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Ref. No.:

1350-12131222

Overview and Technical Data:

DORST DK250 hydraulic press

[DORST](#)



DOO

TECHN

Year of Build:
Jan 1976
Rebuild year:

Jan 2009

Description:

Used DORST DK 250 Hydraulic Powder Press

Was fully overhauled in 2009!!!

Operating Hour: 28975 h

Technical Data:

- Sizing force 2,500 kN
- Upper punch stroke 350 mm
- Die stroke 70 mm
- Positioning accuracy $\pm 0,01$ mm
- Stroke rate up to 20 min^{-1}

Still in daily operation.

Hydraulic CNC sizing press designed for high productivity while maintaining tight tolerances of the sintered part.

Modular design, available for single-level parts or in multi-level design with the possibility of adding various automation solutions and additional functions.

Advantages

- High mechanical and hydraulic rigidity
- Excellent productivity due to quick cycle rates
- Low energy consumption
- Special Intelligent Program Generator IPG to support the sizing process
- Installation at ground level without pit
- Closed-loop controlled die movement
- Small footprint
- Maximum precision
- Ultra-rigid machine frame
- Central force flow
- Up to 2 upper and 2 lower tool levels

The hydraulic powder press DORST DK 250 is an advanced machine designed to achieve high productivity while maintaining the tolerances of sintered parts. Thanks to its modular structure, it can be used for single or multi-level production, to which various automation solutions and additional functions can be added. The press has several features such as high mechanical and hydraulic rigidity, fast rotation speeds, low energy consumption and a special intelligent program generator (IPG) to support the size. In addition, it has small

dimensions, maximum precision, a very rigid machine frame, centralized power flow and up to 2 upper and 2 lower gear levels. The press was completely renovated in 2009 and is still in daily use, working time 28975h. With a design force of 2500 kN, a top of 350 mm, a stroke of 70 mm, a positioning accuracy of ± 0.01 mm and a travel speed of up to 20 min⁻¹, this press is an excellent choice for any industry that wants it. to optimize its production process.

Technical Data:

Technical Data:

Control:

[CNC](#)

Machine Hours:

28975

Dimensions and Weight:

Length:

3.150 mm

Width:

7.100 mm

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Slovenia

Images:







ST-15



DIE SUPPORT CYLINDERS
ARE POWERED BY A 55 GPM
1 BAR = 0.0567 TON
2 TON = 35 BAR
4 TON = 71 BAR
6 TON = 106 BAR
8 TON = 141 BAR
10 TON = 176 BAR
12 TON = 212 BAR
14 TON = 247 BAR
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DESIGNED AND MANUFACTURED BY:-
ARMSTRONG LYON HYDRAULICS LTD
BROOKFIELD DRIVE, ANTREX,
LIVERPOOL, L9 7EN
TEL:- 051-521-1956
FAX:- 051-525-5963
SERIAL No:- 30837/15

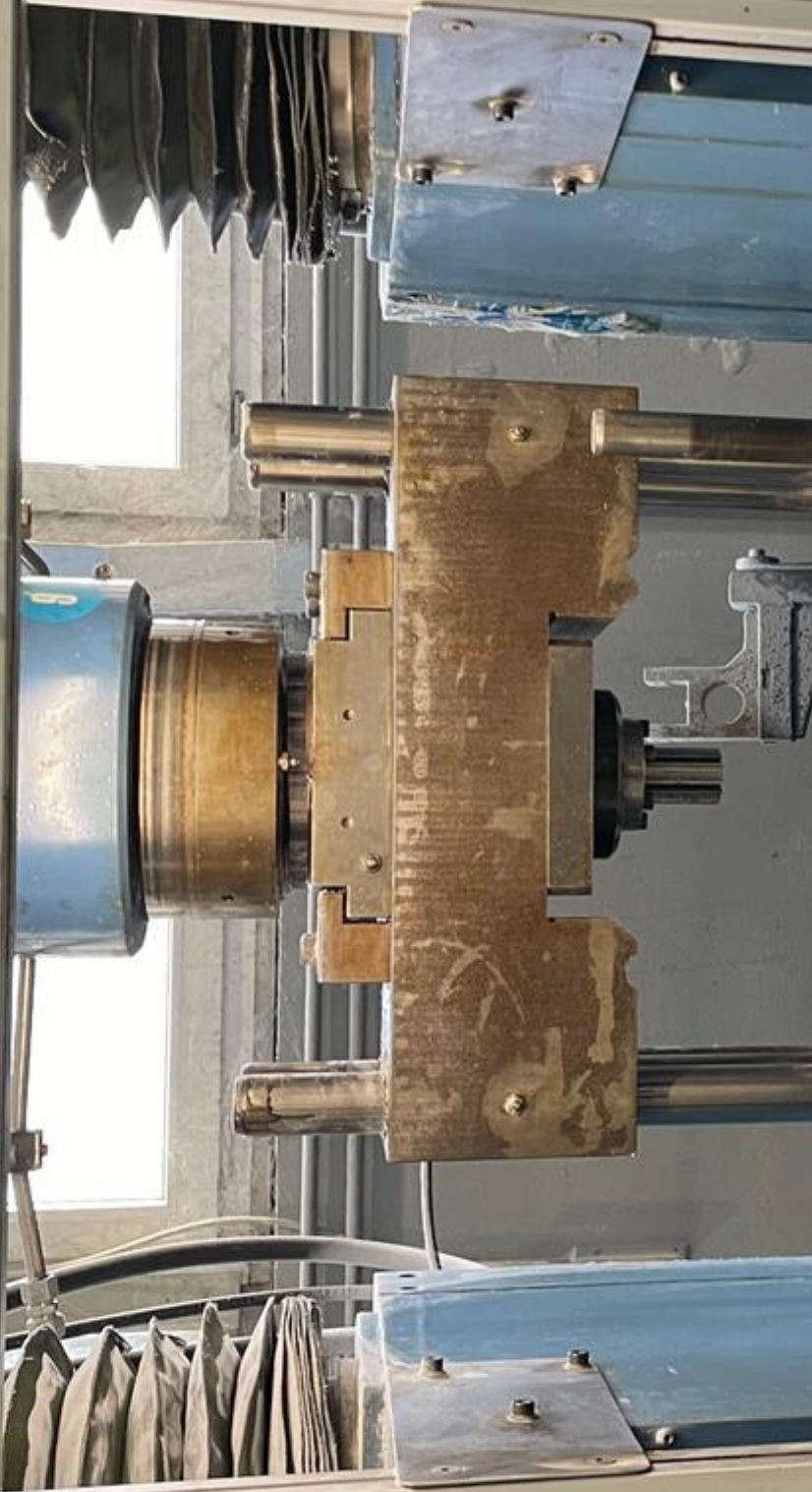
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3K Bank

