takt
- Betriebsdruck : 6 bar
- Betriebsspannung : 3x400 N + PE 50 Hz
- Anschlußwert : 326 kVA
- Nennstrom : 471 A
- Vorsicherung : 500 A
- Technologie : IMG- Kaschieren

Längengrade		Werkstoffe (Stromer Schmelze)																		
Stahl	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.0
Alu	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.0
Alu	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.0

Aufstellung		Datum		Name	
Bedienseite		18.03.2012		Kaschieren	
Kauf		18.03.2012		Kaschieren	
Lager		18.03.2012		Kaschieren	
Vertrieb		18.03.2012		Kaschieren	
Werkstoff		18.03.2012		Kaschieren	
Tag		18.03.2012		Kaschieren	
Name		18.03.2012		Kaschieren	
Rechnung		18.03.2012		Kaschieren	
KLS 76/225: C361 Aufst		18.03.2012		Kaschieren	
KIEFEL		18.03.2012		Kaschieren	
A Member of Blackstar Group		18.03.2012		Kaschieren	
725999091		18.03.2012		Kaschieren	
10387966		18.03.2012		Kaschieren	

**Video:**



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Web.: <https://mail.asset-trade.de/en>

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