



Ref. No.:

1350-12131222

Overview and Technical Data:

DORST DK250 hydraulic press

DORST



Year of Build:
Jan 1976
Rebuild year:

Description:

Used DORST DK 250 Hydraulic Powder Press

Was fully overhauled in 2009!!!

Operating Hour: 28975 h

Technical Data:

- Sizing force 2,500 kN
- Upper punch stroke 350 mm
- Die stroke 70 mm
- Positioning accuracy $\pm 0,01$ mm
- Stroke rate up to 20 min^{-1}

Still in daily operation.

Hydraulic CNC sizing press designed for high productivity while maintaining tight tolerances of the sintered part.

Modular design, available for single-level parts or in multi-level design with the possibility of adding various automation solutions and additional functions.

Advantages

- High mechanical and hydraulic rigidity
- Excellent productivity due to quick cycle rates
- Low energy consumption
- Special Intelligent Program Generator IPG to support the sizing process
- Installation at ground level without pit
- Closed-loop controlled die movement
- Small footprint
- Maximum precision
- Ultra-rigid machine frame
- Central force flow
- Up to 2 upper and 2 lower tool levels

The hydraulic powder press DORST DK 250 is an advanced machine designed to achieve high productivity while maintaining the tolerances of sintered parts. Thanks to its modular structure, it can be used for single or multi-level production, to which various automation solutions and additional functions can be added. The press has several features such as high mechanical and hydraulic rigidity, fast rotation speeds, low energy consumption and a special intelligent program generator (IPG) to support the size. In addition, it has small

dimensions, maximum precision, a very rigid machine frame, centralized power flow and up to 2 upper and 2 lower gear levels. The press was completely renovated in 2009 and is still in daily use, working time 28975h. With a design force of 2500 kN, a top of 350 mm, a stroke of 70 mm, a positioning accuracy of ± 0.01 mm and a travel speed of up to 20 min-1, this press is an excellent choice for any industry that wants it. to optimize its production process.

Technical Data:

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Control:

CNC

Machine Hours:

28975

Dimensions and Weight:

Length:

3.150 mm

Width:

7.100 mm

Buyer Information:

Condition:

Very good condition

Available:

Immediately

Sold as:

EXW (Ex Works - Incoterm)

VAT:

19 %

Buyers Premium:

18 %

Location:

Slovenia

Images:

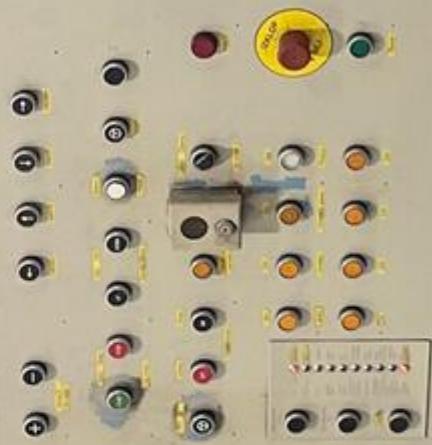




PRI ČIŠĆENJU ALI POPRAVILU
STROJA OBVEZNO
IZLOPI GLAVNO STIKALO

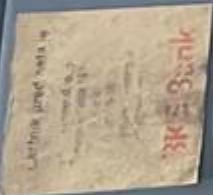


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GOMIČKE

SI-417



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BROOKFIELD, LYME, ANTRIEF
LIVERPOOL, L9 1EW
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FAX: 0151-525 5965
SERIAL No: 30837115

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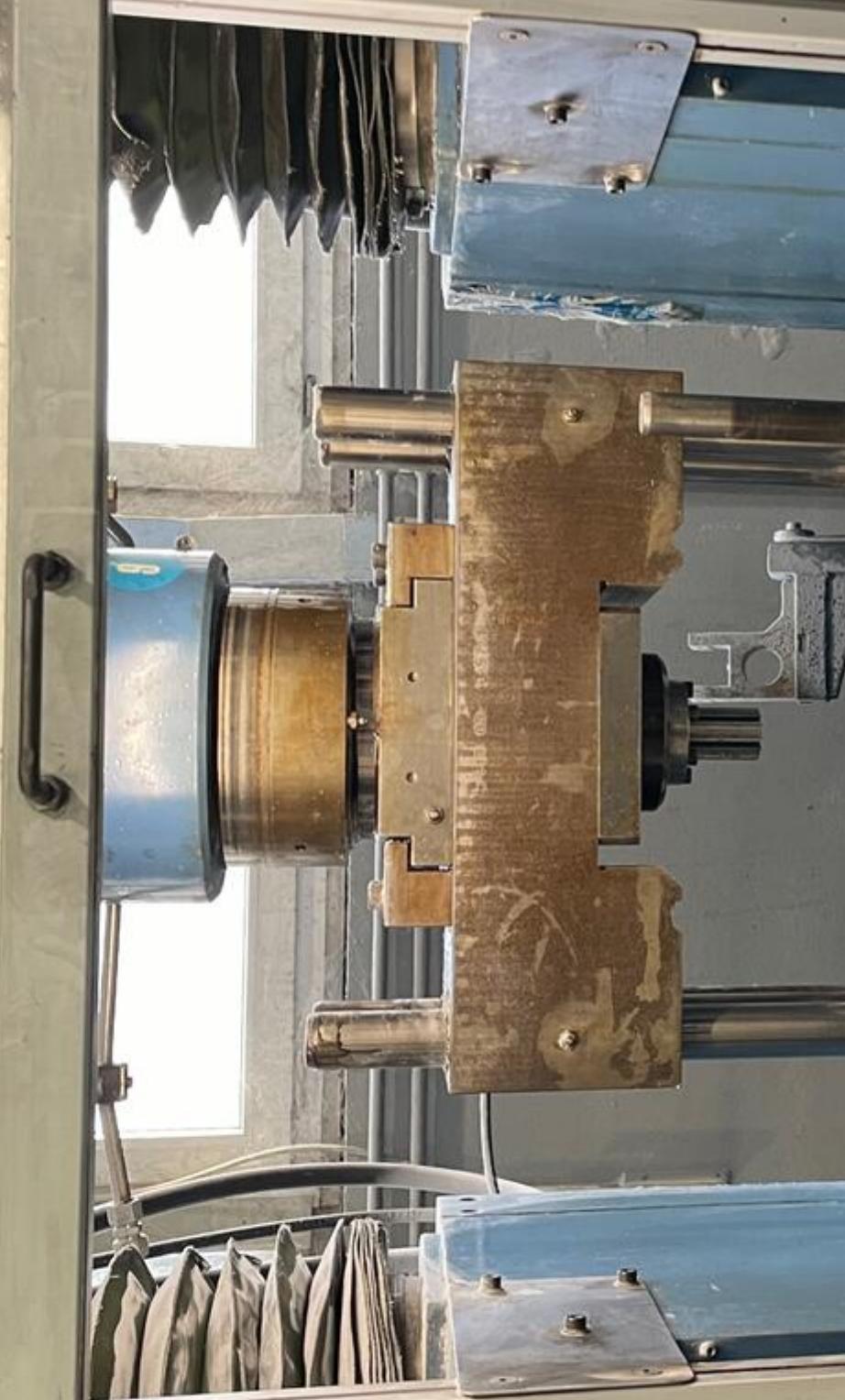


