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Ref. No.:
1020-05131318

Overview and Technical Data:

SPINNER - U5-620 5 axis

SPINNER

SPIN

Year of Build:
Jan 2012

Description:

Used SPINNER U5-620 5-Axis Simultaneously

CNC Control Heidenhain TNC620

5-axis model with large turn-tilt table integrated in the machine bed

Technical data:

- Work area / travel paths
 - X axis 620 mm
 - Y axis 520 mm
 - Z axis - 460 mm
 - C axis 360 °
 - B axis + 5 ° (+ 50 °) / -110 °
 - Min. Distance spindle nose - table 150 mm
 - Max. Distance spindle nose - table 610 mm
 - Feed / rapid traverse 48 m / min
- Spindle
 - Turning speed 12,000 rpm
 - Power Pmax 22 kW
 - Torque Mmax 135 Nm
 - 26 bar inside cooling
- Tools
 - Number of tool stations 32 Max. High-speed automatic tool changer as double-arm changer
 - Tool diameter 76 mm
 - at free neighboring places 127 mm
 - Max. Tool length 290 mm
 - Max. Tool mass 7 kg
 - Tool Holder SK40
- Table
 - Table dimensions Ø 720 x 540 mm
 - Max. Table load 300 kg
 - T-slots 18
- Dimensions (L x D x H) 3,133 x 2,415 x 2,920 mm

Technical Data:

Technical Data:

Control:

[TNC 620](#)

Machine Hours:

23.136 hrs.

Spindle Speed:

12.000 rpm

Tool Capacity:

32 x

Travels:

X-Axis:
620 mm
Y-Axis:
520mm
Z-Axis:
460 mm

Dimensions and Weight:

Height:
2.920 mm
Width:
2.415 mm
Length:
3.133 mm
Weight:
7.100 kg

Buyer Information:

Condition:
[Very good condition](#)
Availability:
[On Request](#)
Sold as:
[EXW \(Ex Works - Incoterm\)](#)
VAT:
[19 %](#)
Buyers Premium:
[16 %](#)
Location:
Turkey

Images:



SPINNER

U-620





HEIDENHAIN

Program run, full sequence
02_T18_MT95_L35.n

NO	FUNCTION	VALUE	UNIT	STATUS
1	TOOL SET 1	100.000	mm	OK
2	TOOL SET 2	100.000	mm	OK
3	TOOL SET 3	100.000	mm	OK
4	TOOL SET 4	100.000	mm	OK
5	TOOL SET 5	100.000	mm	OK
6	TOOL SET 6	100.000	mm	OK
7	TOOL SET 7	100.000	mm	OK
8	TOOL SET 8	100.000	mm	OK
9	TOOL SET 9	100.000	mm	OK
10	TOOL SET 10	100.000	mm	OK
11	TOOL SET 11	100.000	mm	OK
12	TOOL SET 12	100.000	mm	OK
13	TOOL SET 13	100.000	mm	OK
14	TOOL SET 14	100.000	mm	OK
15	TOOL SET 15	100.000	mm	OK
16	TOOL SET 16	100.000	mm	OK
17	TOOL SET 17	100.000	mm	OK
18	TOOL SET 18	100.000	mm	OK
19	TOOL SET 19	100.000	mm	OK
20	TOOL SET 20	100.000	mm	OK
21	TOOL SET 21	100.000	mm	OK
22	TOOL SET 22	100.000	mm	OK
23	TOOL SET 23	100.000	mm	OK
24	TOOL SET 24	100.000	mm	OK
25	TOOL SET 25	100.000	mm	OK
26	TOOL SET 26	100.000	mm	OK
27	TOOL SET 27	100.000	mm	OK
28	TOOL SET 28	100.000	mm	OK
29	TOOL SET 29	100.000	mm	OK
30	TOOL SET 30	100.000	mm	OK

X -349.781 Y +220.467 Z +242.166
B +0.000 C +0.000 S +80.000

HEIDENHAIN T 18 B 1000 F 844121 02.06.16 H 5.0

Emergency stop and control panel:

- Emergency stop button (red)
- Start button (green)
- Stop button (red)
- Key switch
- Interlocks
- Control buttons (V, W, X, Y, Z, etc.)

Handwritten notes on a piece of paper at the bottom of the machine.











