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Ref. No.:

1350-12131222

Overview and Technical Data:

DORST DK250 hydraulic press

[DORST](#)



DOO

TECHN

Year of Build:
Jan 1976
Rebuild year:

Jan 2009

Description:

Used DORST DK 250 Hydraulic Powder Press

Was fully overhauled in 2009!!!

Operating Hour: 28975 h

Technical Data:

- Sizing force 2,500 kN
- Upper punch stroke 350 mm
- Die stroke 70 mm
- Positioning accuracy $\pm 0,01$ mm
- Stroke rate up to 20 min^{-1}

Still in daily operation.

Hydraulic CNC sizing press designed for high productivity while maintaining tight tolerances of the sintered part.

Modular design, available for single-level parts or in multi-level design with the possibility of adding various automation solutions and additional functions.

Advantages

- High mechanical and hydraulic rigidity
- Excellent productivity due to quick cycle rates
- Low energy consumption
- Special Intelligent Program Generator IPG to support the sizing process
- Installation at ground level without pit
- Closed-loop controlled die movement
- Small footprint
- Maximum precision
- Ultra-rigid machine frame
- Central force flow
- Up to 2 upper and 2 lower tool levels

The hydraulic powder press DORST DK 250 is an advanced machine designed to achieve high productivity while maintaining the tolerances of sintered parts. Thanks to its modular structure, it can be used for single or multi-level production, to which various automation solutions and additional functions can be added. The press has several features such as high mechanical and hydraulic rigidity, fast rotation speeds, low energy consumption and a special intelligent program generator (IPG) to support the size. In addition, it has small

dimensions, maximum precision, a very rigid machine frame, centralized power flow and up to 2 upper and 2 lower gear levels. The press was completely renovated in 2009 and is still in daily use, working time 28975h. With a design force of 2500 kN, a top of 350 mm, a stroke of 70 mm, a positioning accuracy of ± 0.01 mm and a travel speed of up to 20 min⁻¹, this press is an excellent choice for any industry that wants it. to optimize its production process.

Technical Data:

Technical Data:

Control:

[CNC](#)

Machine Hours:

28975

Dimensions and Weight:

Length:

3.150 mm

Width:

7.100 mm

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Slovenia

Images:







PRI ČISTENJU ALI POPRAVILU
STROJA OBVEZNO
IZKLOPI GLAVNO STIKALO

GLAVNO STIKALO

BESEDI V NEVARNO
OBNOVLJE

ST-15



ARMSTRONG
HYDRAULICS LTD

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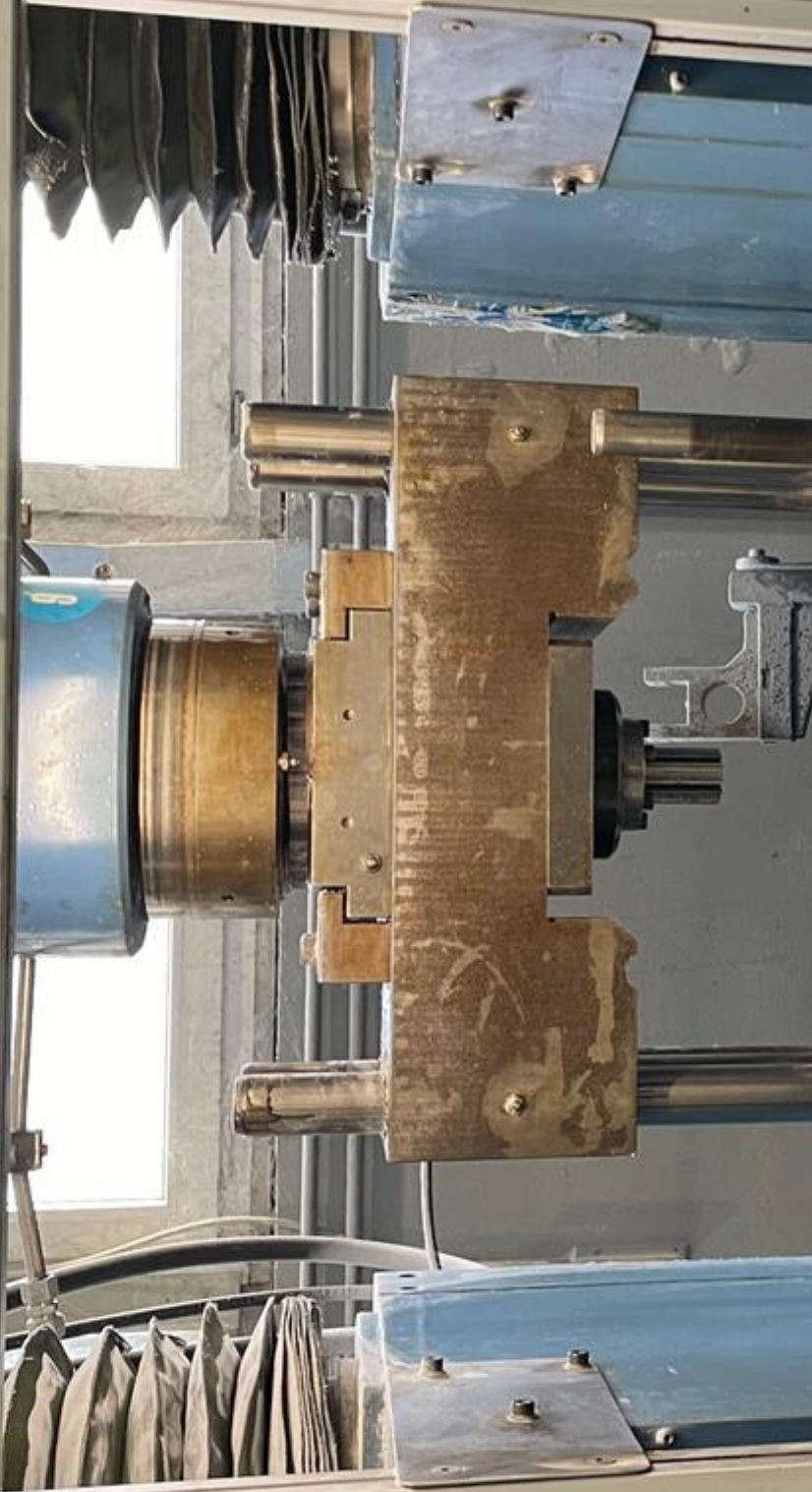
DIE SUPPORT CYLINDERS
ARE POWERED BY A 55 GPM
1 BAR = 0.0567 TON
2 TON = 35 BAR
4 TON = 71 BAR
6 TON = 106 BAR
8 TON = 141 BAR
10 TON = 176 BAR
12 TON = 212 BAR
14 TON = 247 BAR
16 TON = 282 BAR