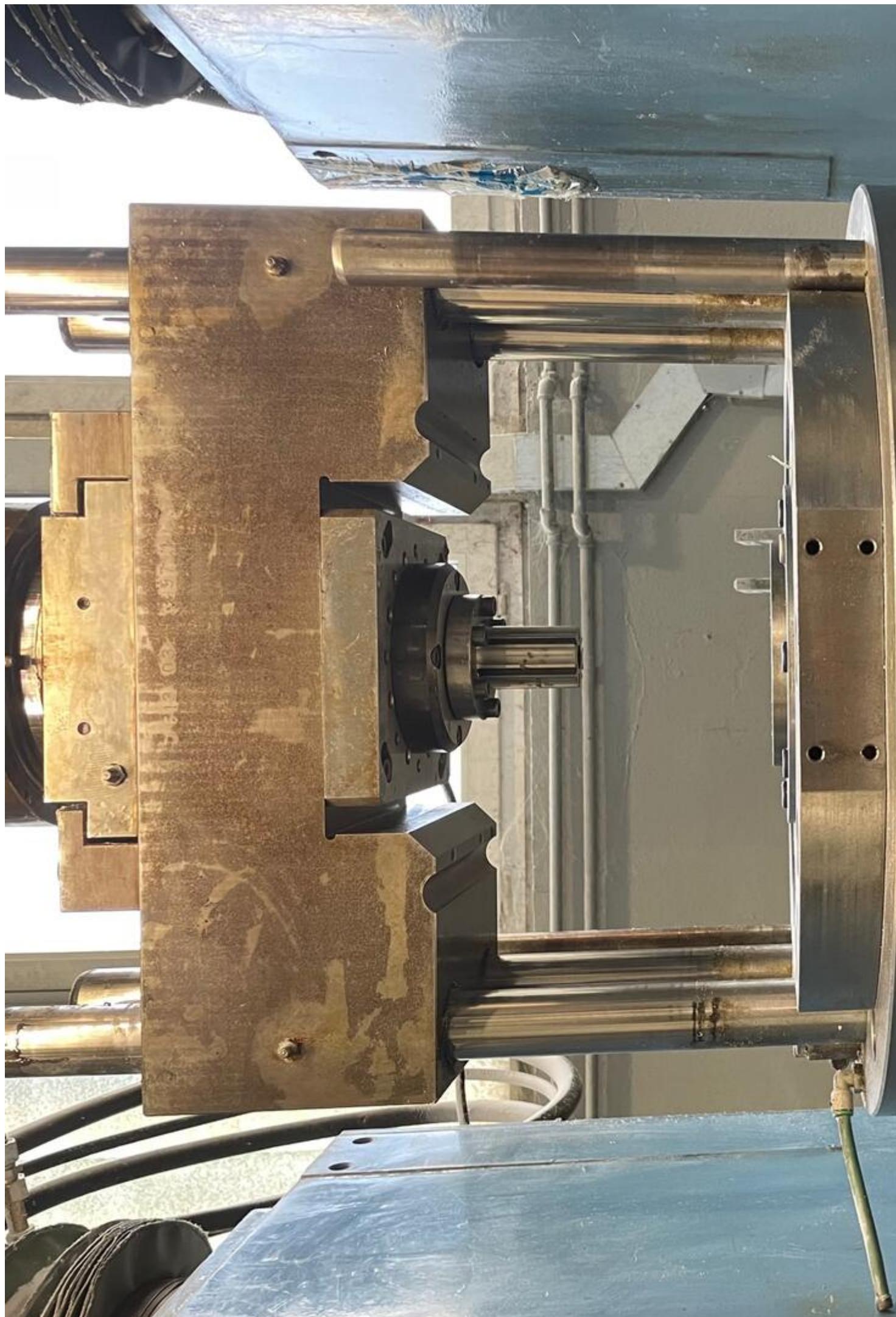
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• 300 BAR
• 200 BAR
• 100 BAR