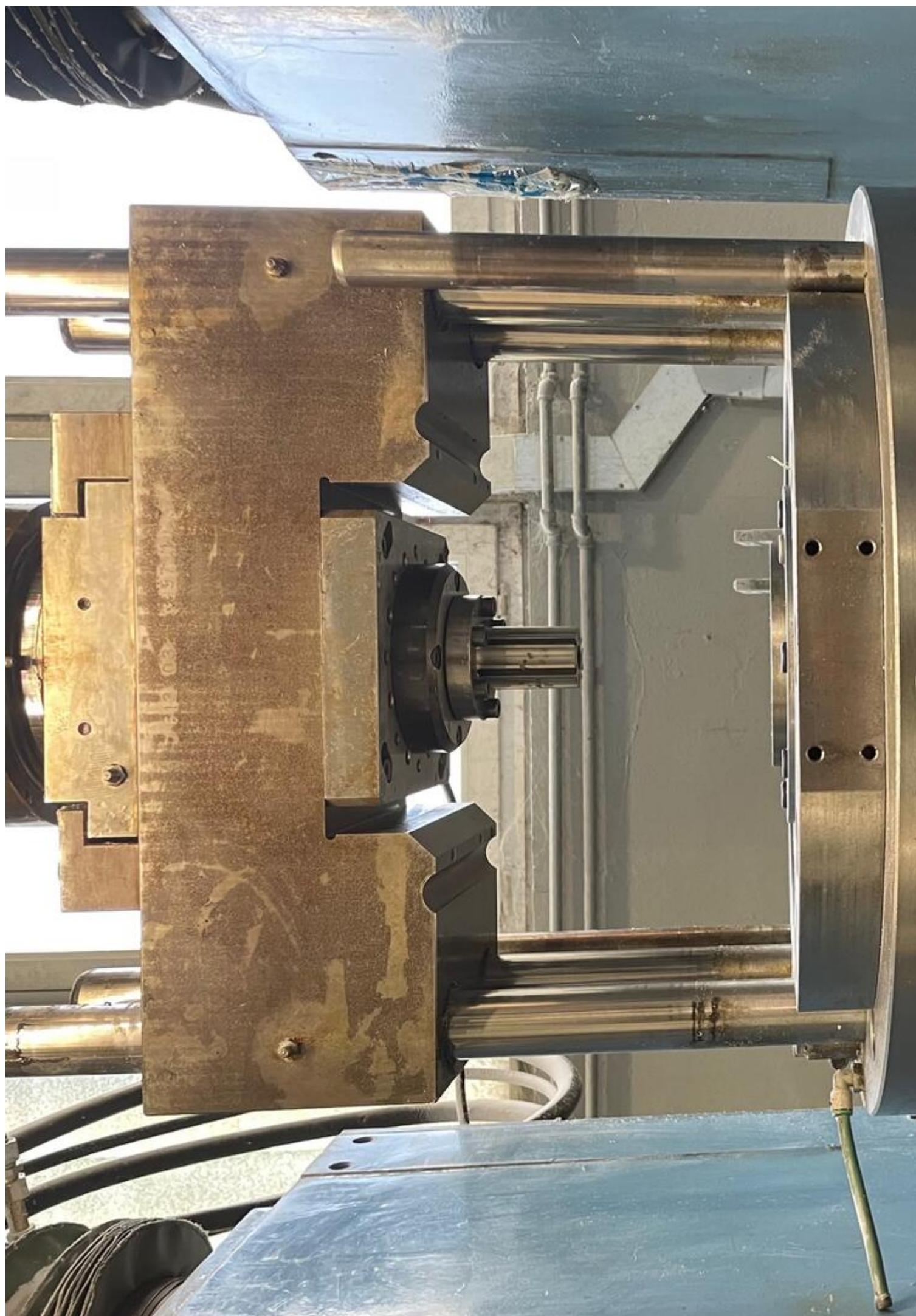
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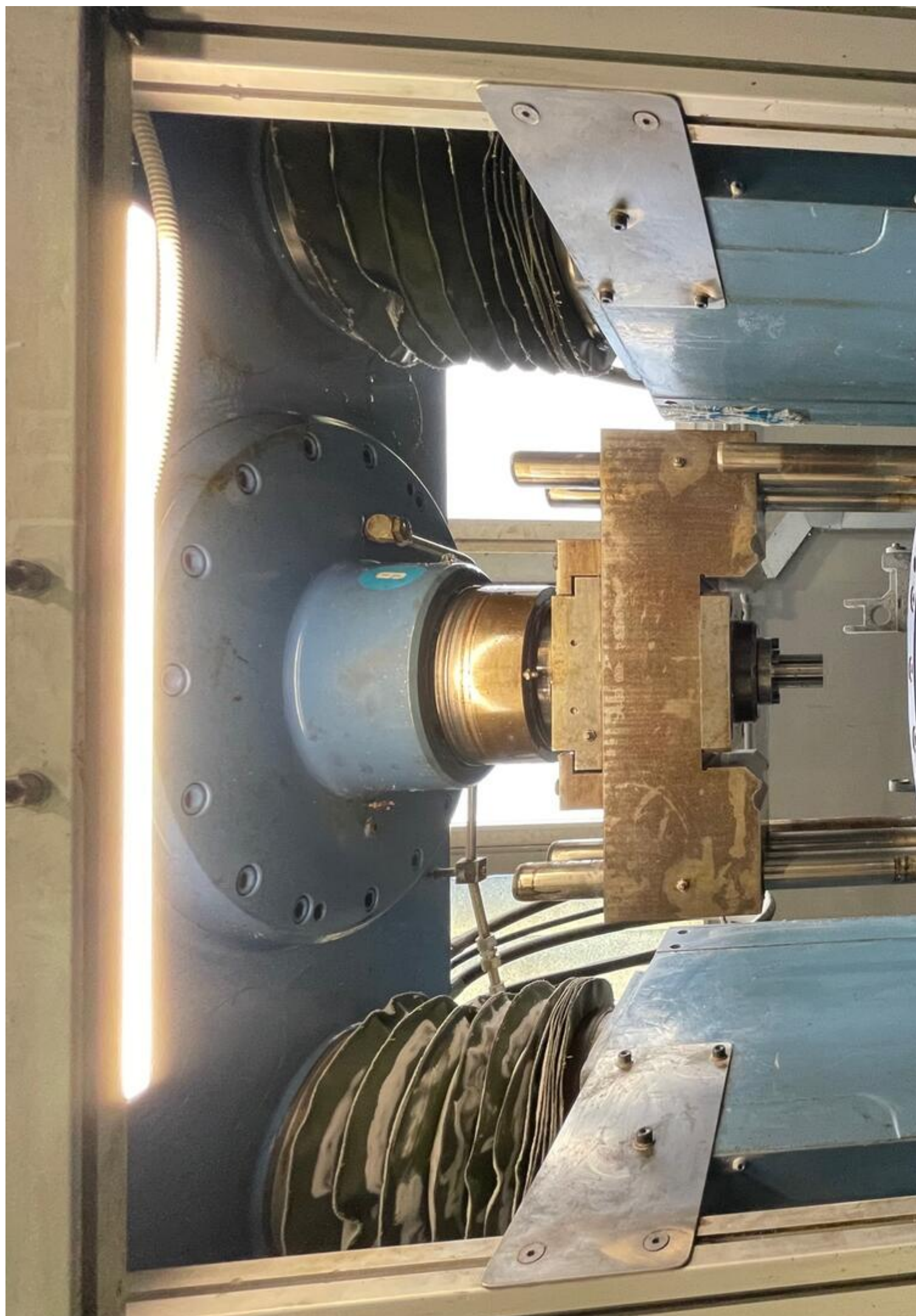
ARMSTRONG LYON HYDRAULICS LTD
BROOKFIELD DRIVE, ANTREX,
LIVERPOOL, L9 7EN
TEL:- 051-521-1956
FAX:- 051-525-5963
SERIAL No:- 30837/15