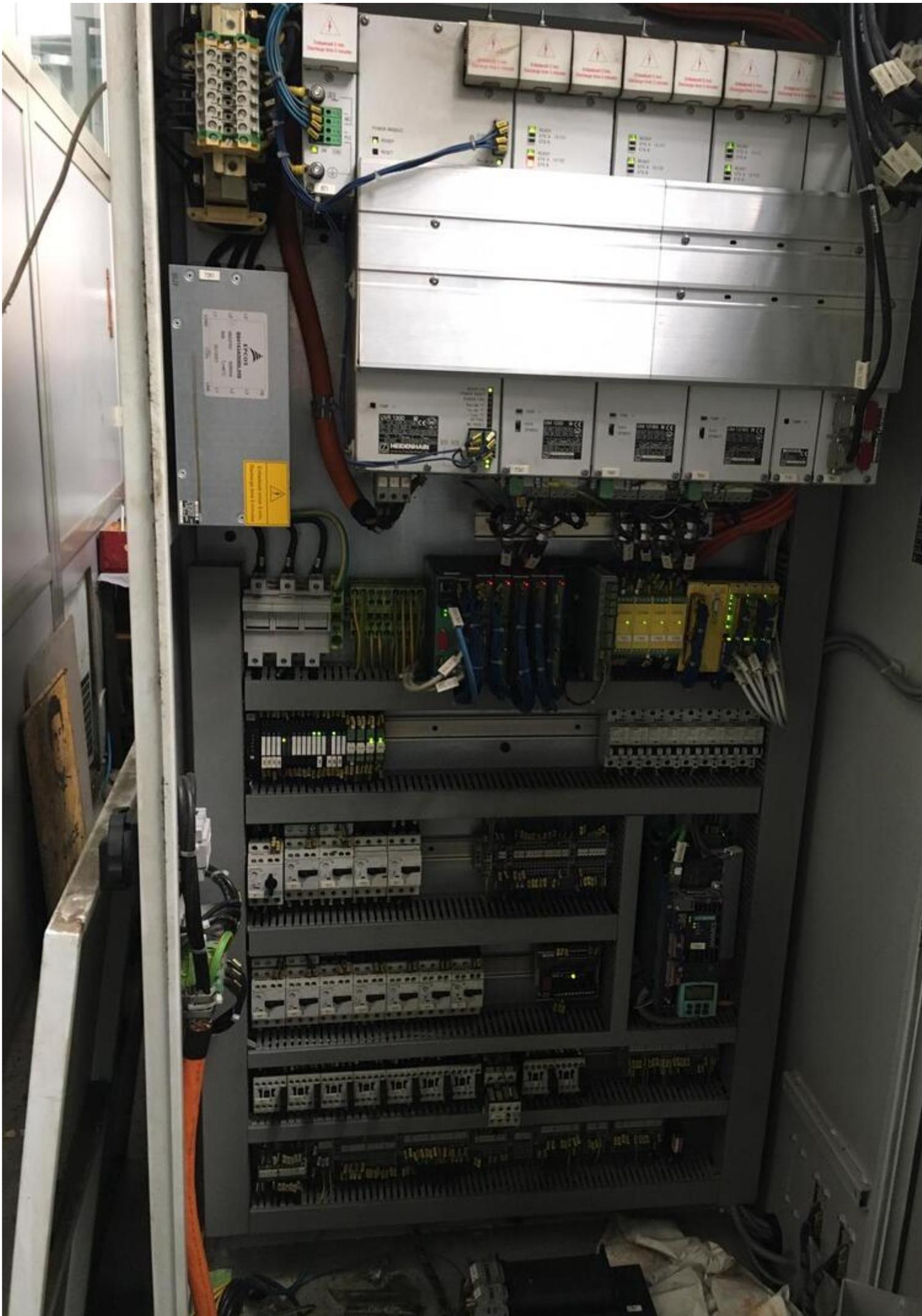


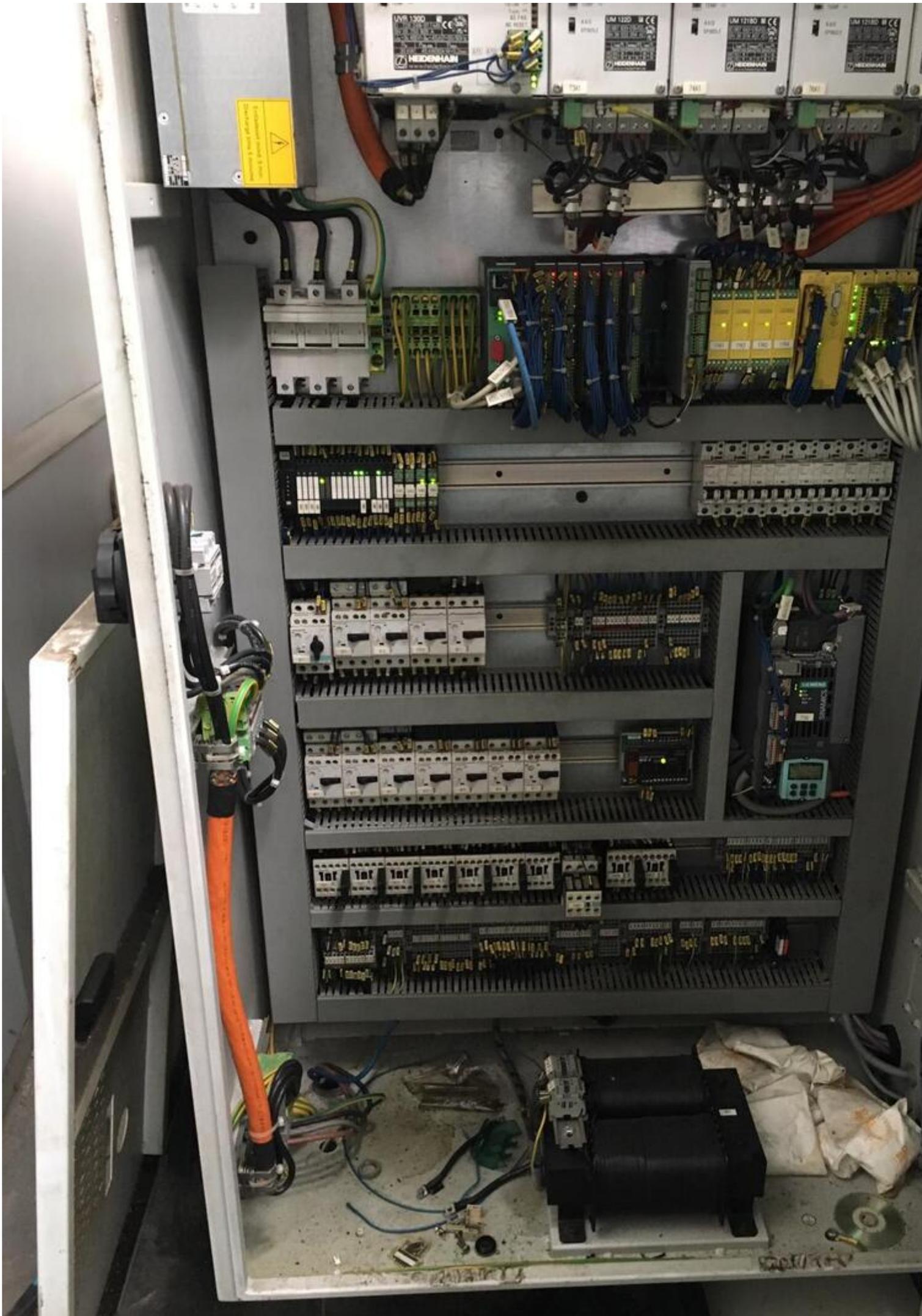
BAYSALLAR SERVO VOLTAJ REGÜLATÖRLERİ

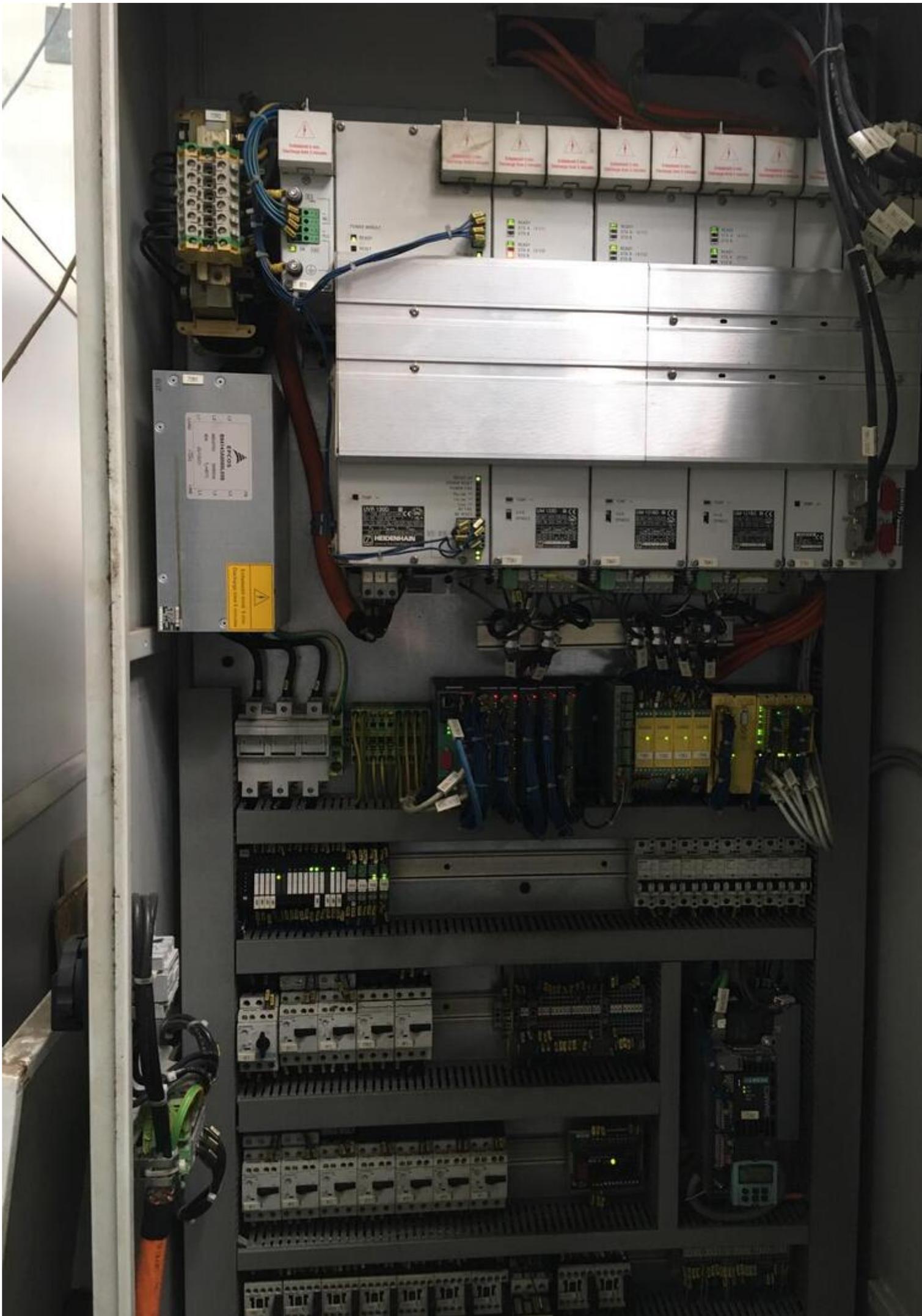












Terminal block with blue and red wiring. Labels include 'Terminal Block 1-8' and 'Terminal Block 9-16'.

Row of six terminal blocks with red and blue wiring. Labels include 'Terminal Block 1-8', 'Terminal Block 9-16', 'Terminal Block 17-24', 'Terminal Block 25-32', 'Terminal Block 33-40', and 'Terminal Block 41-48'.

