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Ref. No.:
1335-08311200

Overview and Technical Data:

ARISA S-4-630-420-200-FDE DOUBLE MECHANICAL PRESS

ARISA



Year of Build:
Jan 1998

Description:

Used ARISA S-4-630-420-200-FDE TRANSFER PRESS for Sale

SIEMENS S7 -300 control, moving bolster, Frame with Die rods, 4 rods, KEMMERICH feeding line with Electronic feeder, material width max. 1500mm, material thickness max. 4mm, straightener 9 straightening rolls and 2 feeding rolls, requested power 11kW, decoiler max. 10 tons capacity, loading chair Electronic transfer: Distance between bars Closed 600 mm, distance between bars open 1900mm, distance between tools 700mm

Technical Data for Arisa Press:

- Press Force: 630 tons (6300kN)
- Dimensions
 - Table height over floor height mm
 - Distance between uprights: 4.470 mm
 - Mould installation height mm: 1.000 mm
 - Windows: 2.500 mm
- Table & Ram
 - Table size: 4.200x2.000 mm
 - Top tool Max. Weight: 20,000kg
 - Ram size: 4.200x2.000 mm
 - Ram adjustment: 200 mm
- Stroke
 - Stroke length: 400 mm
 - Strokes Rate Min/Max.: 10 -40 minute
- Power
 - Requested power: 165,5 kW
 - Set power : 260 kW

- Electrical circuit : 400 - 50V - Hz
- Hydraulic pressure: 300 bar
- Other
 - Safety distance time : 0.21s
 - Max. Flywheel speed : 525 rpm
 - Clutch-brake combination : 20 Clutches/min
 - Clutch-brake combination Min. - Max. Pressure : 55 - 65bar
- Dimentions:
 - Height over floor: 7.950 mm
 - Width: 6.100 mm
 - Depth: 3.900 mm
 - Weight: 218.000 kg

Technical data KEMMERICH RMBM 50.1500 UG -S Straightener with decoiler type V 1000 A - SH-1500 - S

- Strip width: 200-1500 mm
- Strip thickness: 0.5-4.0 mm (at material strength of 400 N/mm²)
- Max. correctable cross-section: 2400 mm²
- Number of straightening rolls: 9 pieces (with support rolls)
- Straightening roller Ø: 50 mm
- Number of pull rolls: 2 pieces
- Pull roller Ø: 100 mm
- Maximum strip speed: 32 m/min.
- Connection voltage: 230/400 V - 50 Hz

Technical Data:

Technical Data:

Control:

[SIMATIC S7](#)

Buyer Information:

Condition:

[Repairs required](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:



1







microjet
Ultraschall
Schweiß- und Laserschweißsysteme

CE

microjet GmbH - D 78187 Karlsruhe
Im Husarentager 13 - Tel. +049 (0)721-70111
Fax +049 (0)721-70112 - E-Mail info@microjet.de

Baujahr - Projekt	11000015
Typ	Masch. Nr 67
Betriebsdruck [bar]	max 10 bar
Spannung [V]	230 U
Schmierstoff	

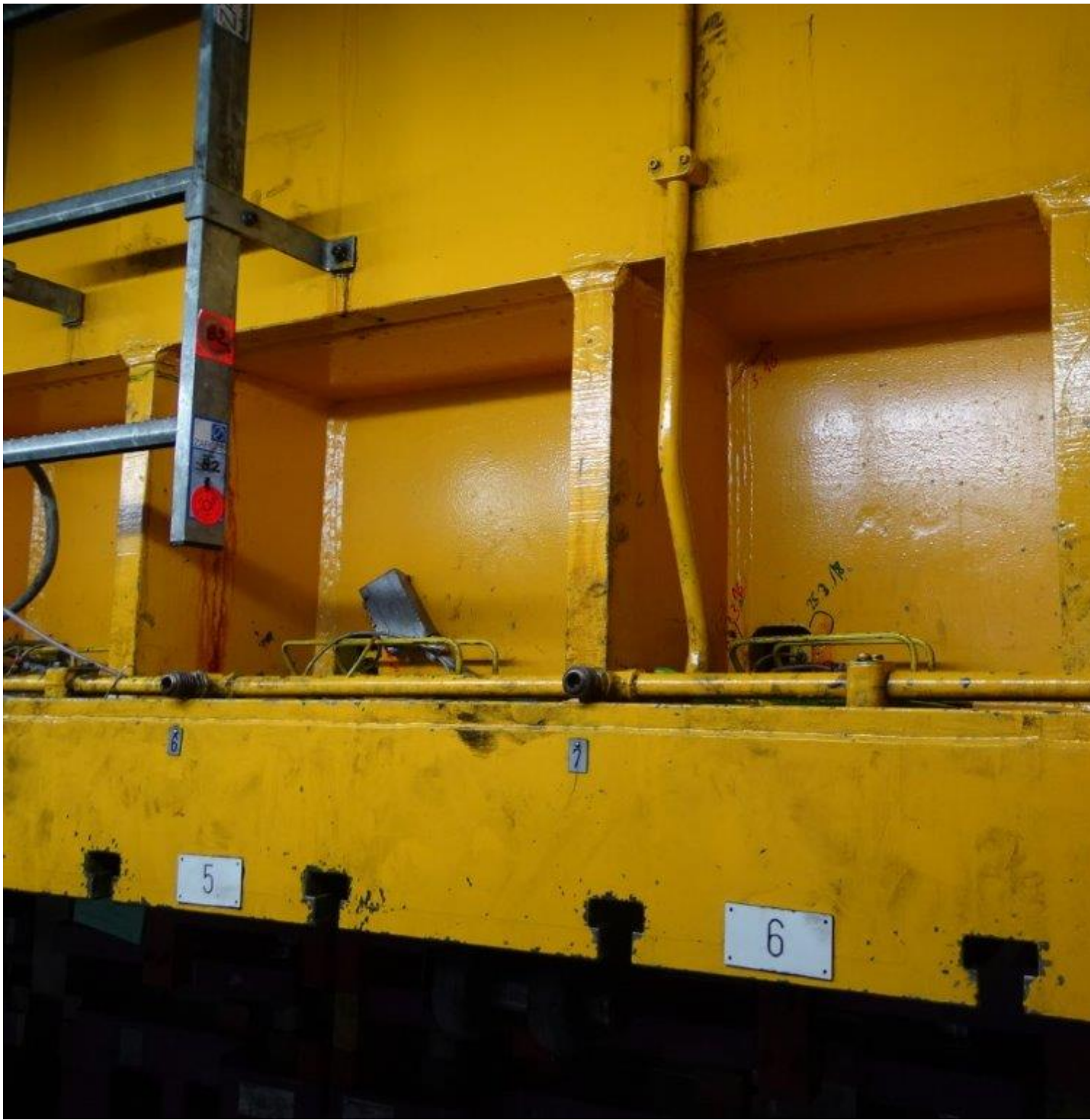




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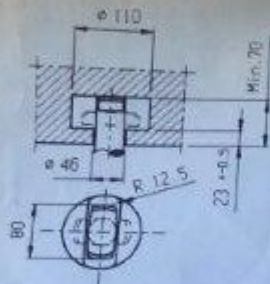




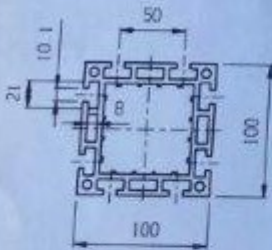




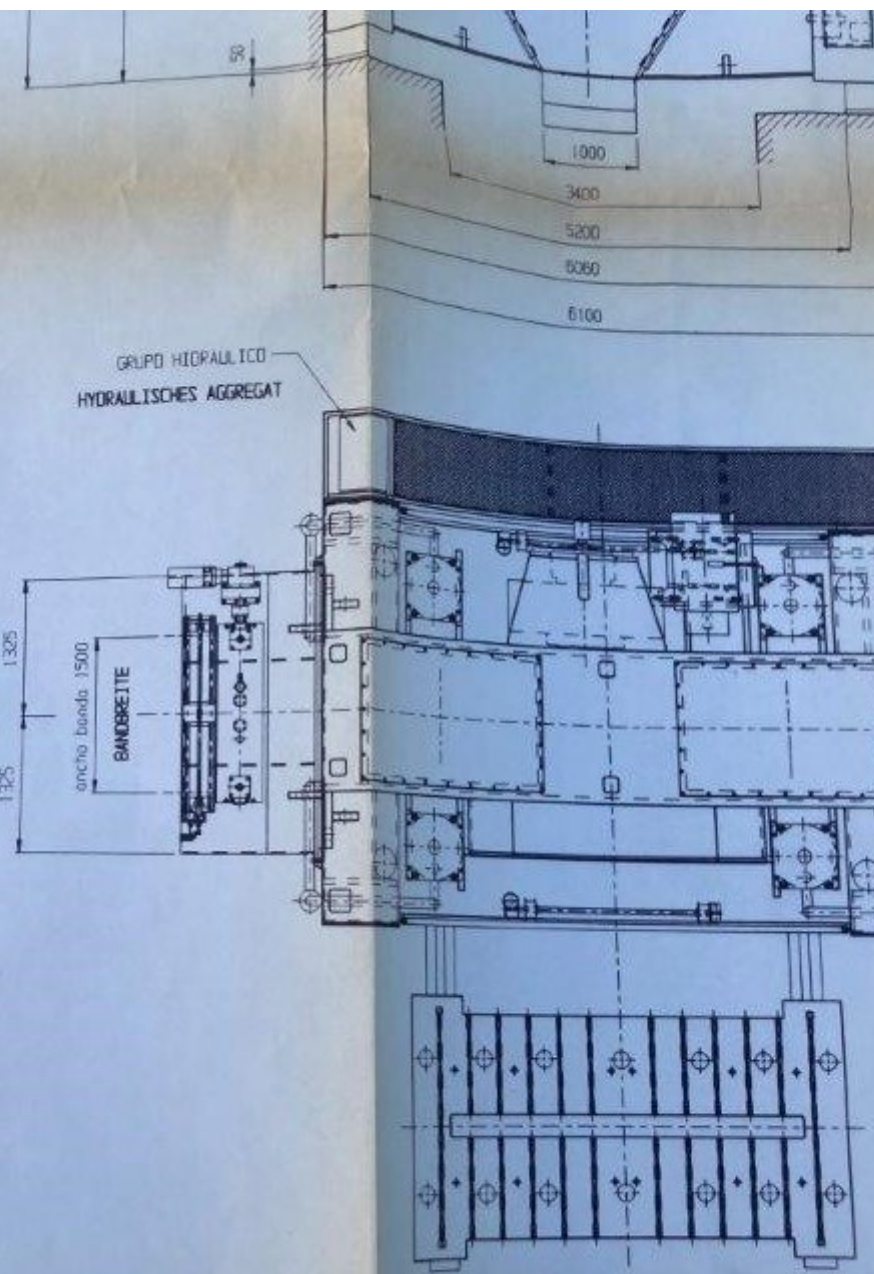
POSICION CIZALLA PARA TROQUELES
 PROGRESIVOS
 POSITION SCHNITTSCHERE FÜR FOLGENWERKZEUGE