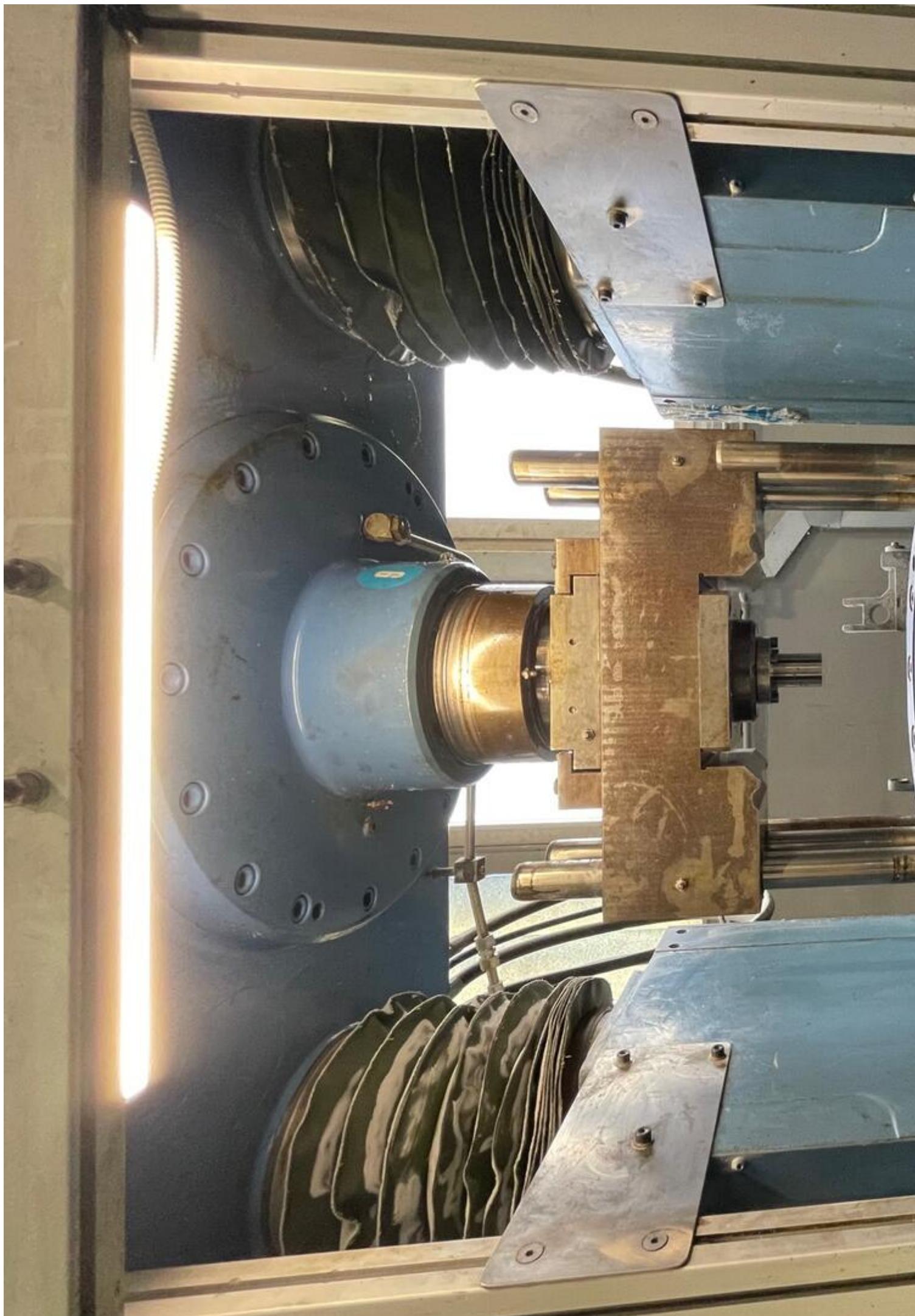


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• 100 BAR

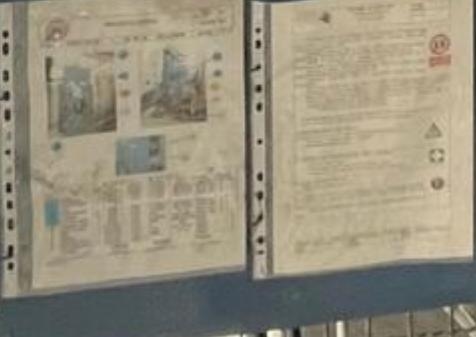
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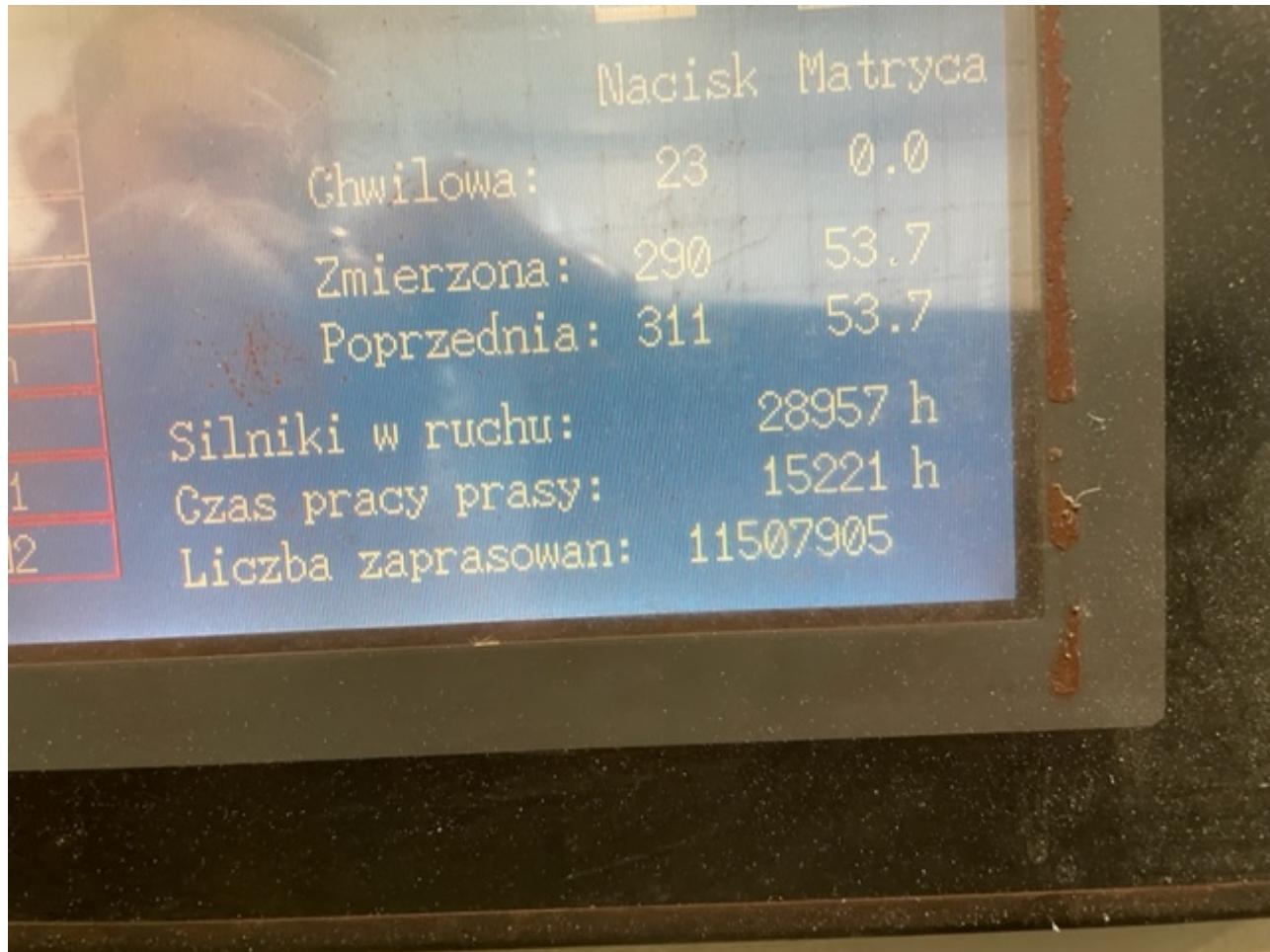
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STROJA OBVEZNO
IZKLOPI GLAVNO STIKALO**