Power supply unit (PSU) with a label that reads 'PSU 12V 10A' and a yellow warning label.

Large silver metal enclosure housing several modules. Labels include 'HEIDENHAIN' and '12V 10A'.

Network switch with blue Ethernet cables plugged in. Labels include 'Switch 1' and 'Switch 2'.

Module with green LEDs and a label that reads 'Module 1'.

Module with several buttons and a label that reads 'Module 2'.

Module with several buttons and a label that reads 'Module 3'.

Module with several buttons and a label that reads 'Module 4'.

SPINNER TAKIM TEZGAHLARI
SANAYİ ve TİCARET LTD.ŞTİ.

Hasan Yalman cd. Desbas depo binası
No:2 Tuzla İSTANBUL - TÜRKİYE

Nr : UT 0227

Type : 620

U : 3 x 400 V ~

I : 42 A 50

Hz : 50 / 60 Hz 2012



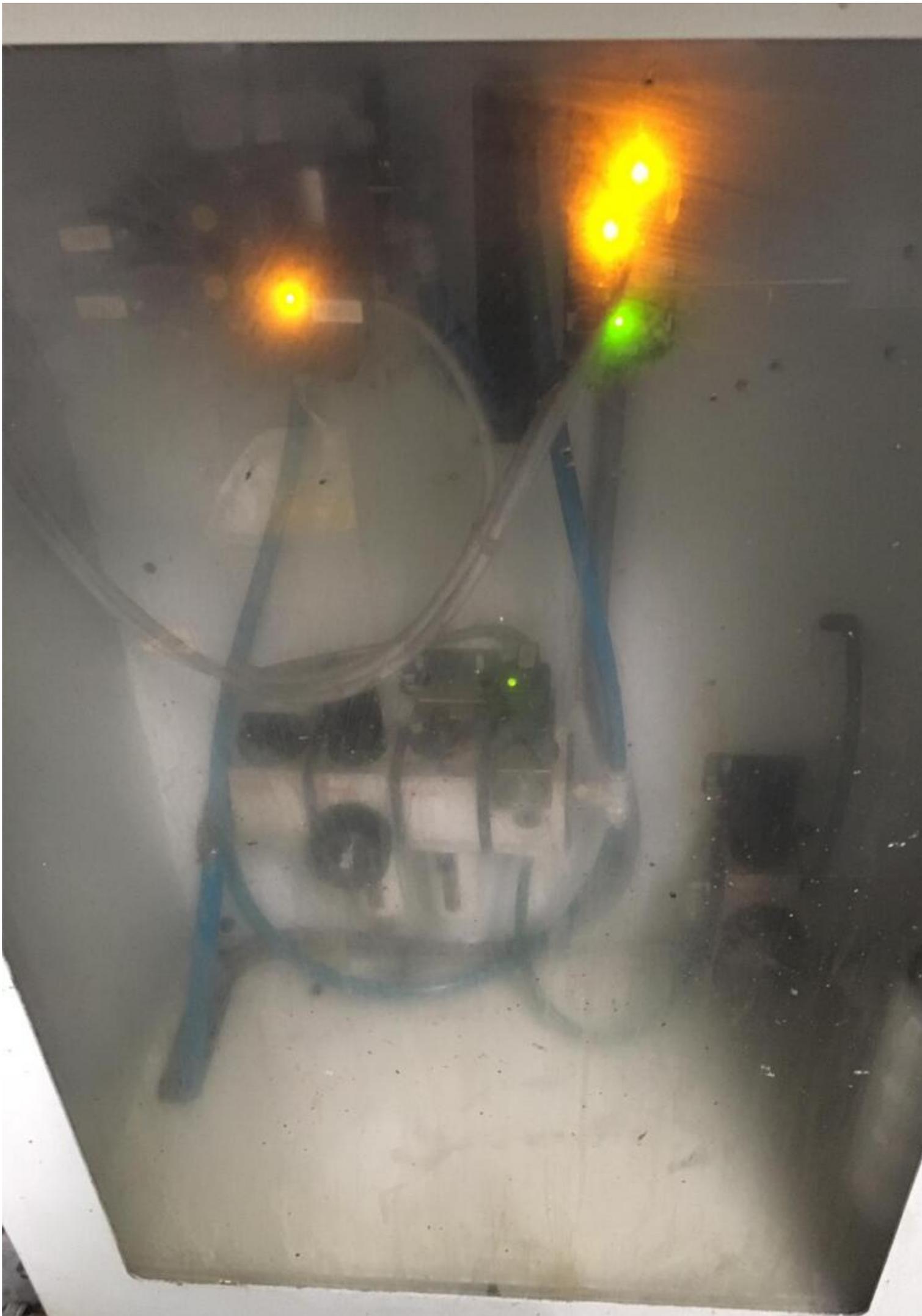
Warning: Read the manual before use.
Read the manual before use.
Read the manual before use.