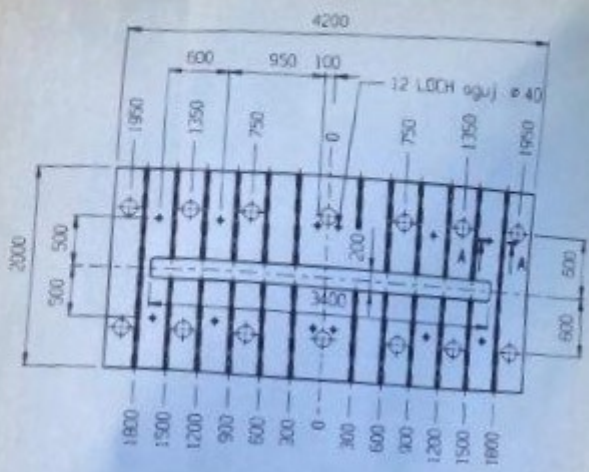
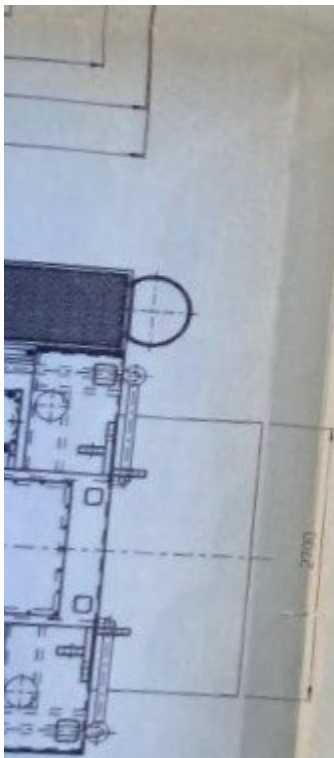


AMARRE RAPIDO
 FO, HILMA 2155-160
 SCHNELLSPANNUNG

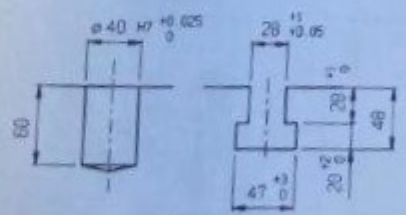


BARRAS DEL TRANSFERT
 TRANSFER-GREIFERSCHIENEN

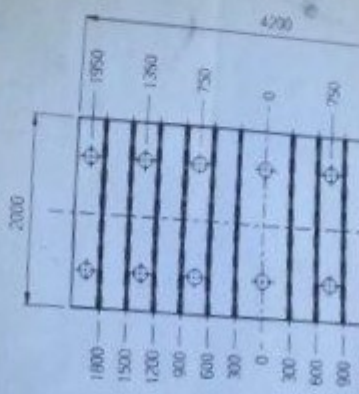




MESA DESPLAZABLE
SCHIEBETISCH



SECCION A-A
SCHNITT A-A



BASE DE CORREDERA
STOSSELPLAQUE

4				
3				
2	20-2-56	Oruñan		Distancia min.
1	3-11-47	Norie		
00	Fecha	Realización	Comprobación	
MODIFICACION				
Elaborado		Nombre		
Fecha	Fin	<input checked="" type="checkbox"/> Grande	<input type="checkbox"/> Intermed	<input type="checkbox"/> Peque
Dibuj	3-09-67	Norie	<input checked="" type="checkbox"/> Intermed	<input type="checkbox"/> Peque
Legenda			<input checked="" type="checkbox"/> Intermed	<input type="checkbox"/> Peque
Escal	1:40	E62 TECHNISCHE DATEN CHARACTERISTIC PRESSE PRENSA: S-4-630-420-200		

6es 218/0

4				
3				
2	20-3-98	Orestes		Distancia min. entre barras 700mm
1	3-11-97	Norte		
Nº	Fecha	Realizacion	Comprobacion	Observaciones

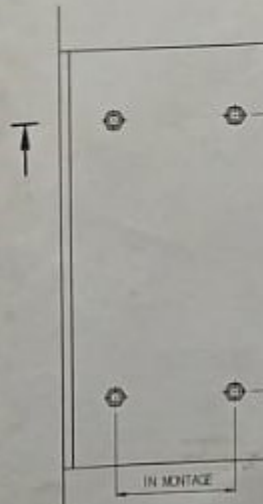
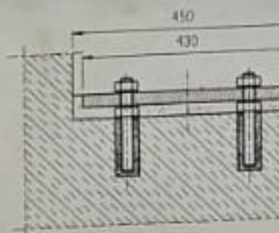
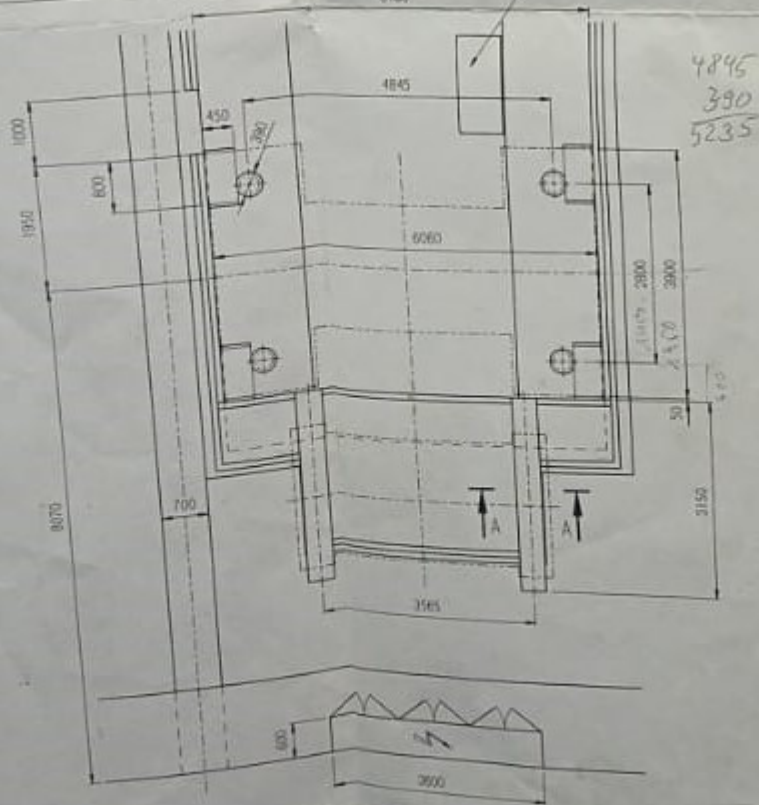
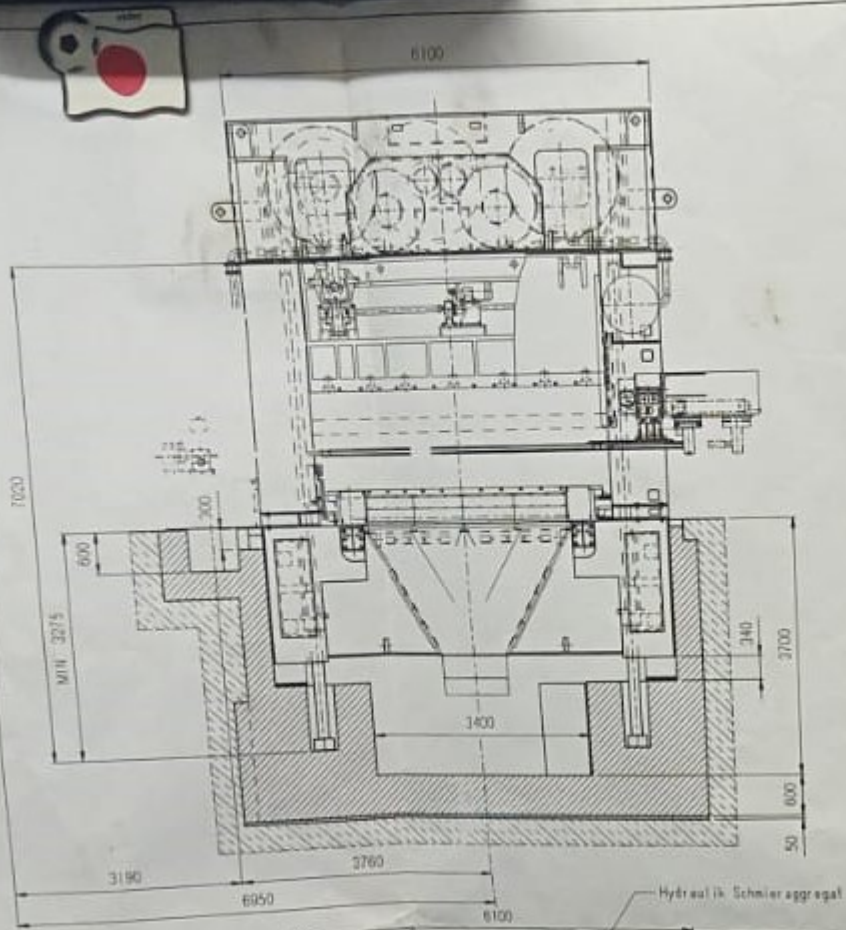
MODIFICACIONES

