

Image not found or type unknown



Ref. No.:

1237-09130850

Overview and Technical Data:

POSmill CE 1000 3-axis machining center

POSMILL



Year of Build:

Jan 2019

Description:

Used POSmill CE 1000 3-axis machining center

CNC control Heidenhain iTNC 640

Two machines available !!!

1- Operating hours machine 6485 / spindle 1.790h

2- Operating hours machine xxx / spindle 1.316h

Technical data:

- travels
 - x-axis: 1.000 mm
 - y-axis: 600 mm
 - z-axis: 600 mm
- distance spindle/table: 100-700 mm
- Table
 - dimension 1.200 x 600 mm
 - distance floor/table: approx. 800 mm
 - load, max.: 750 kg
 - T-slots: 6 number, 100 mm
 - distance spindle/stand: approx. 600 mm
- Feed system
 - Rapid feed: 32 m/min.
 - Feed rate: 1 - 10.000 m/min.
- Drive spindle

- Tool holder: SK40
 - Speed, max. 12.000 rpm
 - Power, max.: up to 38 kW
 - Tool changer
 - number 30x
 - Tool length, max. 300 mm
 - tool weight, max.: 6 kg
 - tool change time: from 3,5 sec
 - Connected loads
 - Electrical: 30 kVA ,400 V
 - Back-up fuse: from 35 A
 - Pneumatic (bar) 6 bar
-

The POSmill CE 1000 is equipped with a Heidenhain TNC 640 as standard and offers travels of 1,000 x 600 x 600 mm (X,Y,Z), with a power of 38 kW at 12,000 min-1. Due to the pyramid design, the machine has a large mass in the lower area to be able to safely absorb all forces that occur. In the upper area, the machine column is tapered to provide the necessary dynamics. Six large, centrally lubricated guide shoes provide ideal conditions for maximum geometric accuracy and best force absorption. This absorbs vibrations and resonances and leads to greatly improved tool life. POS uses a total of 14 centrally lubricated guide shoes across all axes.

Thus, all occurring machining forces are absorbed with a high reserve. The carrier elements in the guide shoes themselves are not only designed as balls, but as high-quality rollers, so that force transmission takes place at the highest level.

Technical Data:

Technical Data:

Control:

[TNC 640](#)

Machine Hours:

6.485 hrs.

Spindle Hours:

1.790 hrs.

Spindle Speed:

12.000 rpm

Tool Holder:

[SK40](#)

Tool Capacity:

40 x

Travels:

X-Axis:

1.000 mm

Y-Axis:

600mm

Z-Axis:

600 mm

Dimensions and Weight:

Height:

3.500 mm

Width:

3.500 mm

Length:

5.500 mm

Weight:

7.900 kg

Buyer Information:

Condition:

[Like New](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

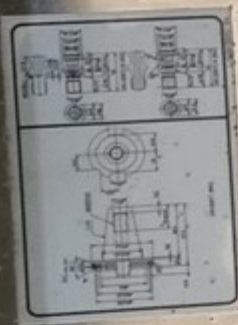
Germany











Aufnahmen der Spindel

| Spindel | Werkzeug | Werkstoff | Werkstoffgruppe | Werkstoffnummer | Werkstoffbeschreibung |
|---------|----------|-----------|-----------------|-----------------|-----------------------|
| 1 | 1 | 1 | 1 | 1 | 1 |
| 2 | 2 | 2 | 2 | 2 | 2 |
| 3 | 3 | 3 | 3 | 3 | 3 |
| 4 | 4 | 4 | 4 | 4 | 4 |
| 5 | 5 | 5 | 5 | 5 | 5 |
| 6 | 6 | 6 | 6 | 6 | 6 |
| 7 | 7 | 7 | 7 | 7 | 7 |
| 8 | 8 | 8 | 8 | 8 | 8 |
| 9 | 9 | 9 | 9 | 9 | 9 |
| 10 | 10 | 10 | 10 | 10 | 10 |