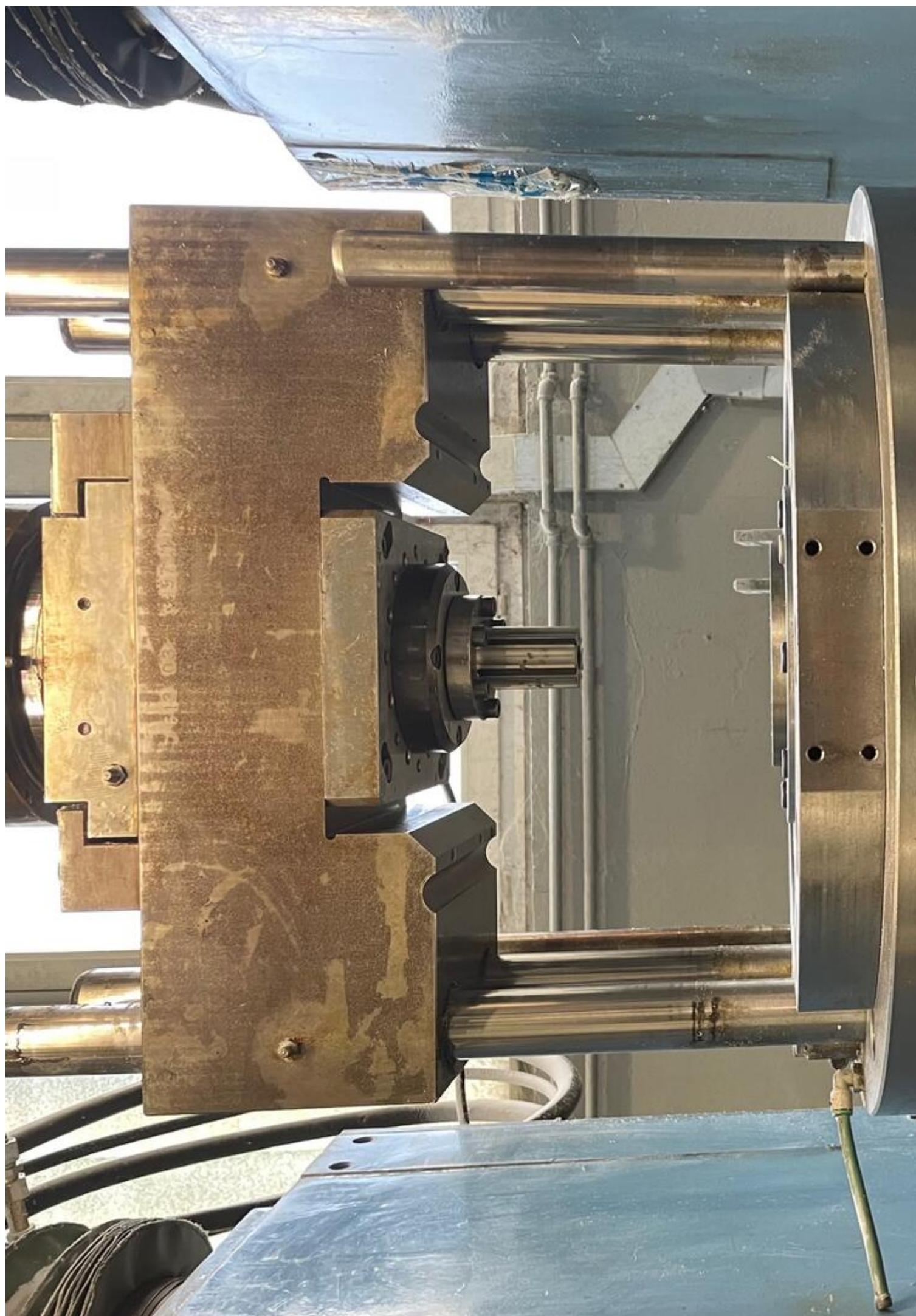
DESIGNED AND MANUFACTURED BY:-
ARMSTRONG LYON HYDRAULICS LTD
BROOKFIELD DRIVE, ANTREE,
LIVERPOOL, L9 7EN
TEL:- 051-521-1956
FAX:- 051-525-5963
SERIAL No:- 30837/15

