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Ref. No.:

1237-09130850

Overview and Technical Data:

POSmill CE 1000 3-axis machining center

POSMILL



Year of Build:
Jan 2019

Description:

Used POSmill CE 1000 3-axis machining center

CNC control Heidenhain iTNC 640

Two machines available !!!

1- Operating hours machine 6485 / spindle 1.790h

2- Operating hours machine xxx / spindle 1.316h

Technical data:

- travels
 - x-axis: 1.000 mm
 - y-axis: 600 mm
 - z-axis: 600 mm
- distance spindle/table: 100-700 mm
- Table
 - dimension 1.200 x 600 mm
 - distance floor/table: approx. 800 mm
 - load, max.: 750 kg
 - T-slots: 6 number, 100 mm
 - distance spindle/stand: approx. 600 mm
- Feed system
 - Rapid feed: 32 m/min.
 - Feed rate: 1 - 10.000 m/min.
- Drive spindle

- Tool holder: SK40
- Speed, max. 12.000 rpm
- Power, max.: up to 38 kW
- Tool changer
 - number 30x
 - Tool length, max. 300 mm
 - tool weight, max.: 6 kg
 - tool change time: from 3,5 sec
- Connected loads
 - Electrical: 30 kVA ,400 V
 - Back-up fuse: from 35 A
 - Pneumatic (bar) 6 bar

The POSmill CE 1000 is equipped with a Heidenhain TNC 640 as standard and offers travels of 1,000 x 600 x 600 mm (X,Y,Z), with a power of 38 kW at 12,000 min-1. Due to the pyramid design, the machine has a large mass in the lower area to be able to safely absorb all forces that occur. In the upper area, the machine column is tapered to provide the necessary dynamics. Six large, centrally lubricated guide shoes provide ideal conditions for maximum geometric accuracy and best force absorption. This absorbs vibrations and resonances and leads to greatly improved tool life. POS uses a total of 14 centrally lubricated guide shoes across all axes.

Thus, all occurring machining forces are absorbed with a high reserve. The carrier elements in the guide shoes themselves are not only designed as balls, but as high-quality rollers, so that force transmission takes place at the highest level.

Technical Data:

Technical Data:

Control:

[TNC 640](#)

Machine Hours:

6.485 hrs.

Spindle Hours:

1.790 hrs.

Spindle Speed:

12.000 rpm

Tool Holder:

[SK40](#)

Tool Capacity:

40 x

Travels:

X-Axis:

1.000 mm

Y-Axis:

600mm

Z-Axis:

600 mm

Dimensions and Weight:

Height:

3.500 mm

Width:

3.500 mm

Length:

5.500 mm

Weight:

7.900 kg

Buyer Information:

Condition:

Like New

Availability:

Sold

Sold as:

EXW (Ex Works - Incoterm)

VAT:

19 %

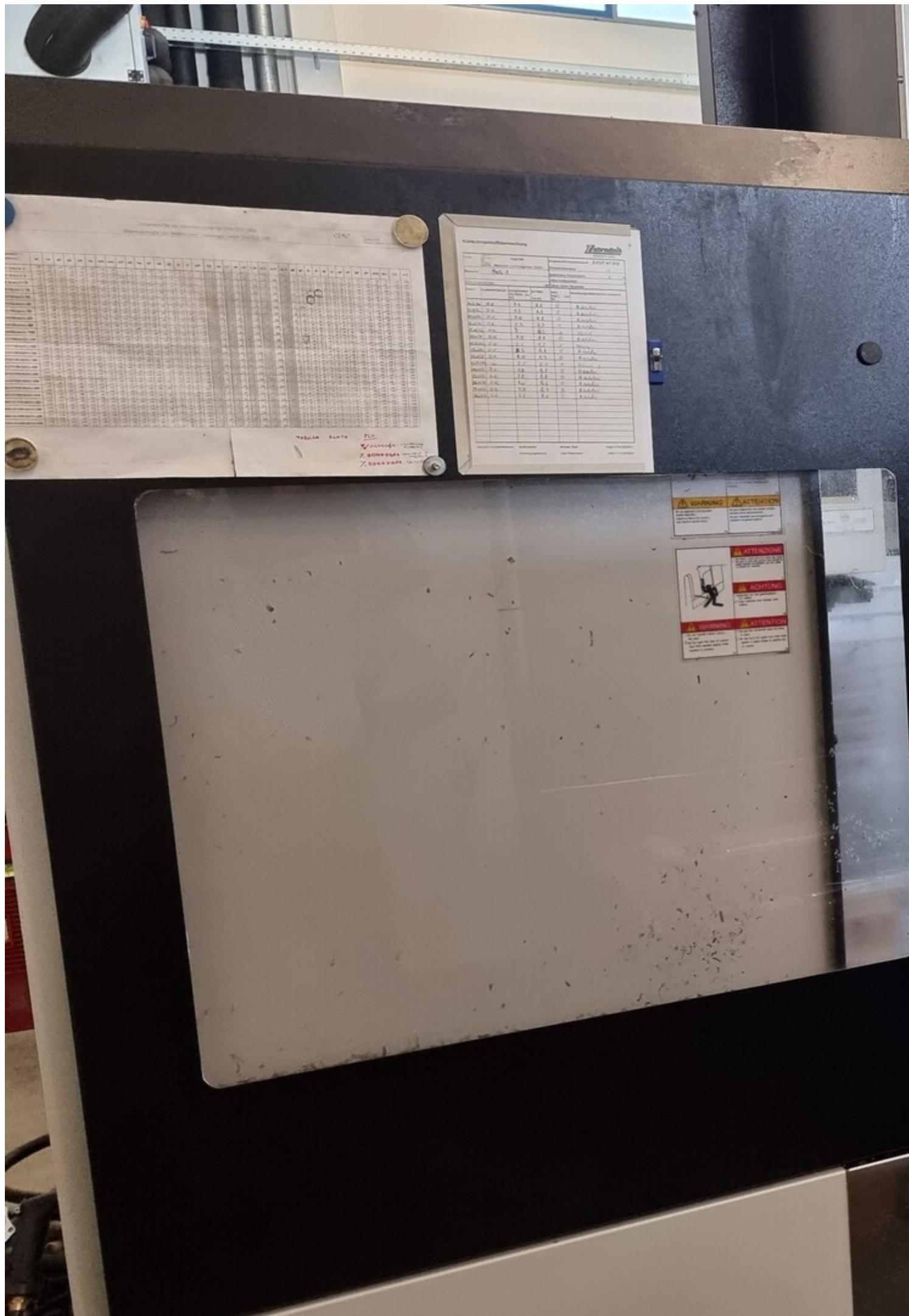
Buyers Premium:

16 %

Location:

Germany

Images:

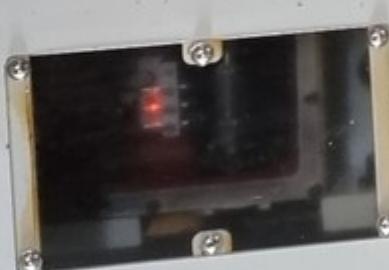
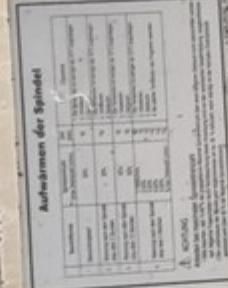
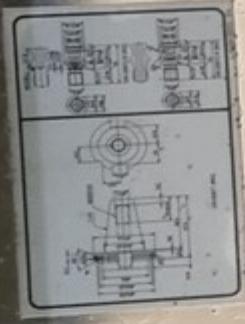


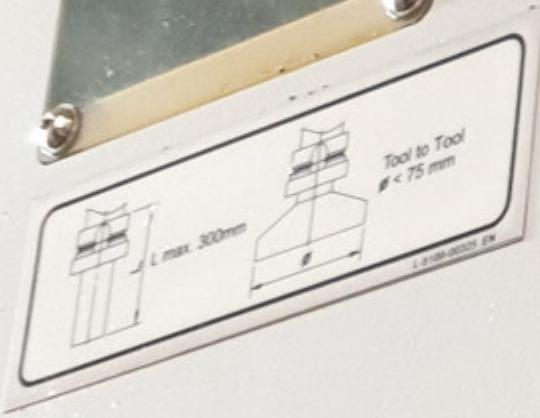






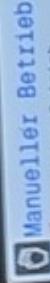




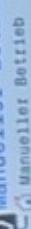




HEIDENHAIN



Manueller Betrieb



Arbeitsraum Offen

Programmieren

08:57

Einstellungen und Information

- Schlüsselzahl Eingabe
- Anzeige-Einstellungen
- Grafik-Einstellungen
- Zahler-Einstellungen
- Maschinen-Einstellungen
- System-Einstellungen
- Diagnose-Funktionen
- Allgemeine Information
- Versions-Information
- Lizenz-Information
- Lizenz-Information

