

Image not found or type unknown



Ref. No.:
1043-10301304

Overview and Technical Data:

GILDEMEISTER - CTV 250 vertical CNC lathe

DMG GILDEMEISTER



DMG

Year of Build:
Jan 2001

Description:

Used DMG Gildemeister CTV 250 - Vertical CNC Lathe

CNC Controlc SIEMENS 840C

Technical Data

- Max diameter: 250 mm
- Stroke X x Z : 800 x 300 mm
- spindle power : 22 kW
- spindle speed : 20 - 5000 tr/min
- Turret : 12 posts all driven
- Live tool speed : 6000 tr/min
- Tool : VDI 40
- Magazin tool 20 positions
- Chuck 3 jaws diameter 250 mm
- Living tool holder
- Chip convoyor

Technical Data:

Technical Data:

Control:

[SINUMERIK 840C](#)

Machine Hours:

29298.00 hrs.

Spindle Hours:

5282.00 hrs.

Turning diameter:

250.00 mm

Spindle Speed:

6000.00 rpm

Driven Tools:

12.00

Tool Capacity:

20 x

Tailstock:

No

Bezel:

No

Dimensions and Weight:

Height:

2860 mm

Length:

3875 mm

Width:

2240 mm

Weight:

8000 kg

Buyer Information:

Condition:

[Normal wear](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Location:

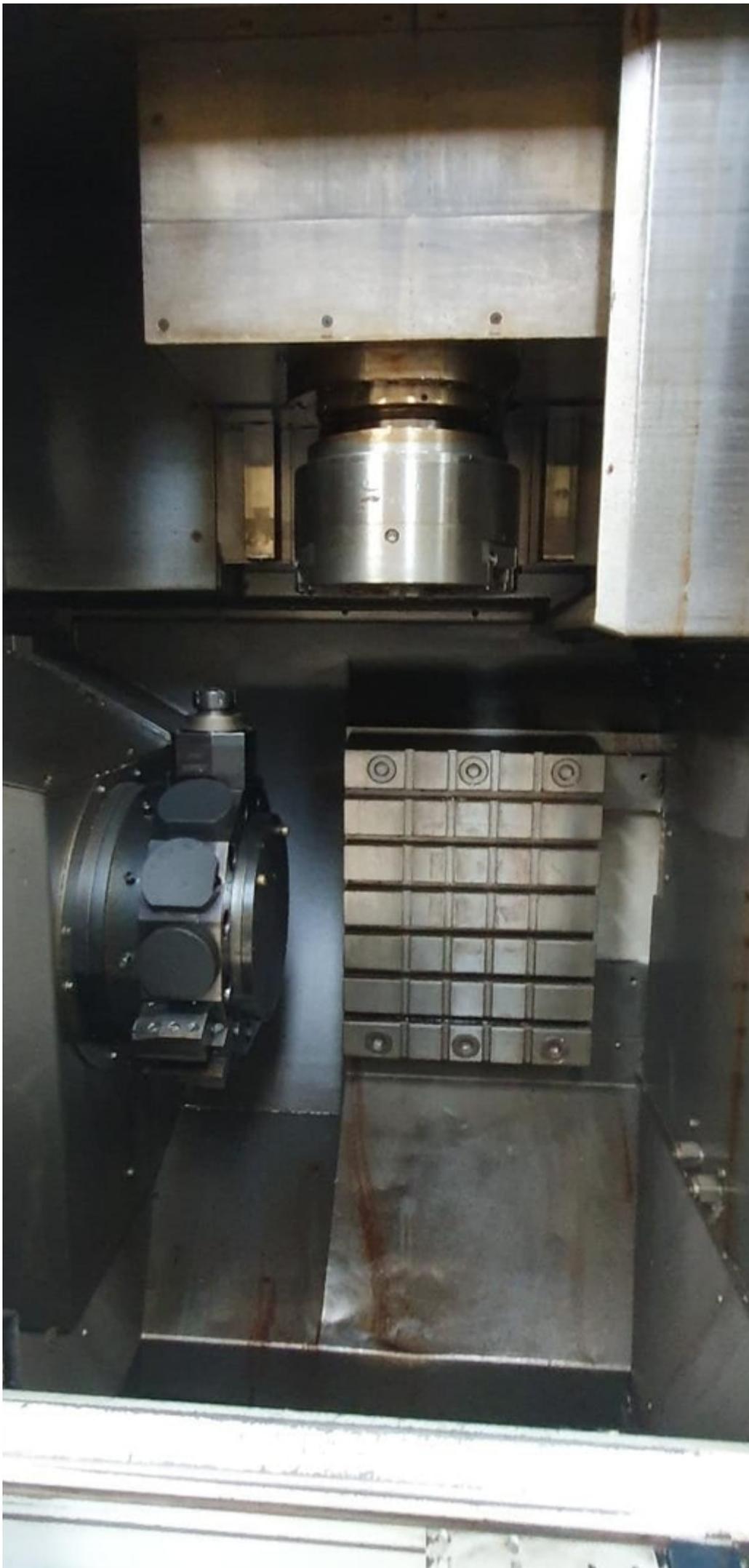
Germany

Images:



58

CTV 250
GILDEMEISTER



2



3

58

CTV 250
GILDEMEISTER

| | | | |
|--------|---------------|---|-----------|
| | PARCA TOPL | = | 17550 |
| | PARCA GEREKLI | = | 350 |
| | PARCA SAY | = | 158 |
| | GUC AC | = | 23040 |
| | YRT SURE | = | 9850 |
| | KESIM ZAMANI | = | 9387 |
| | SRBST AMAC | = | 0 |
| | CVRM ZMNI | = | 0 |
| | TARH | = | 2020 / 02 |
| M/MIN | ZAMN | = | 17 : 23 |
| 1583 | | | |
| 28M43S | | | |
| 0M 0S | | | |



58

CTV 250
GILDEMEISTER





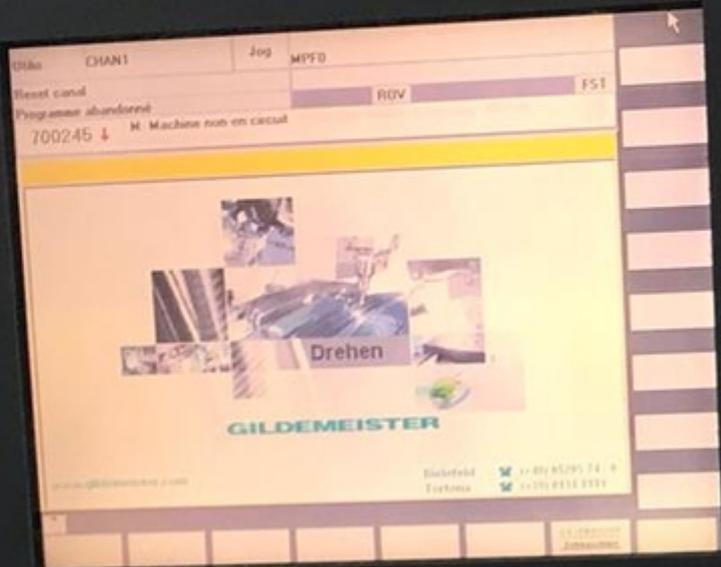
58

CTV 250
GILDEMEISTER

EWAB

SIEMENS

POWER TEMP



SIEMENS

◆ POWER

◆ TEMP

Utilis.

CHAN1

Jog

MPF0

Reset canal

Programme abandonné

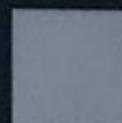
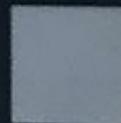
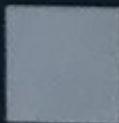
700206 ↓ : F: Groupe pneumatique: pas de press



Drehe

GILDEMEIS

www.gildemeister.com











14



15



Vor Inbetriebnahme die Benutzerinformation
(Betriebsanleitung und Sicherheitshinweise)
lesen und beachten !

Prior to commissioning (start up) read
and observe the user information
(operating instructions and safety
information) !

