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Ref. No.:  
1043-10301304

## Overview and Technical Data:

### GILDEMEISTER - CTV 250 vertical CNC lathe

### DMG GILDEMEISTER



# DMG

Year of Build:  
Jan 2001

## Description:

### Used DMG Gildemeister CTV 250 - Vertical CNC Lathe

CNC Controlc SIEMENS 840C

#### Technical Data

- Max diameter: 250 mm
- Stroke X x Z : 800 x 300 mm
- spindle power : 22 kW
- spindle speed : 20 - 5000 tr/min
- Turret : 12 posts all driven
- Live tool speed : 6000 tr/min
- Tool : VDI 40
- Magazin tool 20 positions
- Chuck 3 jaws diameter 250 mm
- Living tool holder
- Chip convoyor

## Technical Data:

## Technical Data:

Control:

[SINUMERIK 840C](#)

Machine Hours:

29298.00 hrs.

Spindle Hours:

5282.00 hrs.

Turning diameter:

250.00 mm

Spindle Speed:

6000.00 rpm

Driven Tools:

12.00

Tool Capacity:

20 x

Tailstock:

No

Bezel:

No

## Dimensions and Weight:

Height:

2860 mm

Length:

3875 mm

Width:

2240 mm

Weight:

8000 kg

## Buyer Information:

Condition:

[Normal wear](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Location:

Germany

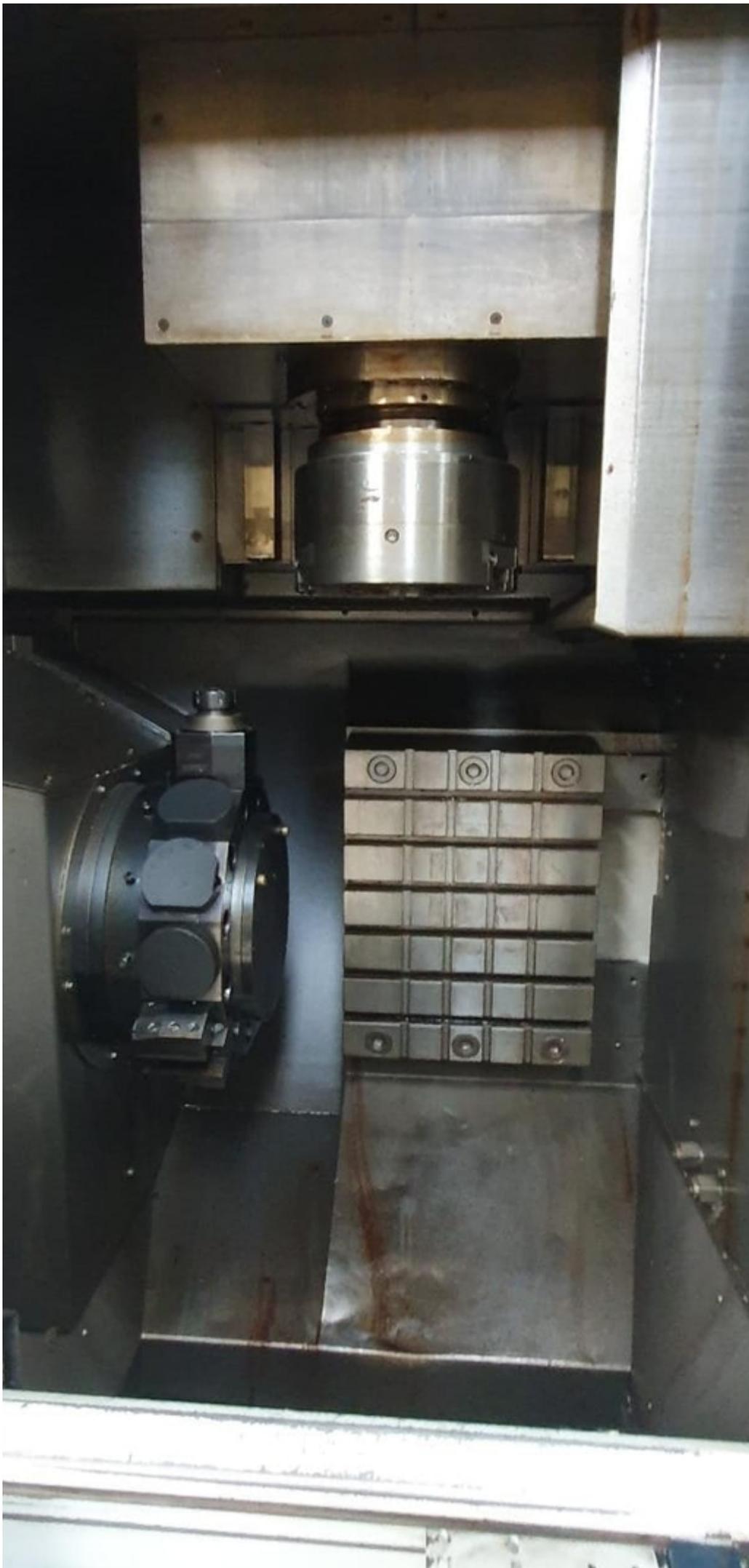
## Images:



58

CTV 250  
GILDEMEISTER





2



3

58

**CTV 250**  
**GILDEMEISTER**

	PARCA TOPL	=	17550
	PARCA GEREKLI	=	350
	PARCA SAY	=	158
	GUC AC	=	23040
	YRT SURE	=	9850
	KESIM ZAMANI	=	9387
	SRBST AMAC	=	0
	CVRM ZMNI	=	0
	TARH	=	2020 / 02
M/MIN	ZAMN	=	17 : 23
1583			
28M43S			
0M 0S			



58

**CTV 250**  
**GILDEMEISTER**









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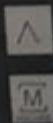
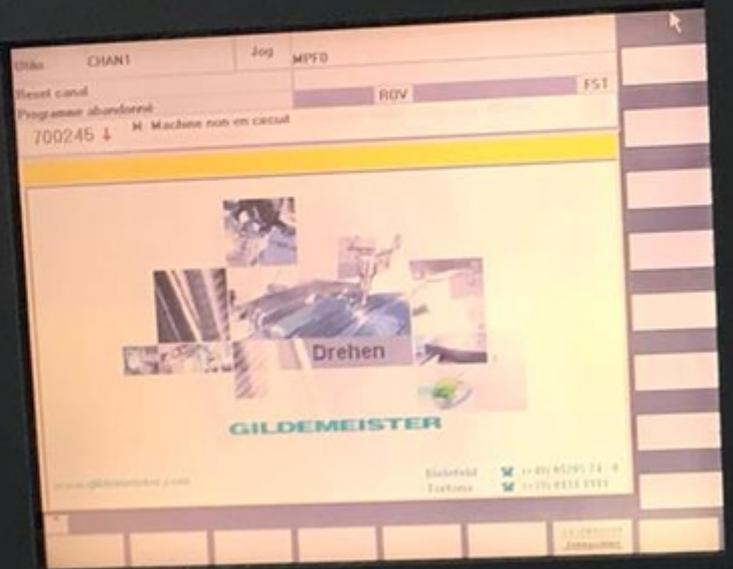
CTV 250  
GILDEMEISTER

EWAB



SIEMENS

POWER TEMP





SIEMENS

◆ POWER

◆ TEMP

Utilis.	CHAN1	Jog	MPF0
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Reset canal

Programme abandonné

700206 ↓ : F: Groupe pneumatique: pas de press

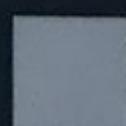


Drehe

GILDEMEISTER

[www.gildemeister.com](http://www.gildemeister.com)

The advertisement features a collage of images showing industrial machinery, specifically a lathe, in various stages of operation and close-up details. The text 'Drehe' is partially visible on the right side of the collage.



















14



15



Vor Inbetriebnahme die Benutzerinformation  
( Betriebsanleitung und Sicherheitshinweise )  
lesen und beachten !

Prior to commissioning ( start up ) read  
and observe the user information  
( operating instructions and safety  
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Avant la mise en service, lire et  
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( instruction de service et remarques  
relatives aux mesures de sécurité ) !