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Stevito hodoš
Na minuto

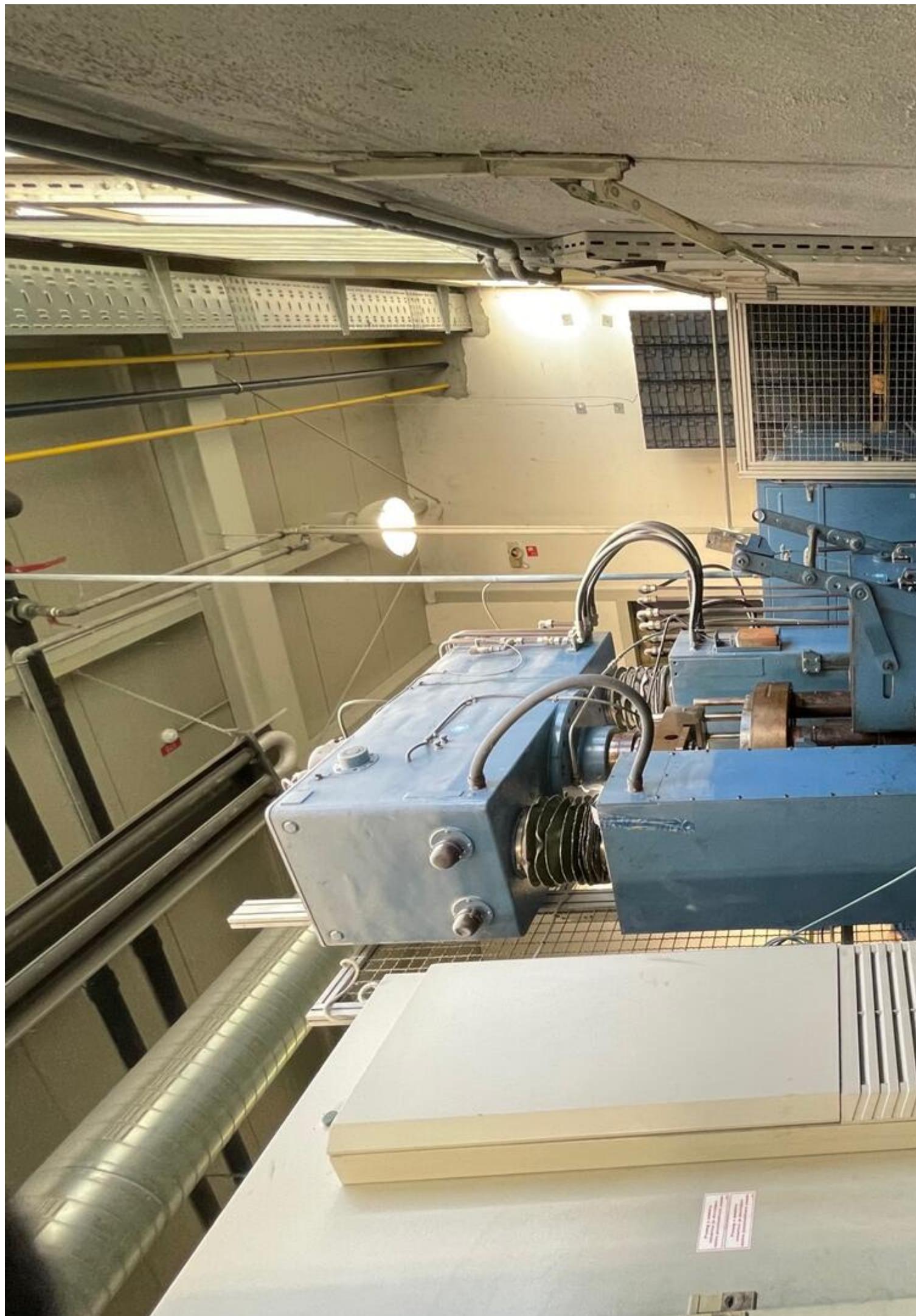


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Video:



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Assessment and Sale of Used Assets world wide

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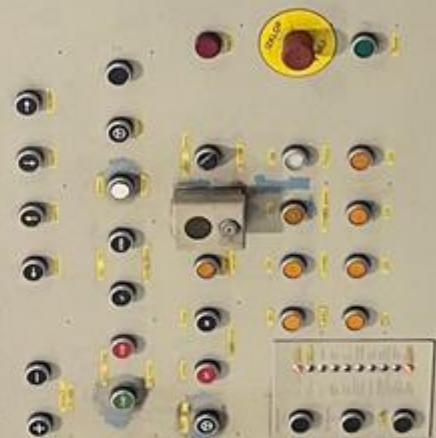




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STROJA OBVEZNO
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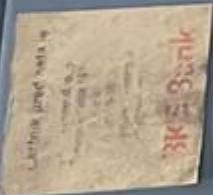