⚠️ ⚡️ ⚙️ ⚠️

RYTAL







20



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Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

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[TNC 620](#)

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23.136 hrs.

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Travels:

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620 mm

Y-Axis:

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Z-Axis:

460 mm

Dimensions and Weight:

Height:

2.920 mm

Width:

2.415 mm

Length:

3.133 mm

Weight:

7.100 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[On Request](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Turkey

Images:



SPINNER

U-620





KAYGAN
ZEMİN

HEIDENHAIN

Program run, full sequence
02_T18_MT95_L35.n

NO	DESCRIPTION	START	END	TIME	STATUS
1	TOOL SET 1 SAKE	00:00:00	00:00:00	00:00:00	OK
2	TOOL SET 2 SAKE	00:00:00	00:00:00	00:00:00	OK
3	TOOL SET 3 SAKE	00:00:00	00:00:00	00:00:00	OK
4	TOOL SET 4 SAKE	00:00:00	00:00:00	00:00:00	OK
5	TOOL SET 5 SAKE	00:00:00	00:00:00	00:00:00	OK
6	TOOL SET 6 SAKE	00:00:00	00:00:00	00:00:00	OK
7	TOOL SET 7 SAKE	00:00:00	00:00:00	00:00:00	OK
8	TOOL SET 8 SAKE	00:00:00	00:00:00	00:00:00	OK
9	TOOL SET 9 SAKE	00:00:00	00:00:00	00:00:00	OK
10	TOOL SET 10 SAKE	00:00:00	00:00:00	00:00:00	OK
11	TOOL SET 11 SAKE	00:00:00	00:00:00	00:00:00	OK
12	TOOL SET 12 SAKE	00:00:00	00:00:00	00:00:00	OK
13	TOOL SET 13 SAKE	00:00:00	00:00:00	00:00:00	OK
14	TOOL SET 14 SAKE	00:00:00	00:00:00	00:00:00	OK
15	TOOL SET 15 SAKE	00:00:00	00:00:00	00:00:00	OK
16	TOOL SET 16 SAKE	00:00:00	00:00:00	00:00:00	OK
17	TOOL SET 17 SAKE	00:00:00	00:00:00	00:00:00	OK
18	TOOL SET 18 SAKE	00:00:00	00:00:00	00:00:00	OK
19	TOOL SET 19 SAKE	00:00:00	00:00:00	00:00:00	OK
20	TOOL SET 20 SAKE	00:00:00	00:00:00	00:00:00	OK

X -349.781 Y +220.467 Z +242.166
B +0.000 C +0.000 S +80.000

HEIDENHAIN T 18 B 1000 F 844720 02.06.16 H 5.0

Emergency stop and control panel:

- Emergency stop button (red)
- Start button (green)
- Stop button (red)
- Key switch
- Interlocks
- Control buttons (V, W, X, Y, Z, etc.)

Handwritten notes on a piece of paper at the bottom of the machine.