Gildemeister Drehmaschinen GmbH

**GILDEMEISTER**

Drehmaschinen GmbH

Gildemeisterstr. 60 · D-33689 Bielefeld

CTV 250 No. 06800000161 a 2001  
400 V 3 ~ f 50 Hz  
50 kVA I 72 A 80 A  
230 V 24 V-



680-CW 0008

Made in Germany

**GILDEMEISTER**

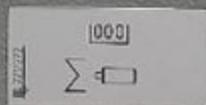
Drehmaschinen GmbH

Gildemeisterstr. 60 · D-33689 Bielefeld

ANNEE DE CONSTRUCTION 2001

IMMATRICULATION CTV 250 06800000

CONFORME AU CODE DU TRAVAIL



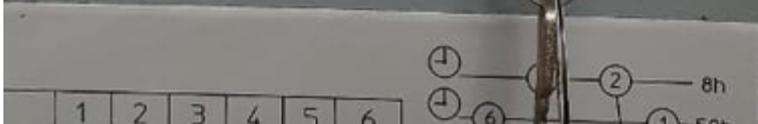
DINA ELEKTRONIK Typ: DNCO  
Futter-Programmierung

0: 5 Hz	8: 60%
1: 25%	9: 68%
2: 30%	10: 70%
3: 35%	11: 75%
4: 40%	12: 80%
5: 45%	13: 85%
6: 50%	14: 90%
7: 55%	15: 100%

0.5 Hz

SPINNE drehen / Schlüssel drehen

15	>>	5000	min <sup>-1</sup>	1	>>	2750	min <sup>-1</sup>
14	>>	4500	min <sup>-1</sup>	6	>>	2500	min <sup>-1</sup>
13	>>	4250	min <sup>-1</sup>	5	>>	2250	min <sup>-1</sup>
12	>>	4000	min <sup>-1</sup>	4	>>	2000	min <sup>-1</sup>
11	>>	3750	min <sup>-1</sup>	3	>>	1750	min <sup>-1</sup>
10	>>	3500	min <sup>-1</sup>	2	>>	1500	min <sup>-1</sup>
9	>>	3250	min <sup>-1</sup>	1	>>	1250	min <sup>-1</sup>
8	>>	3010	min <sup>-1</sup>	0	>>	50	min <sup>-1</sup>





Asset-Trade

Assessment and Sale of Used Assets world wide

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47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://mail.asset-trade.de/en>

Ref. No.:

1043-10301304

**Overview and Technical Data:**

# GILDEMEISTER - CTV 250 vertical CNC lathe

## DMG GILDEMEISTER

The logo for DMG, consisting of the letters 'DMG' in a bold, white, sans-serif font, set against a dark green rectangular background with rounded corners.

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Jan 2001

### **Description:**

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CNC Controlc SIEMENS 840C

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Bezel:  
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Available:  
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[EXW \(Ex Works - Incoterm\)](#)  
VAT:  
[19 %](#)  
Location:  
Germany