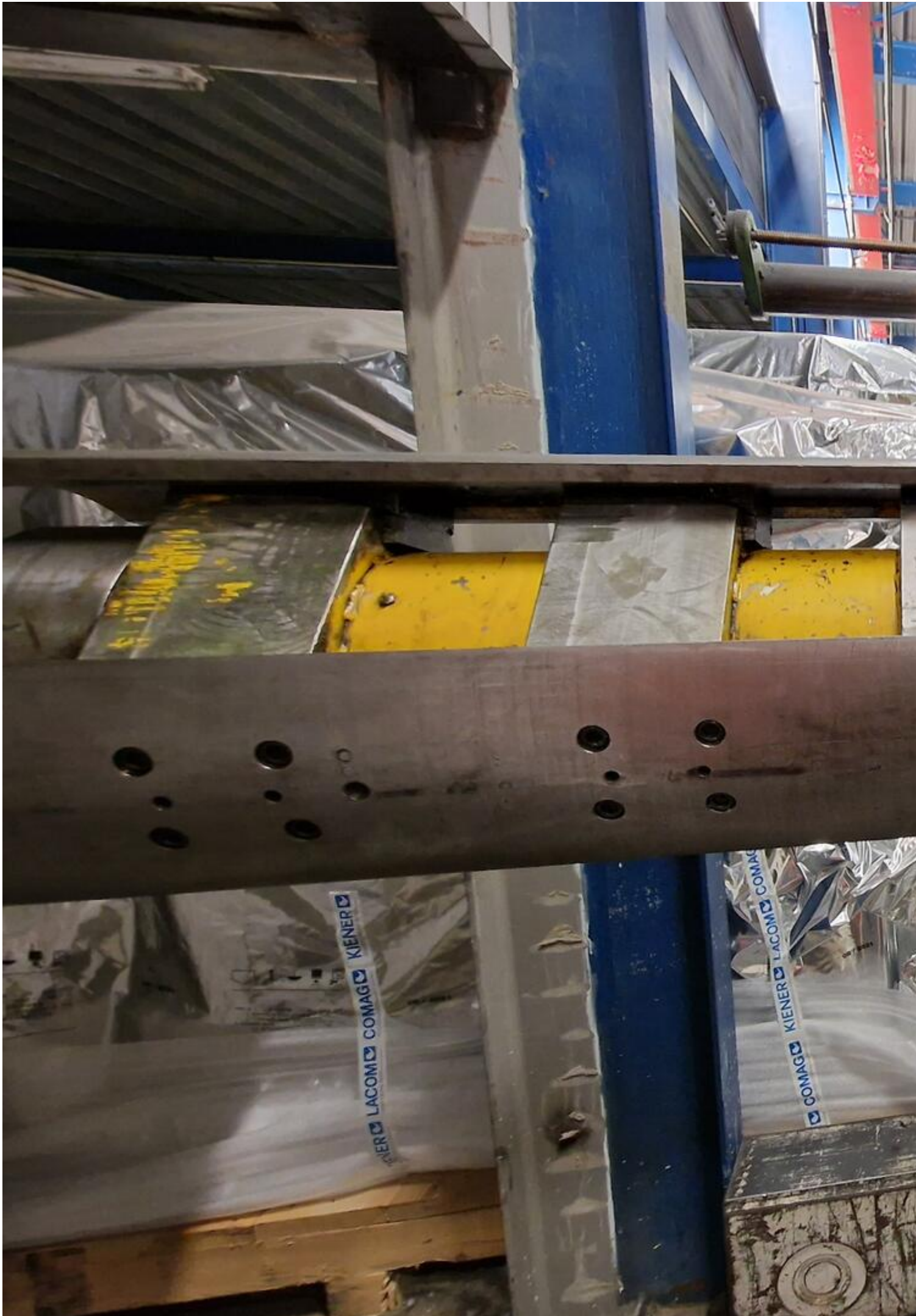
Nº piezas	Nombre	Material
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	Fecha	Firma	~ En bruto bien acabado
Dibujado	3-09-97	Norte	▽ Desbastado
Comprobado			▽▽ Alisado
			▽▽▽ Pulido