NE SEGAJ V NEVARNO
OBMOČJE

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- 4
- 5









NE SEGAJ V NEVARNO
OBMOČJE



The image shows a tablet with a control interface for a water pump system. The interface consists of a 4x4 grid of buttons, each with a label and a numerical value. The buttons are color-coded: red for stop/emergency, green for start/normal, and blue for intermediate states. Below the grid, there are two rows of status indicators and two rows of larger buttons labeled 'Stop' and 'Start'.

PL-STOP-EMER	PL-STOP	0.0	PL-STOP-EMER
PL-STOP-EMER	PL-STOP	0.0	PL-STOP-EMER
0.0	PL-STOP	0.0	PL-STOP-EMER
0.0	PL-STOP	0.0	PL-STOP-EMER
0.0	PL-STOP	0.0	PL-STOP-EMER
PL-STOP-EMER	PL-STOP	0.0	PL-STOP-EMER

PL safety out, Pump pressure, PD alarm, Reverse filter PI, Monitor Warning PI, Reverse filter PI, Monitor Warning PI

Stop Start

Stop Start

Stevilo hodov
Na minuto



Hitrost + / -
Gl. motor

Start Stop



GI motor

12klop



Obratovanie

Vklop



Obratovanie



Go for L

Alarm



R0501



Zgornji zbirajoč

R0501

Levo Desno

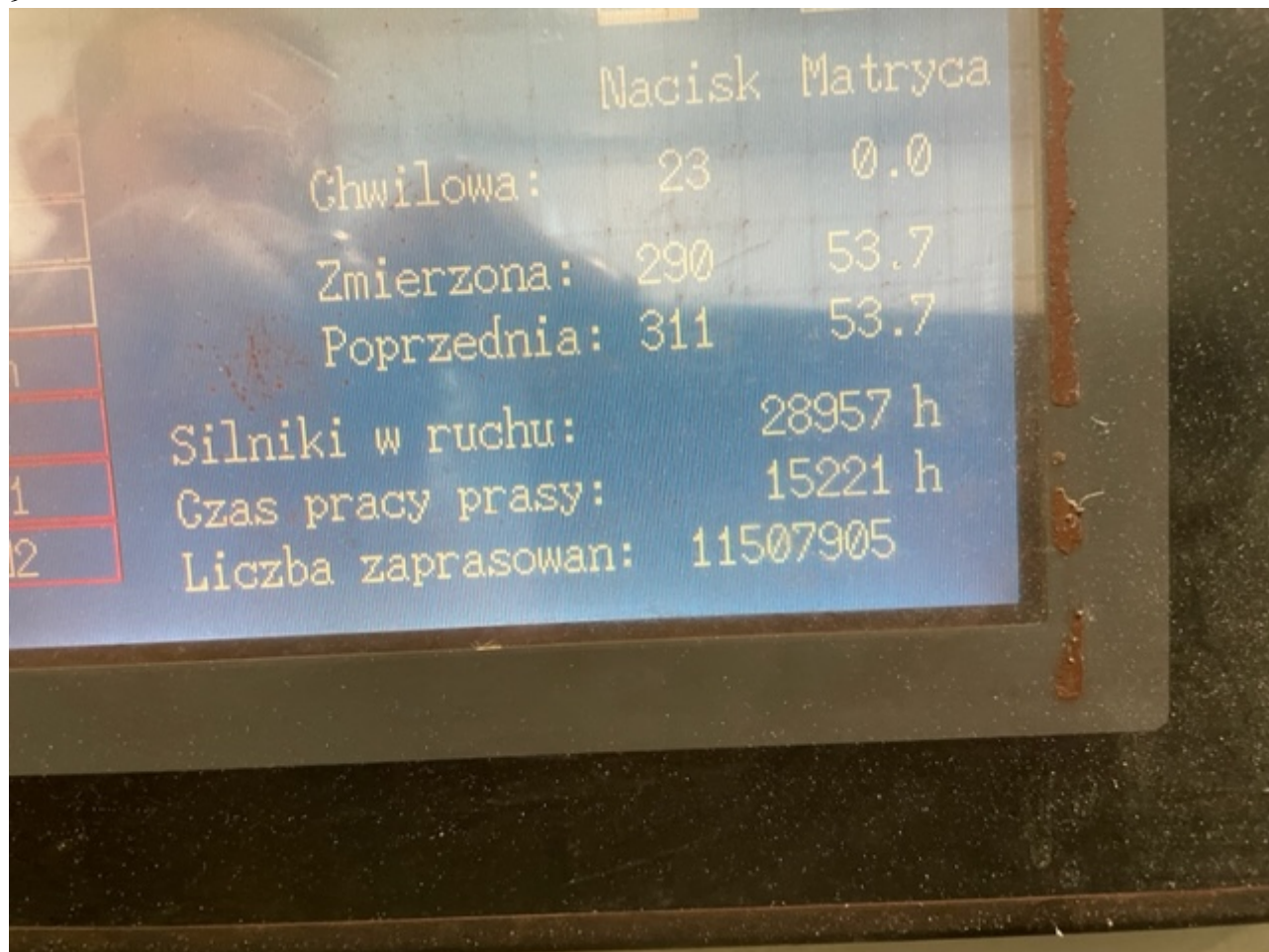


GI motor

CU motor

Clof

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11



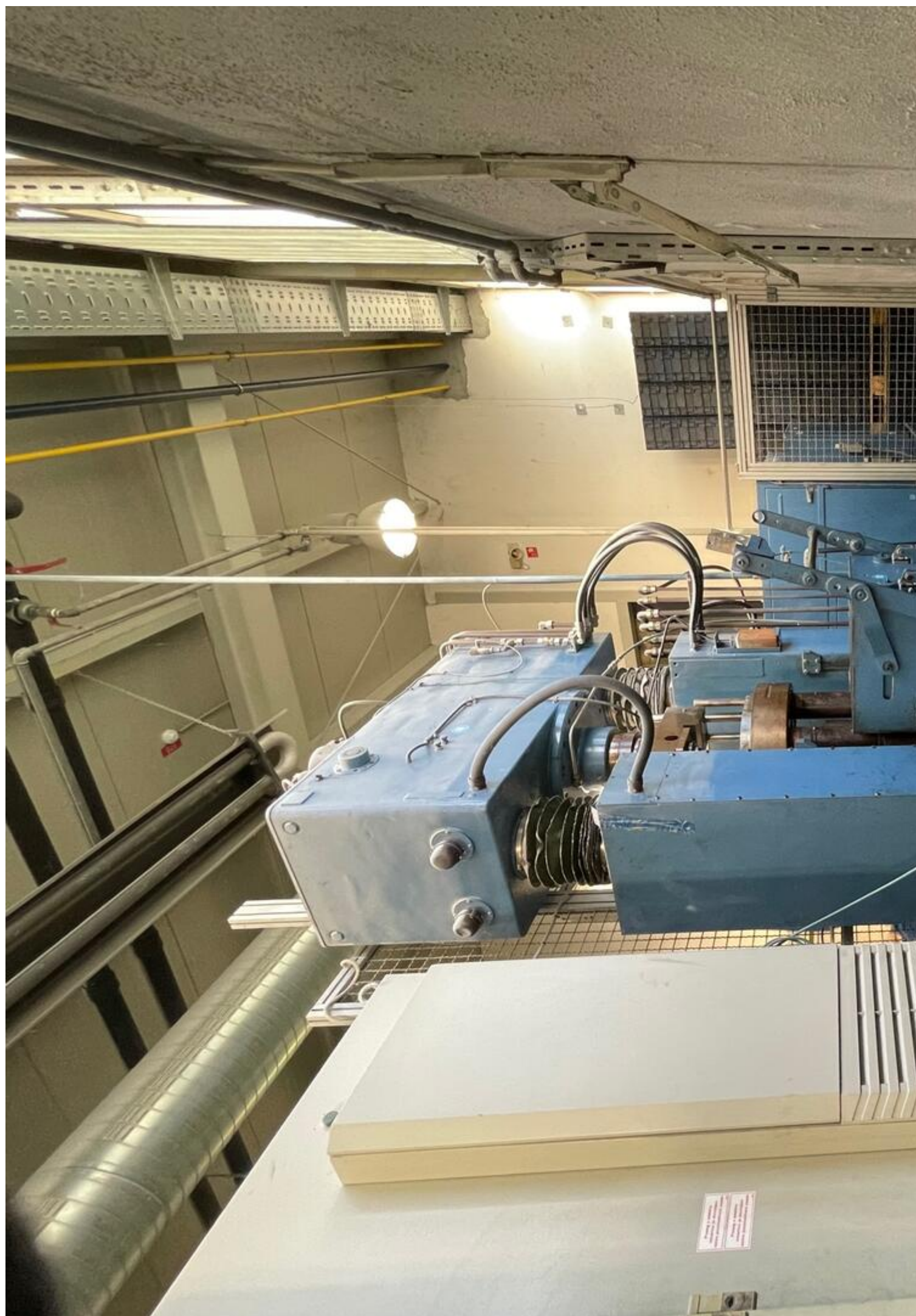
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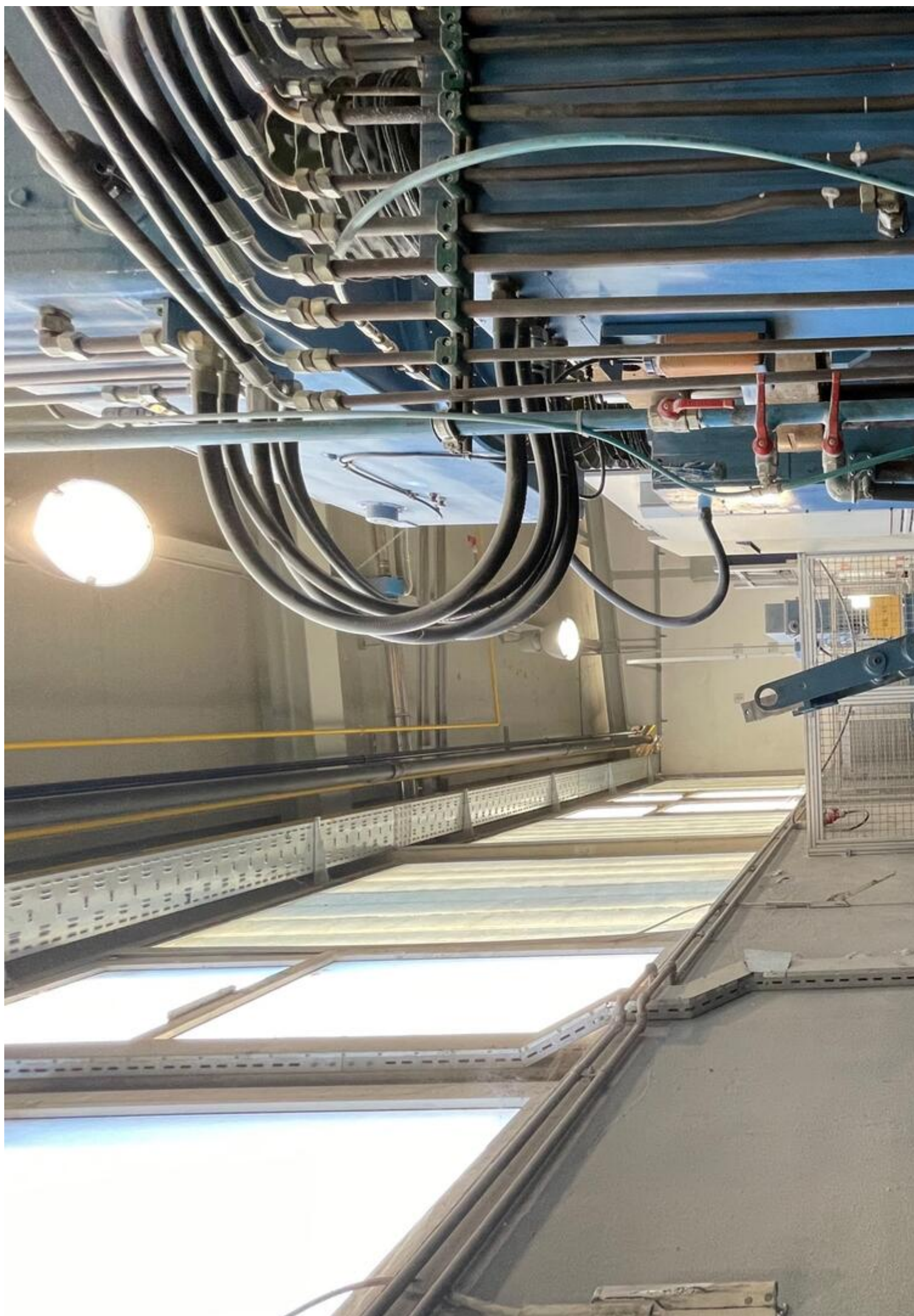