Schlüsselzahl

Steuerung 816

Maschine 816

Programm 1

Hydraulik

Achsen

Spindel 51

Spindel 52

Spindel 53

Spindel 54

Spindel 55

Spindel 56

Spindel 57

Spindel 58

Spindel 59

Spindel 60

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Spindel 308

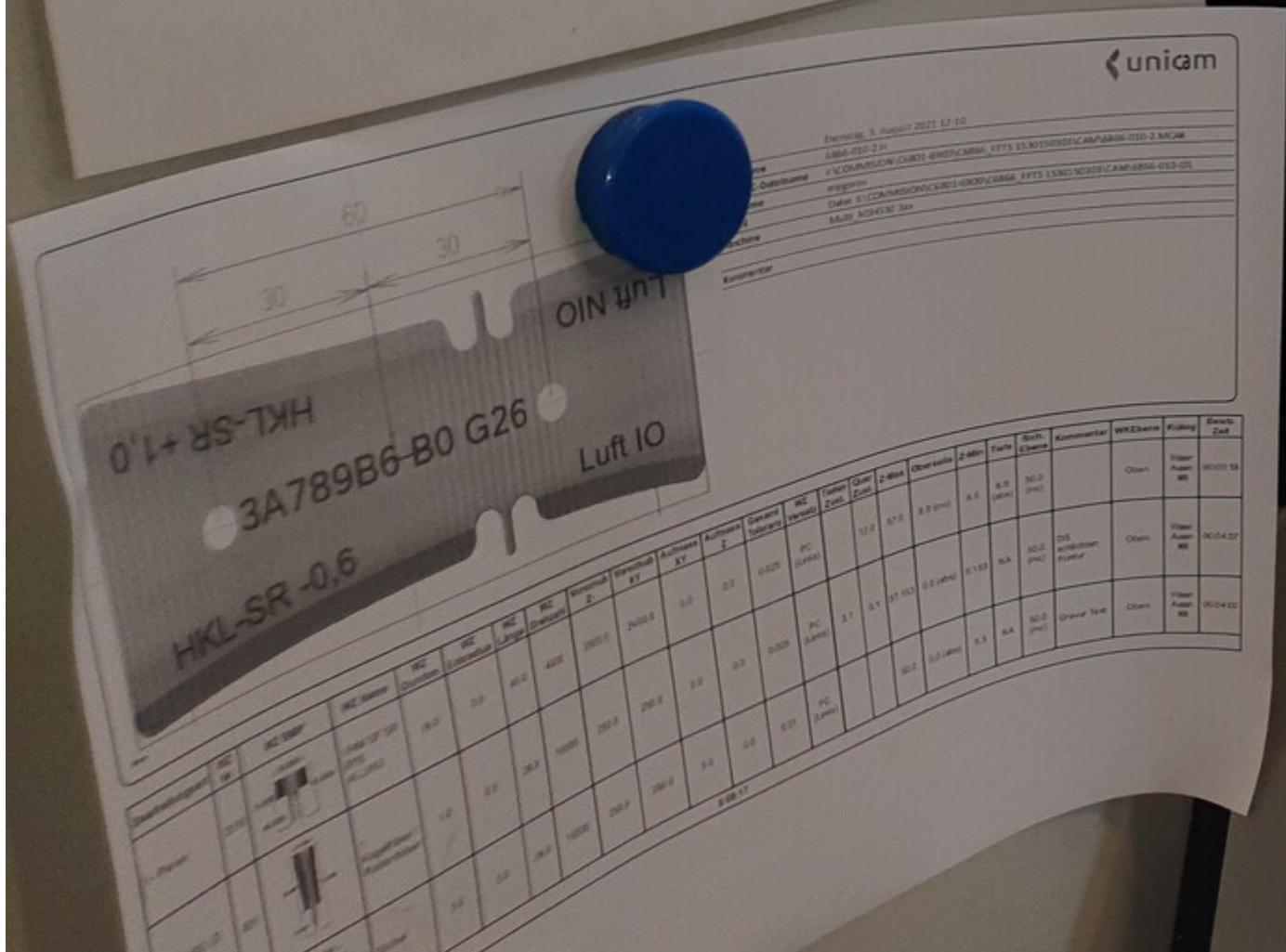
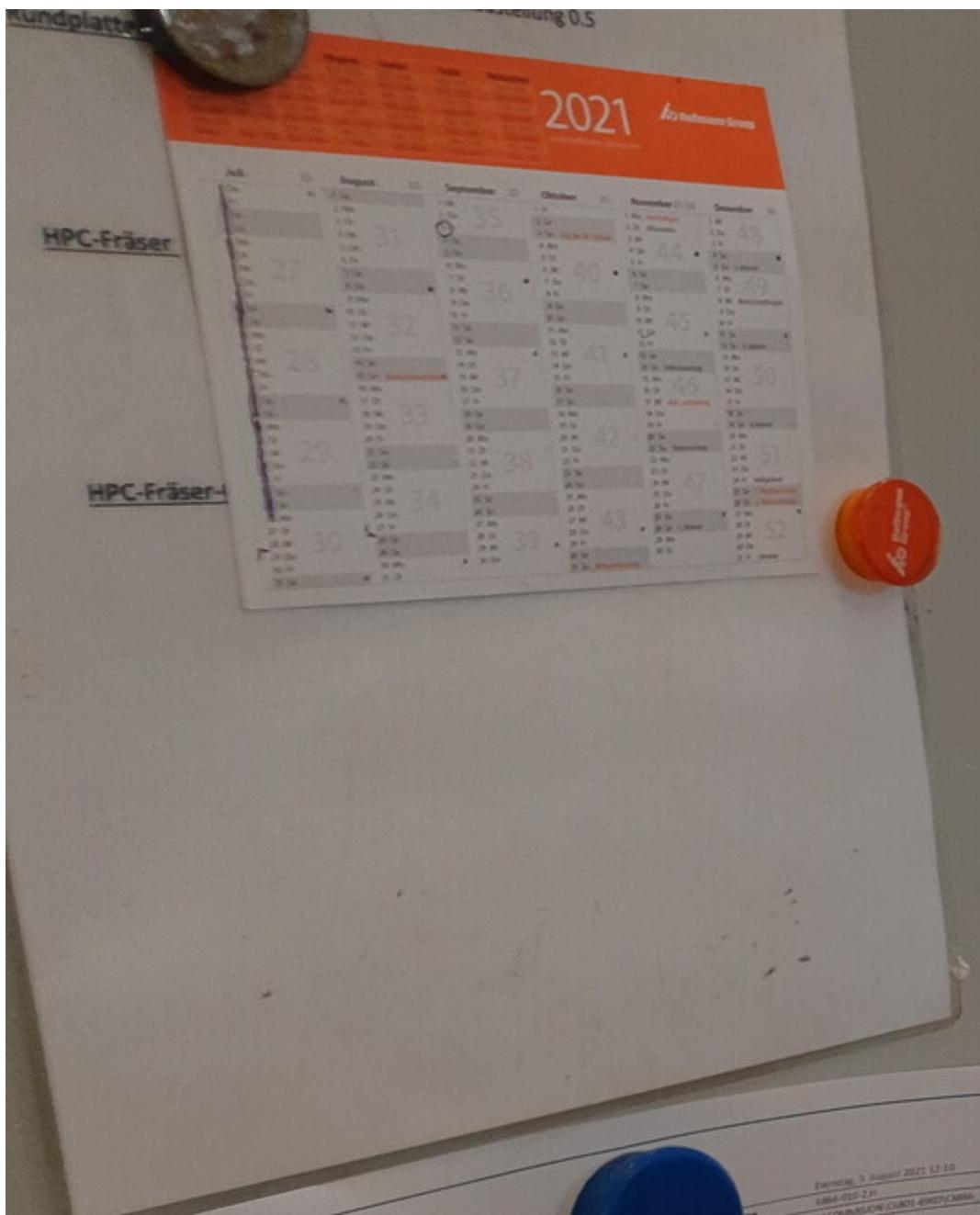
Spindel 309

Spindel 310

Spindel 311

Spindel 312







Manueller Betrieb

Manueller Betrieb

Arbeitsraum offen !