ATTENZIONE

ACHTUNG

WARNING

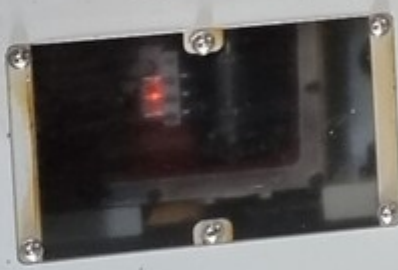
ATTENTION

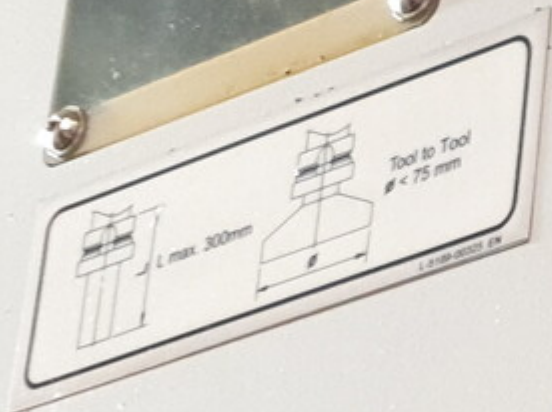
ATTENZIONE

ACHTUNG

WARNING

ATTENTION







HEIDENHAIN

Manueller Betrieb
manueller Betrieb
Arbeitsraum offen

Programmieren

08:57

Pos.-Anzeige
+X
+Y
+Z
S1

0
5.50.00
0% 10%

Einstellungen und Information
Schlüsselzahl-Eingabe
Anzeige-Einstellungen
Grafik-Einstellungen
Zähler-Einstellungen
Maschinen-Einstellungen
System-Einstellungen
Diagnose-Funktionen
Allgemeine Information
Versions-Information
Lizenz-Information
Werkzeuginformation

Maschinenzeiten
Steuerungstyp: 10240
NC Software: 340581 03 SP1

Schlüsselzahl
OK

Steuerung ein
Maschine ein
Programmieren
Hydraulik
Achsen
Spindel S1
Spindel S2

6485 39 30
6336 51 39
2116 57 37
0 00 00
1531 32 45
1790 02 22
0 00 00

S100% EIN AUS
F100% EIN AUS

ABRECHNEN

uniam

Formular mit Feldern für Daten und Unterschriften.



Table with multiple columns and rows, likely a data log or calibration chart. The table is partially obscured by a white sheet of paper.



2021

HPC-Fräser

HPC-Fräser-

unicam

Exemplar: 3 August 2022 12:45

100-415-211
100-415-211
100-415-211

11/11/2011 11:11:11 AM 11/11/2011 11:11:11 AM 11/11/2011 11:11:11 AM

Date: 11/06/2010
 Time: 10:45:30 AM

[illegible]

| | Charakteristika | 2. dän. | Treite | 4. dän. | |
|--|-----------------|---------|--------|---------|--|
| | | | | | |

[illegible]

| Time | Location | Altitude (m) | Temp (°C) | Wind (km/h) | Remarks |
|------|----------|--------------|-----------|-------------|---------|
| 0800 | ... | ... | ... | ... | ... |
| 0900 | ... | ... | ... | ... | ... |
| 1000 | ... | ... | ... | ... | ... |
| 1100 | ... | ... | ... | ... | ... |
| 1200 | ... | ... | ... | ... | ... |
| 1300 | ... | ... | ... | ... | ... |
| 1400 | ... | ... | ... | ... | ... |
| 1500 | ... | ... | ... | ... | ... |
| 1600 | ... | ... | ... | ... | ... |
| 1700 | ... | ... | ... | ... | ... |
| 1800 | ... | ... | ... | ... | ... |
| 1900 | ... | ... | ... | ... | ... |
| 2000 | ... | ... | ... | ... | ... |
| 2100 | ... | ... | ... | ... | ... |
| 2200 | ... | ... | ... | ... | ... |
| 2300 | ... | ... | ... | ... | ... |
| 2400 | ... | ... | ... | ... | ... |

| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|-----|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 80 | 81 | 82 | 83 | 84 | 85 | 86 | 87 | 88 | 89 | 90 | 91 | 92 | 93 | 94 | 95 | 96 | 97 | 98 | 99 | 100 |
|---|---|---|---|---|---|---|---|---|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|-----|

[illegible]

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| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 80 | 81 | 82 | 83 | 84 | 85 | 86 | 87 | 88 | 89 | 90 | 91 | 92 | 93 | 94 | 95 | 96 | 97 | 98 | 99 | 100 |
|---|---|---|---|---|---|---|---|---|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|-----|

[illegible]

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|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|-----|
| 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 80 | 81 | 82 | 83 | 84 | 85 | 86 | 87 | 88 | 89 | 90 | 91 | 92 | 93 | 94 | 95 | 96 | 97 | 98 | 99 | 100 |
|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|-----|

| | | | | | | | | | |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 | 1.0 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|

[illegible][illegible]

1. $\frac{1}{2}$



HE

ESC

7.

1



Manueller Betrieb



Manueller Betrieb



Arbeitsraum offen !