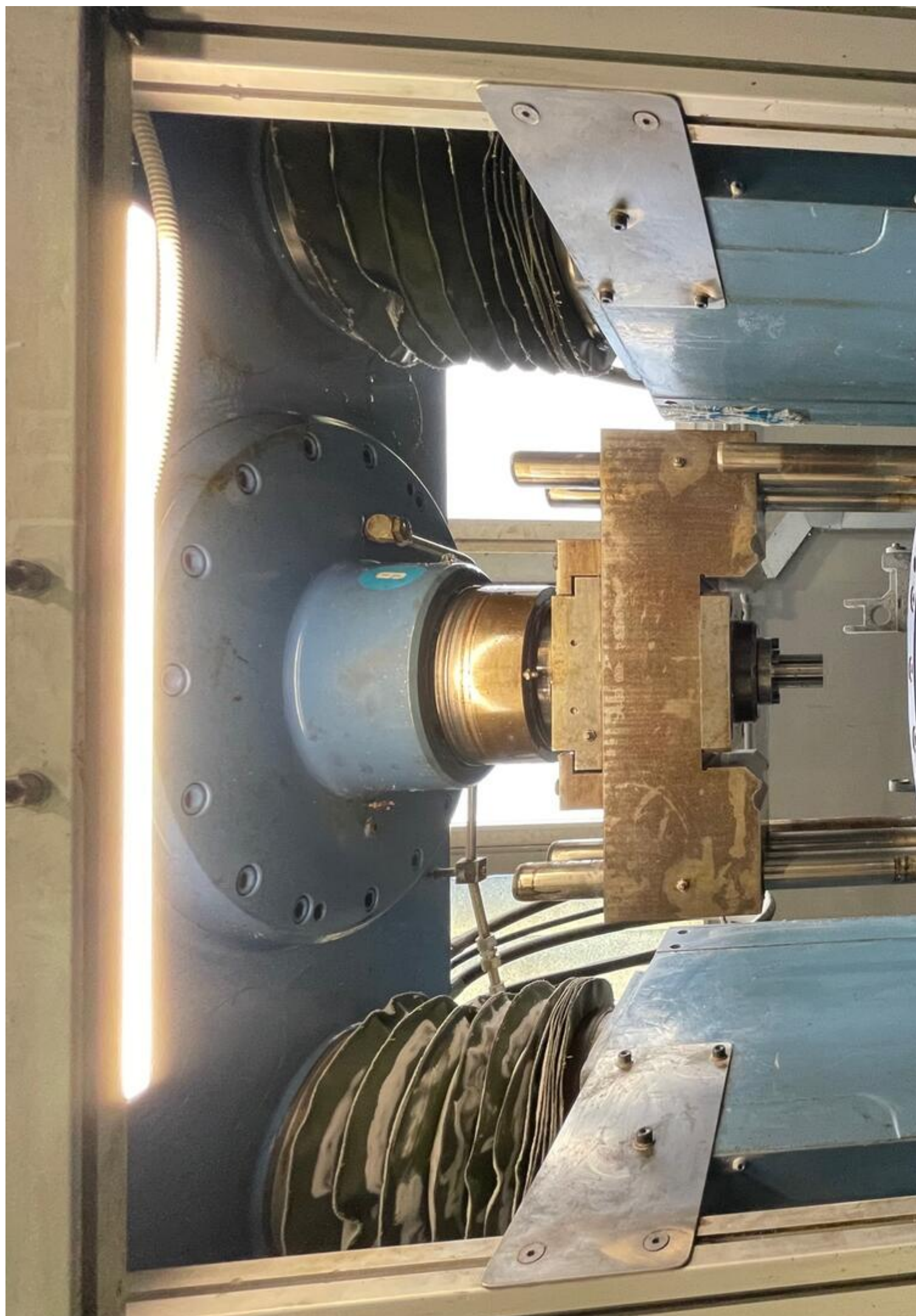
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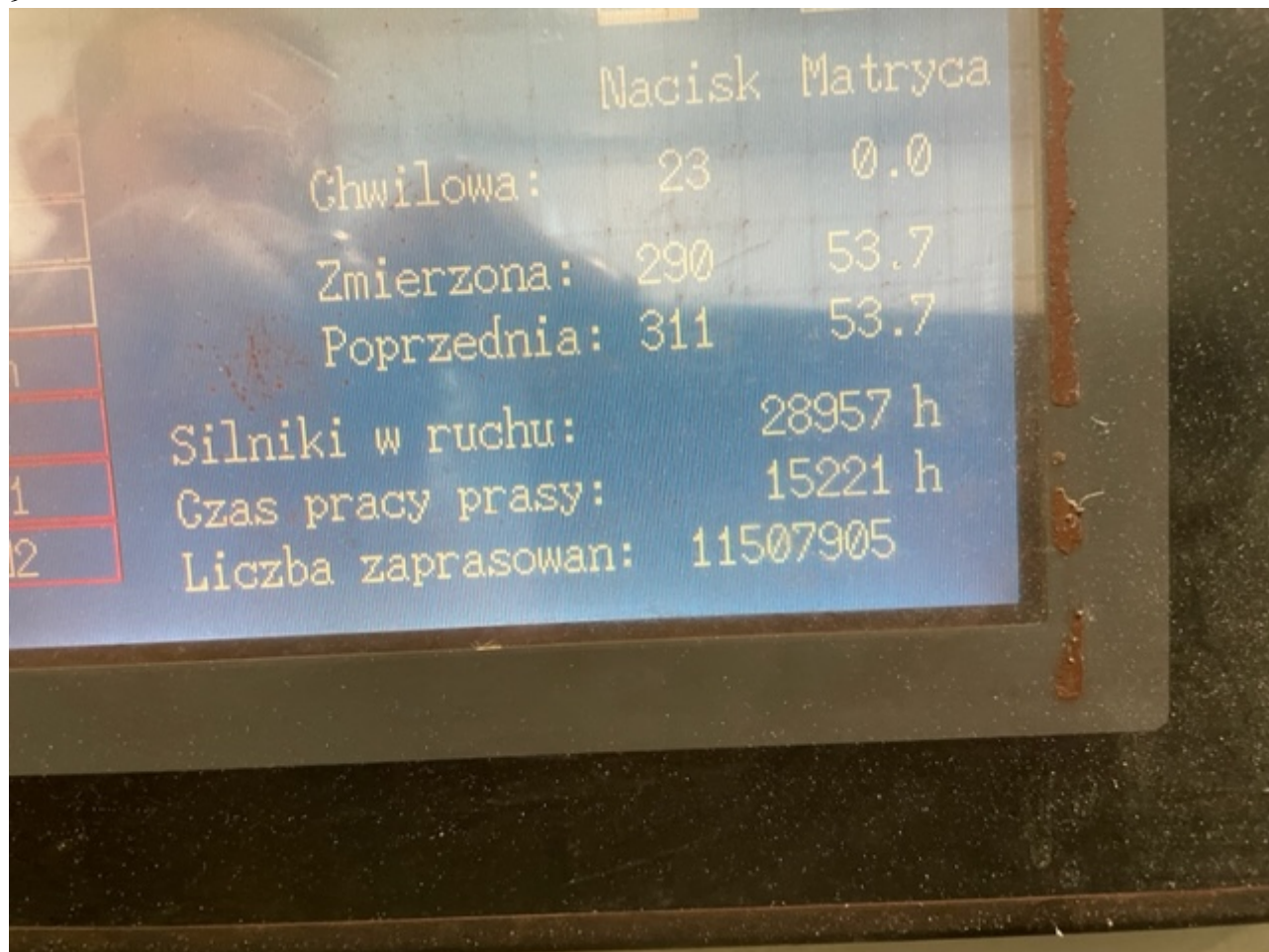