Avant la mise en service, lire et
respecter l'information de service
(instruction de service et remarques
relatives aux mesures de sécurité) !



Gildemeister Drehmaschinen GmbH

GILDEMEISTER

Drehmaschinen GmbH

Gildemeisterstr. 60 · D-33689 Bielefeld

CTV 250 No. 06800000161 a 2001
400 V 3 ~ f 50 Hz
50 kVA I 72 A 80 A
230 V 24 V-



680-CW 0008

Made in Germany

GILDEMEISTER

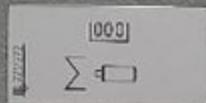
Drehmaschinen GmbH

Gildemeisterstr. 60 · D-33689 Bielefeld

ANNEE DE CONSTRUCTION 2001

IMMATRICULATION CTV 250 06800000

CONFORME AU CODE DU TRAVAIL



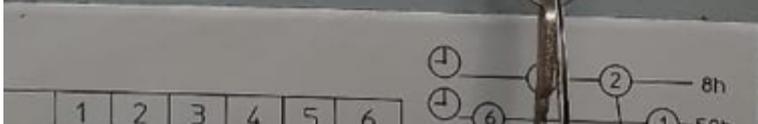
DINA ELEKTRONIK Typ: DNCO
Futter-Programmierung

| | |
|---------|----------|
| 0: 5 Hz | 8: 60% |
| 1: 25% | 9: 68% |
| 2: 30% | 10: 70% |
| 3: 35% | 11: 75% |
| 4: 40% | 12: 80% |
| 5: 45% | 13: 85% |
| 6: 50% | 14: 90% |
| 7: 55% | 15: 100% |

0.5 Hz

SPINNE drehen / Schlüssel drehen

| | | | | | | | |
|----|----|------|-------------------|---|----|------|-------------------|
| 15 | >> | 5000 | min ⁻¹ | 7 | >> | 2750 | min ⁻¹ |
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| 8 | >> | 3010 | min ⁻¹ | 0 | >> | 50 | min ⁻¹ |





Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

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The logo for DMG, consisting of the letters 'DMG' in a bold, white, sans-serif font, set against a dark green rectangular background with rounded corners.