BUTESGAR
hyperMILL
KAZILMILE
CALIŞTIRMAKTADIR
OPEN MIND

BERNARD U-620

BERNARD
U-620



SAFETY
WARNING

SAFETY
WARNING

SAFETY
WARNING

SAFETY
WARNING











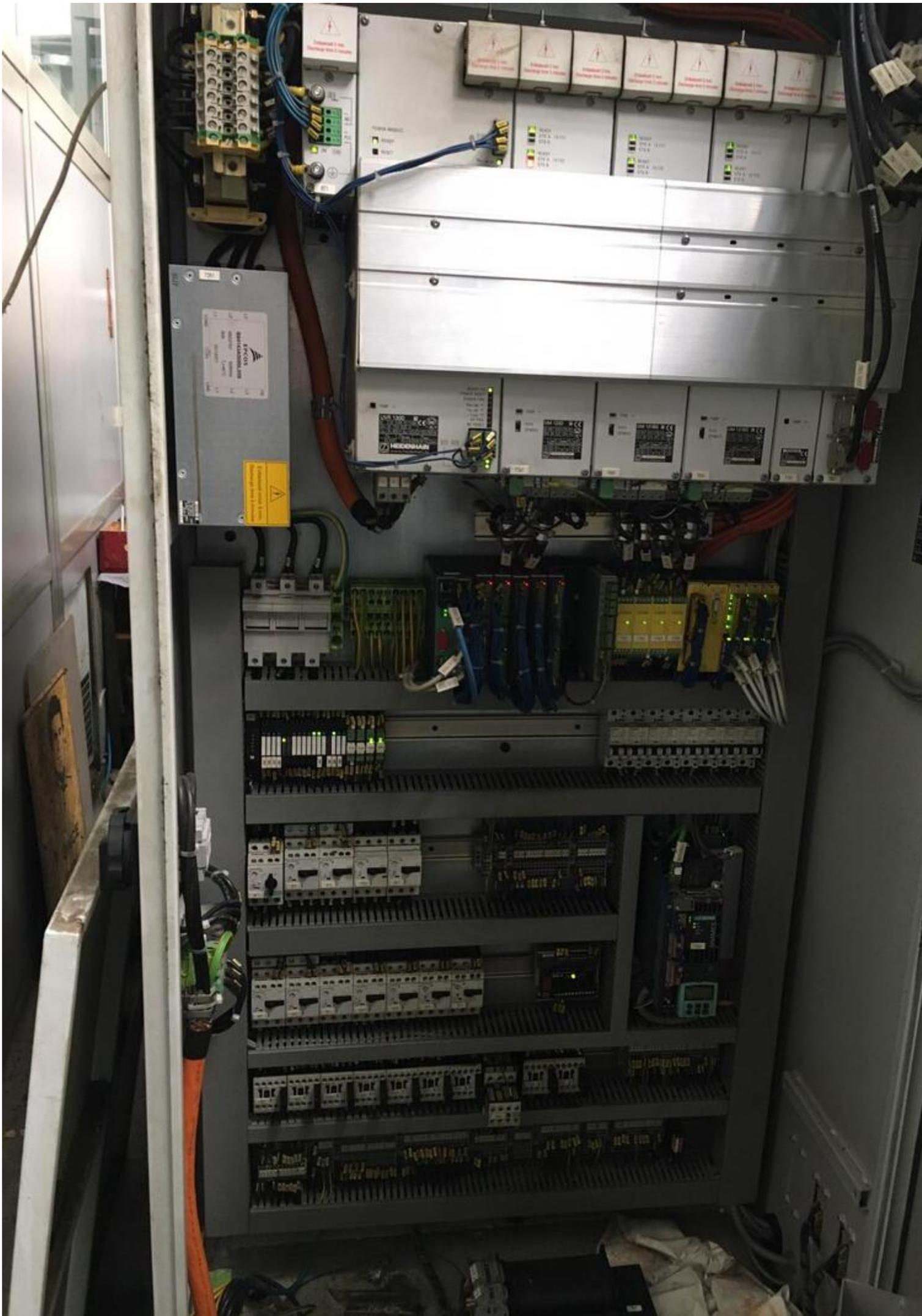