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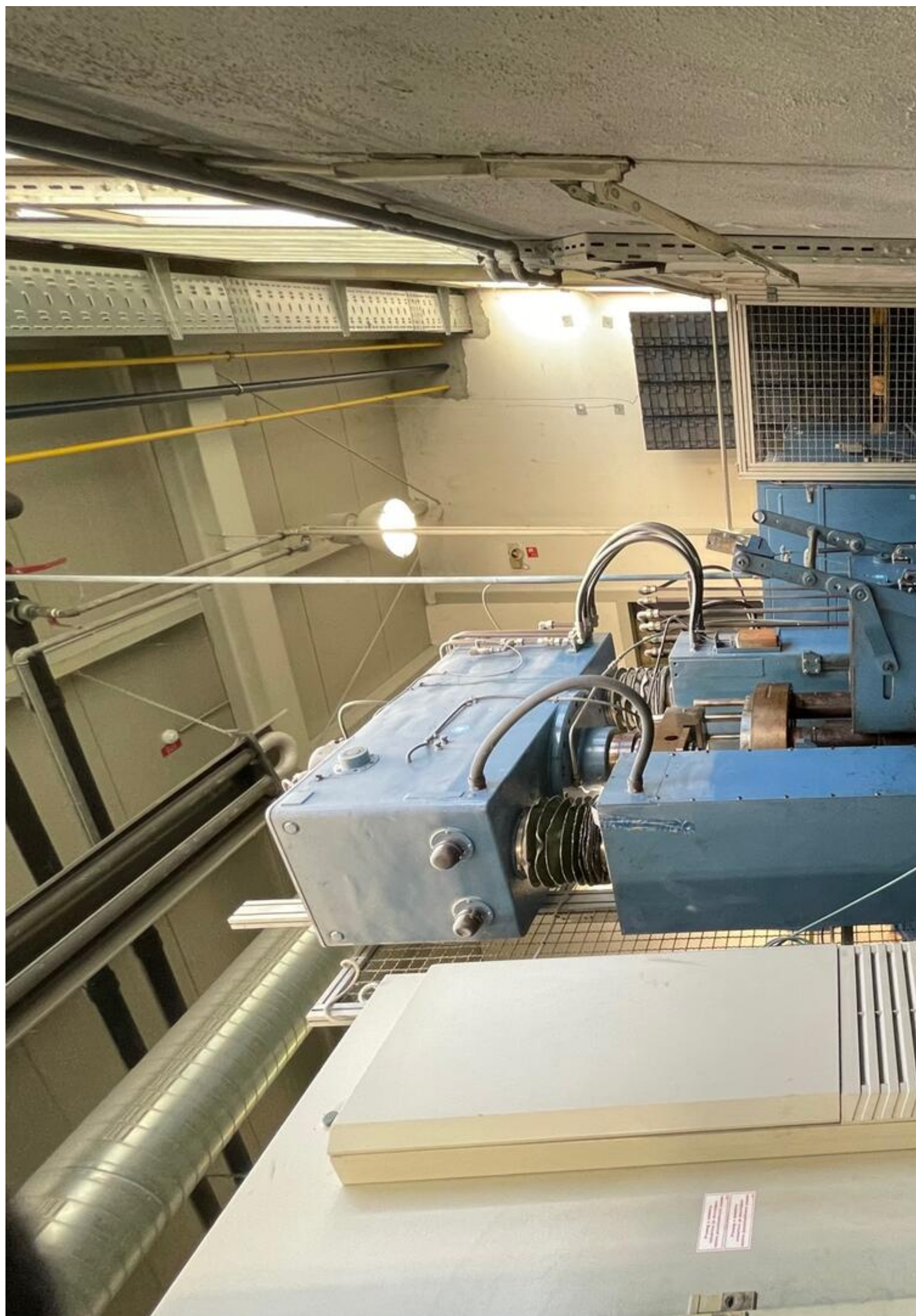
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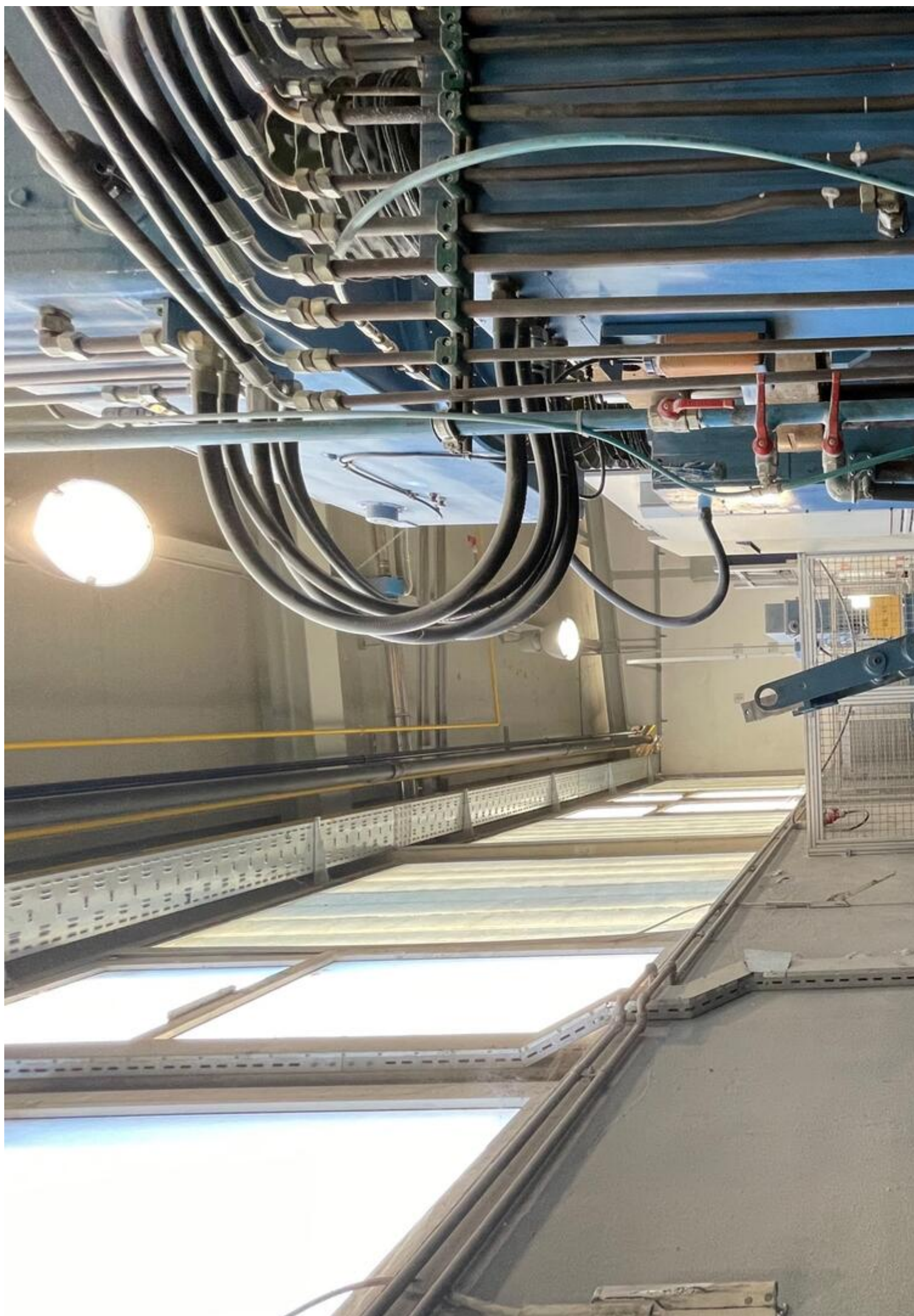