ARISA.
LOGROÑO-ESPA

Escola	E67	TECHNISCHE DATEN CHARACTERISTICAS	Nº DCI
1/40		PRESSE PRENSA: S-4-630-420-200-FDE	E67





KIENER LACOM COMAG

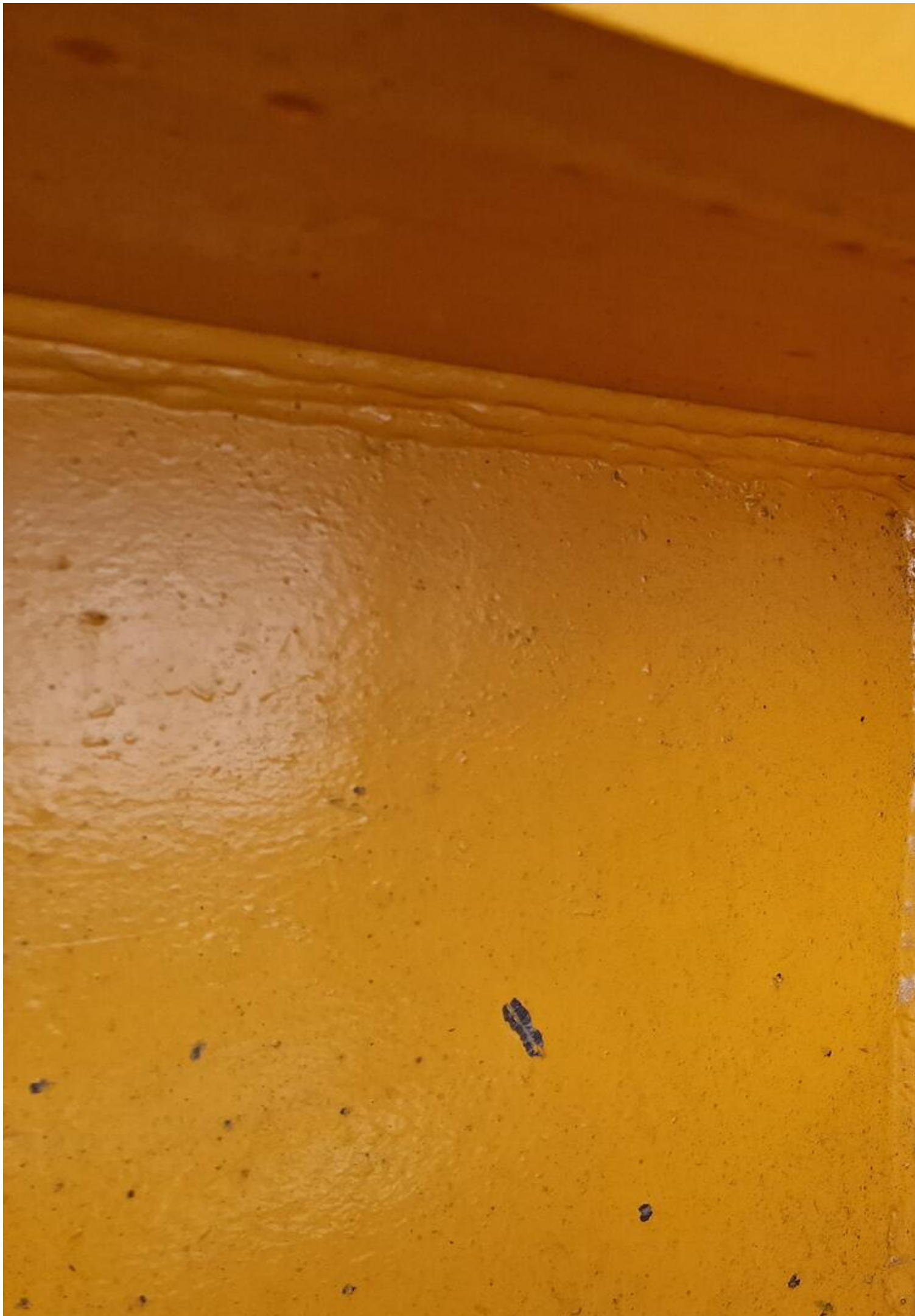
KIENER LACOM COMAG



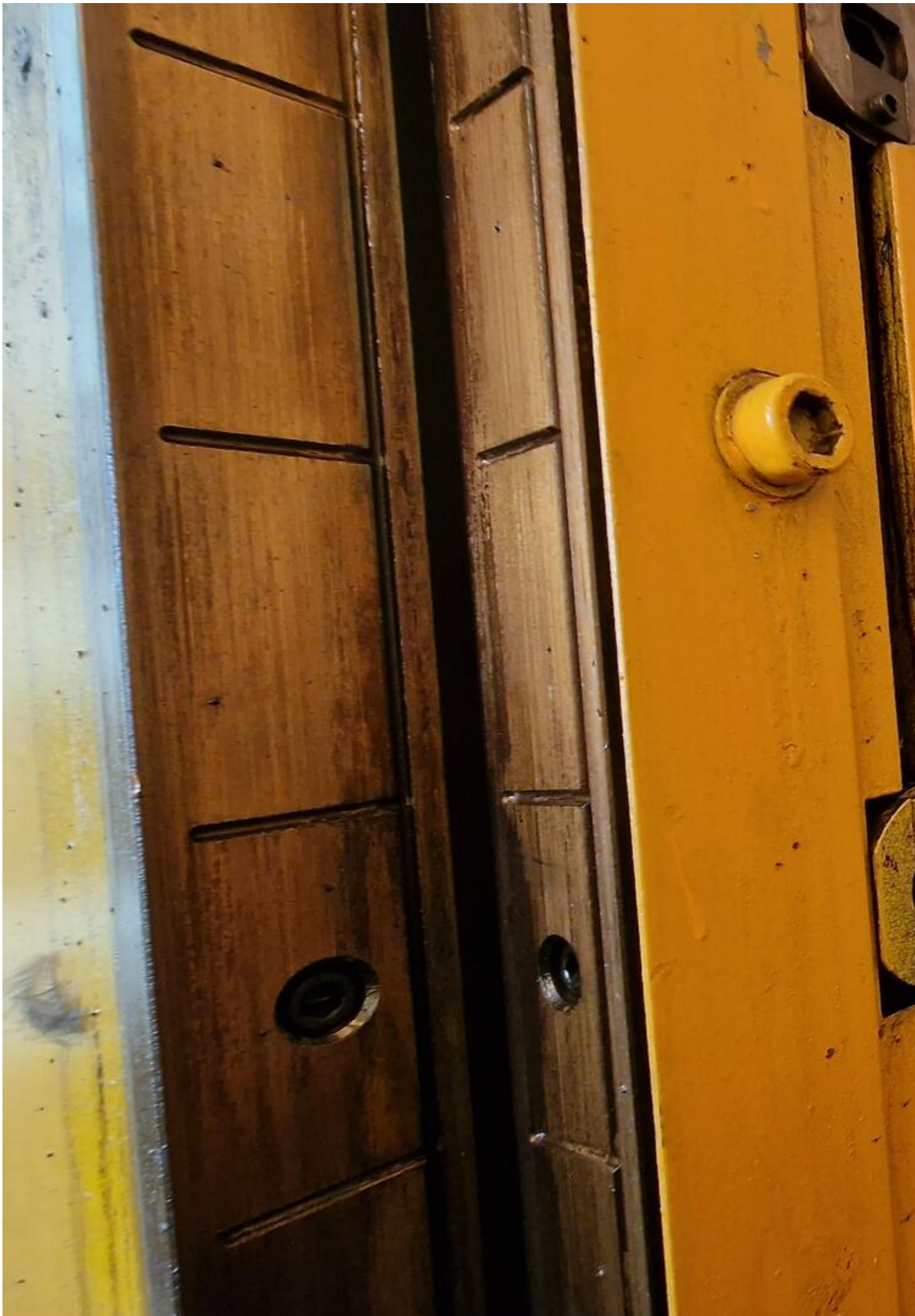


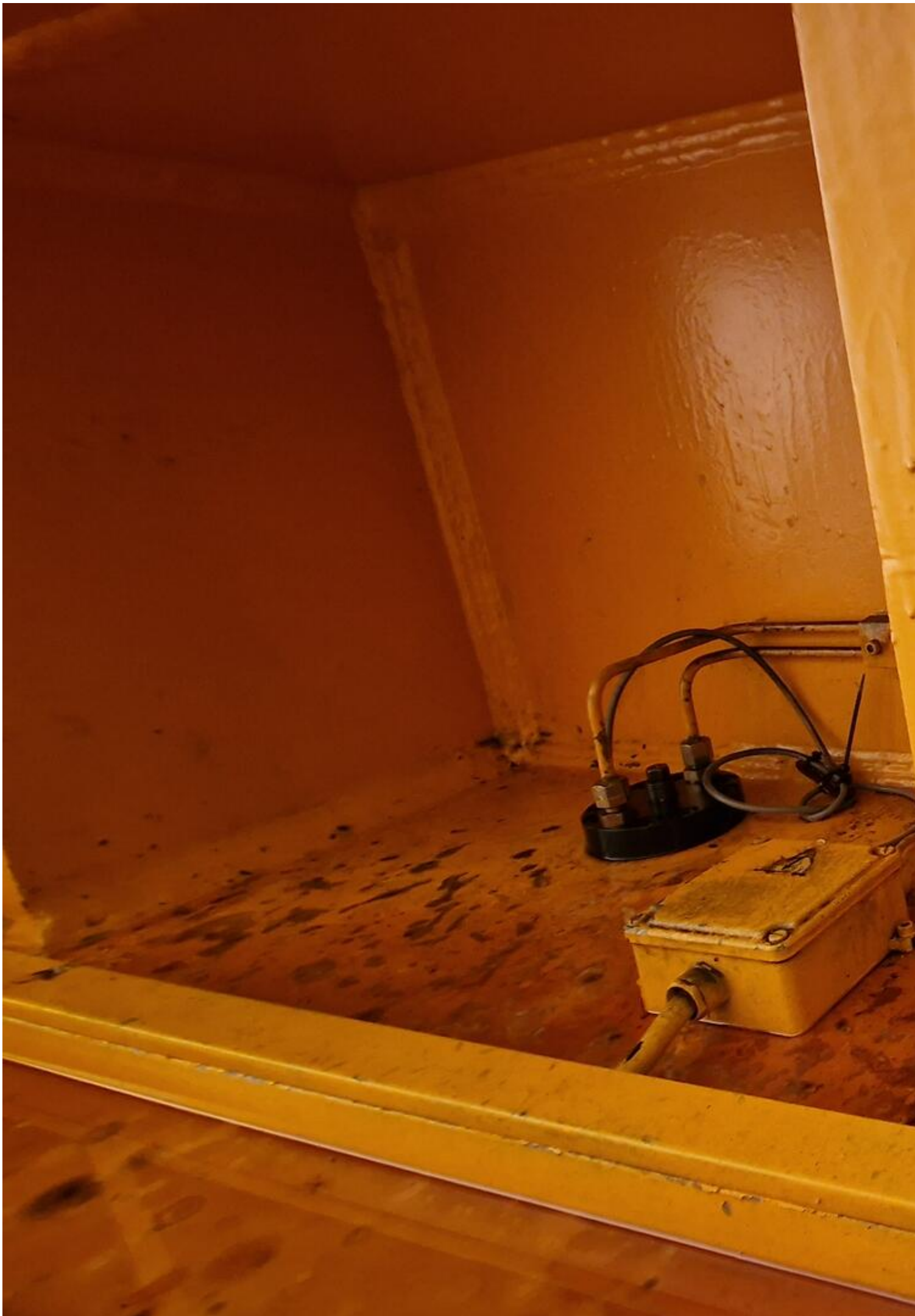






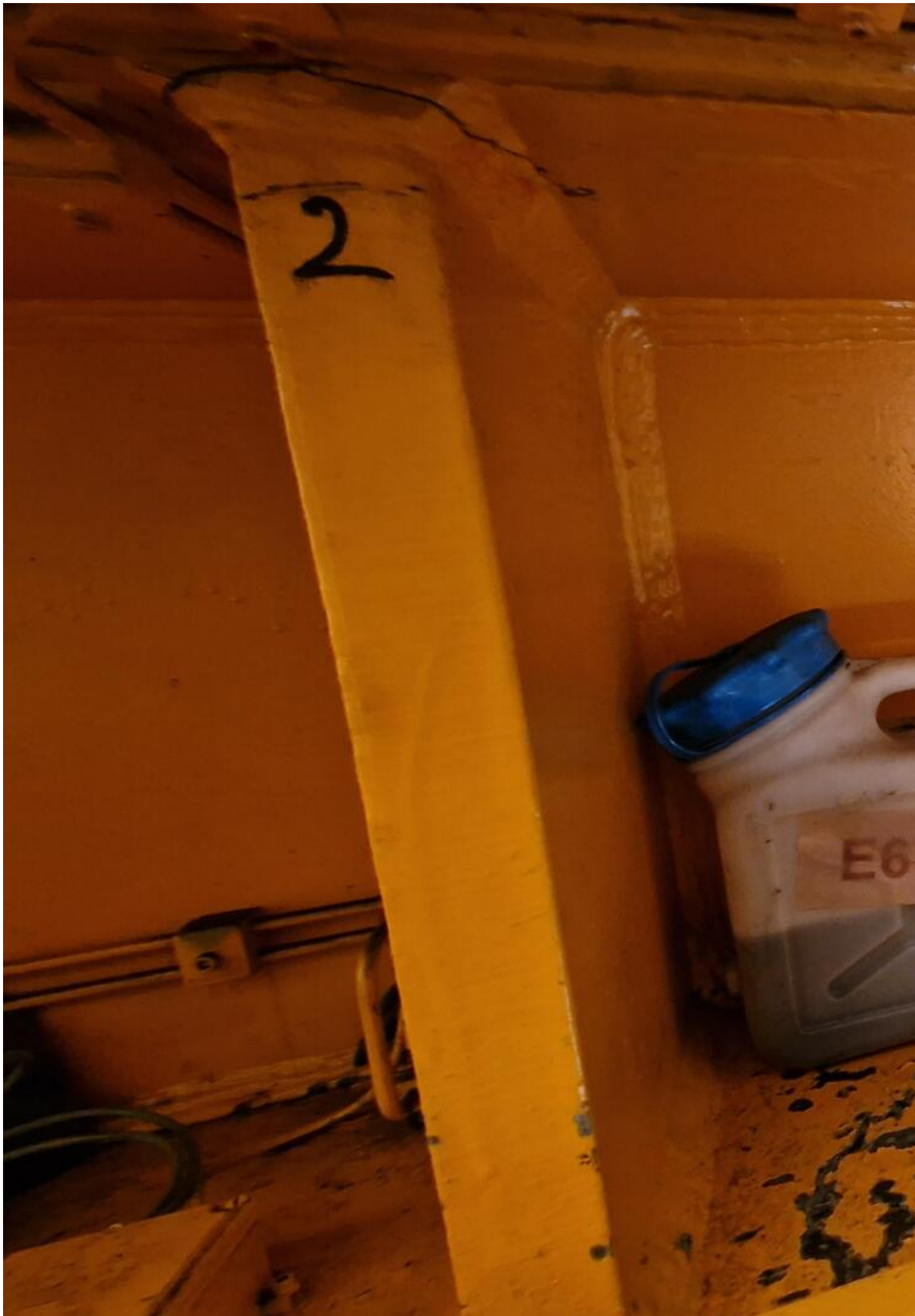






2

E6





Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

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Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

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Location:

Germany

Images:









microjet
Ultraschall
Schweiß- und Laserschweißsysteme

CE

microjet GmbH - D 78187 Karlsruhe