Manuale di istruzioni della
ATTIA S.p.A. per
l'uso della
macchina









Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

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Images:







ST-15



ARMSTRONG LYOX HYDRAULICS LTD
LIVERPOOL L9 7EN

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LIVERPOOL L9 7EN



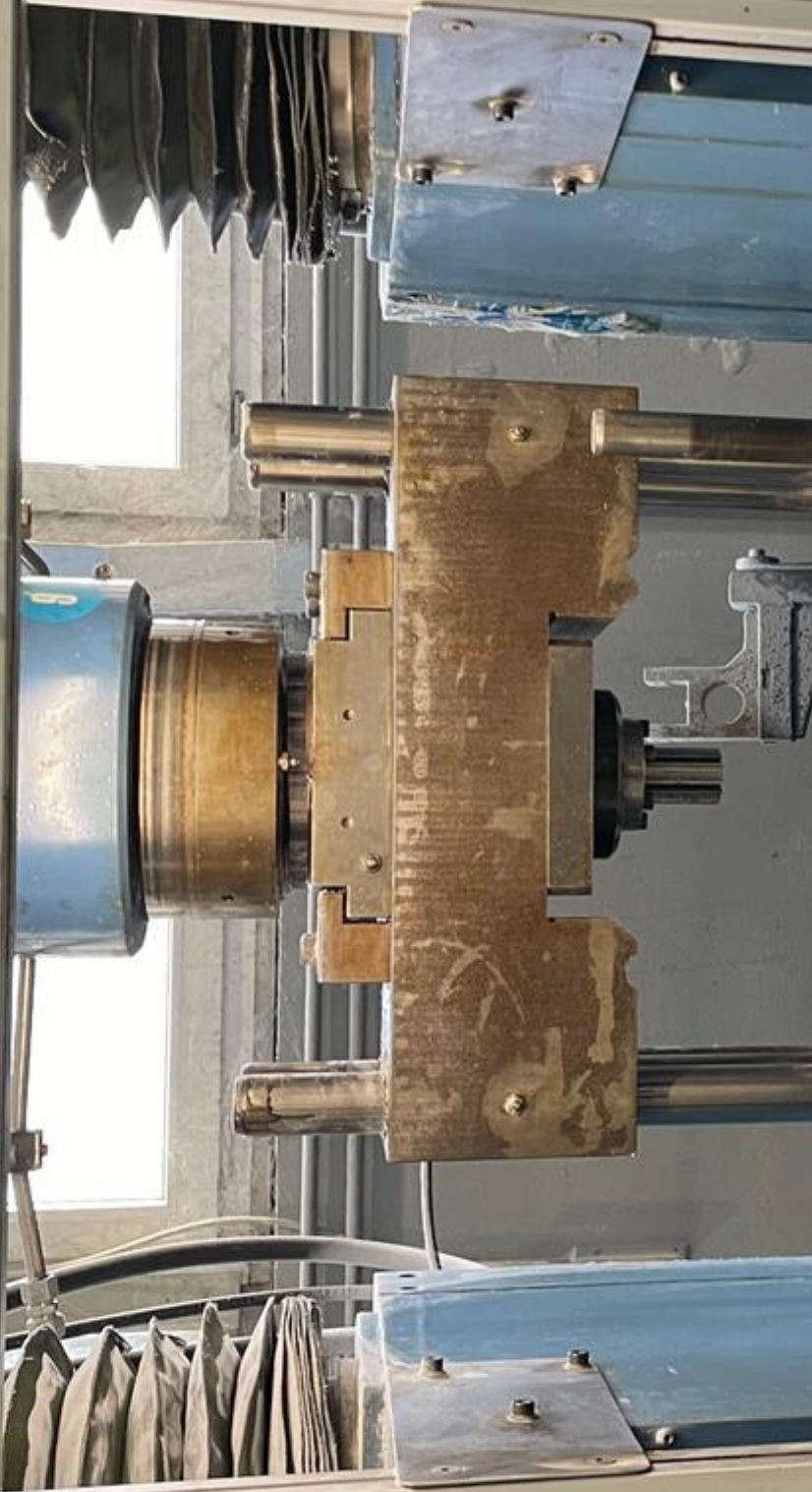
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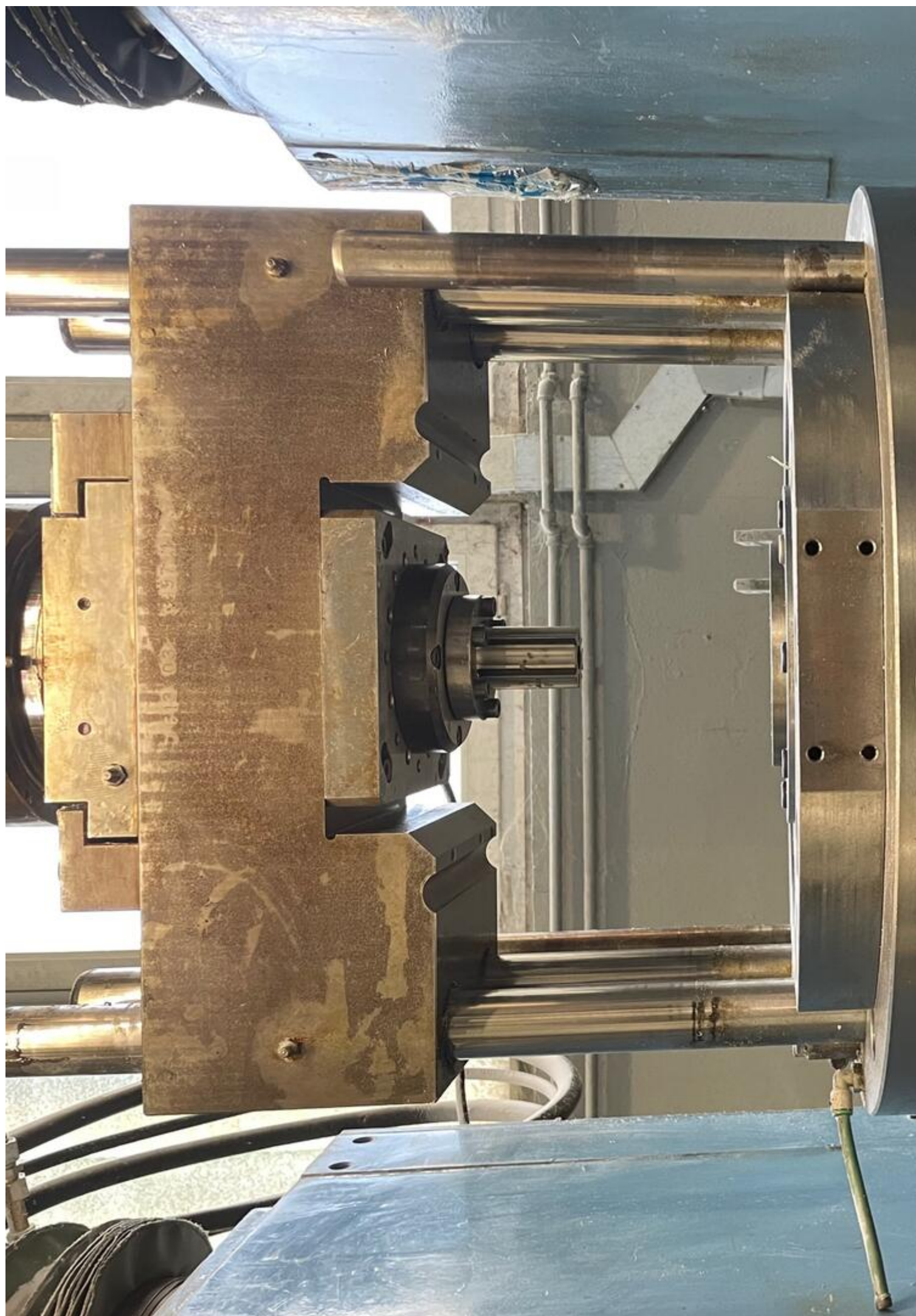
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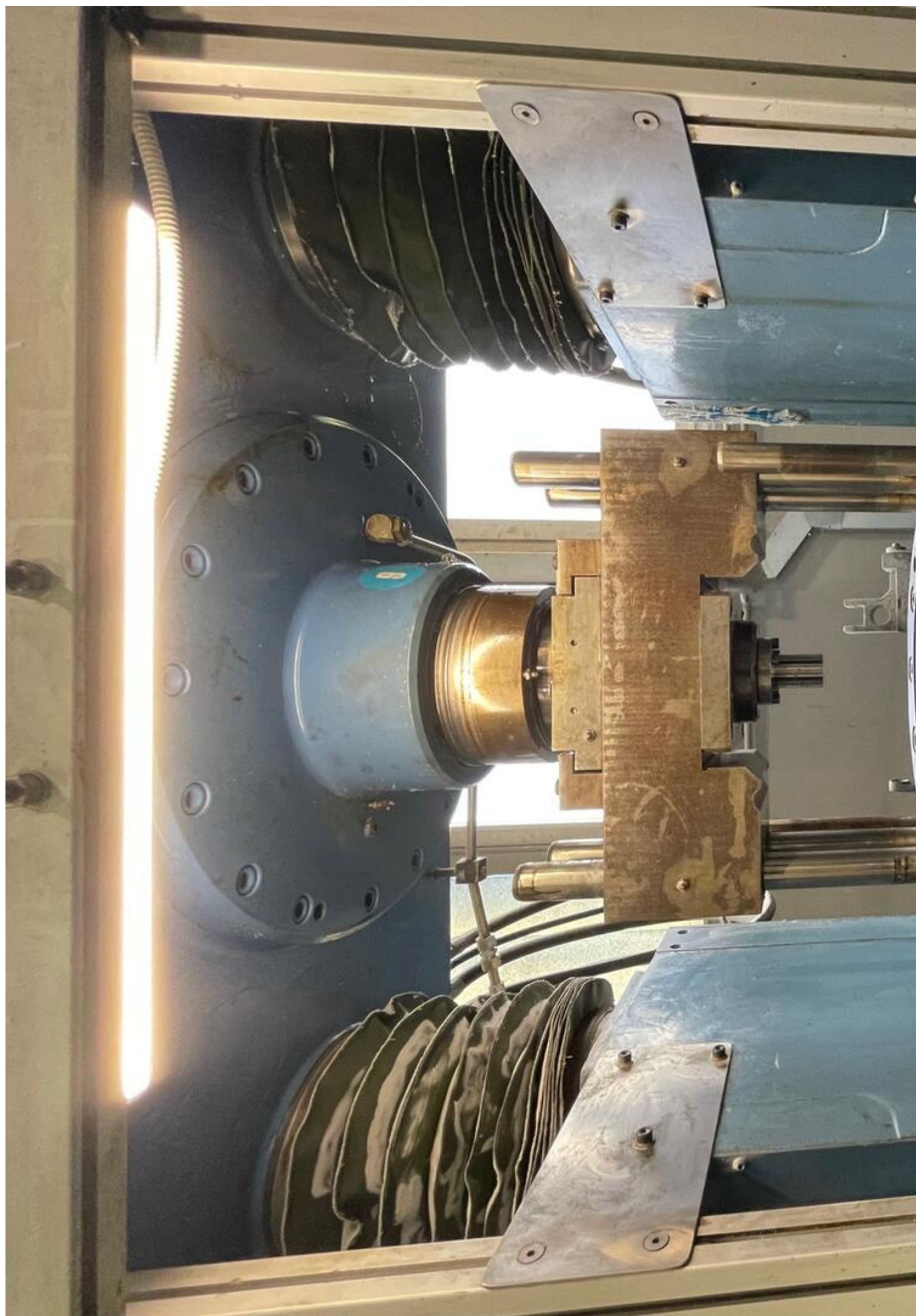
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[illegible]