Manuale di istruzioni della
ATTIA S.p.A. per
l'uso della
macchina









Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

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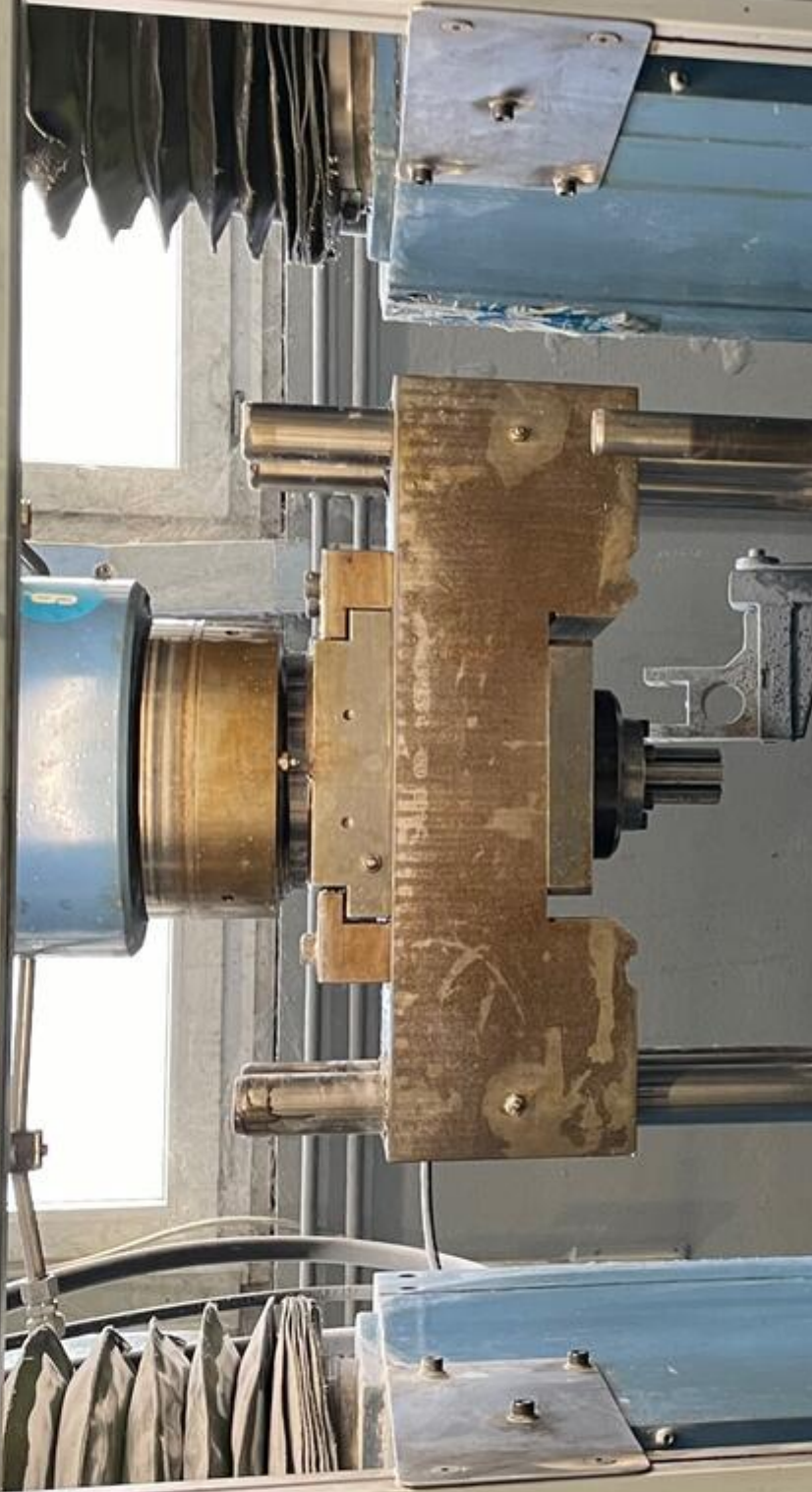
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