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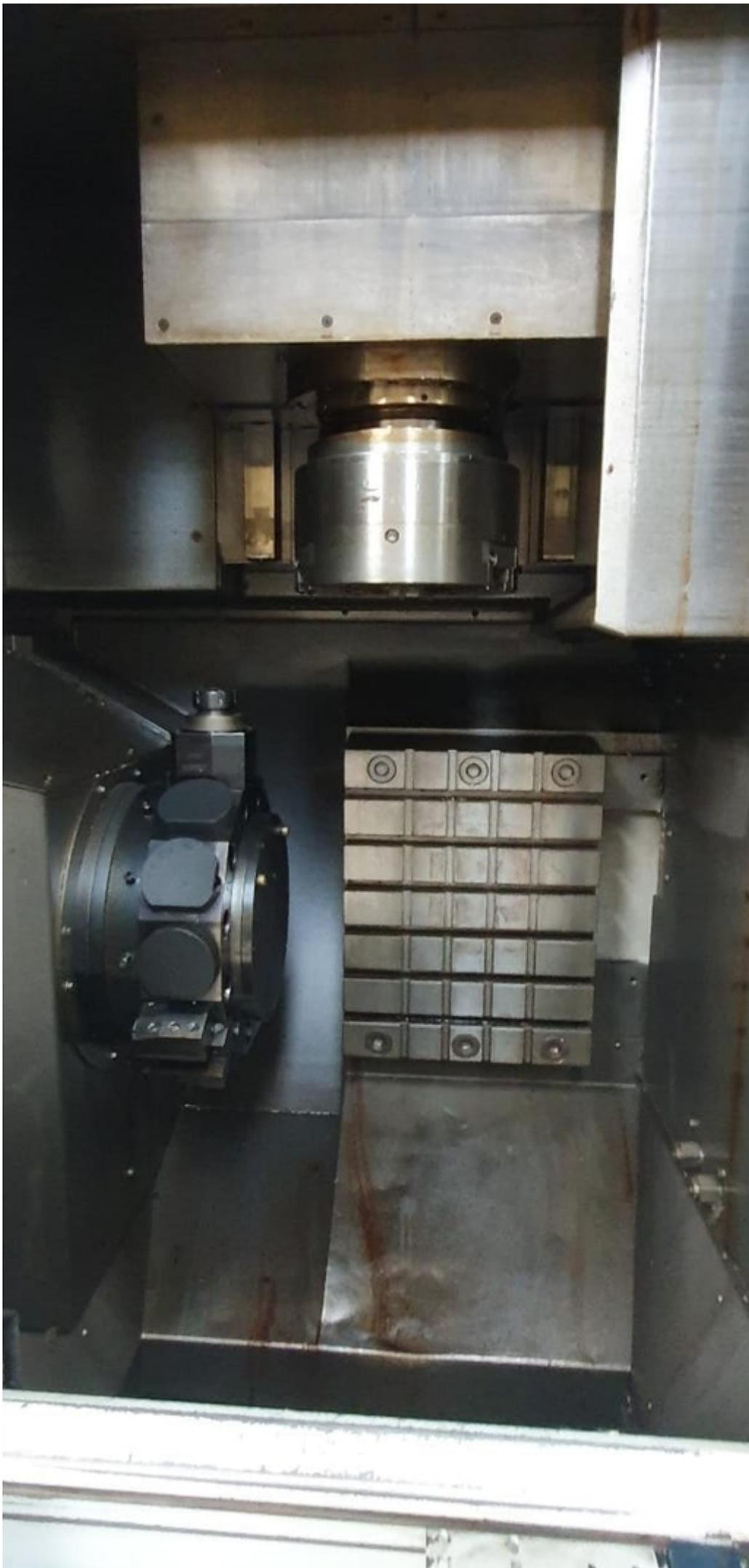
Condition:
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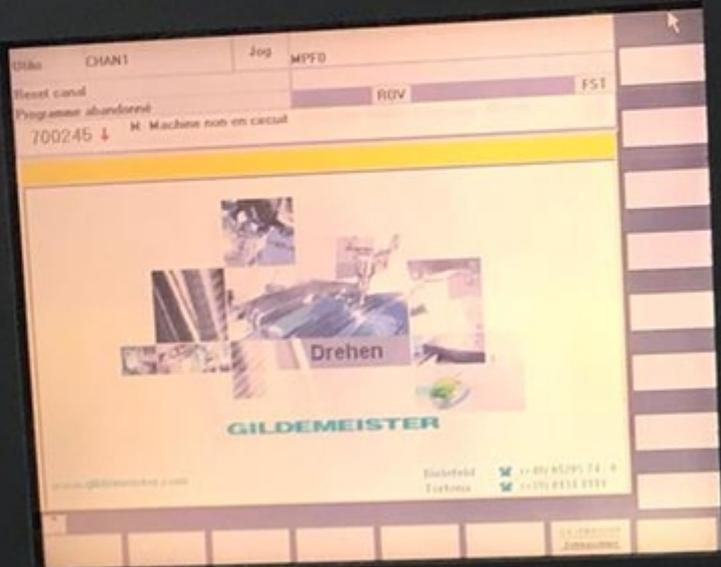
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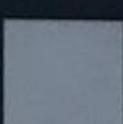
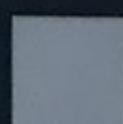
Programme abandonné

700206 ↓ : F: Groupe pneumatique: pas de press



GILDEMEIS

www.gildemeister.com











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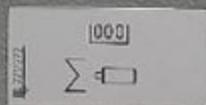
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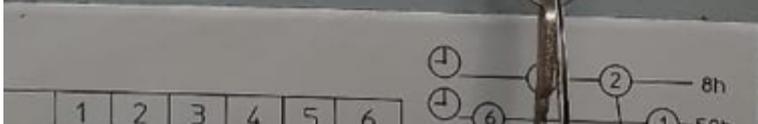
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