Pos.-Anzeige



S1



0

S 50.00

Ovr 101%

Einstellungen und Information

Schlüsselzahl-Eingabe

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Zähler-Einstellungen

⊕ Maschinen-Einstellungen

⊕ System-Einstellungen

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⊖ Allgemeine Information

Versions-Information

Lizenz-Information

Maschinenzeiten

Maschine

Steuerungs

Schlüss

Steuer

Maschi

Progra

Hydrau

Achsen

Spinde

Spinde

OK





SIN MIN INDU
DEVEI



No.13, Alley 1
Wurih District
TEL:886-4-2
E-mail:sinmi

EQUIPMENT ITEM
MODEL V24
MFG DATE 2019/02
ELECTRIC 0.2
P.O. NO. 8

Sicherheitshinweise

- Beobachten Sie die Sicherheitsvorschriften. Vor der Inbetriebnahme einer Maschine ist nur ausgewähltem Personal erlaubt, sieben zu betrachten und den Leistungsaufnahmen und den beweglichen Teilen.
- Bevor die Türe geöffnet wird, muss die Maschine abgestellt. Bei abgestellten Türen darf die Türe der Maschine nicht starten.
- Die normale Rücksprache mit dem Hersteller vorausgesetzt, darf die Maschine nicht in Betrieb oder Wartung unterschiedlichen.
- Stromversorgung vor jeder Inbetriebnahme. Beobachtung und Lüftungssorgung ständig kontrollieren.

FEHLERHAFT
KOENEN ZU
MASCHINE FÜR
DIESER AUFNAHME.

DE

Instruction de sécurité

- Avant l'utilisation et l'installation et l'utilisation de la machine, il est obligatoire d'avoir reçu une formation, soit autorisée à utiliser.
- Avant toutes les manipulations effectuées sur les pièces en métal de la machine, ne pas mettre les mains dans la zone de travail.
- Avant les réparations devant la machine est en mode automatique, il est nécessaire de débrancher la machine ou de couper le courant.
- Avant de faire des réparations ou de faire des réparations, il est nécessaire de débrancher la machine.

DE
AVANT DE FAIRE DES REPARATIONS, IL EST NECESSAIRE DE DÉBRANCHER LA MACHINE.
AVANT DE FAIRE DES REPARATIONS, IL EST NECESSAIRE DE DÉBRANCHER LA MACHINE.
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AVANT DE FAIRE DES REPARATIONS, IL EST NECESSAIRE DE DÉBRANCHER LA MACHINE.

Video:





Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

Ref. No.:

1237-09130850

Overview and Technical Data:

POSmill CE 1000 3-axis machining center

POSMILL



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Jan 2019

Description:

Used POSmill CE 1000 3-axis machining center

CNC control Heidenhain iTNC 640

Two machines available !!!

1- Operating hours machine 6485 / spindle 1.790h

2- Operating hours machine xxx / spindle 1.316h

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Thus, all occurring machining forces are absorbed with a high reserve. The carrier elements in the guide shoes themselves are not only designed as balls, but as high-quality rollers, so that force transmission takes place at the highest level.

Technical Data:

Technical Data:

Control:

[TNC 640](#)

Machine Hours:

6.485 hrs.

Spindle Hours:

1.790 hrs.

Spindle Speed:

12.000 rpm

Tool Holder:

[SK40](#)

Tool Capacity:

40 x

Travels:

X-Axis:

1.000 mm

Y-Axis:

600mm

Z-Axis:

600 mm

Dimensions and Weight:

Height:

3.500 mm

Width:

3.500 mm

Length:

5.500 mm

Weight:

7.900 kg

Buyer Information:

Condition:

Like New

Availability:

Sold

Sold as:

EXW (Ex Works - Incoterm)

VAT:

19 %

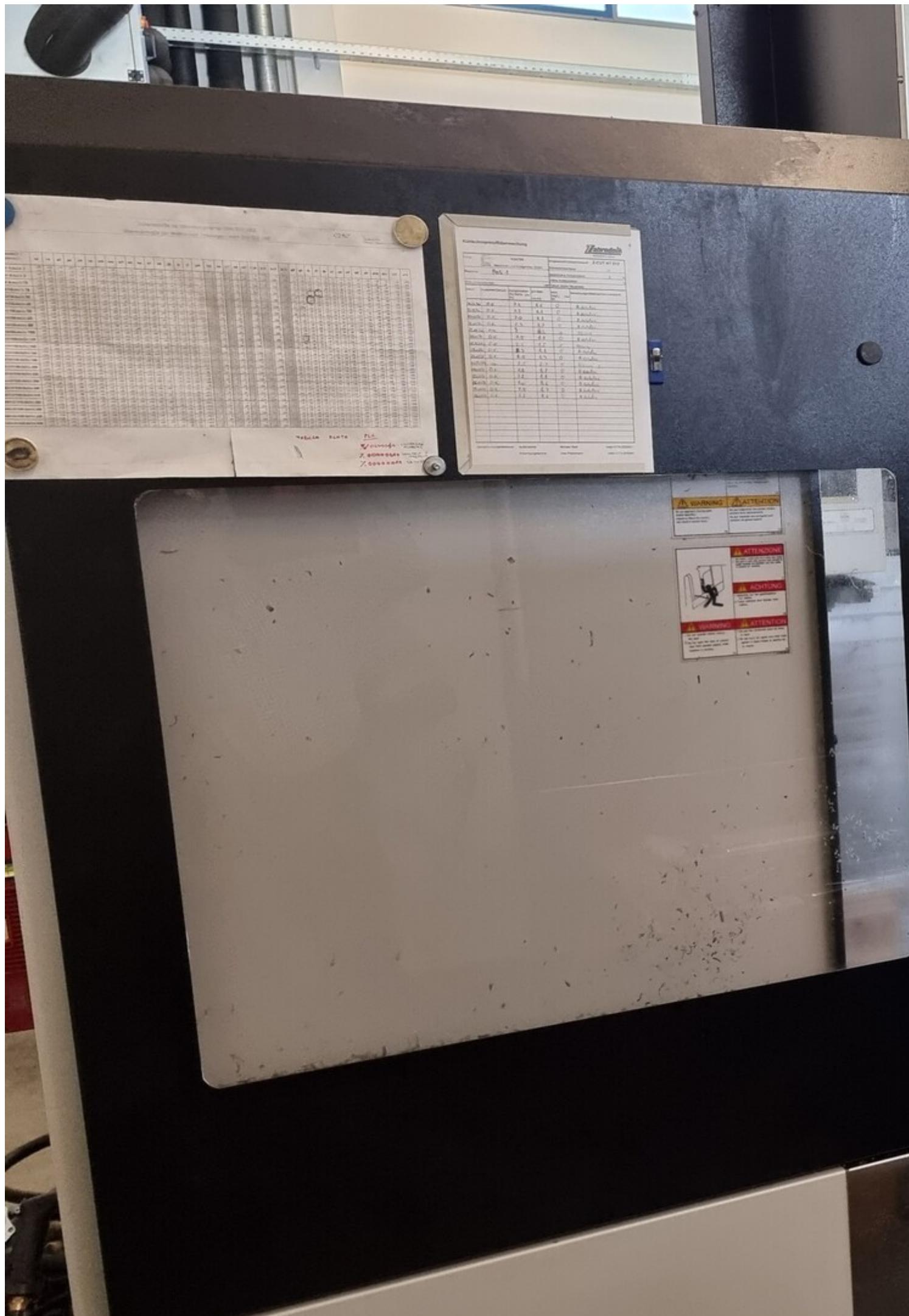
Buyers Premium:

16 %

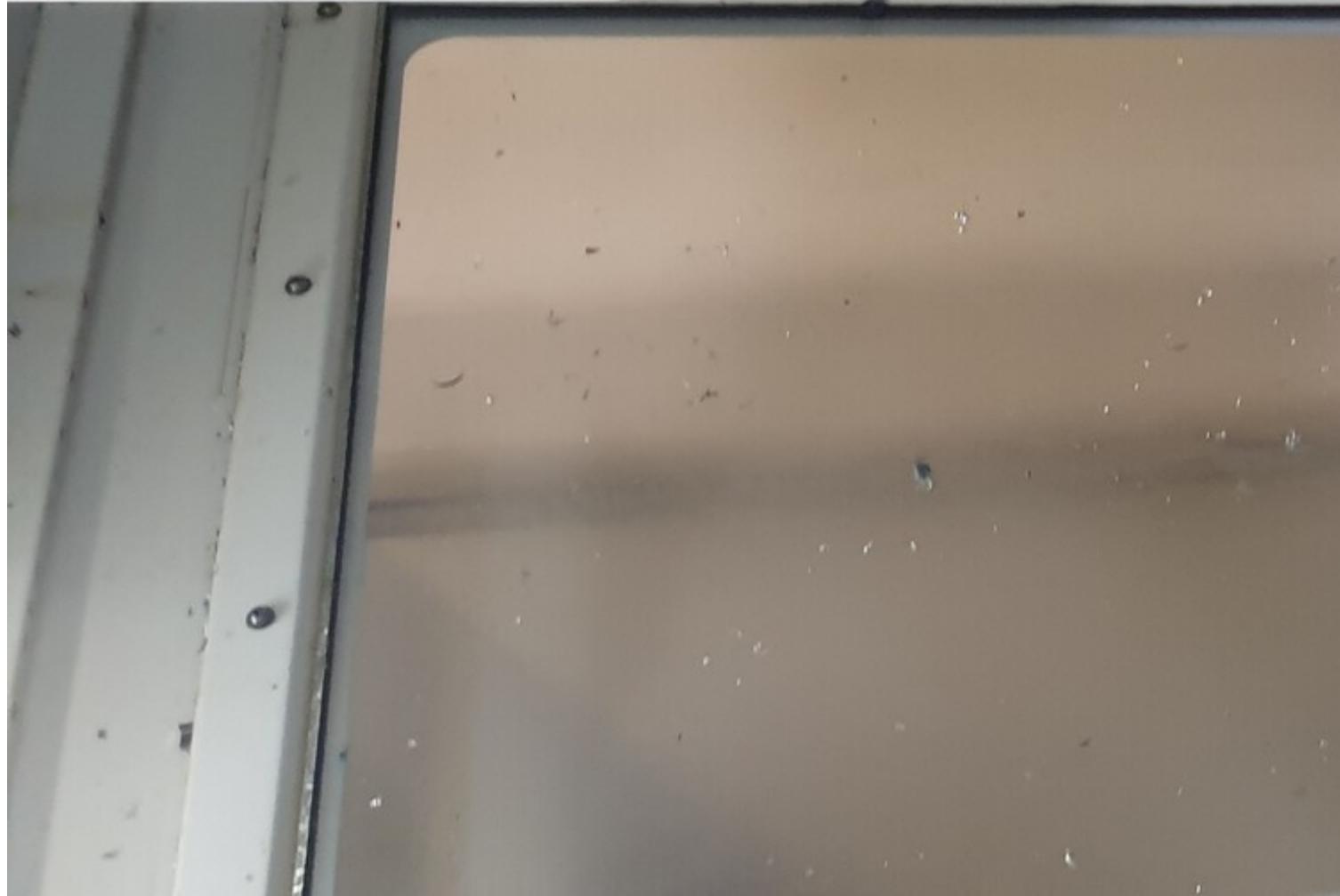
Location:

Germany

Images:

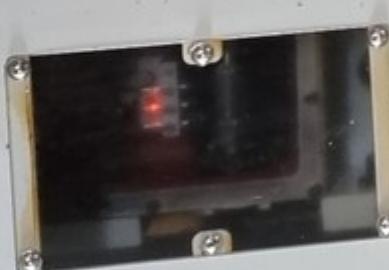
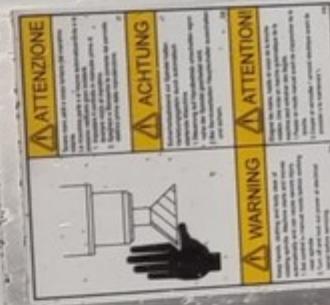
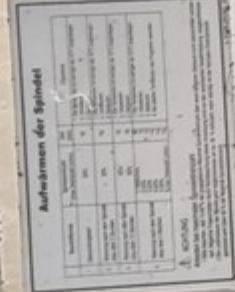
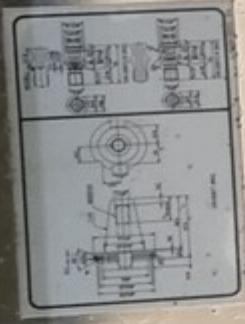