Im Husarentag 13 - Tel. +049 (0)721-70111
Fax +049 (0)721-70112 - E-Mail info@microjet.de

Baujahr - Projekt	11000015
Typ	Masch. Nr 67
Betriebsdruck [bar]	max 10 bar
Spannung [V]	230 U
Schmierstoff	

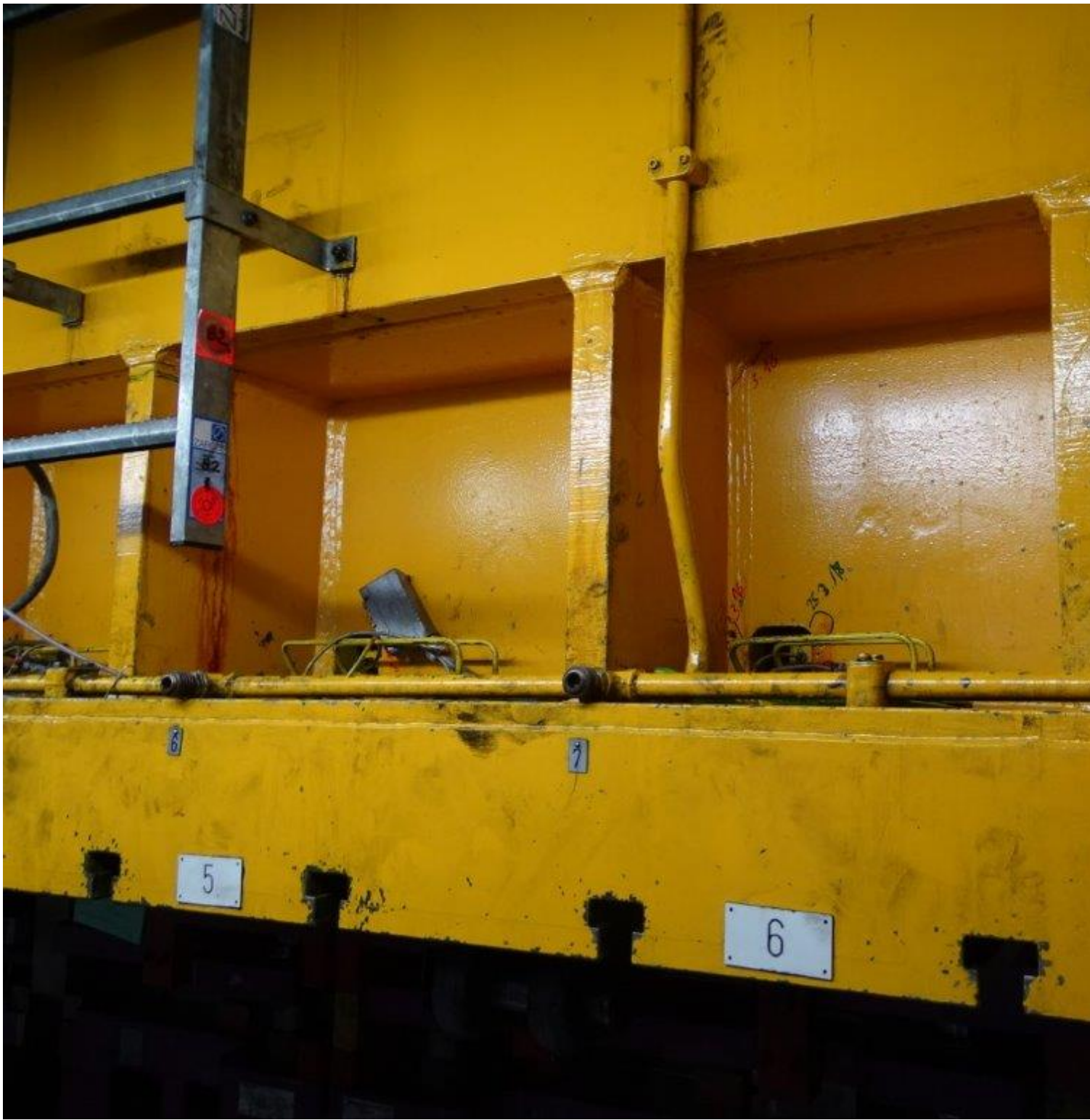




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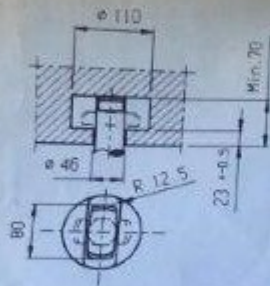




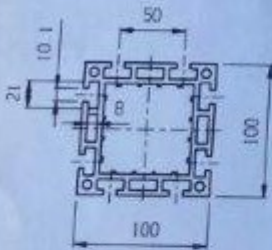




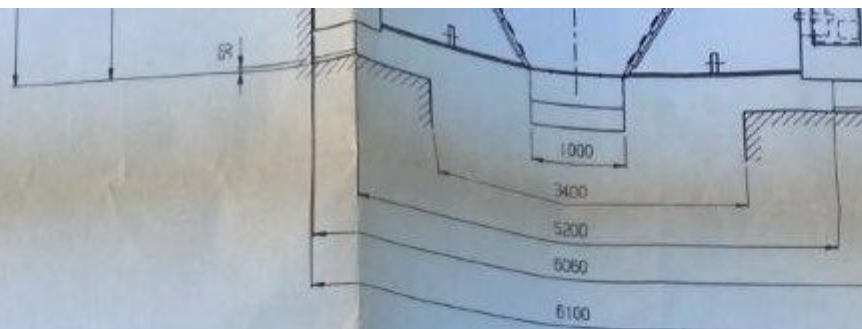
POSICION CIZALLA PARA TROQUELES
 PROGRESIVOS
 POSITION SCHOPFSCHERE FÜR FOLGENWERKZEUGE



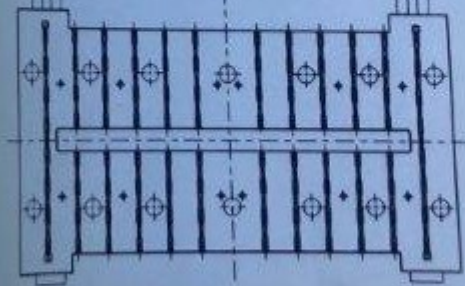
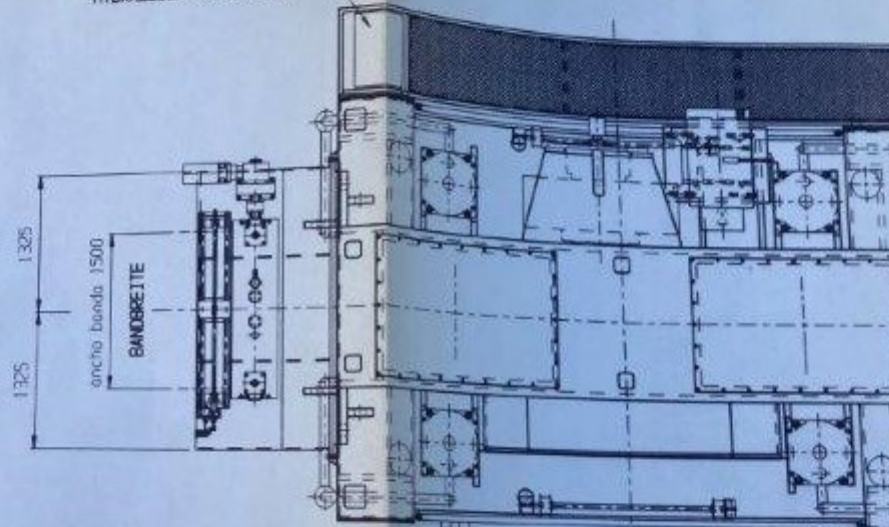
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 Fo. HILMA 2155-160
 SCHNELLSPANNUNG

