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Ref. No.:

1237-09130850

Overview and Technical Data:

POSmill CE 1000 3-axis machining center

POSMILL



Year of Build:

Jan 2019

Description:

Used POSmill CE 1000 3-axis machining center

CNC control Heidenhain iTNC 640

Two machines available !!!

1- Operating hours machine 6485 / spindle 1.790h

2- Operating hours machine xxx / spindle 1.316h

Technical data:

- travels
 - x-axis: 1.000 mm
 - y-axis: 600 mm
 - z-axis: 600 mm
- distance spindle/table: 100-700 mm
- Table
 - dimension 1.200 x 600 mm
 - distance floor/table: approx. 800 mm
 - load, max.: 750 kg
 - T-slots: 6 number, 100 mm
 - distance spindle/stand: approx. 600 mm
- Feed system
 - Rapid feed: 32 m/min.
 - Feed rate: 1 - 10.000 m/min.
- Drive spindle

- Tool holder: SK40
 - Speed, max. 12.000 rpm
 - Power, max.: up to 38 kW
 - Tool changer
 - number 30x
 - Tool length, max. 300 mm
 - tool weight, max.: 6 kg
 - tool change time: from 3,5 sec
 - Connected loads
 - Electrical: 30 kVA ,400 V
 - Back-up fuse: from 35 A
 - Pneumatic (bar) 6 bar
-

The POSmill CE 1000 is equipped with a Heidenhain TNC 640 as standard and offers travels of 1,000 x 600 x 600 mm (X,Y,Z), with a power of 38 kW at 12,000 min-1. Due to the pyramid design, the machine has a large mass in the lower area to be able to safely absorb all forces that occur. In the upper area, the machine column is tapered to provide the necessary dynamics. Six large, centrally lubricated guide shoes provide ideal conditions for maximum geometric accuracy and best force absorption. This absorbs vibrations and resonances and leads to greatly improved tool life. POS uses a total of 14 centrally lubricated guide shoes across all axes.

Thus, all occurring machining forces are absorbed with a high reserve. The carrier elements in the guide shoes themselves are not only designed as balls, but as high-quality rollers, so that force transmission takes place at the highest level.

Technical Data:

Technical Data:

Control:

[TNC 640](#)

Machine Hours:

6.485 hrs.

Spindle Hours:

1.790 hrs.

Spindle Speed:

12.000 rpm

Tool Holder:

[SK40](#)

Tool Capacity:

40 x

Travels:

X-Axis:

1.000 mm

Y-Axis:

600mm

Z-Axis:

600 mm

Dimensions and Weight:

Height:

3.500 mm

Width:

3.500 mm

Length:

5.500 mm

Weight:

7.900 kg

Buyer Information:

Condition:

[Like New](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

Images:

Handwritten table with multiple columns and rows, likely a technical specification or inventory list. The table is organized into several sections, with columns labeled with letters and numbers. The text is dense and appears to be a technical drawing or a detailed list of components.

Handwritten table with multiple columns and rows, likely a technical specification or inventory list. The table is organized into several sections, with columns labeled with letters and numbers. The text is dense and appears to be a technical drawing or a detailed list of components.

Warning labels on the equipment. The labels include the following text:

- WARNING** (in English)
- ATTENZIONE** (in Italian)
- ACHTUNG** (in German)
- ATTENTION** (in French)

The labels also feature a pictogram of a person sitting on a chair, indicating a safety warning related to the equipment's use.

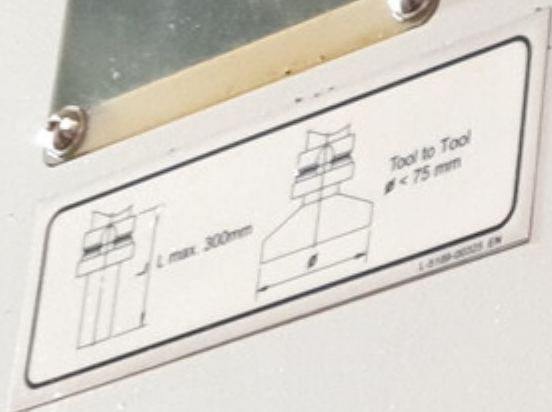














-1000

HEIDENHAIN

Manueller Betrieb
manueller Betrieb
Arbeitsraum offen

Programmieren

08:57

Pos.-Anzeige
+X
+Y
+Z
S1

Einstellungen und Information
Schlüsselzahl-Eingabe
Anzeige-Einstellungen
Grafik-Einstellungen
Zähler-Einstellungen
Maschinen-Einstellungen
System-Einstellungen
Diagnose-Funktionen
Allgemeine Information
Versions-Information
Lizenz-Information
Maschinen-Einstellungen