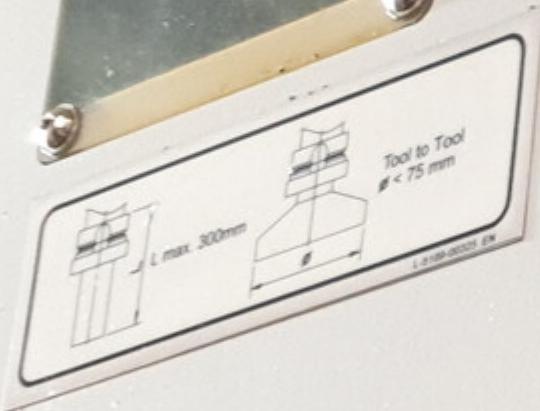




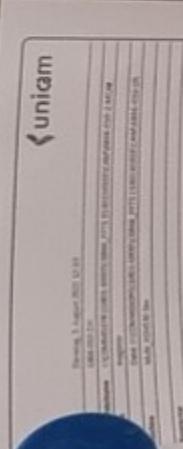
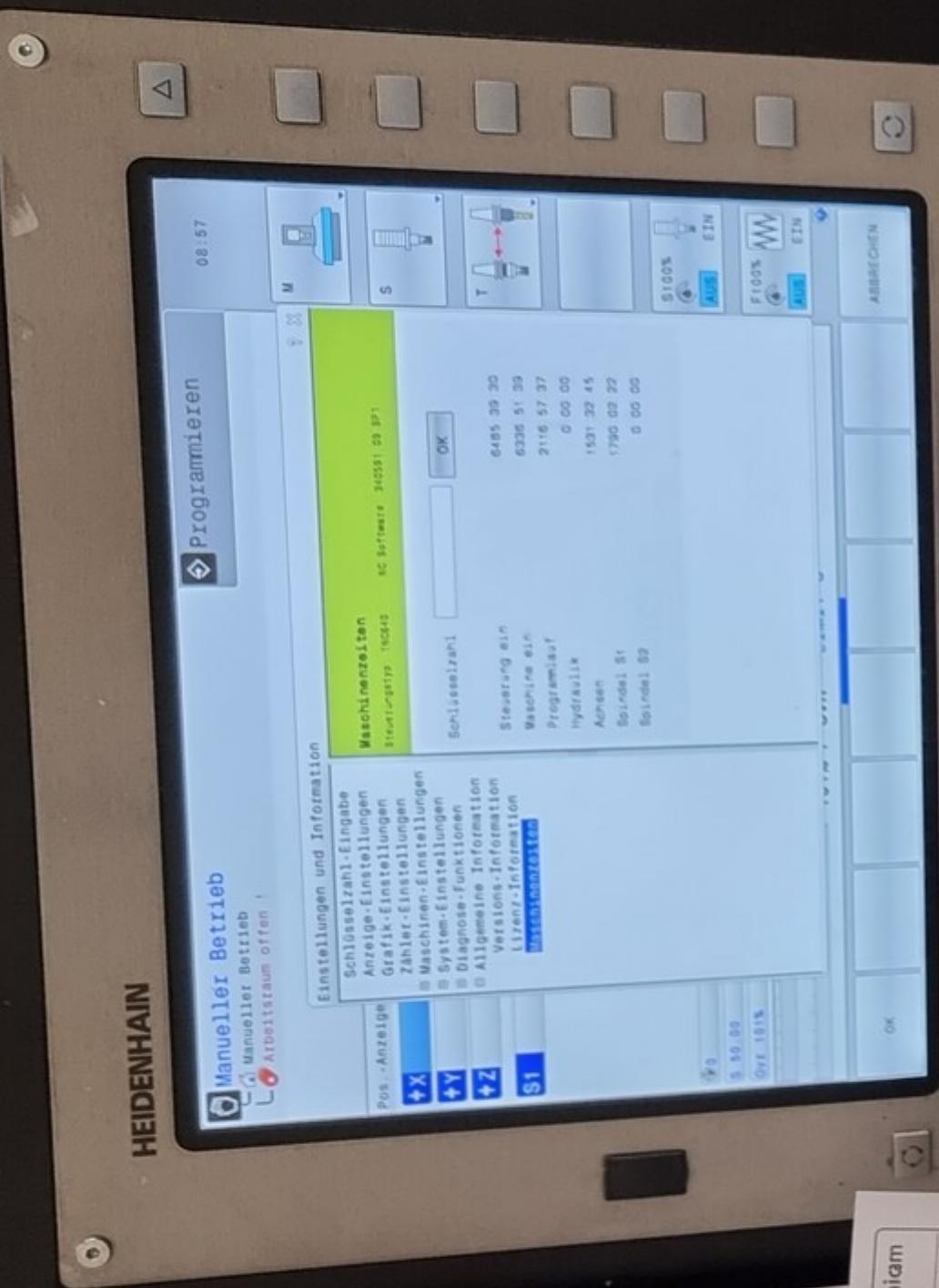