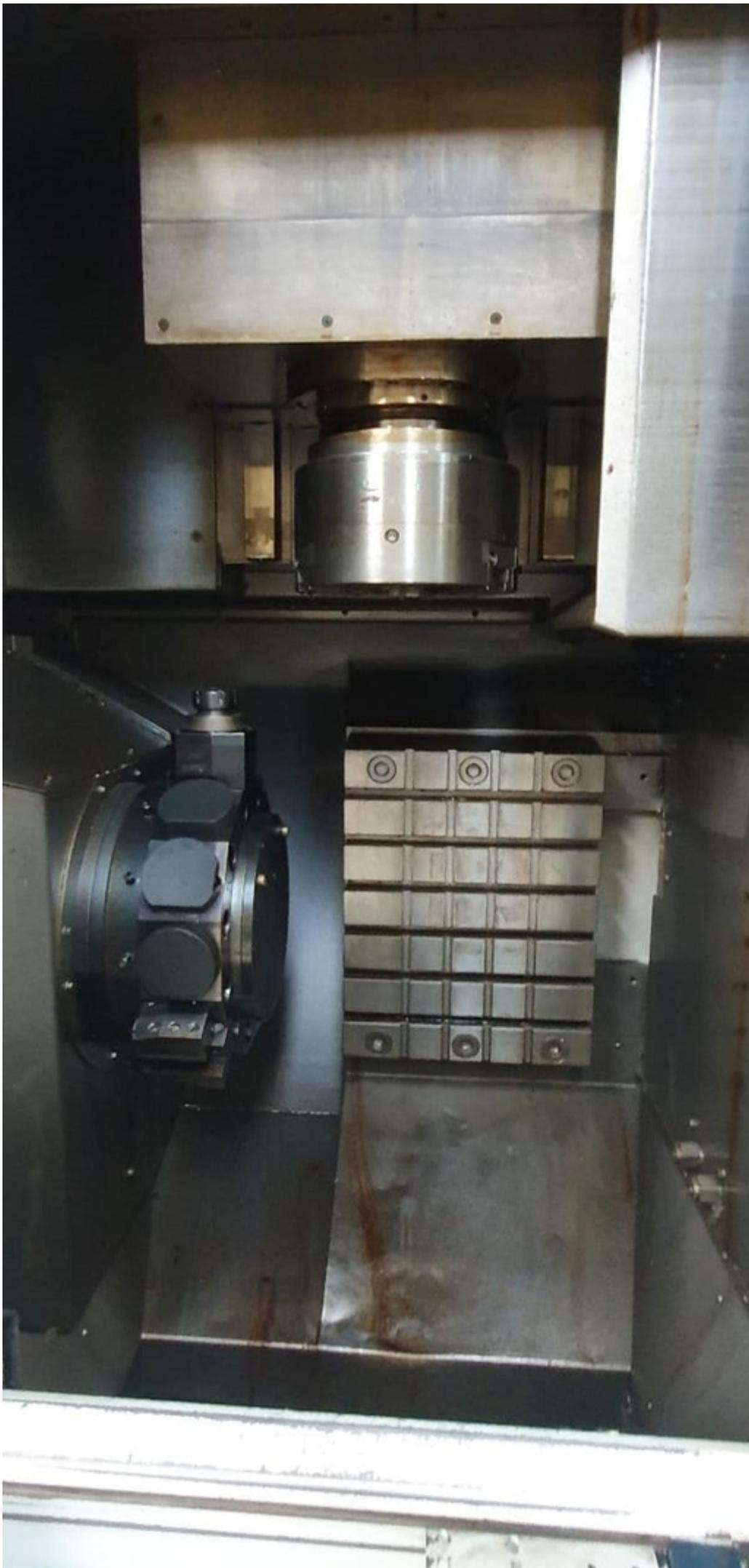
### **Images:**



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CTV 250  
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**CTV 250**  
**GILDEMEISTER**









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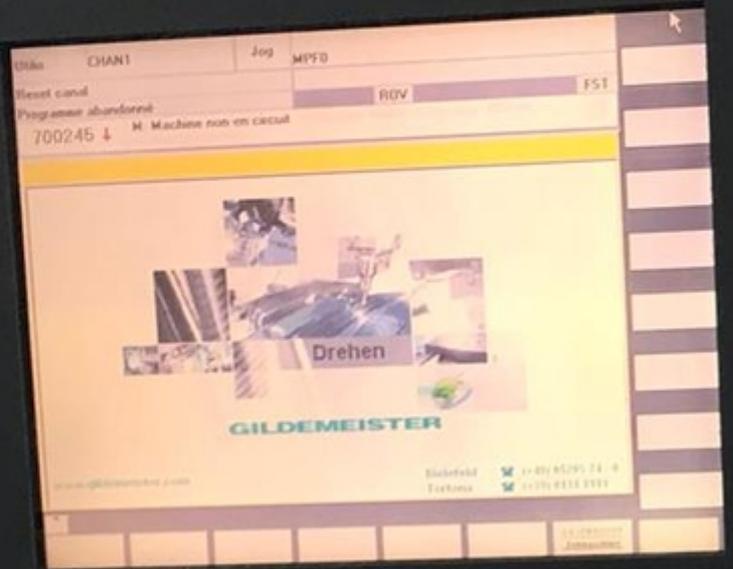
CTV 250  
GILDEMEISTER

EWAB



SIEMENS

POWER TEMP





SIEMENS

◆ POWER

◆ TEMP

Utilis.

CHAN1

Jog

MPF0

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Programme abandonné

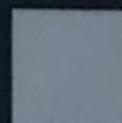
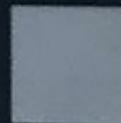
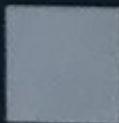
700206 ↓ : F: Groupe pneumatique: pas de press



Drehe

GILDEMEIS

[www.gildemeister.com](http://www.gildemeister.com)



















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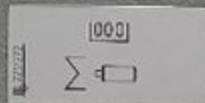
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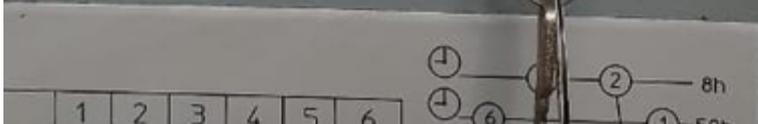
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