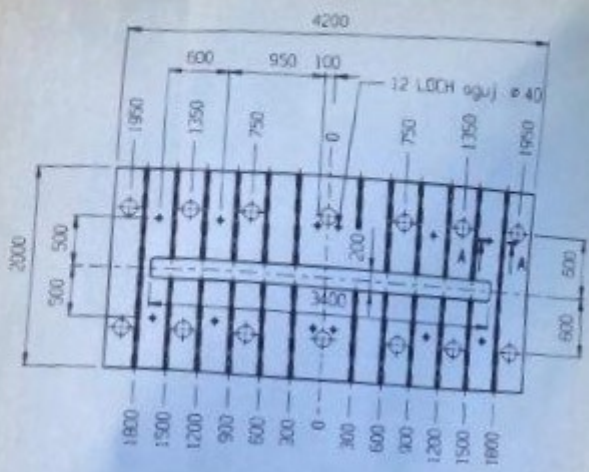
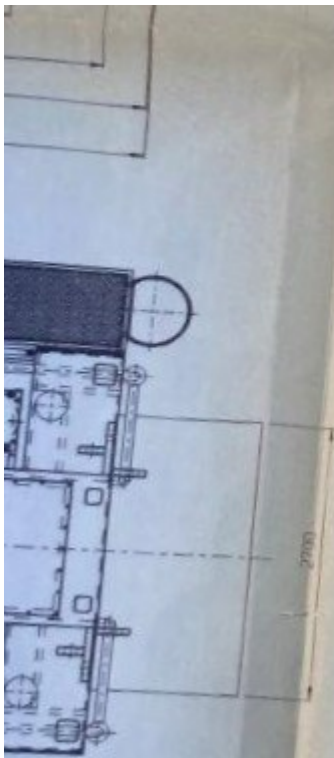


BARRAS DEL TRANSFERT
 TRANSFER-GREIFERSCHIENEN

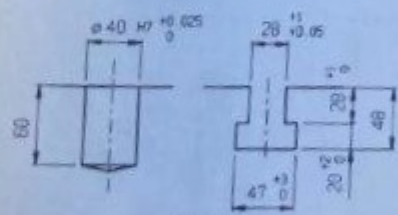


GRUPO HIDRAULICO
 HYDRAULISCHES AGGREGAT

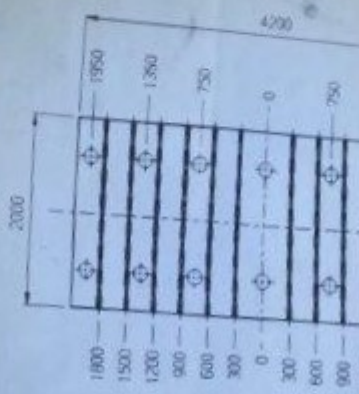




MESA DESPLAZABLE
SCHIEBETISCH



SECCION A-A
SCHNITT A-A



BASE DE CORREDERA
STOSSELPLAHE

4				
3				
2	20-2-56	Oruñan		Distancia min.
1	3-11-47	Norie		
00	Fecha	Realización	Comprobación	
MODIFICACION				
Elaborado		Nombre		
Fecha	Fin	<input checked="" type="checkbox"/> Grande	<input type="checkbox"/> Intermed	<input type="checkbox"/> Peque
Dibuj	3-09-67	Norie	<input checked="" type="checkbox"/> Intermed	<input type="checkbox"/> Peque
Legenda			<input checked="" type="checkbox"/> Intermed	<input type="checkbox"/> Peque
Escal	1:40	E62 TECHNISCHE DATEN CHARACTERISTIC PRESSE PRENSA: S-4-630-420-200		

6es 218/0

4				
3				
2	20-3-98	Orestes		Distancia min. entre barras 700mm
1	3-11-97	Norte		
Nº	Fecha	Realizacion	Comprobacion	Observaciones

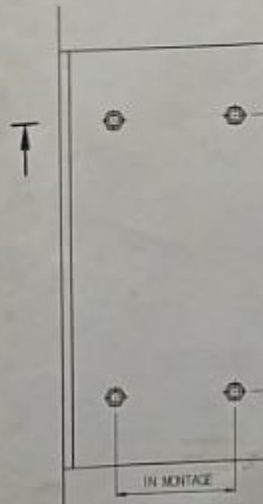
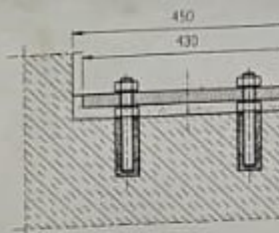
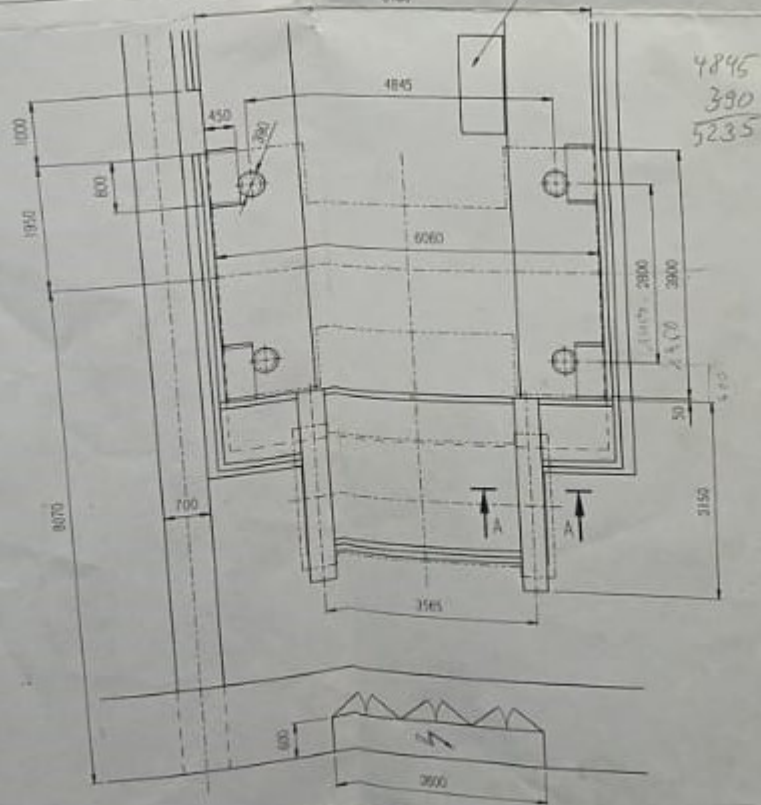
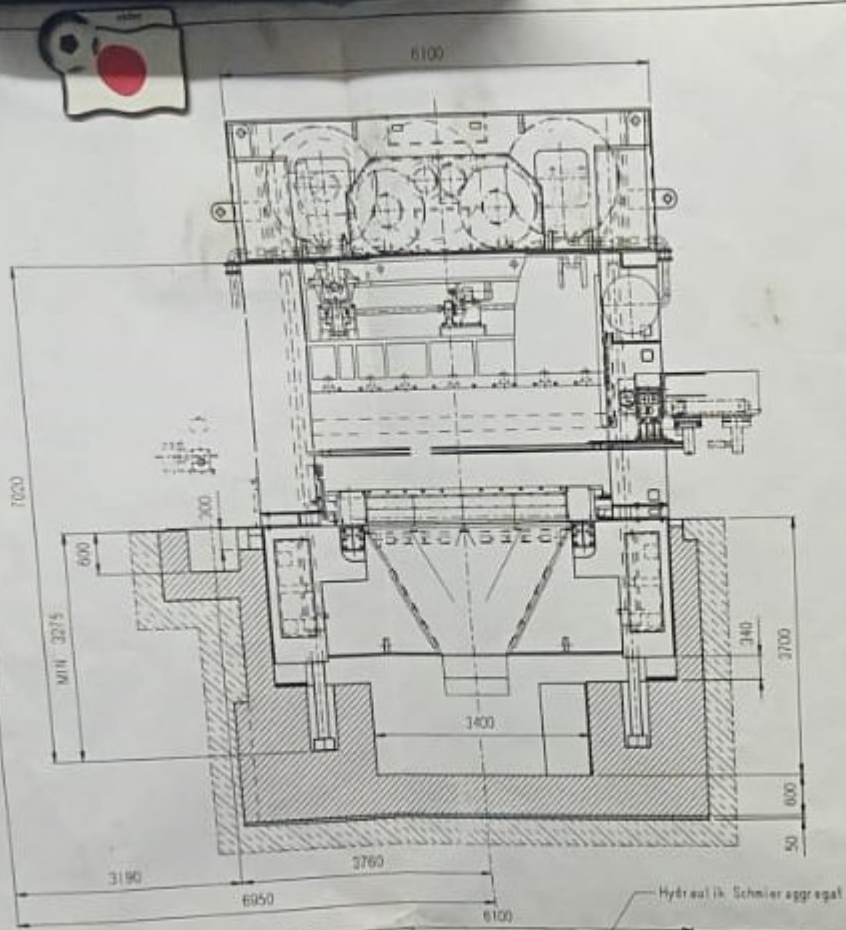
MODIFICACIONES