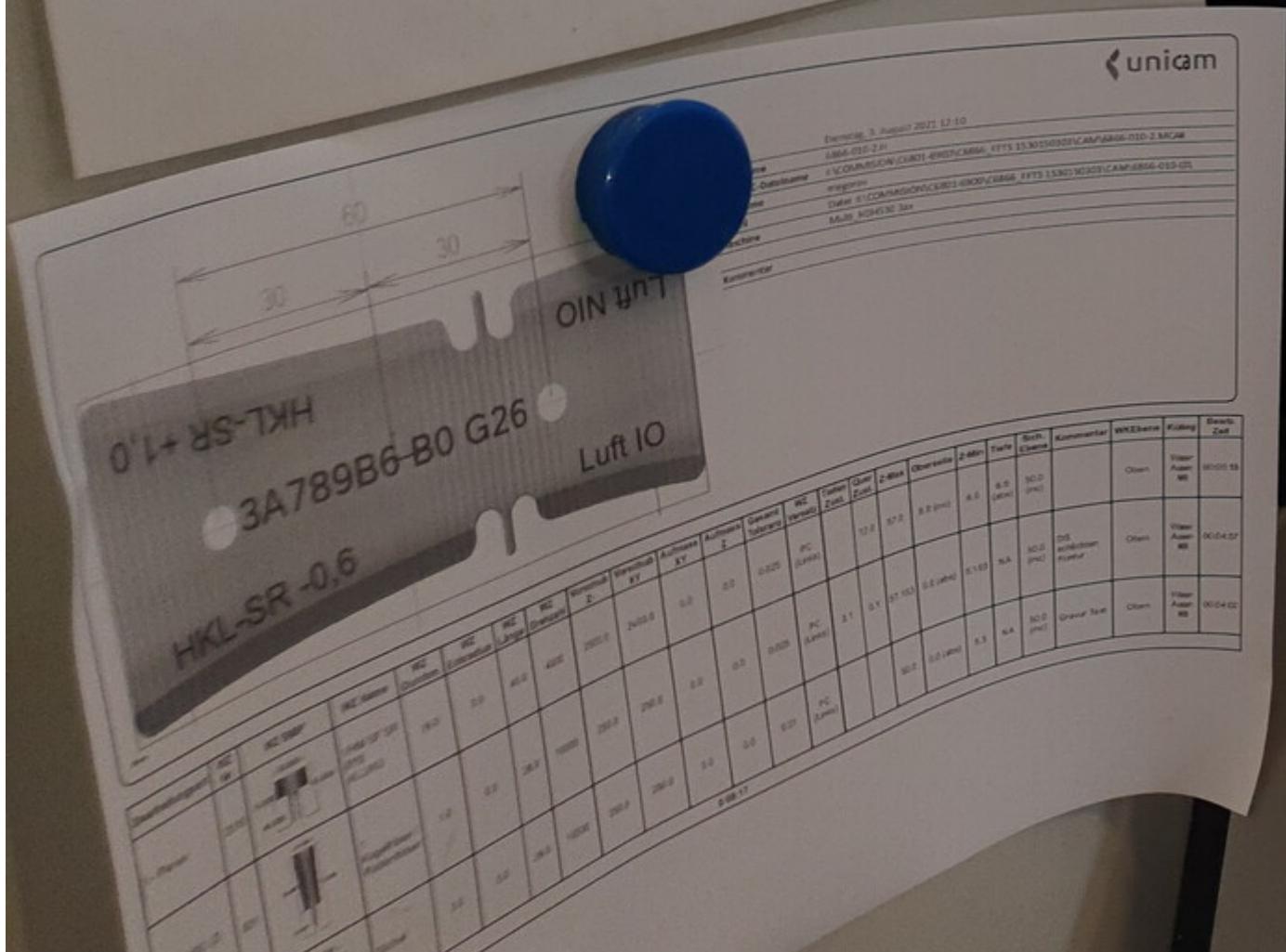
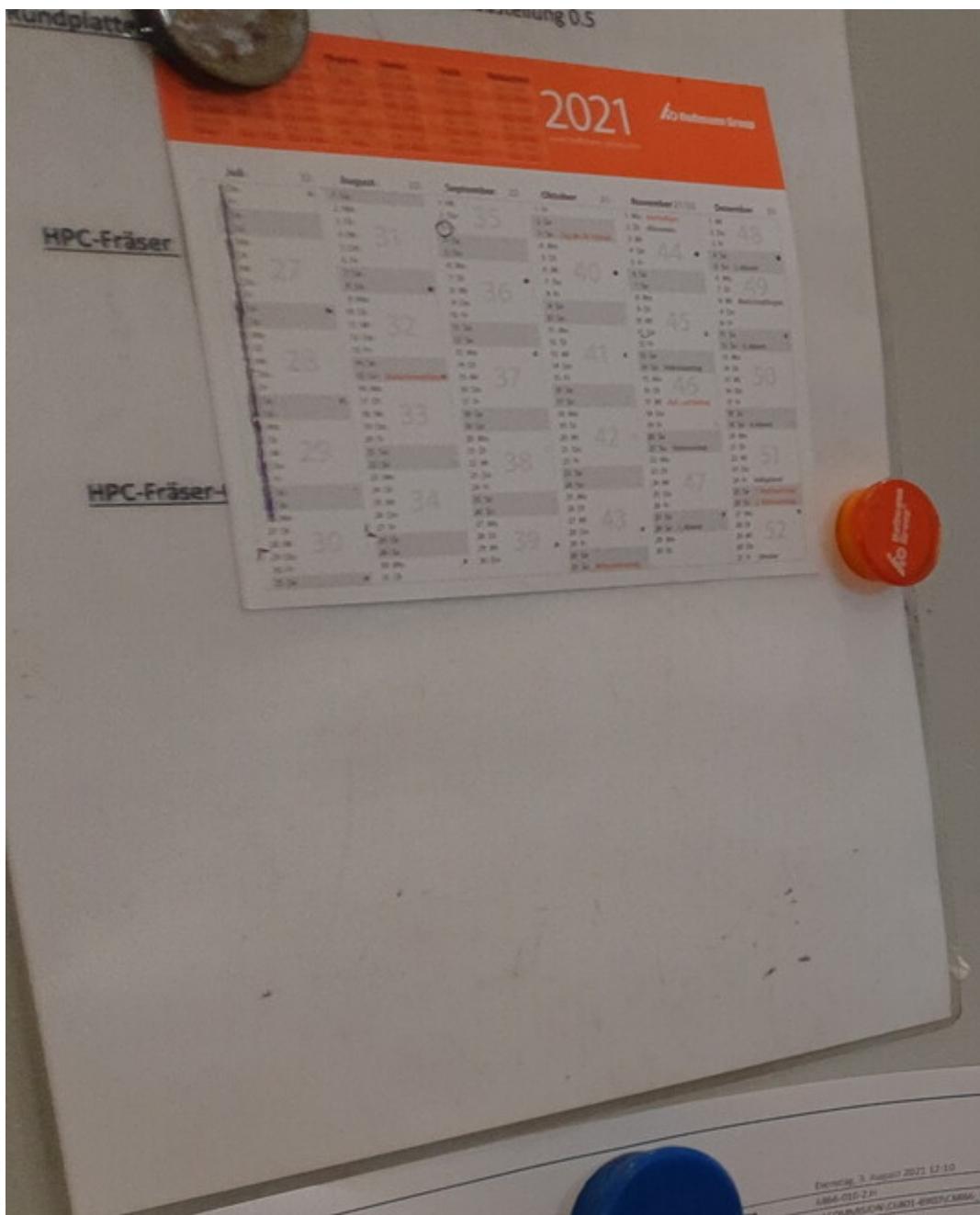