Maschinenzeiten
Steuerungstyp: 10240
AC Software: 340581 03 SP1

Schlüsselzahl
OK

Steuerung ein
Maschine ein
Programmieren
Hydraulik
Achsen
Spindel S1
Spindel S2

6485 39 30
6336 51 39
2116 57 37
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1531 32 45
1790 02 22
0 00 00

S100% EIN AUS
F100% EIN AUS

ABRECHEN

uniam

Formular mit Feldern für Daten und Unterschriften.







Manueller Betrieb



Manueller Betrieb



Arbeitsraum offen !

Pos. -Anzeige

+X

+Y

+Z

S1



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Einstellungen und Information

Schlüsselzahl-Eingabe

Anzeige-Einstellungen

Grafik-Einstellungen

Zähler-Einstellungen

☒ Maschinen-Einstellungen

☒ System-Einstellungen

☒ Diagnose-Funktionen

☒ Allgemeine Information

 Versions-Information

 Lizenz-Information

 Maschinenzeiten

Maschine

Steuerungs

Schlüss

Steuer

Maschi

Progra

Hydrau

Achsen

Spinde

Spinde

OK





SIN MIN INDU
DEVE



No.13, Alley 1
Wurih District
TEL:886-4-2
E-mail:sinmi

EQUIPMENT ITEM

MODEL

MFG DATE

ELECTRIC

P.O. NO.

Sicherheitshinweise

ng vor der Industriearbeit leben
dare ist nur eingespartem Personal erlaubt.
raben besitzen.

Wiederholungsfragen und den Bewertungstypen

Verdacht eröffnen, wenn die Maschine arbeitslos bei geschlossenem Schutzapparat stehen bleibt. Bei Verdacht auf einen Defekt der Maschine ist der Betrieb sofort zu unterbrechen und die Maschine ist zu untersuchen.

Am 20. April 1964 wurde die erste Lieferung von 1000 Stück an die Bundeswehr übergeben. Die Produktion wurde im Jahr 1964 auf 1000 Stück und im Jahr 1965 auf 1000 Stück erhöht.

the northern hemisphere of Canada.

and the other two are the same as the first two.

TEILUNG ODER NICHTBEACHTUNG DER WIRTSCHAFTLICHEN VERLETZUNGEN ODER BESCHÄDIGUNG DER

Technical assistance



Instruction de sécurité

manuel d'installation et d'utilisation de la machine.

© 2000 Blackwell Science Ltd *Journal of Internal Medicine* 247: 111–117

cracteriser les structures flexibles sur les questions de mise

1. *Staphylococcus aureus*

STAFF OF THE NATIONAL ARCHIVES

STREPT.

is ou les professeurs quand a machine est en mode automatique.

an important role in the development of the child's language.

by *Staphylococcus aureus* and *Staphylococcus epidermidis*.

of course, it is difficult to

100

1. *Prüfungsausschuss* des Landes

1. The first step is to identify the problem or question that needs to be answered.

PROFESSOR

WELT ENTWÄHNEN DE MEINEN

PERSONNES OU ENCOURAGER LA

© 2000 Blackwell Science Ltd *Journal of Internal Medicine* 247: 395–402

Video:





Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

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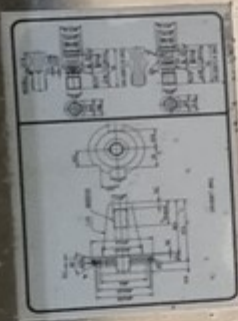
Warning labels on the right side of the image, including "ATTENTION" and "VERBODEN TOEGANG" (No Access) signs.