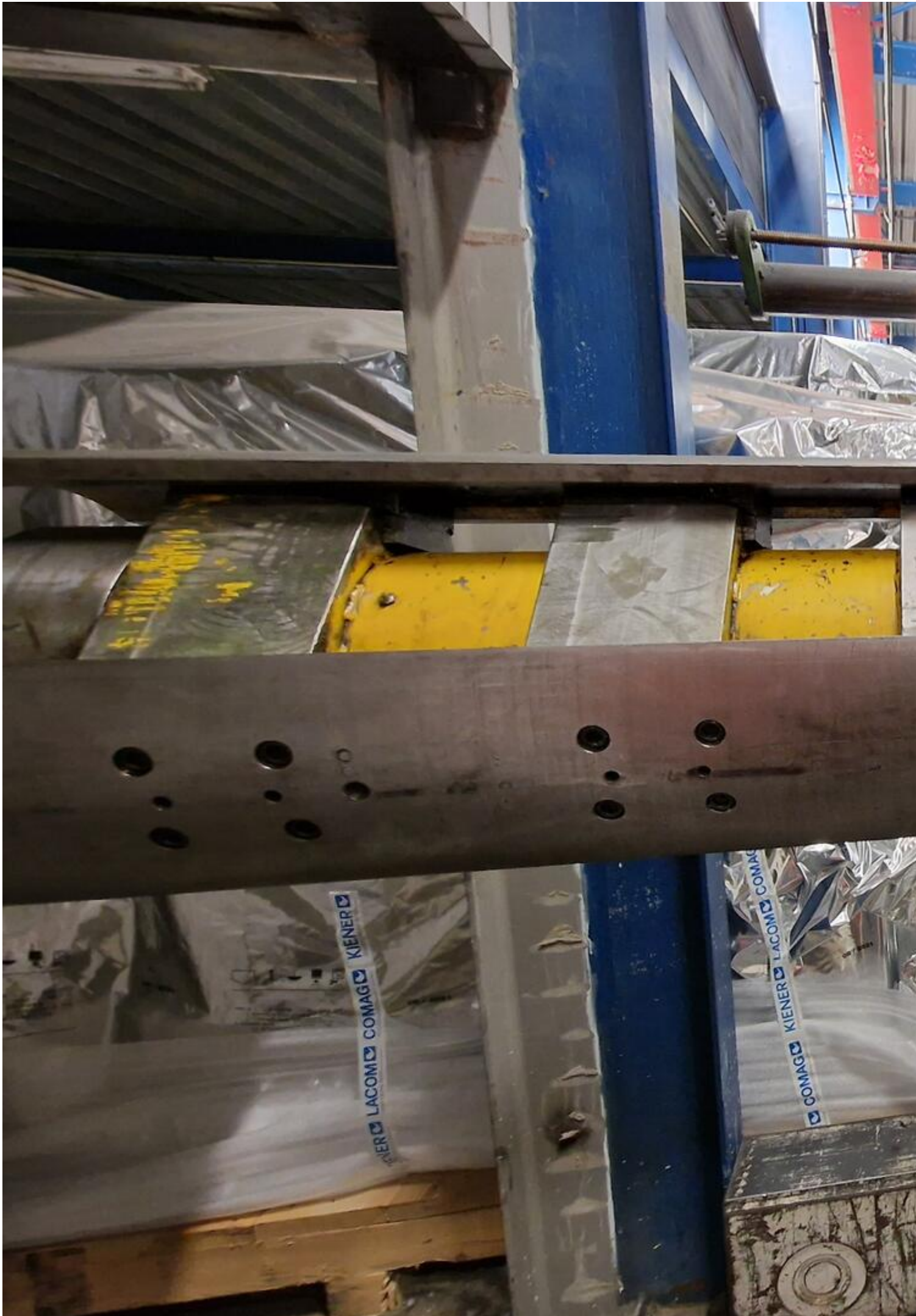
Nº piezas	Nombre	Material
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	Fecha	Firma	~ En bruto bien acabado
Dibujado	3-09-97	Norte	▽ Desbastado
Comprobado			▽▽ Alisado
			▽▽▽ Pulido