Pos. -Anzeige

+X

+Y

+Z

S1



0

S 50.00

Ovr 101%

Einstellungen und Information

Schlüsselzahl-Eingabe

Anzeige-Einstellungen

Grafik-Einstellungen

Zähler-Einstellungen

☒ Maschinen-Einstellungen

☒ System-Einstellungen

☒ Diagnose-Funktionen

☐ Allgemeine Information

 Versions-Information

 Lizenz-Information

 Maschinenzeiten

Maschine

Steuerungs

Schlüss

Steuer

Maschi

Progra

Hydrau

Achsen

Spinde

Spinde

OK





SIN MIN INDU
DEVE



No.13, Alley 1
Wurih District
TEL:886-4-2
E-mail:sinmi

EQUIPMENT ITEM

MODEL

MFG DATE

ELECTRIC

P.O. NO.

Sicherheitshinweise

Bedienung
Bedienung
Wartung
Bei automa-
fentleben
Keine Türen
Sicherheit
Keine Parame-
Strömungsver-
Schmierung,
FEHLERHAFT
KÖNNEN ZU
MASCHINE F
Diesen Hinwei-

ng vor der Inbetriebnahme lesen
chine ist nur eingewiesenen Personal erlaubt.
gabs beschreiben.
betriebs den Leistungshinweisen und den beweglichen Teilen
schieß öffnen, wenn die Maschine arbeitet. Bei defekten
Apert oder geschlossener Tür Maschine nicht starten.
die vorherige Rücksperrung mit dem Hersteller vereinbaren.
Strömungsvergung vor jeder Inspektion, Reparatur oder Wartung unterbrechen.
Schmierung, Hydraulik und Lüftung ständig kontrollieren.

TEILUNG ODER NICHTBEACHTUNG DER WAHRNIMMENSSE
TÄFTEN VERLETZUNGEN ODER BESCHÄDIGUNG DER
MASCHINE F

swegs entfernen.

DE

Instruction de sécurité

1. Lire attentivement le manuel d'instruction avant l'installation et l'utilisation de la machine.
2. Seules les personnes qualifiées et ayant reçu une formation, sont autorisées à utiliser la machine.
3. Il est impératif de respecter toutes les instructions décrites sur les plaquettes de mise en garde.
4. Pendant le fonctionnement de la machine, ne pas mettre les mains dans la zone de travail.
5. Ne pas ouvrir les portes de la machine quand la machine est en mode automatique.
6. Ne pas utiliser la machine si on ne s'est pas assuré que tous les dispositifs de sécurité ne sont pas correctement installés.
7. Ne pas modifier les paramètres de la machine.
8. Si on ne s'est pas assuré que la machine est en mode automatique, ne pas utiliser la machine.
9. Si on ne s'est pas assuré que la machine est en mode automatique, ne pas utiliser la machine.
10. Si on ne s'est pas assuré que la machine est en mode automatique, ne pas utiliser la machine.

manuel d'instruction avant l'installation et l'utilisation de la machine.
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ement.
s ou les producteurs quand la machine est en mode automatique.
ne s'assure que tous les dispositifs de sécurité ne sont
se consulte le fabricant.
esthétique avant la maintenance ou la réparation
pneumatique et hydraulique sont toujours en

DE
WARTUNG
DE WIDE EN GARDE PEUT ENTRAINER DE BLESSURES
ET/OU DES DOMMAGES SUR LES PERSONNES OU ENVOIENNER LA
BUT C'EST MEME

Video:





Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

Ref. No.:
1237-09130850

Overview and Technical Data:

POSmill CE 1000 3-axis machining center



Year of Build:
Jan 2019

Description:

Used POSmill CE 1000 3-axis machining center

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2- Operating hours machine xxx / spindle 1.316h

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-

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Thus, all occurring machining forces are absorbed with a high reserve. The carrier elements in the guide shoes themselves are not only designed as balls, but as high-quality rollers, so that force transmission takes place at the highest level.

Technical Data:

Technical Data:

Control:

[TNC 640](#)

Machine Hours:

6.485 hrs.

Spindle Hours:

1.790 hrs.

Spindle Speed:

12.000 rpm

Tool Holder:

[SK40](#)

Tool Capacity:

40 x

Travels:

X-Axis:

1.000 mm

Y-Axis:

600mm

Z-Axis:

600 mm

Dimensions and Weight:

Height:

3.500 mm

Width:

3.500 mm

Length:

5.500 mm

Weight:

7.900 kg

Buyer Information:

Condition:

[Like New](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

Handwritten table with multiple columns and rows, likely a technical specification or inventory list. The table is oriented horizontally and contains dense, small text.

Handwritten table with multiple columns and rows, likely a technical specification or inventory list. The table is oriented horizontally and contains dense, small text.