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• 0-300 BAR
0-400 BAR

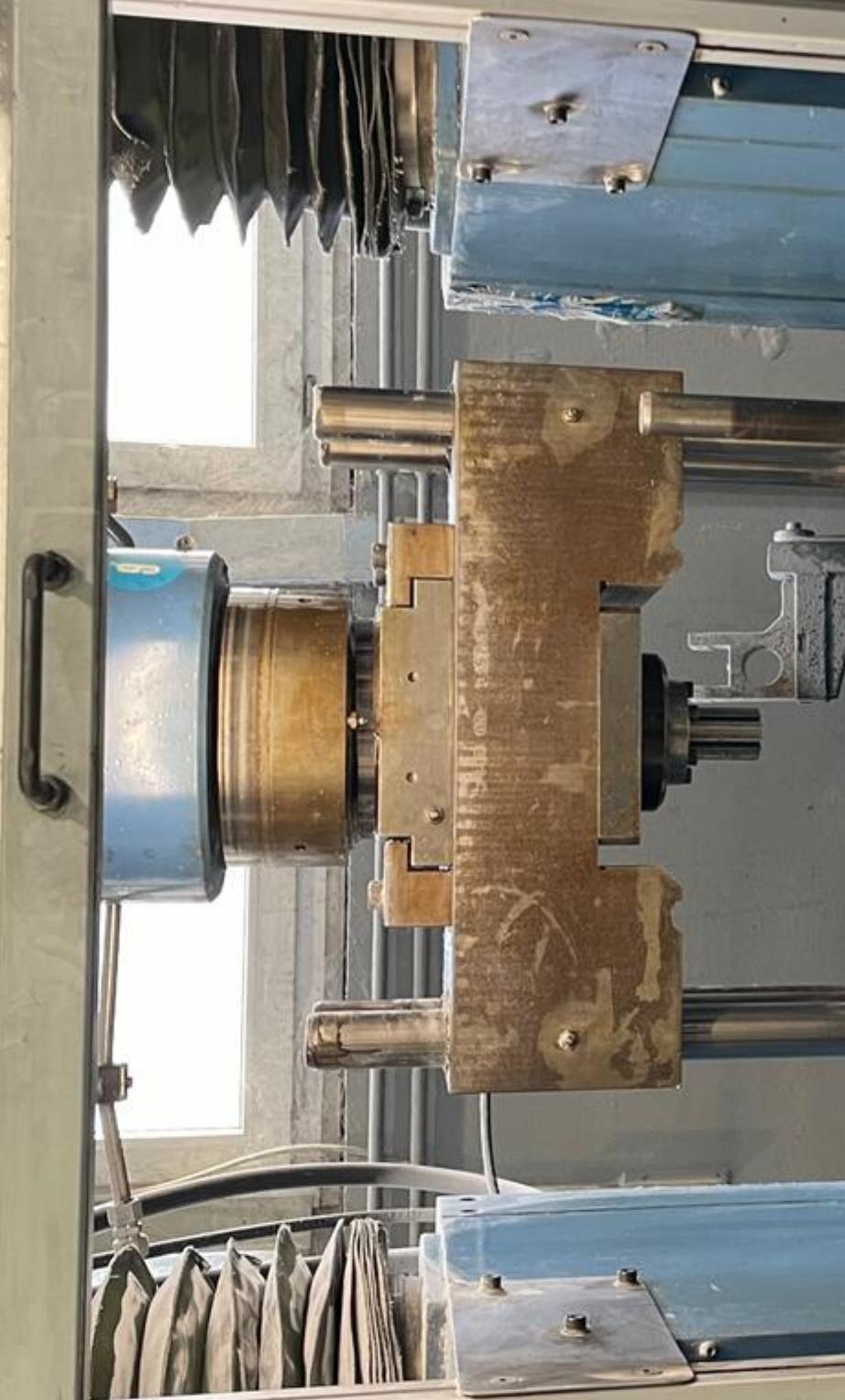


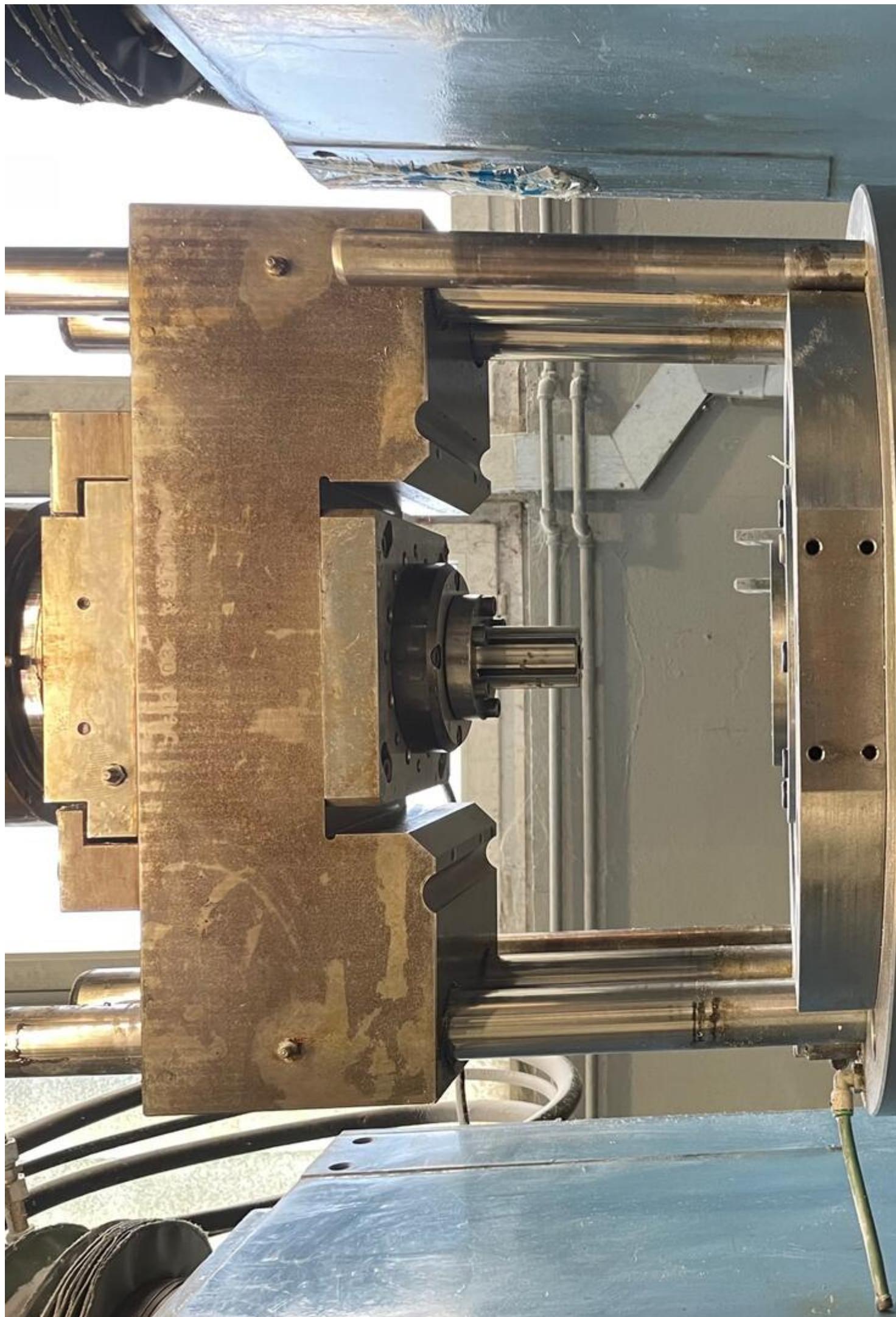
• 0-250 BAR
0-350 BAR

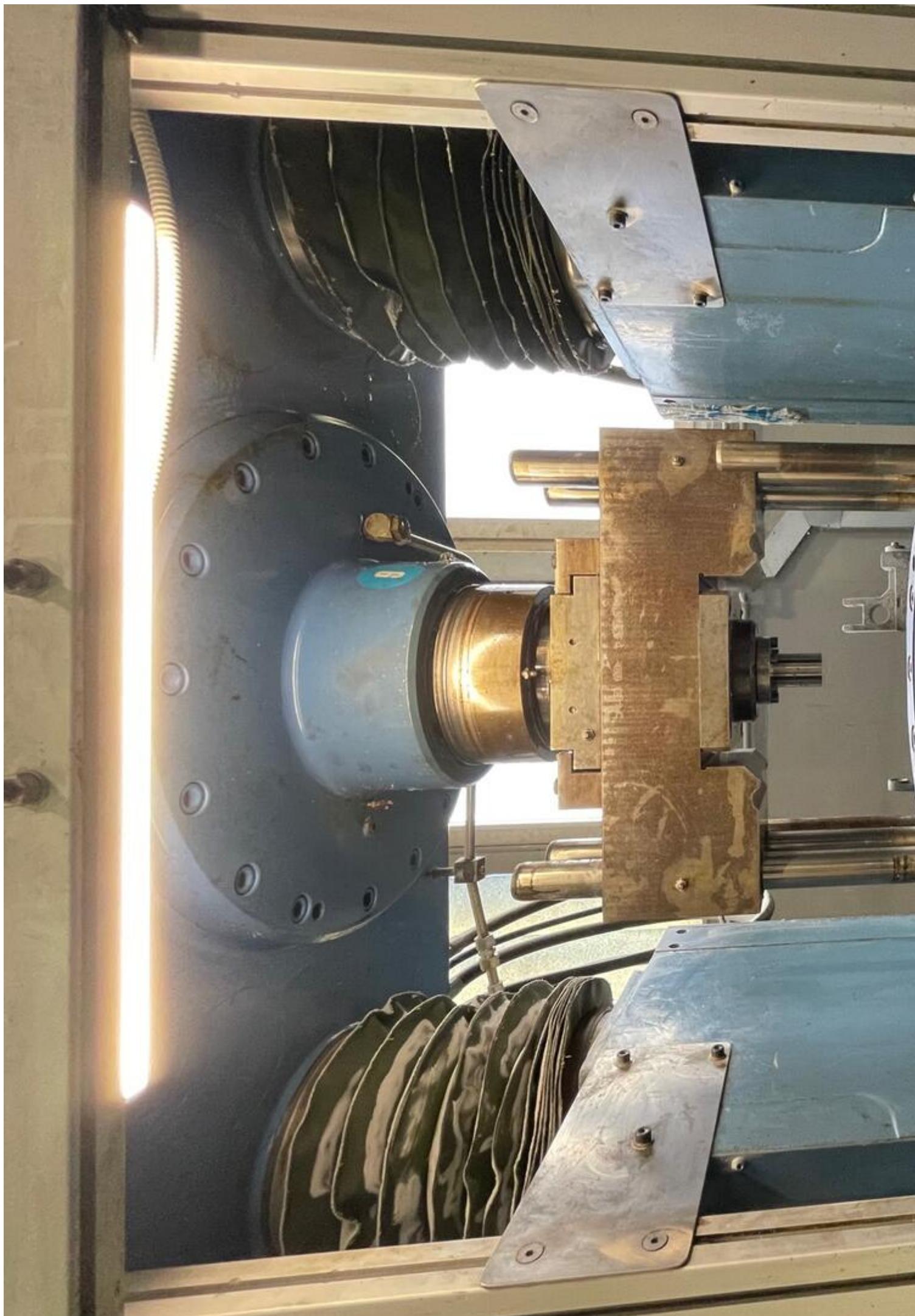


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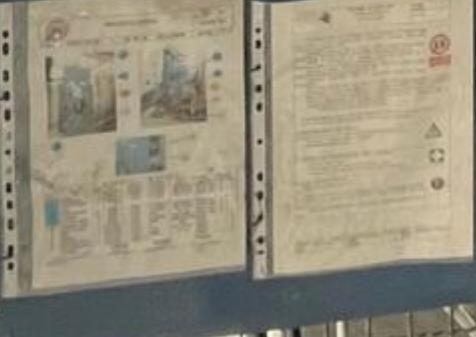
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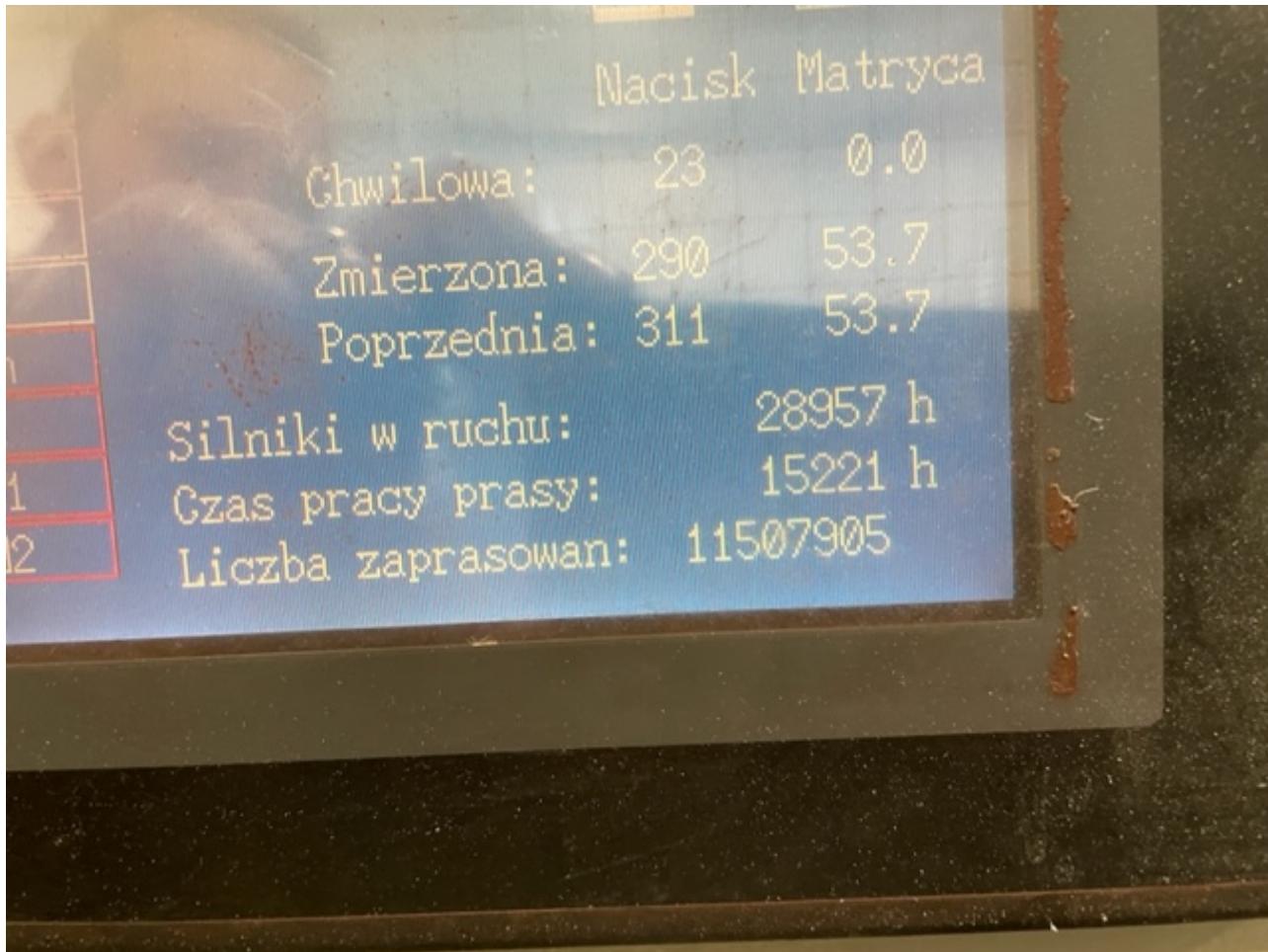
Stavilo hodov
Na minuto

This image shows a control panel with various buttons and a small display. The panel is light-colored with yellow labels for most buttons. On the left, there is a small display with a menu structure:

- MAIN MENU
- 1. PREDSTAVITELJ
- 2. PREDSTAVITELJ
- 3. PREDSTAVITELJ
- 4. PREDSTAVITELJ
- 5. PREDSTAVITELJ
- 6. PREDSTAVITELJ
- 7. PREDSTAVITELJ
- 8. PREDSTAVITELJ
- 9. PREDSTAVITELJ
- 10. PREDSTAVITELJ
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- 12. PREDSTAVITELJ
- 13. PREDSTAVITELJ
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- 17. PREDSTAVITELJ
- 18. PREDSTAVITELJ
- 19. PREDSTAVITELJ
- 20. PREDSTAVITELJ
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- 26. PREDSTAVITELJ
- 27. PREDSTAVITELJ
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- 93. PREDSTAVITELJ
- 94. PREDSTAVITELJ
- 95. PREDSTAVITELJ
- 96. PREDSTAVITELJ
- 97. PREDSTAVITELJ
- 98. PREDSTAVITELJ
- 99. PREDSTAVITELJ
- 100. PREDSTAVITELJ

On the right side of the panel, there are several buttons and labels:

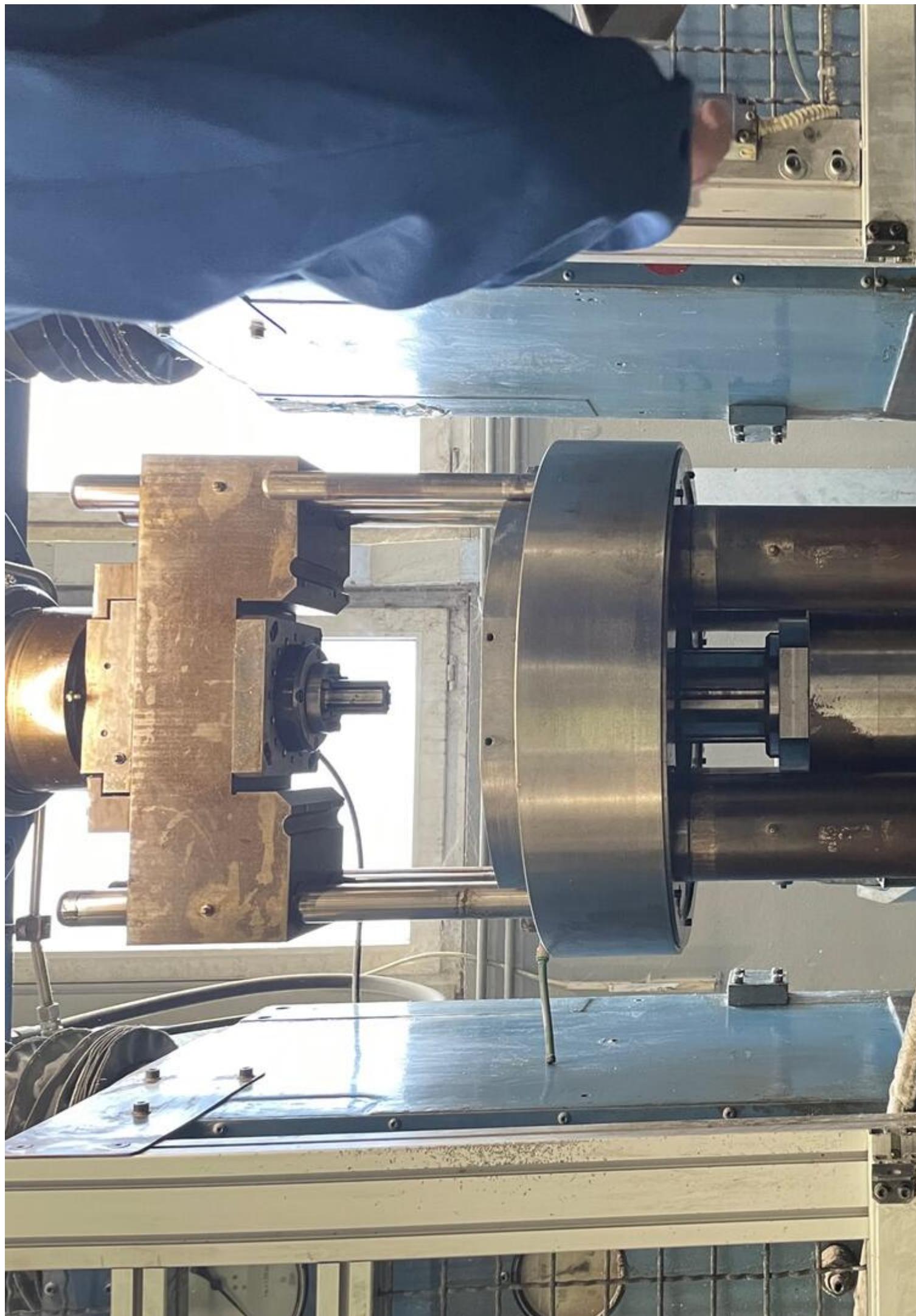
- Up/Down arrows with labels: "Up", "Down", "Up/Down", "Up/Down".
- Left/Right arrows with labels: "Left", "Right", "Left/Right", "Left/Right".
- Start/Stop buttons with labels: "Start", "Stop", "Start", "Stop".
- Reset button with label: "Reset".
- Emergency stop button with label: "Emergency".
- On/Off button with label: "On/Off".
- Buttons labeled: "Izklop", "Vkllop", "Zgornji zbijac", "Gor", "Dol", "Lavor", "Desno", "Gor", "Dol", "Vrmejna glava", "Dol", "Dol", "Dol".
- Buttons labeled: "Jedro", "Izmestac", "Dol", "Dol".
- Buttons labeled: "Pozitiv", "Negativ".

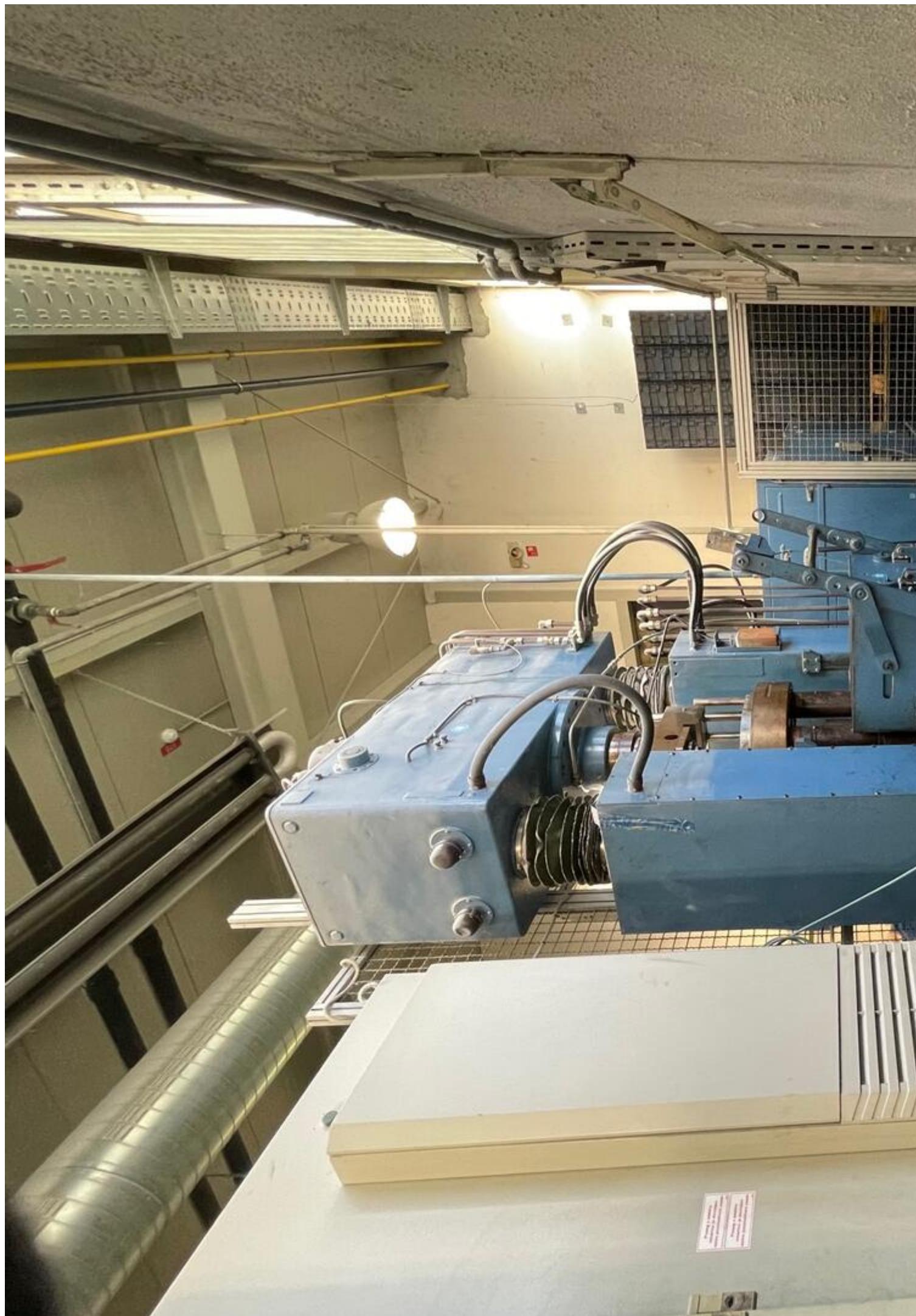


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ZAVOD**











Video:



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