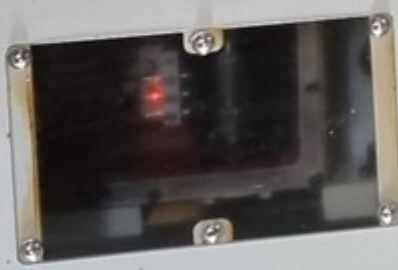






Aufnahmen der Spindel

Spindel	Werkzeug	Werkstoff	Werkstoff	Werkstoff	Werkstoff
1	2	3	4	5	6
7	8	9	10	11	12
13	14	15	16	17	18
19	20	21	22	23	24
25	26	27	28	29	30
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37	38	39	40	41	42
43	44	45	46	47	48
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61	62	63	64	65	66
67	68	69	70	71	72
73	74	75	76	77	78
79	80	81	82	83	84
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871	872	873	874	875	876
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889	890	891	892	893	894
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949	950	951	952	953	954
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967	968	969	970	971	972
973	974	975	976	977	978
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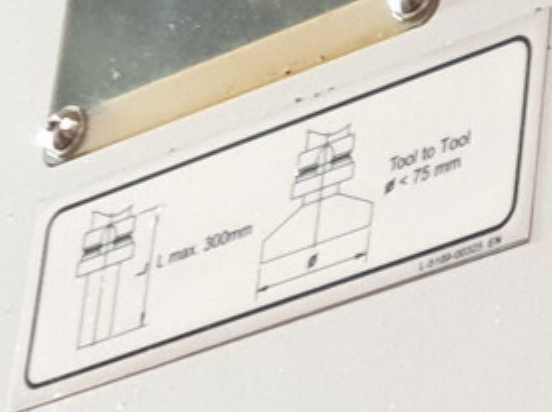




Table with 10 columns and 10 rows, containing numerical data.

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Manueller Betrieb



Manueller Betrieb



Arbeitsraum offen !

Pos. -Anzeige

+X

+Y

+Z

S1



0

S 50.00

Ovr 101%

Einstellungen und Information

Schlüsselzahl-Eingabe

Anzeige-Einstellungen

Grafik-Einstellungen

Zähler-Einstellungen

☐ Maschinen-Einstellungen

☐ System-Einstellungen

☐ Diagnose-Funktionen

☐ Allgemeine Information

 Versions-Information

 Lizenz-Information

 Maschinenzeiten

Maschine

Steuerungs

Schlüss

Steuer

Maschi

Progra

Hydrau

Achsen

Spinde

Spinde

OK





SIN MIN INDU
DEVE



No.13, Alley 1
Wurih District
TEL:886-4-2
E-mail:sinmi

EQUIPMENT ITEM

MODEL

MFG DATE

ELECTRIC

P.O. NO.

Sicherheitshinweise

ng vor der Industriearbeit haben
dine ist nur eingesetztem Personal erlaubt.
ndern besitzen.

schon das | als Konjunktives und den "bewusstesten" Takt

Deckel öffnen, wenn die Maschine arbeitet. Bei falscher
Benutzung oder unqualitativer Tiger-Maschinen nicht arbeiten.

Apert oder gestreckte, bei weichen nicht selten, in veränderter Bindestruktur mit dem Harnleiter verflochten.

...the

[illegible]

TEILUNG ODER NICHTBEACHTUNG DER WAHRNIMMUNGS-
SITUATION MIT EINEM ODER BEACHTUNG DER

Journal of Management Education

3

Instruction de sécurité

...the ... of ...

Downloaded from <http://ajphaphysiol.physiology.org/> at UNIV OF CALIF SDIEGO on May 12, 2015

apporter toutes les instructions destinées aux plaques de mise

Journal of Management Education

vert de la machine, ne pas mettre les mains dans le moule

1. Statement
 The author's purpose is to inform the reader about the importance of the environment.

5 ou les professeurs quant à l'admission des étudiants aux classes.

with a 100% success rate in the 1990s.

www.pearsoned.com.au

1. *Chlorophyll a* and *b* contents were determined by the method of Lichtenthaler and Whistler (1973).

100

അഭിനയിച്ച ആദ്യത്തെ സിനിമയാണ് 'വെളിച്ചം'.

1

... LES PLUQUETTES

PELT ENTZAMER DE DEWES

PERSONES DI SCOMAGER LA

1

Video:





Asset-Trade

Assessment and Sale of Used Assets world wide

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47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

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