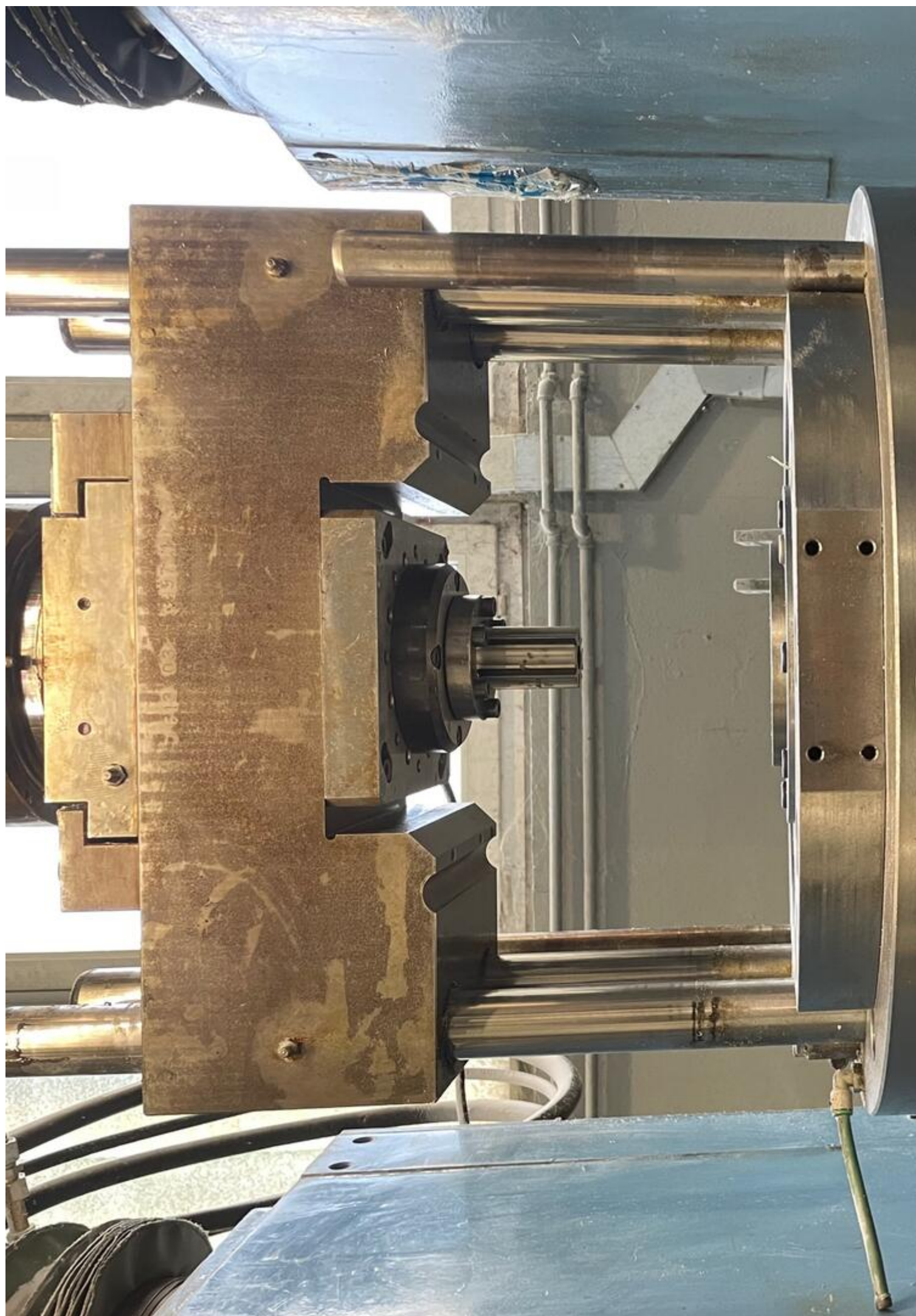
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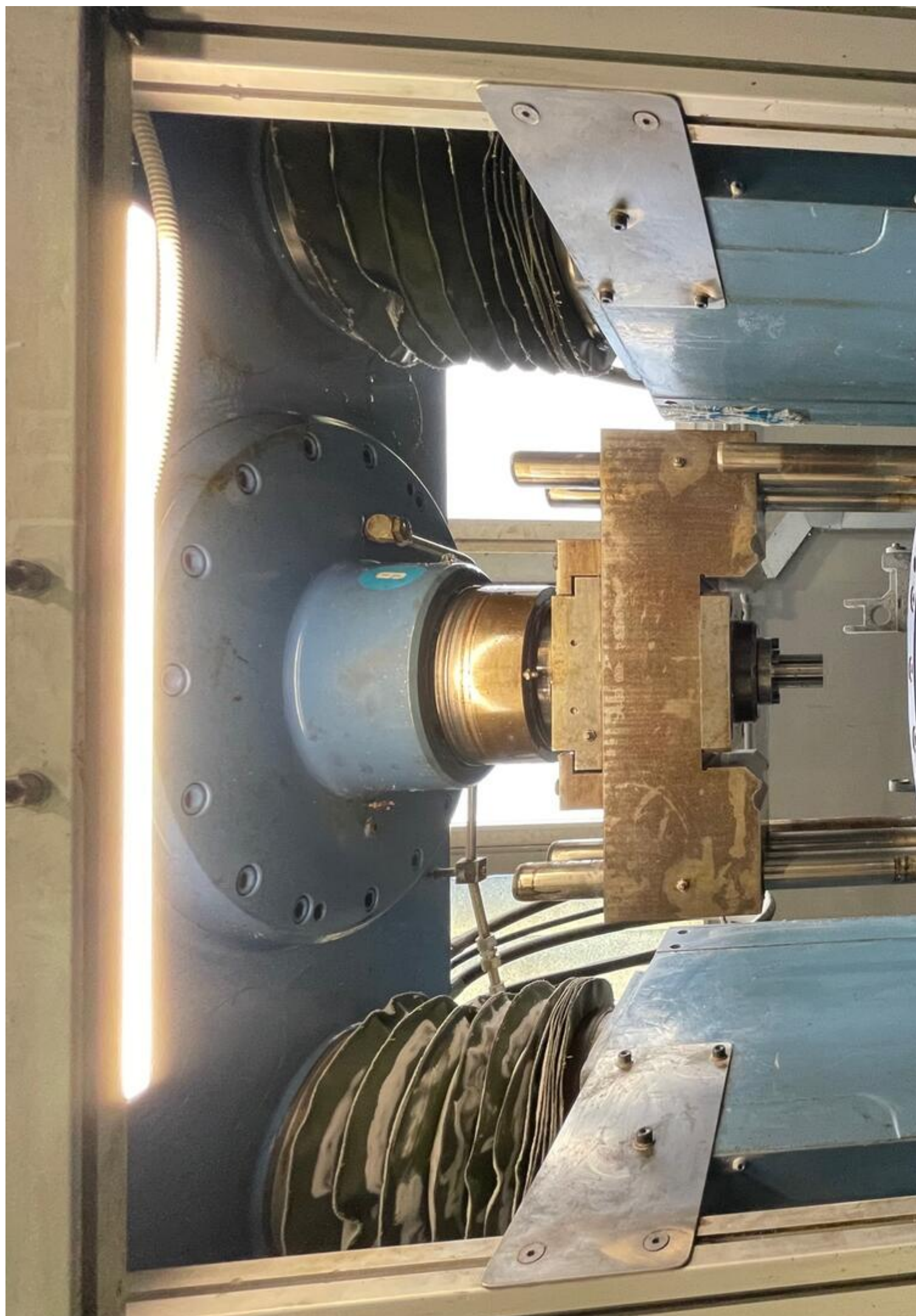
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**PRI ČIŠČENJU ALI POPRAVILU
STROJA OBVEZNO
IZKLOPI GLAVNO STIKALO**