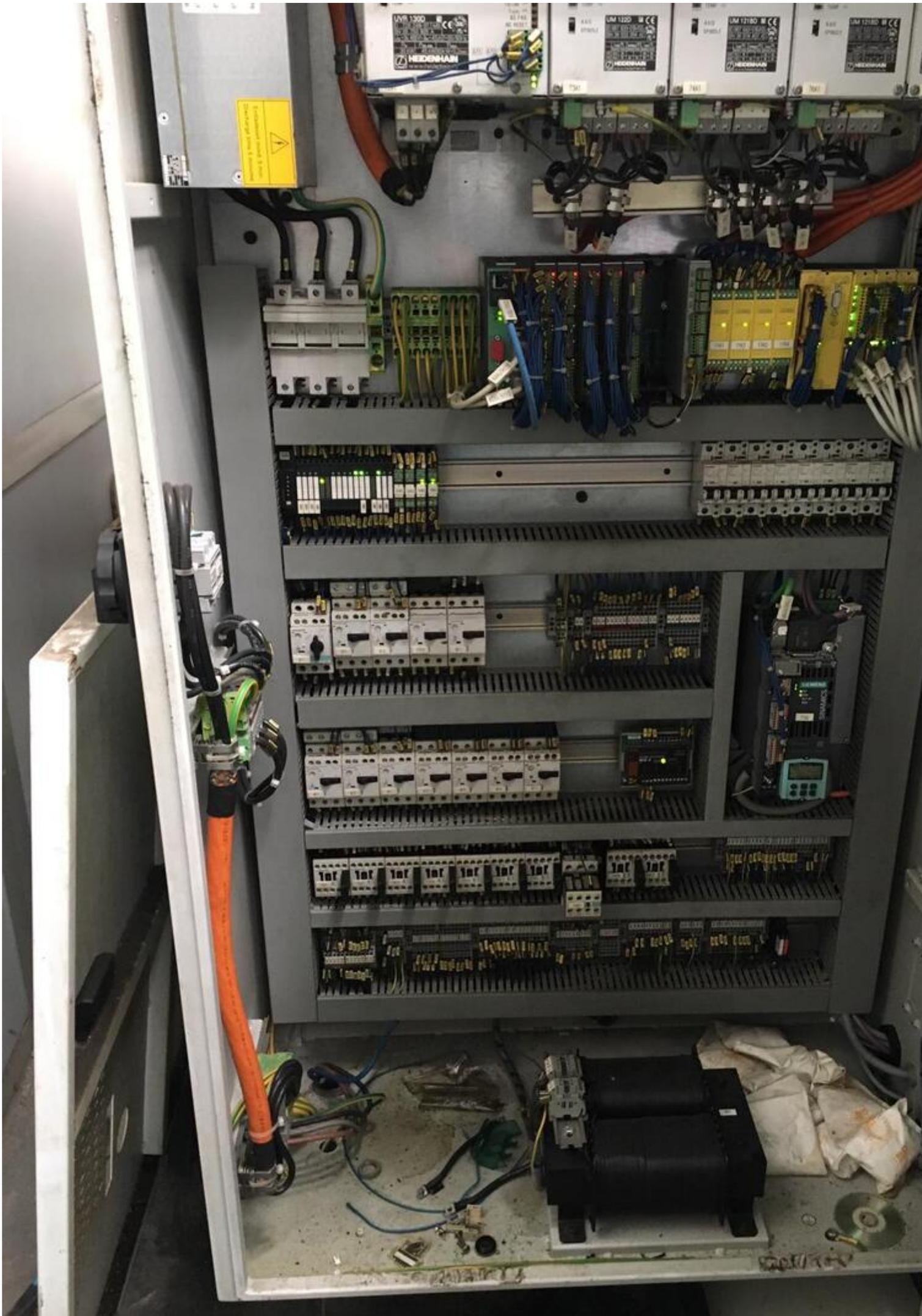
BAYSALLAR SERVO VOLTAJ REGÜLATÖRLERİ

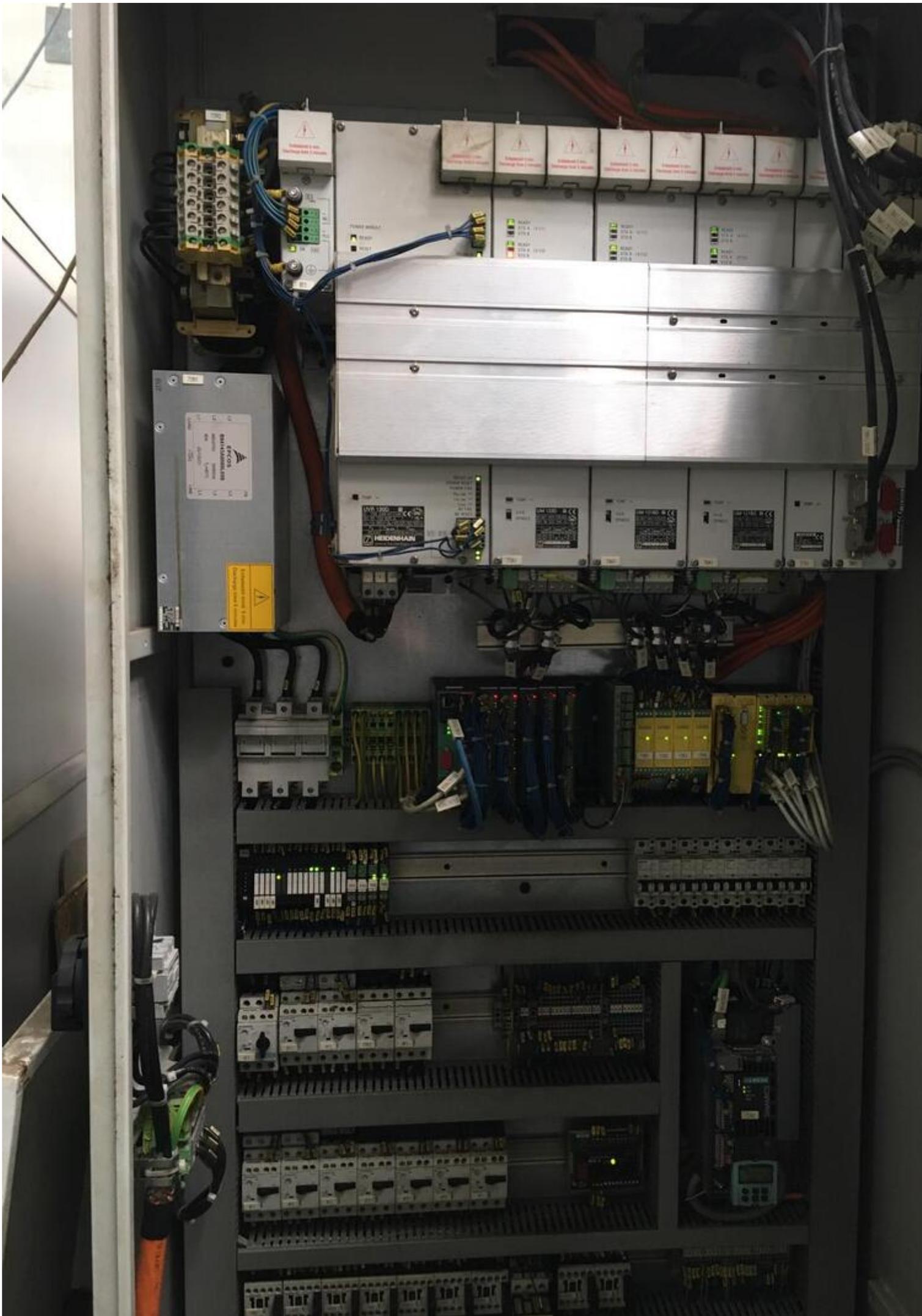












SPINNER TAKIM TEZGAHLARI
SANAYİ ve TİCARET LTD.ŞTİ.

