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Ref. No.:
904-1291512

Overview and Technical Data:

FRECH - DAW 200 + DAW 63 + DAW 20 Package

FRECH

FRECH

Year of Build:
Jan 1991
Rebuild year:
Jan 2012

Description:

Used 3x FRECH Hot Chamber Diecasting machines for sale as package

These machines were completely overhauled from FRECH and never went into production and are ideal for zinc-alloy die casting.

Technical Data:

MAKE	FRECH	FRECH	FRECH
Model	DAW 200	DAW 63	DAW 20
Build	1991 overhaul 2012	1982 overhaul 2012	1991 overhaul 2012
Locking Force	2000 kN	680 kN	200 kN
Die mounting platens	755 x 755 mm	510x510 mm	380 x 380 mm

Distance between tiebars	500 x 500 mm	321x321 mm	250x250 mm
Dimensions LxW H	4.1 x 1.8 x 3 m	4.1x 1.4 x 2.7m	3.1 x 1.2 x 2.1m
Weights	8.000 kg	5.000 kg	3.000t

The DAW series is characterized by high efficiency and reliability. The inserting-unit was newly developed for this model-series. As a result, cycle-rates and the casting quality have been increased. The DAW series leaves no desires unfulfilled with an innovative closing-hydraulic, the generally very stable construction and the maintenance-friendly machine enclosure.

The operation of this hot chamber die casting machine is very easy thanks to the integrated data-dialog-control

Technical Data:

Technical Data:

Control:

[CNC](#)

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Location:

Germany

Images:



SPERRLAGER

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CE
KCL
SIZE: XX-LARGE
QUANTITY: 1000 PCS

KCL GmbH
Am Kreuzacker 9 D-38124 Eichenstedt





RAUCH

SCHMELZTECHNIK
GMUNDEN/AUSTRIA

Typ: H 11 2001
Seriennummer-Baujahr: 1852 2001
Leistung: 111 kW
Zugkraft: 2300 N
Schaltung: 112
Bohrerbohrleistung: 250











