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Ref. No.:  
1347-11252020

## Overview and Technical Data:

# TBT 2M-320-6/3-800 Deep Hole Drilling Machine

TBT



Year of Build:  
Jan 2001

## Description:

### Used TBT Tiefbohrtechnik - 2ML-250-4-850 deep hole drilling machine

CNC control Siemens 840

#### Technical data:

- spindle distance: 120 mm
- drilling stroke: 800mm
- Drilling range (steel)
  - min diameter: 3.0mm
  - Max diameter: 12.0 mm
- Drill diameter: Max 14.00 mm

- Power: 75 KW

## **Technical Data:**

## **Technical Data:**

Control:

[SINUMERIK 840D](#)

## **Dimensions and Weight:**

Height:

22.200 mm

Length:

10.950 mm

Width:

5.270 mm

Weight:

15.500 kg

## **Buyer Information:**

Condition:

[Very good condition](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

## **Images:**

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SIEMENS

SIEMENS

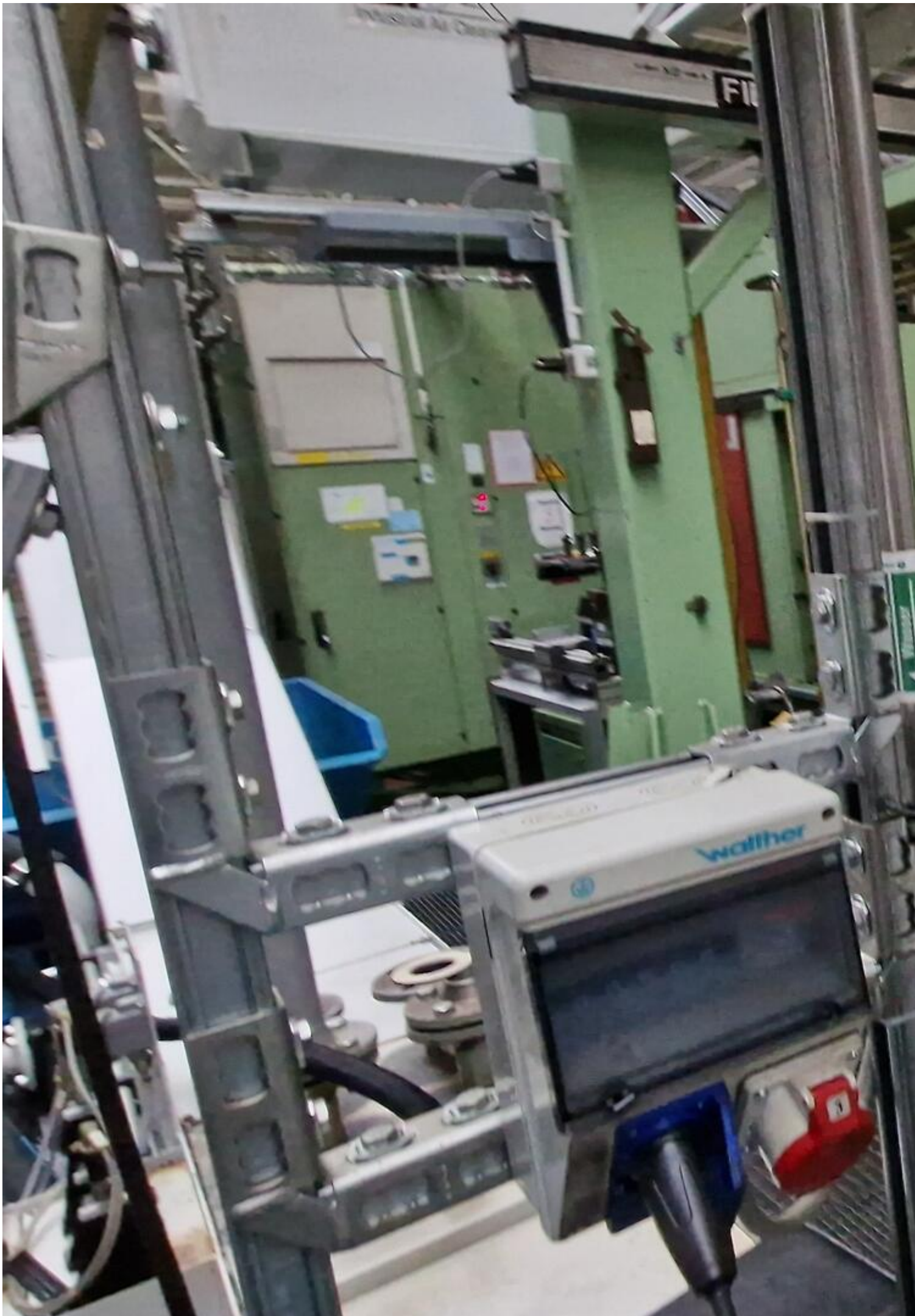
The control panel includes a large monochrome screen on the left, a full QWERTY keyboard on the right, and a grid of function keys below the screen. The brand name 'SIEMENS' is visible in the top left and top right corners of the panel.