Stevilo hodov
Na minuto



Hitrost + / -
Gl. motor

Start Stop



GI motor



12klop



Obratovanie

Vklop



Obratovanie



Go for L

Alarm



R0501

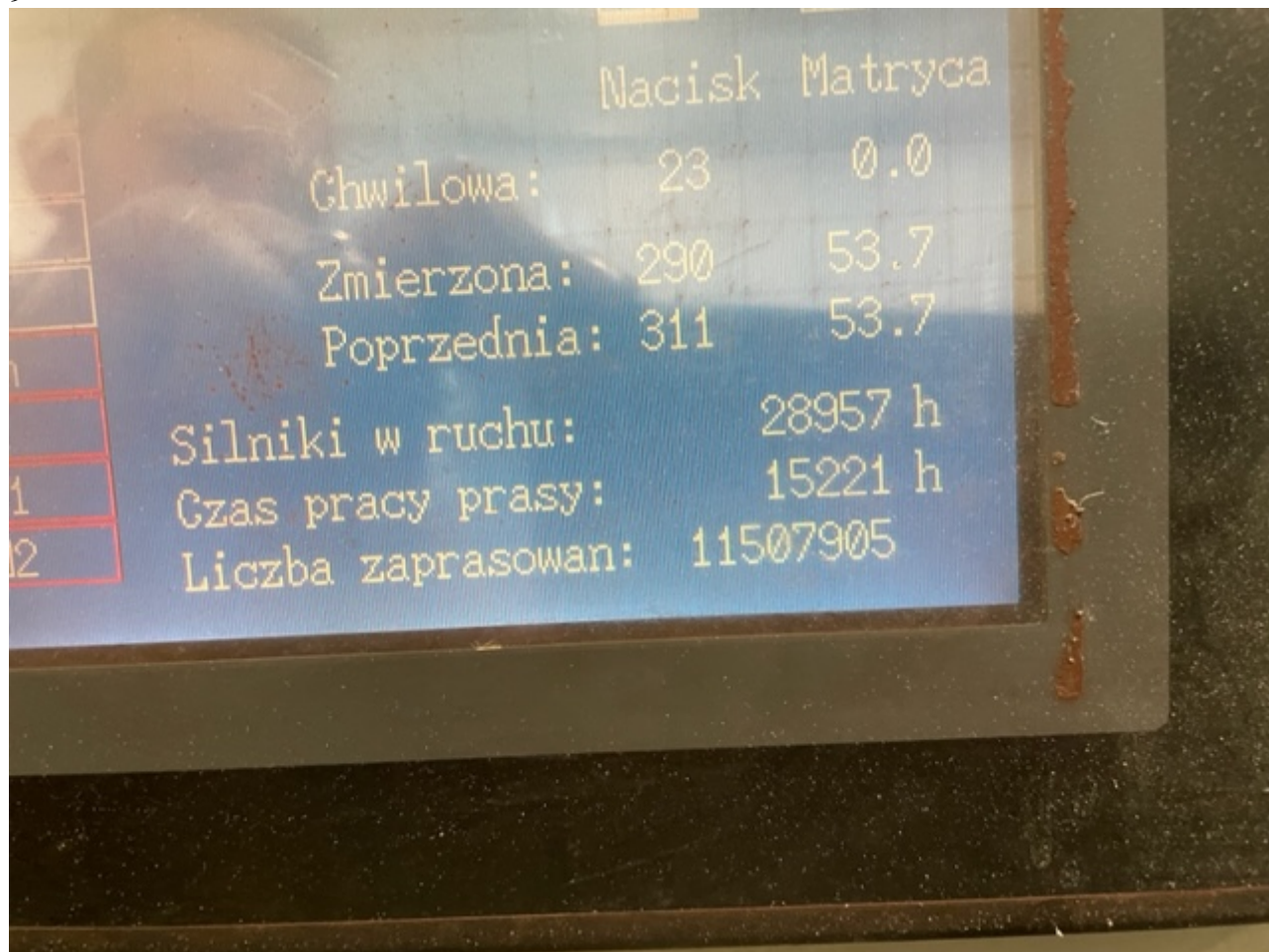


LEYO DESNO



GI motor







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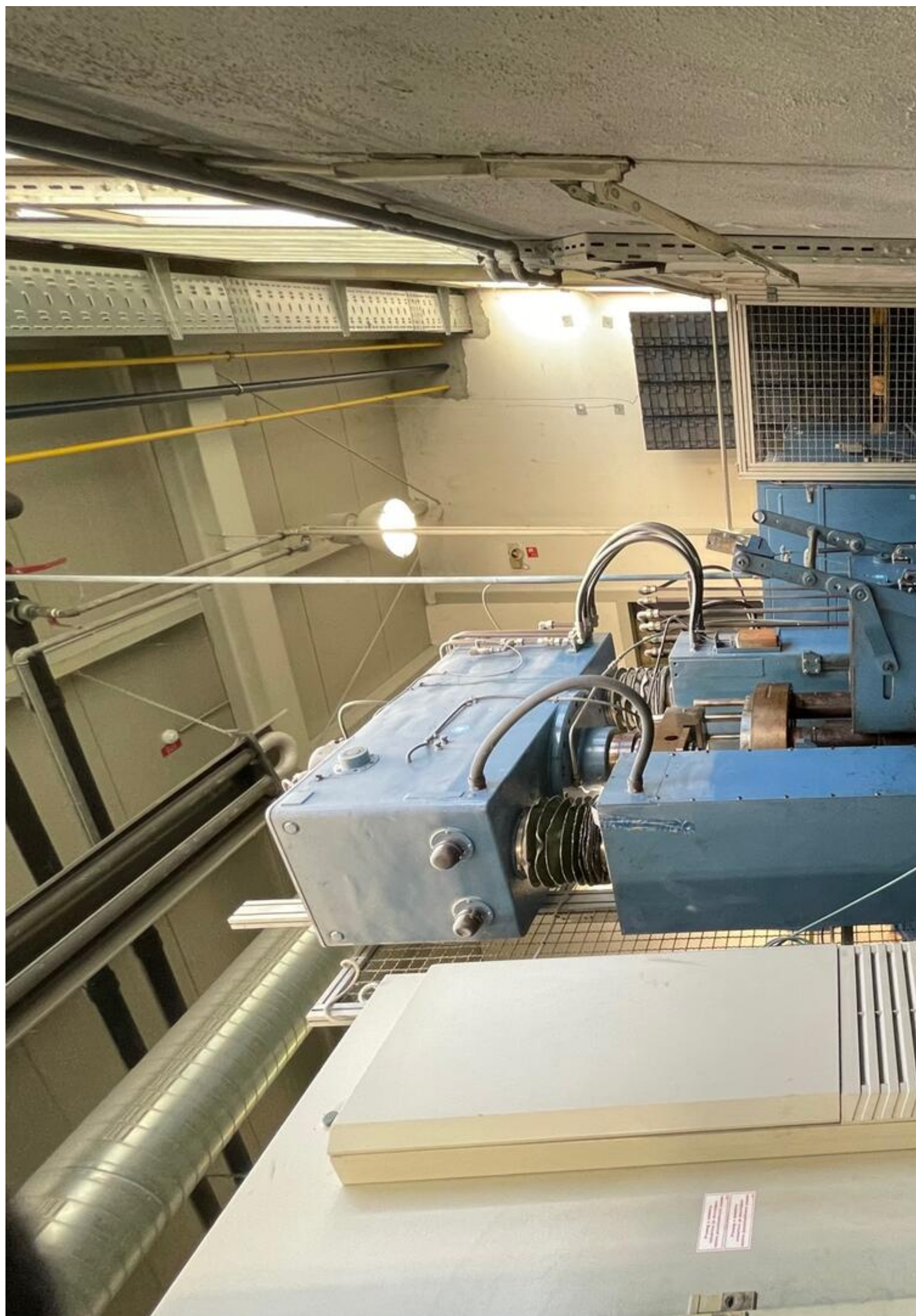


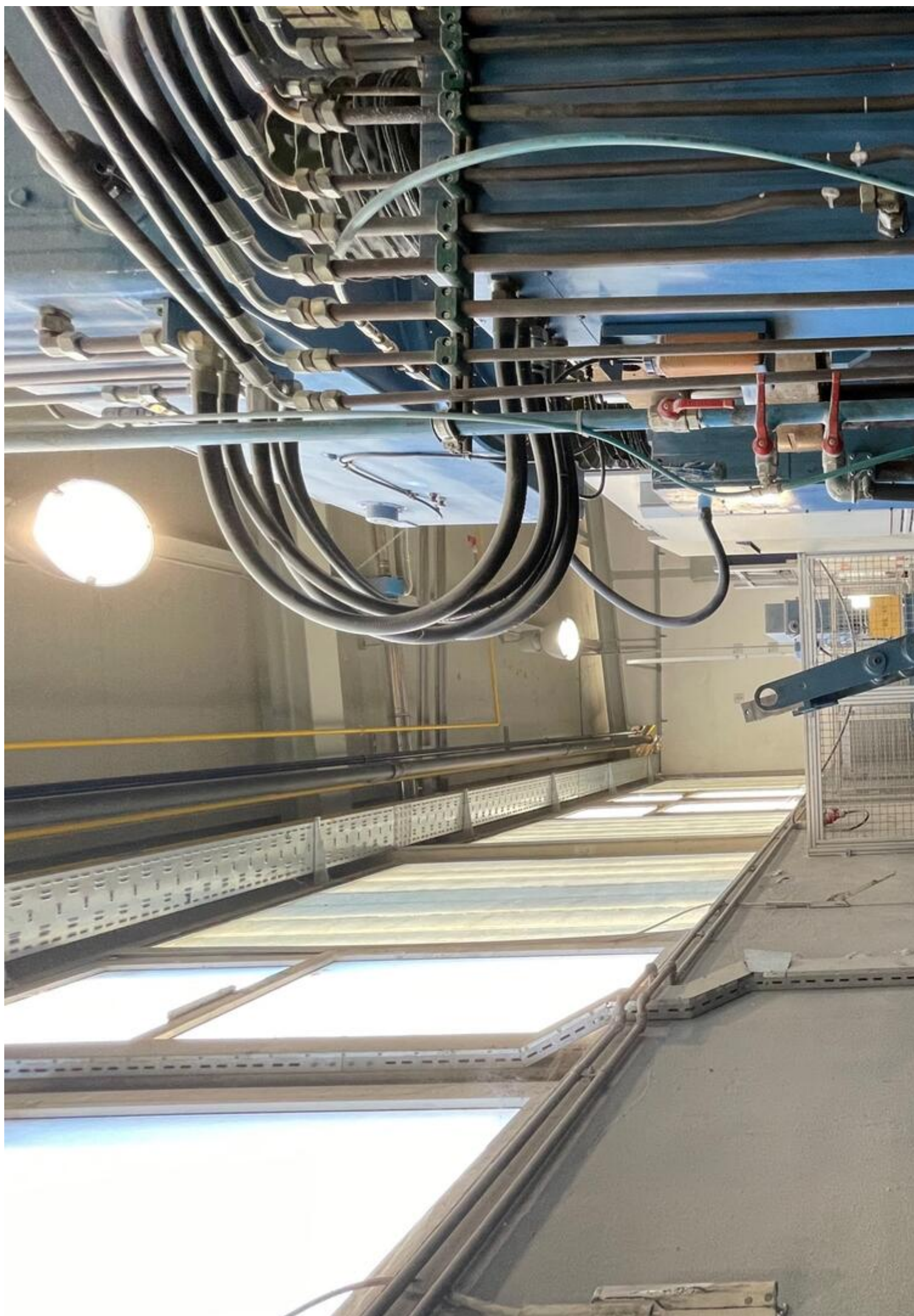
Procedura de testare de la
KITSA-SALVEA pe
sistemul 1000

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KITSA-SALVEA pe	Tipul de
sistemul 1000	Tipul de









Video:



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47800 Krefeld

Germany

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Web.: <https://mail.asset-trade.de/en>

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