Hasan Yalman cd. Desbas depo binası
No:2 Tuzla İSTANBUL - TÜRKİYE

Nr : UT 0227

Type : 620

U : 3 x 400 V ~

I : 42 A 50

Hz : 50 / 60 Hz 2012

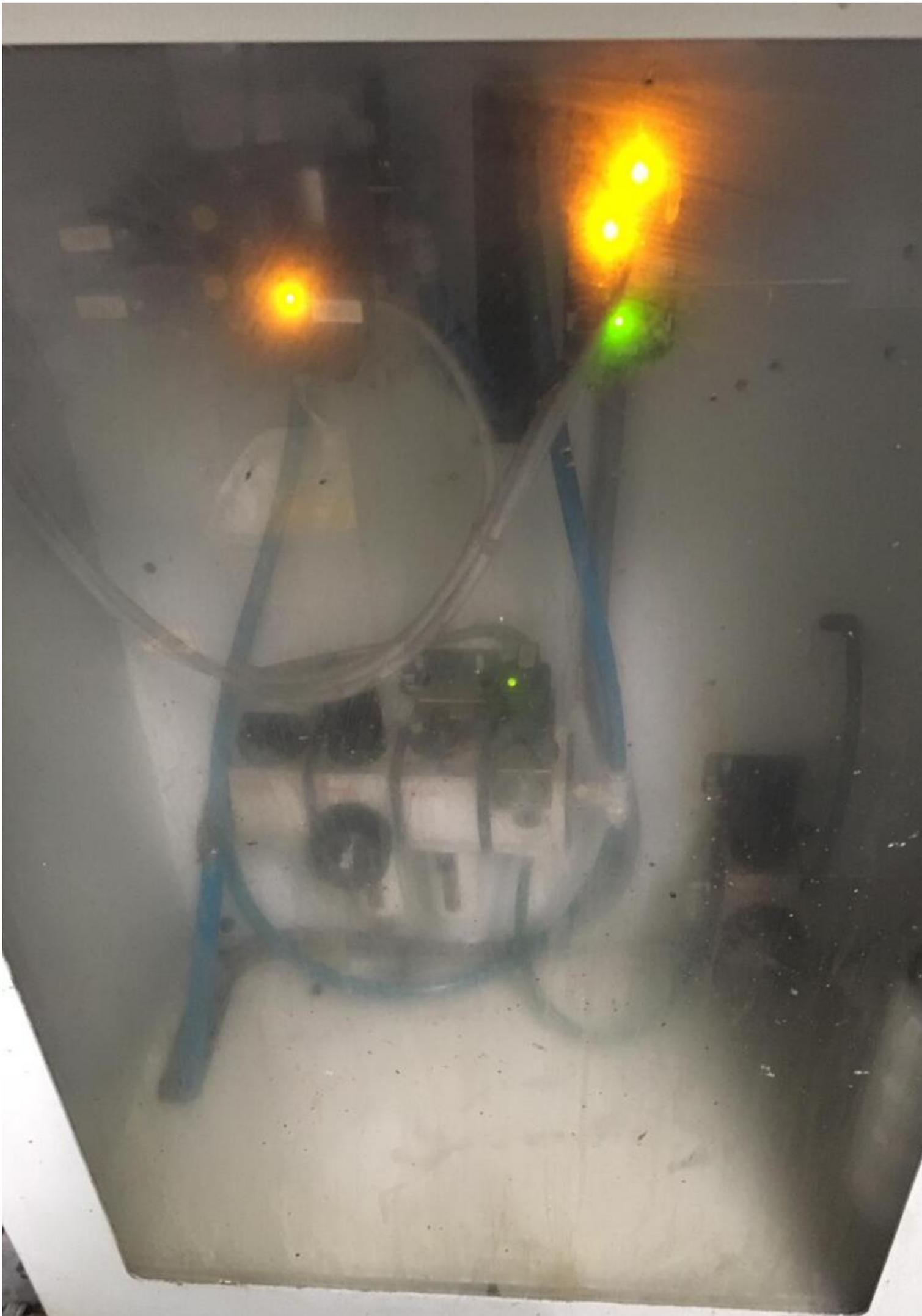


Warning: Read the manual before use.
Caution: Do not touch the fan blades.
Do not use water to clean the unit.
Do not use flammable liquids to clean the unit.
Do not use the unit in a room with a high humidity level.
Do not use the unit in a room with a high temperature level.
Do not use the unit in a room with a high dust level.
Do not use the unit in a room with a high noise level.
Do not use the unit in a room with a high vibration level.
Do not use the unit in a room with a high electromagnetic interference level.

RYTAL







20



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Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

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