This lower control panel features a prominent yellow emergency stop button with a red center. To its right is a metal key switch. Further right are several indicator lights in green, blue, red, and yellow, along with two rotary knobs. The panel is labeled with various technical terms such as 'STOP', 'RESET', 'FEED', 'SPINDLE', 'TOOL', 'COOLANT', 'MIST', 'FAN', 'LAMP', 'ALARM', 'STOP', 'RESET', 'FEED', 'SPINDLE', 'TOOL', 'COOLANT', 'MIST', 'FAN', 'LAMP', 'ALARM'.



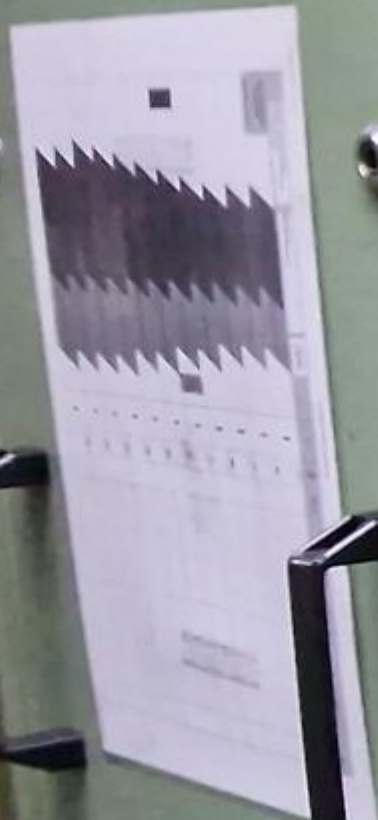




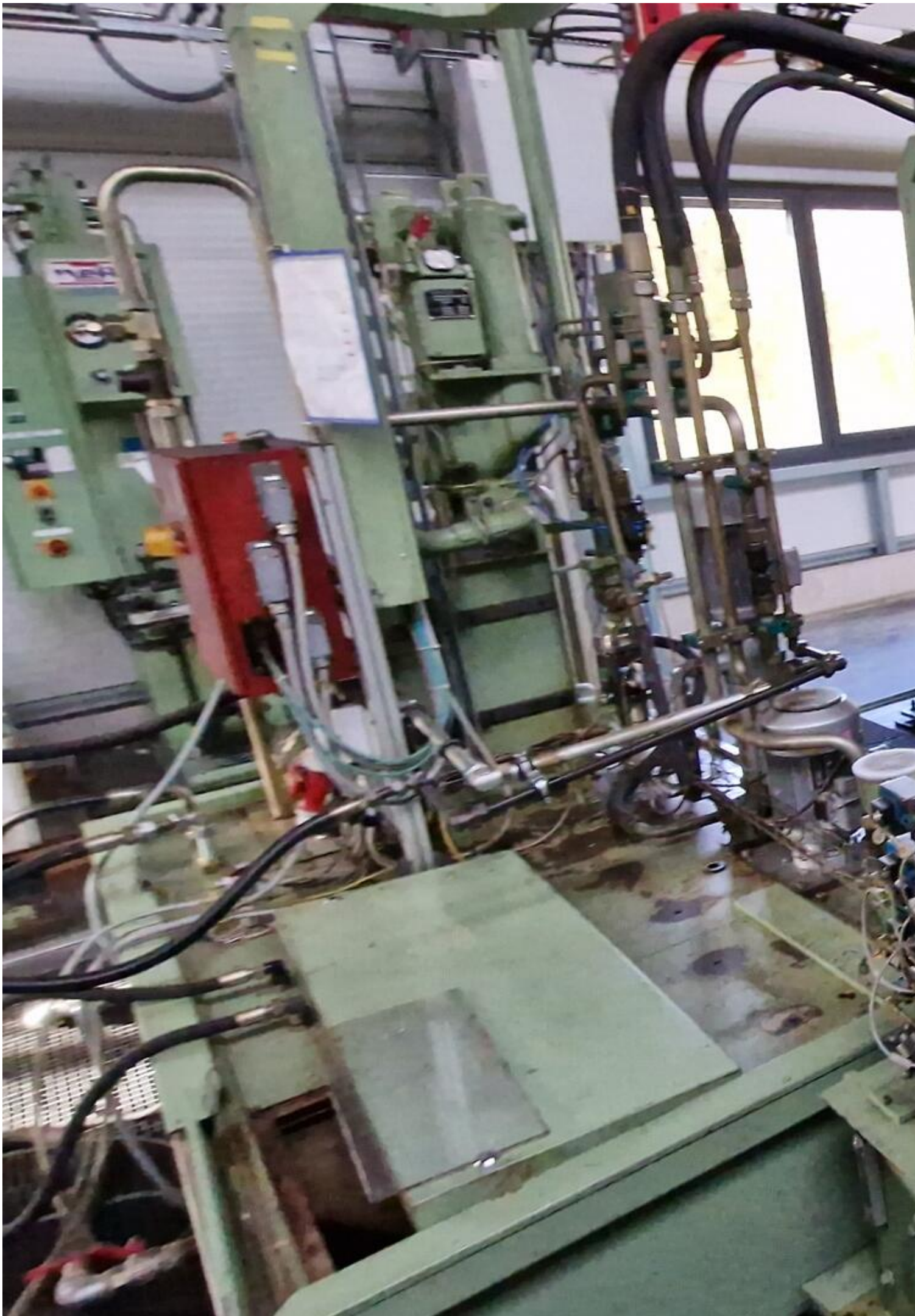




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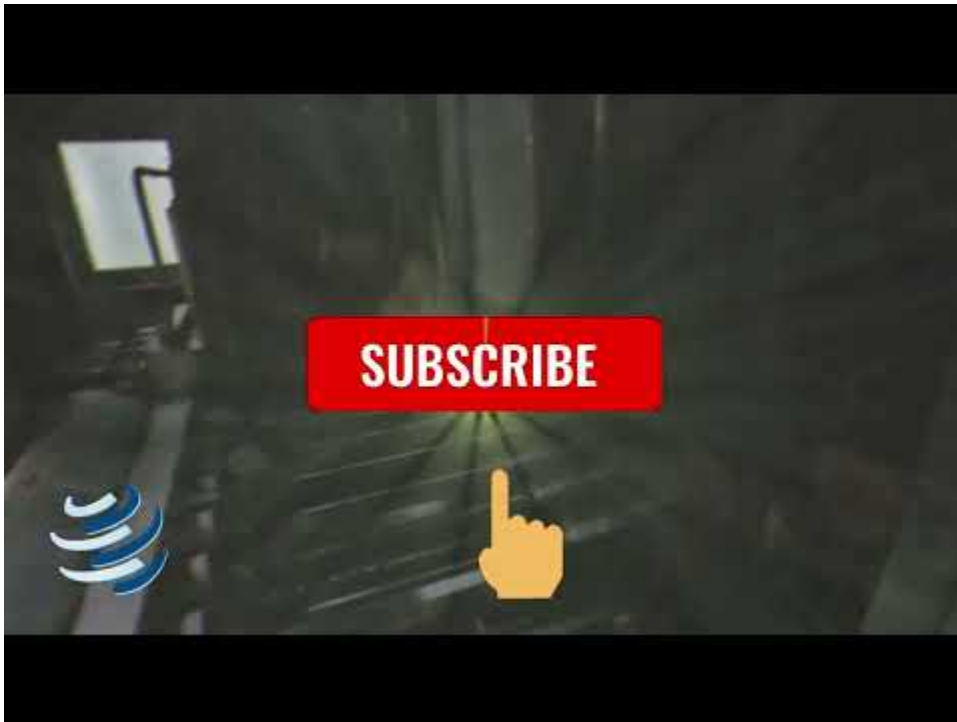








**Video:**



Asset-Trade

Assessment and Sale of Used Assets world wide

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**Images:**



SINUMERIK  
6ES7 300-1EA00-0AB0

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SINUMERIK

0	1	2	3	4	5	6	7	8	9	DEL
A	B	C	D	E	F	G	H	I	J	K
L	M	N	O	P	Q	R	S	T	U	V
W	X	Y	Z	-	+	←	→	↑	↓	↻
←	→	↑	↓	↻	↻	↻	↻	↻	↻	↻

Emergency Stop: Yellow button with red center

Function Buttons:

STOP	RESET	FEED HOLD	FEED OVERRIDE	DRY RUN	DRY RUN	DRY RUN	DRY RUN	DRY RUN	DRY RUN
DRY RUN	DRY RUN	DRY RUN	DRY RUN	DRY RUN	DRY RUN	DRY RUN	DRY RUN	DRY RUN	DRY RUN