ARISA.
LOGROÑO-ESPA

Escola	E67	TECHNISCHE DATEN CHARACTERISTICAS	Nº DCI
1/40		PRESSE PRENSA: S-4-630-420-200-FDE	E67





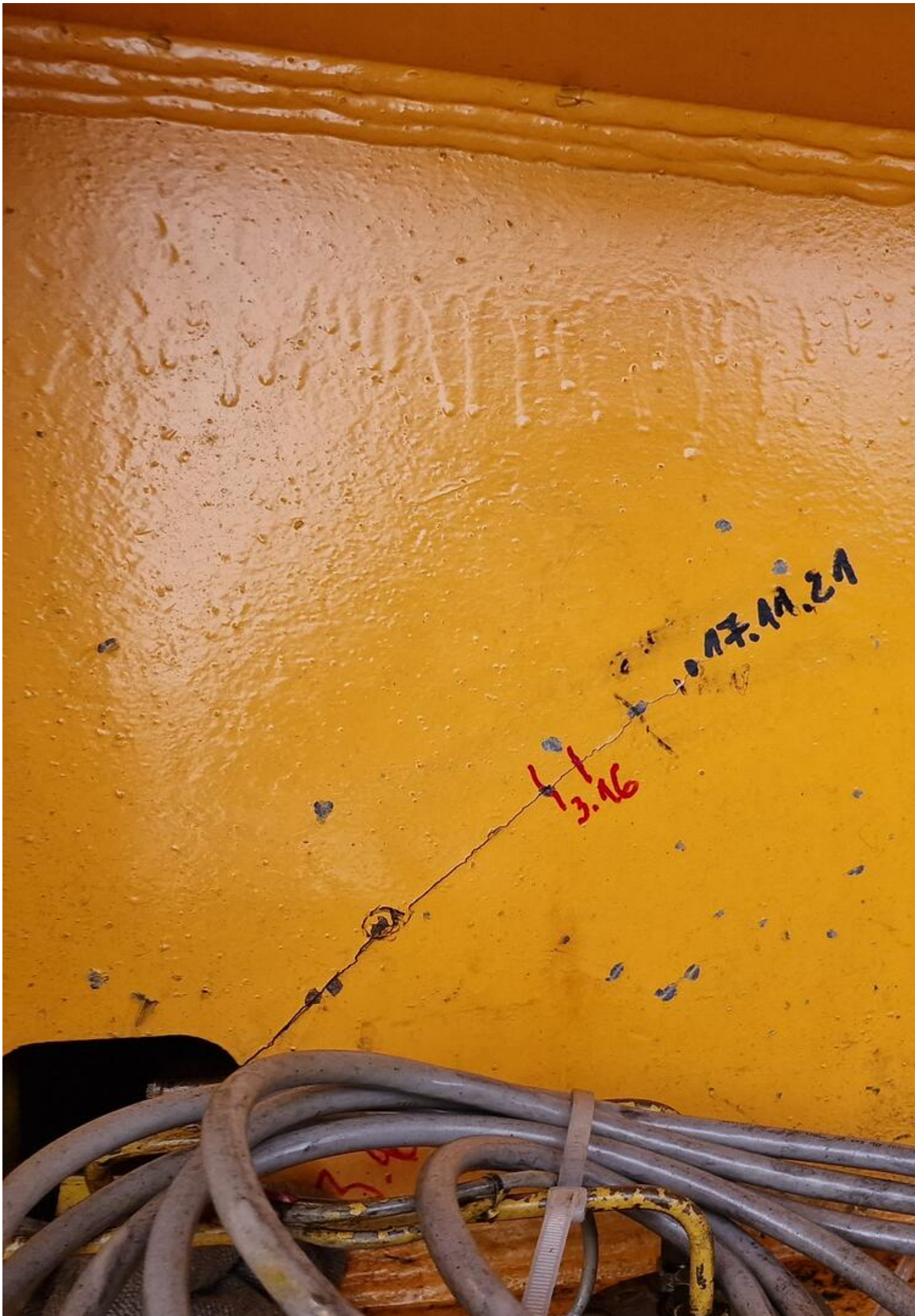
KIENER LACOM COMAG

KIENER LACOM COMAG



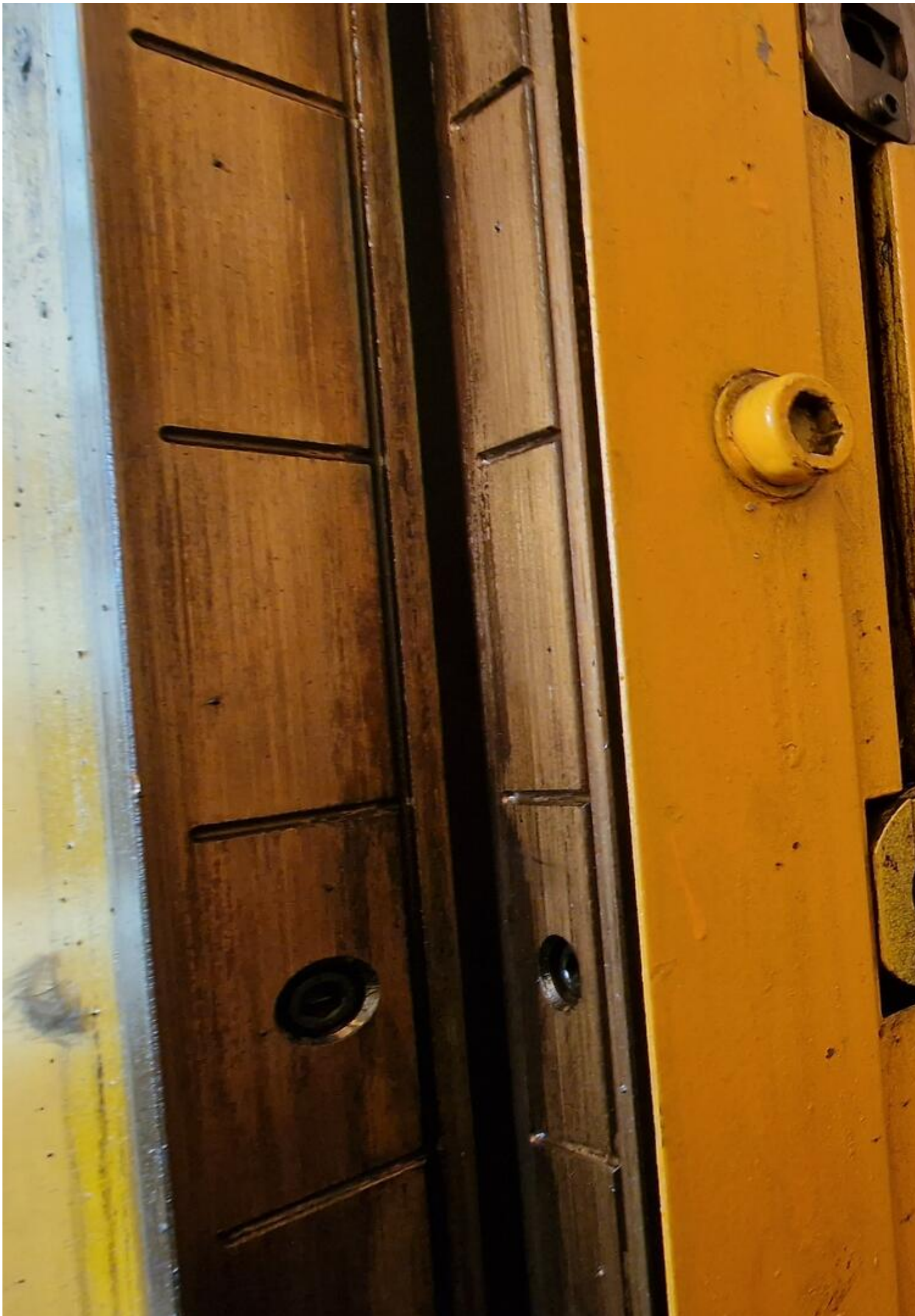


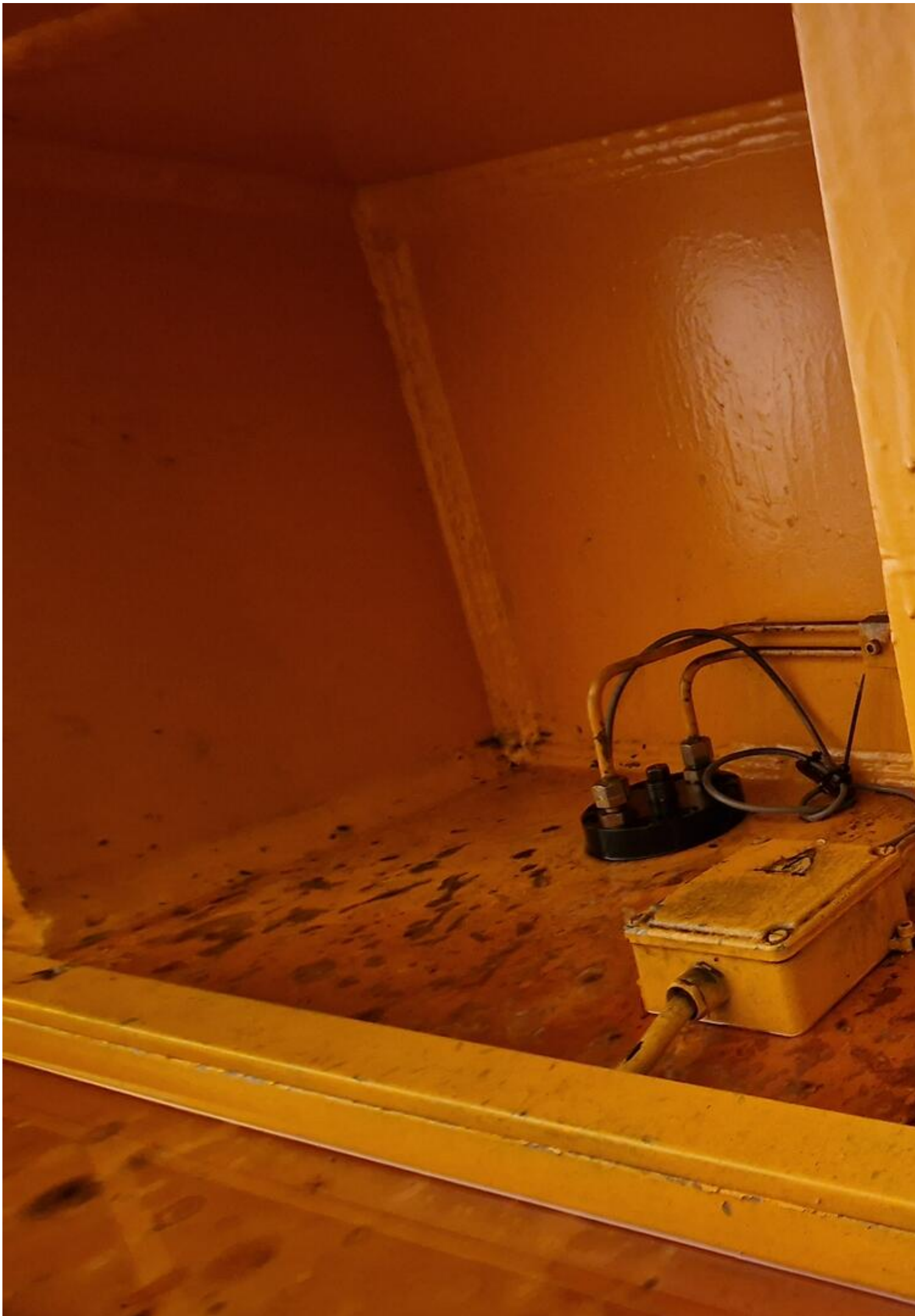






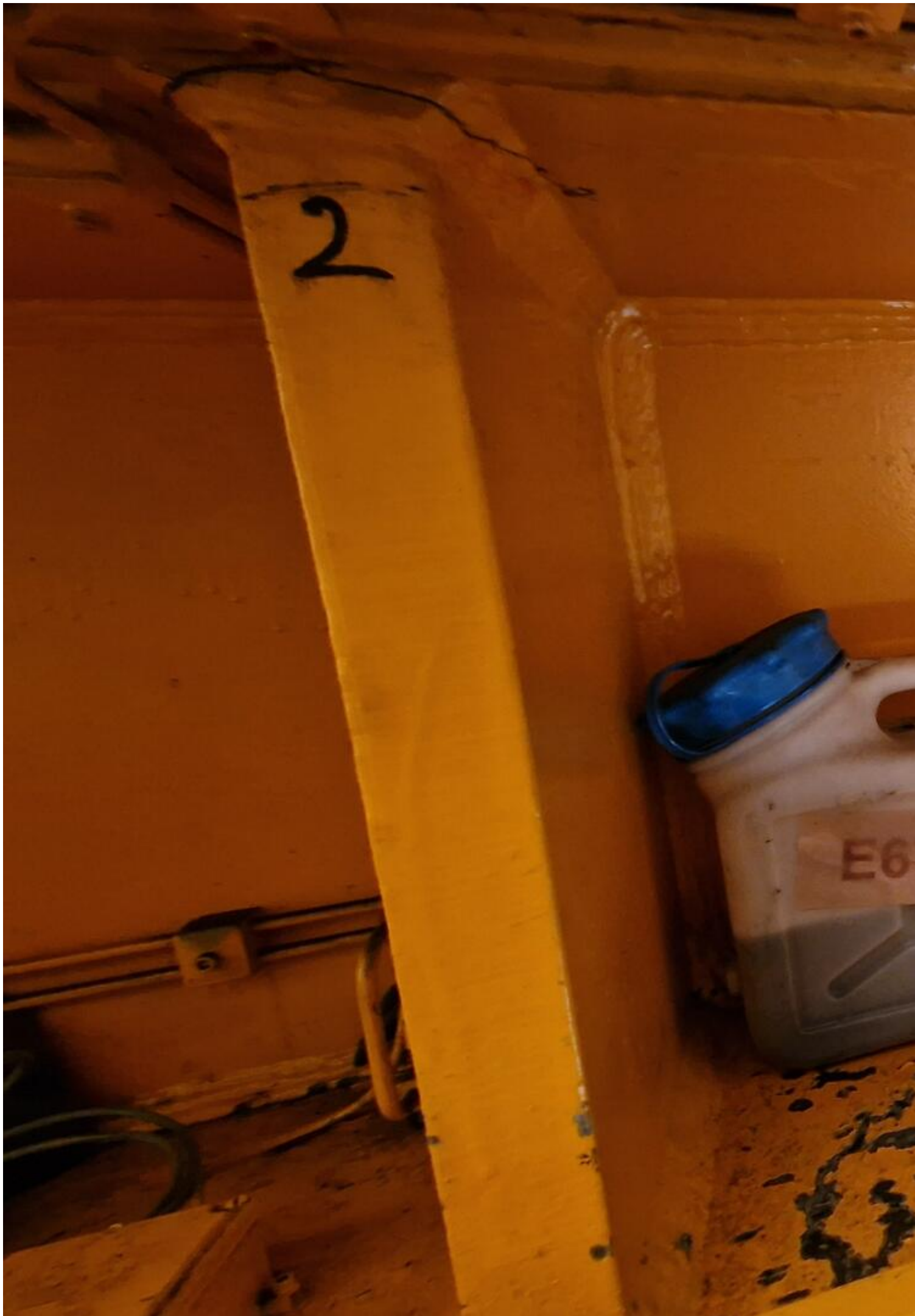






2

E6





Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

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