15.5

Število hodov
Na minuto



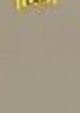
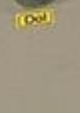
Hitrost + / -
Gl motor

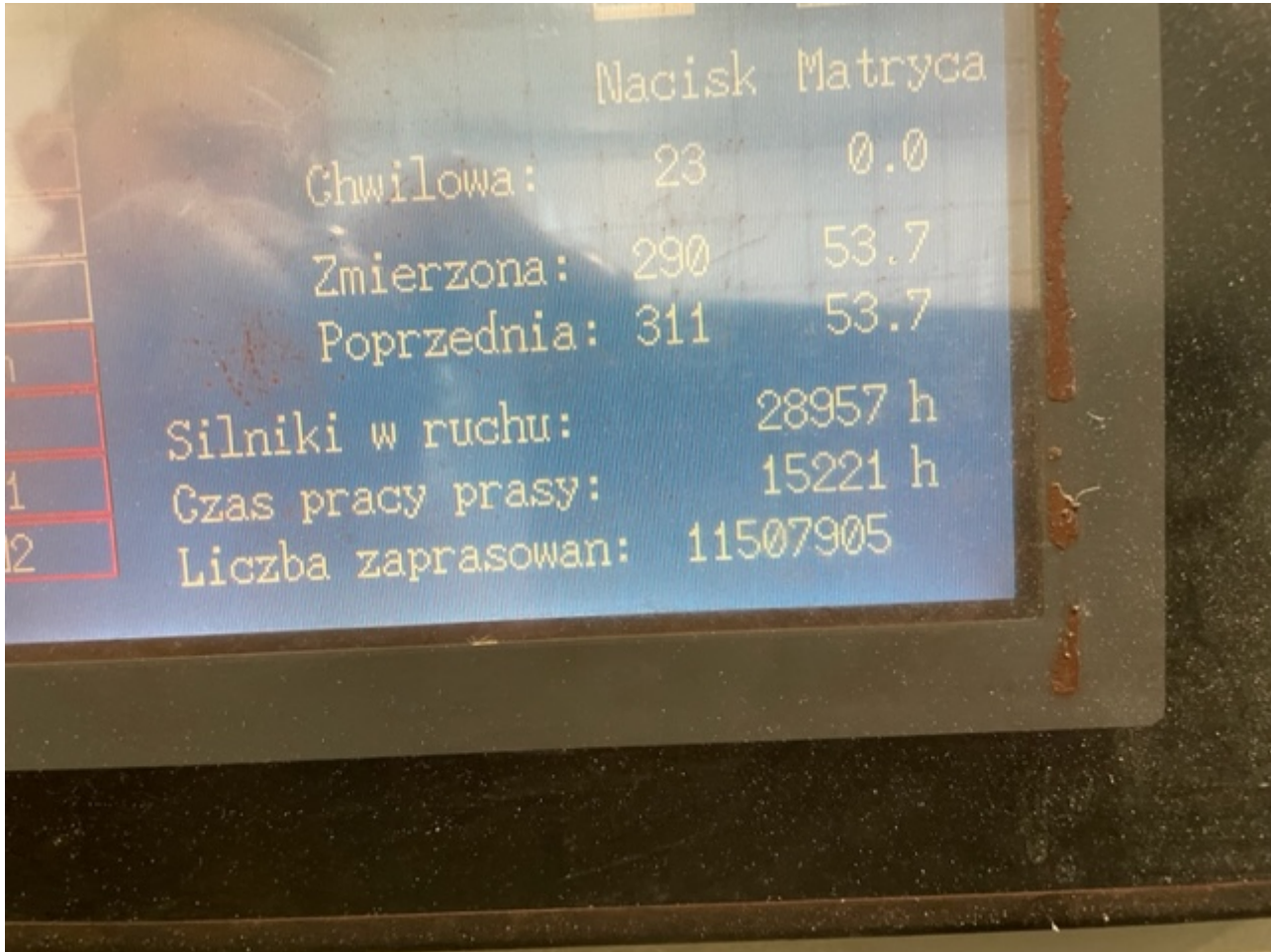