Rotary Switches:

- DRY RUN: 0, 1, 2, 3, 4, 5, 6, 7, 8, 9
- DRY RUN: 0, 1, 2, 3, 4, 5, 6, 7, 8, 9



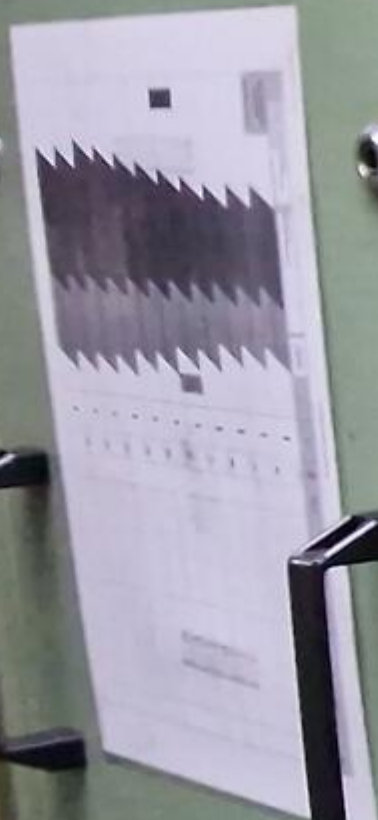








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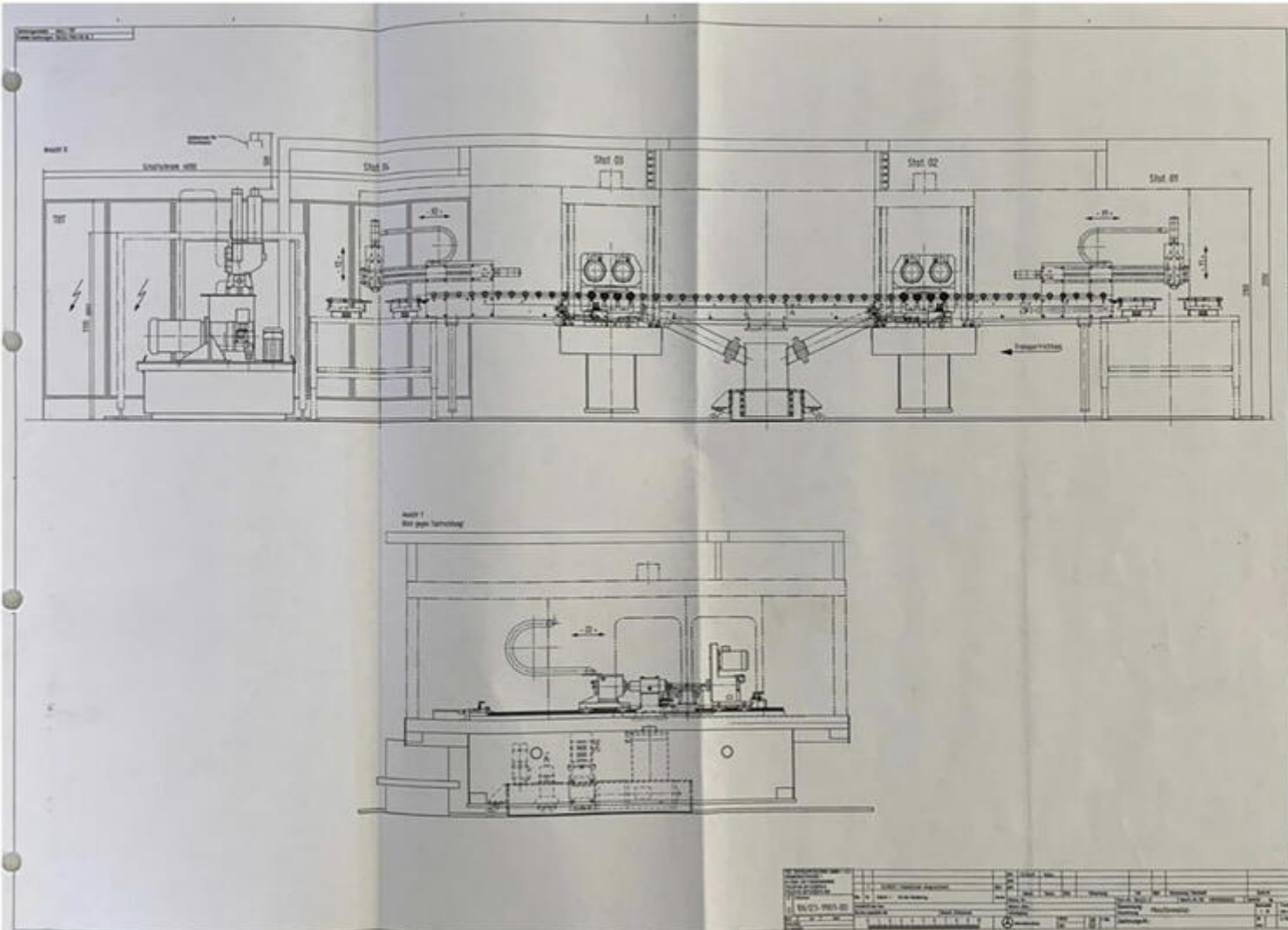
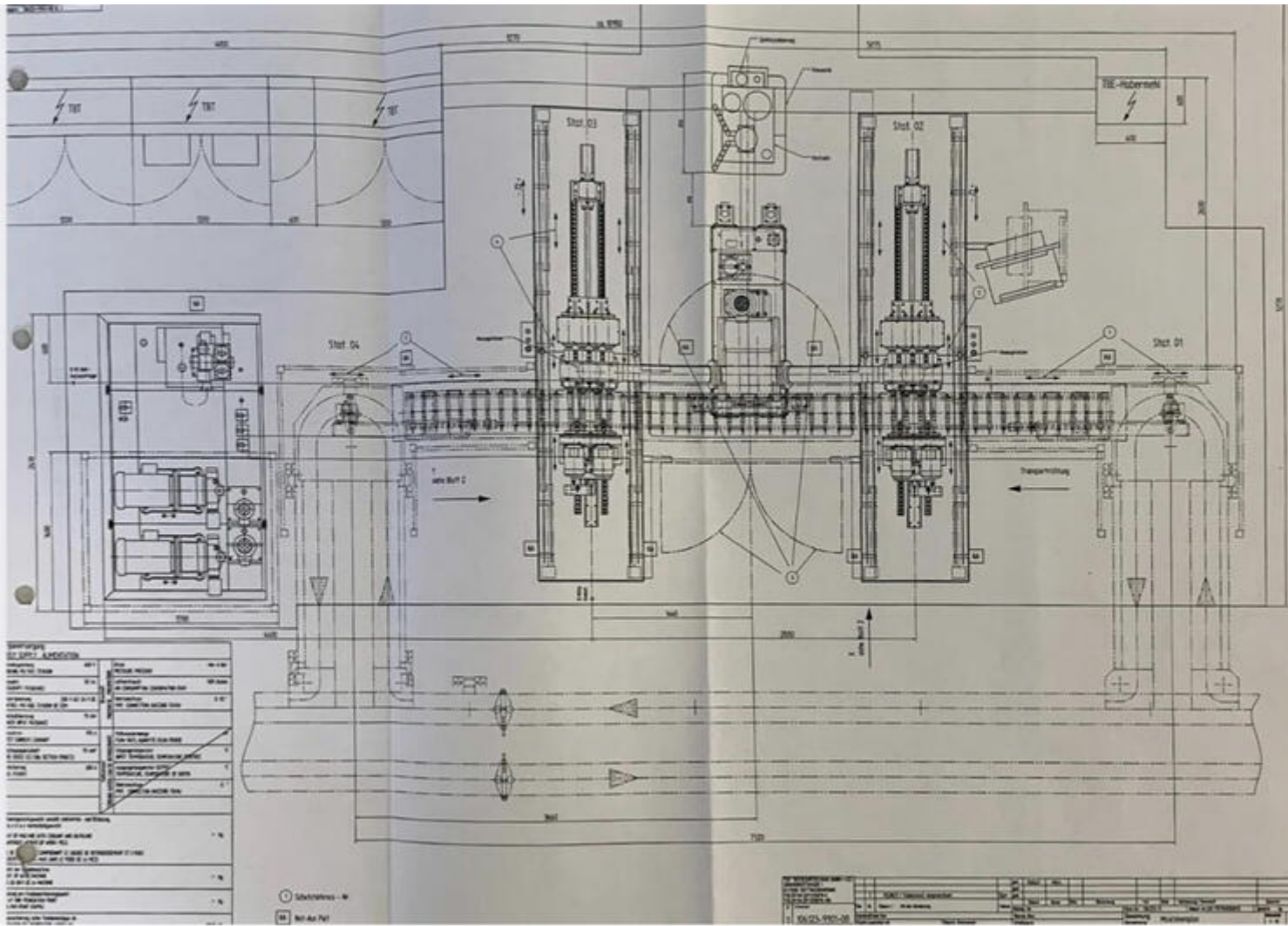












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