Manueller Betrieb

Manueller Betrieb

Arbeitsraum offen !

Pos.-Anzeige

+ X

+ Y

+ Z

S1

0

S 50.00

Ovr 101%

Einstellungen und Information

Schlüsselzahl-Eingabe

Anzeige-Einstellungen

Grafik-Einstellungen

Zähler-Einstellungen

⊕ Maschinen-Einstellungen

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⊖ Allgemeine Information

Versions-Information

Lizenz-Information

Maschinenzeiten

Maschine

Steuerungs

Schlüss

Steuer

Maschi

Progra

Hydrau

Achsen

Spinde

Spinde

OK



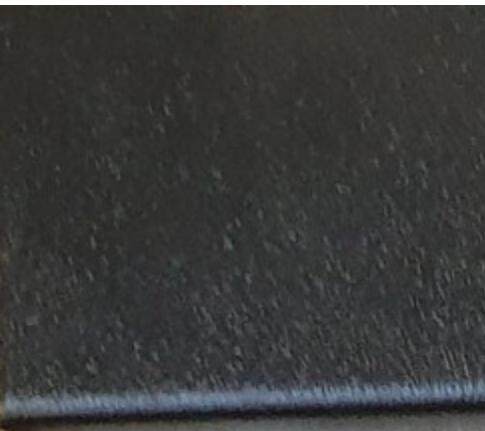
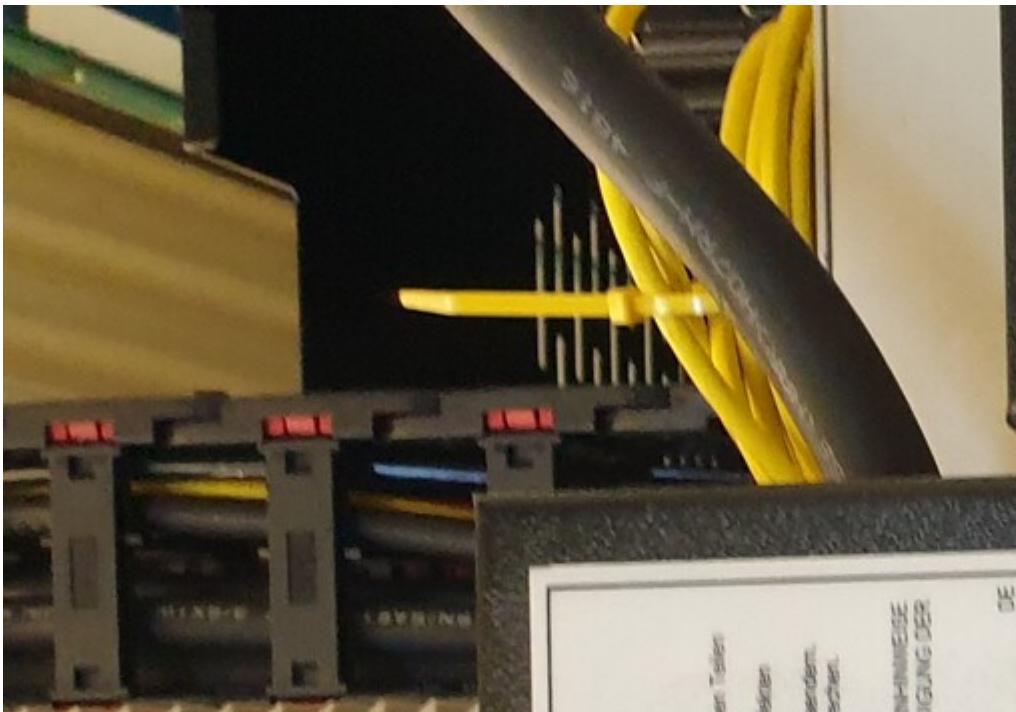


SIN MIN INDU
DEVEI



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Wurih District
TEL:886-4-2
E-mail:sinmi

EQUIPMENT ITEM
MODEL V24
MFG DATE 2019/
ELECTRIC 0.2
P.O. NO. 8



Sicherheitshinweise

THE BOSTONIAN

FEHLERHAFT KOHLENEN Z MASZONE I

1

Institution de sécurité

1. Les personnes
2. Seules les personnes
3. Les personnes
4. Permet le fonctionnement des éléments en
5. Ne pas courir et
6. Ne pas déranger

trouvé l'instruction ayant "activation et utilisation de la machine" indiquées et ayant une formation, non autorisée à utiliser la machine.

Contraire toutes les instructions données sur les périphériques de mise en marche de la machine, ne pas mettre les mains dans le zone d'entretien.

Si ou les personnes ayant la machine est en mode automatique, une autre personne ou à tous les dispositifs de sécurité ne sont

2022-07-12 10:20:22,000 [main-1] INFO [com.kaicode.kaicode] - [INFO] Starting Kaicode 2.0.0.0

Video:





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