Gl motor



Obratovanje

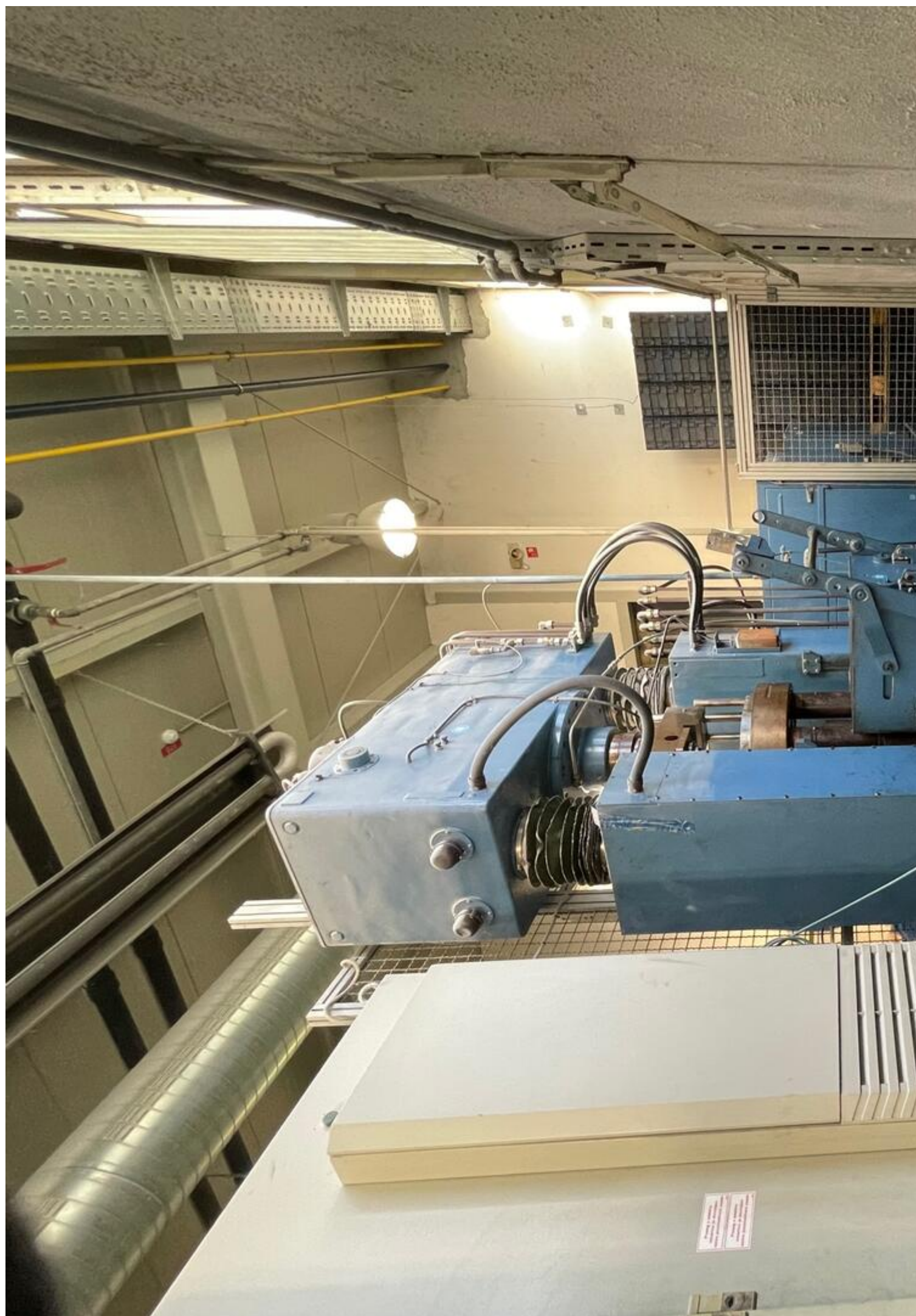


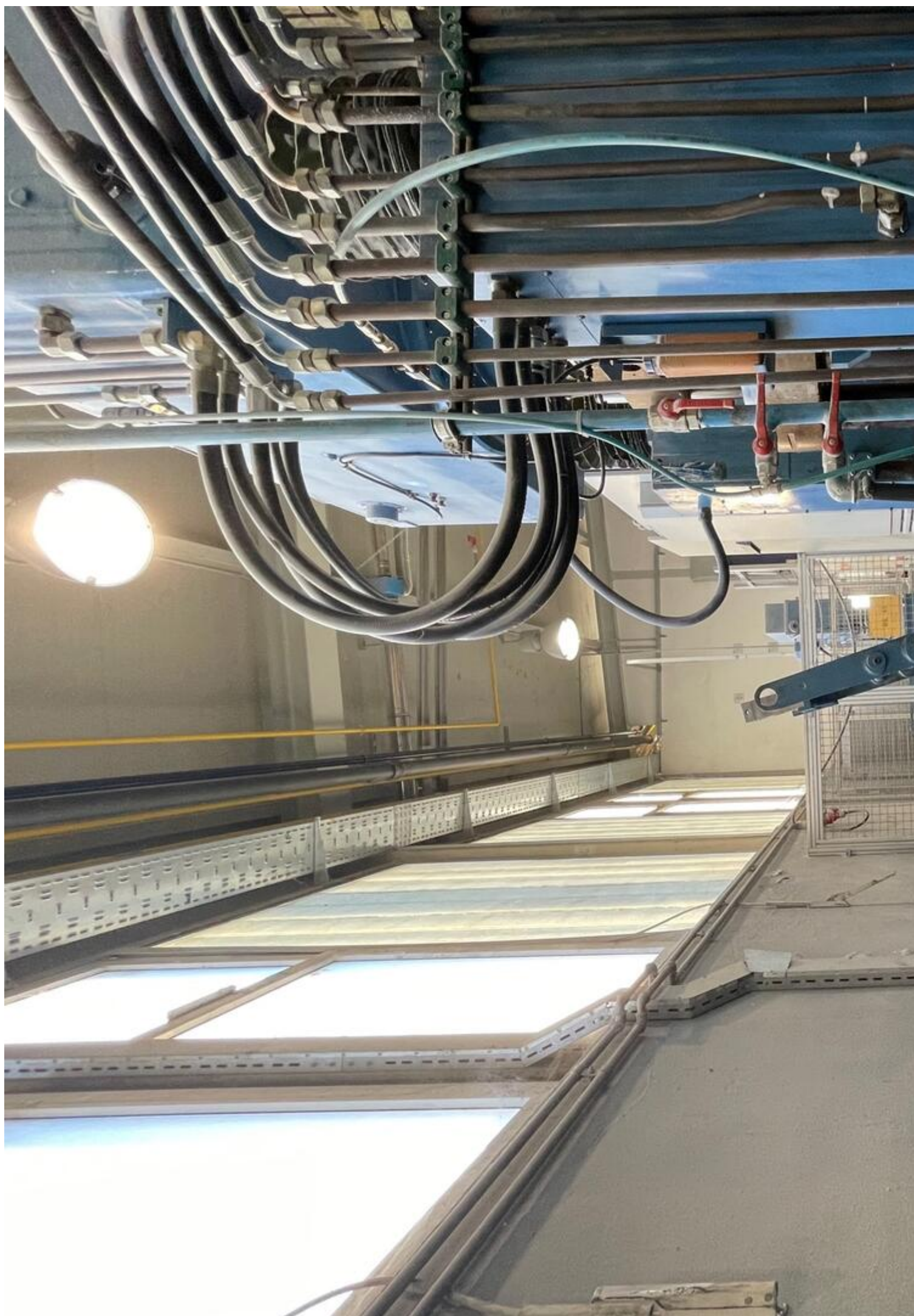












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