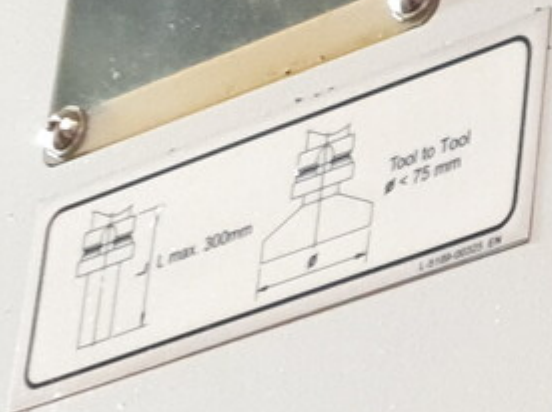














HEIDENHAIN

Manueller Betrieb
manueller Betrieb
Arbeitsraum offen

Programmieren

08:57

Pos.-Anzeige

+X

+Y

+Z

S1

Einstellungen und Information

Schlüsselzahl-Eingabe

Anzeige-Einstellungen

Grafik-Einstellungen

Zähler-Einstellungen

Maschinen-Einstellungen

System-Einstellungen

Diagnose-Funktionen

Allgemeine Information

Versions-Information

Lizenz-Information

Maschinenzeiten

Maschinenzeiten

Steuerungstyp: 10240

NC Software: 340281 03 SP1

Schlüsselzahl

6485 39 30

6336 51 39

2116 57 37

0 00 00

1531 32 45

1790 02 22

0 00 00

Steuerung ein

Maschine ein

Programmieren

Hydraulik

Adressen

Spindel S1

Spindel S2

OK

uniam

Formular mit Feldern für Name, Adresse, Telefon, E-Mail, etc.

10

Table with multiple columns and rows, likely a data log or calibration chart. The table is partially obscured by a white sheet of paper.





Manueller Betrieb



Manueller Betrieb



Arbeitsraum offen !

Pos. -Anzeige

+X

+Y

+Z

S1



0

S 50.00

Ovr 101%

Einstellungen und Information

Schlüsselzahl-Eingabe

Anzeige-Einstellungen

Grafik-Einstellungen

Zähler-Einstellungen

☒ Maschinen-Einstellungen

☒ System-Einstellungen

☒ Diagnose-Funktionen

☒ Allgemeine Information

 Versions-Information

 Lizenz-Information

 Maschinenzeiten

Maschine

Steuerungs

Schlüss

Steuer

Maschi

Progra

Hydrau

Achsen

Spinde

Spinde

OK





SIN MIN INDU
DEVE



No.13, Alley 1
Wurih District
TEL:886-4-2
E-mail:sinmi

EQUIPMENT ITEM

MODEL

MFG DATE

ELECTRIC

P.O. NO.

Sicherheitshinweise

ng vor der Industriearbeit leben
dare ist nur eingespartem Personal erlaubt.
naben besitzen.

Versteht man sich auf die Bedeutung der verschiedenen Töne und die verschiedenen Töne, die man hören kann, so ist das eine wichtige Voraussetzung für das Verständnis der Musik.

Derzel öffnen, wenn die Maschine arbeitsl. Bei falschen
sonst sehr gefährlicher Tiger Maschine nicht starten.

Agnes and Jacobine are the leading light and the leading character in the play, and the leading character in the play.

the morning of Wednesday the 11th. I was feeling very well, and was able to walk about the house, and to go out for a short distance. I was very much surprised to find that I was able to do so, and was very much gratified to find that I was able to do so.

...the ...

TEILUNG ODER NICHTBEACHTUNG DER WURDHINNEISE
THAFTEN VERLETZUNGEN ODER BESCHÄDIGUNG DER
30

Technical assistance

11

Instruction de sécurité

manuel d'installation et d'utilisation de la machine.

Section 4: *Open Lines with "Connections" and "Connections"*

changer les entrées reçues sur les données de mise

[illegible]

Laurea in Scienze della Formazione

ESTRAT.

is ou les prendrions quand la machine est en marche automatique.

With an estimated 80,000 people in the region, the town has a long history of being a center of commerce and industry.

Abstracts of the 19th International Conference on the History of Statistics

1. *Consensus* is a decision-making process in which all participants agree on a course of action.

[illegible]

www.mhhe.com/9780070672024

1. The first step is to identify the problem or question that needs to be answered. This involves understanding the context and the specific requirements of the task.

RESEARCH

EL ENTRENAMIENTO DE LOS

PERSONNES DU ENDOCRINER LA

Video:





Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

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