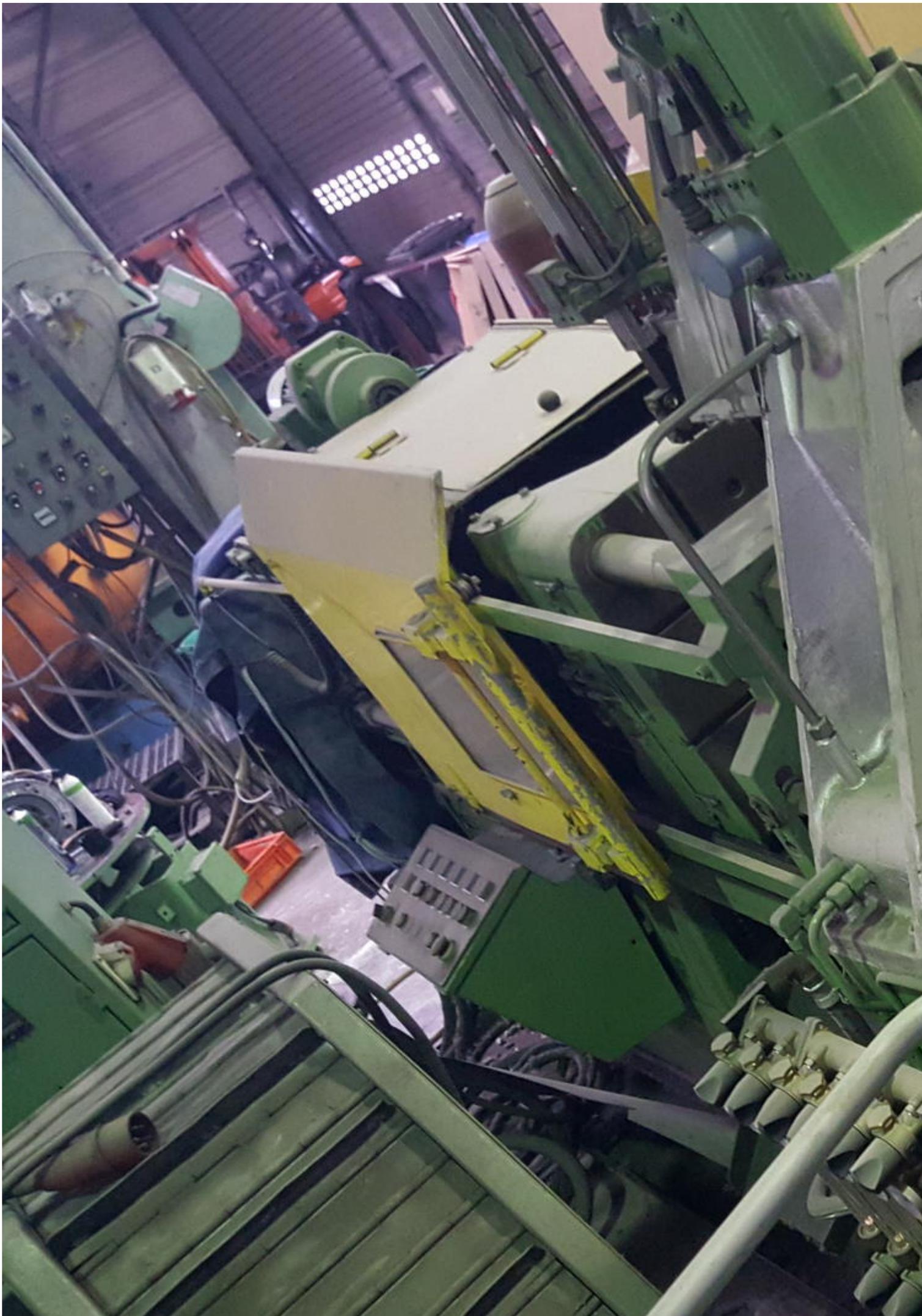












RAUCH

SCHMELZTECHNIK
GMUNDEN/AUSTRIA

Typ: 455 F 50/80
Seriennummer: 3441/91
Leistung: 12,5 kW
Schaltung: 50 Hz

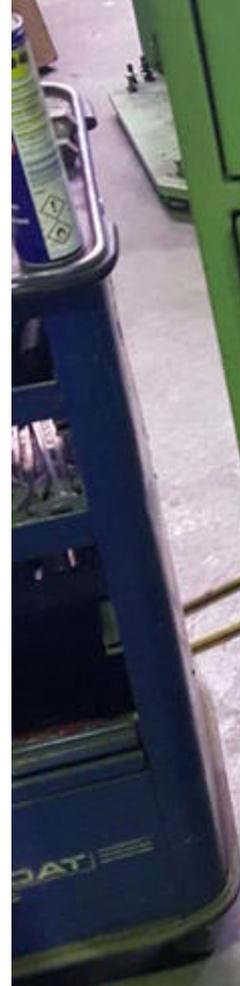
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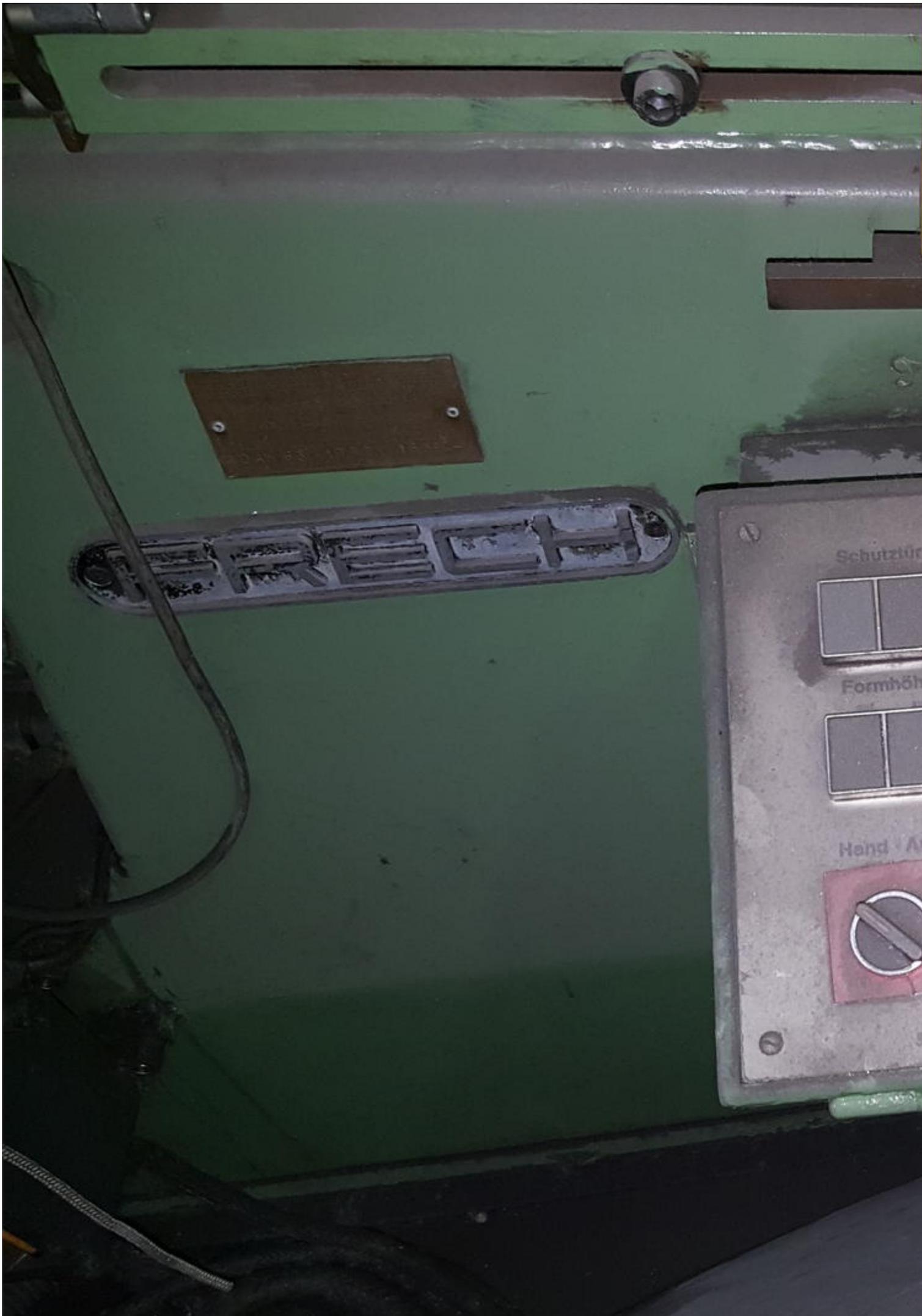


FRECH

Control panel with various indicators and switches:

- Schaltgerät
- Waage Kamzug bew.
- Form
- Kamzug fest
- Profilhub
- Auslösen
- Auswerfer
- Kamzug bew.
- Form
- Kamzug fest
- Schaltgerät
- Schleudert
- Nachdruck
- ANZG
- Öffnung
- Auswerfer
- Zeit
- Zeit
- Auslösen
- Zykl. Überwachung
- Zykluszeit



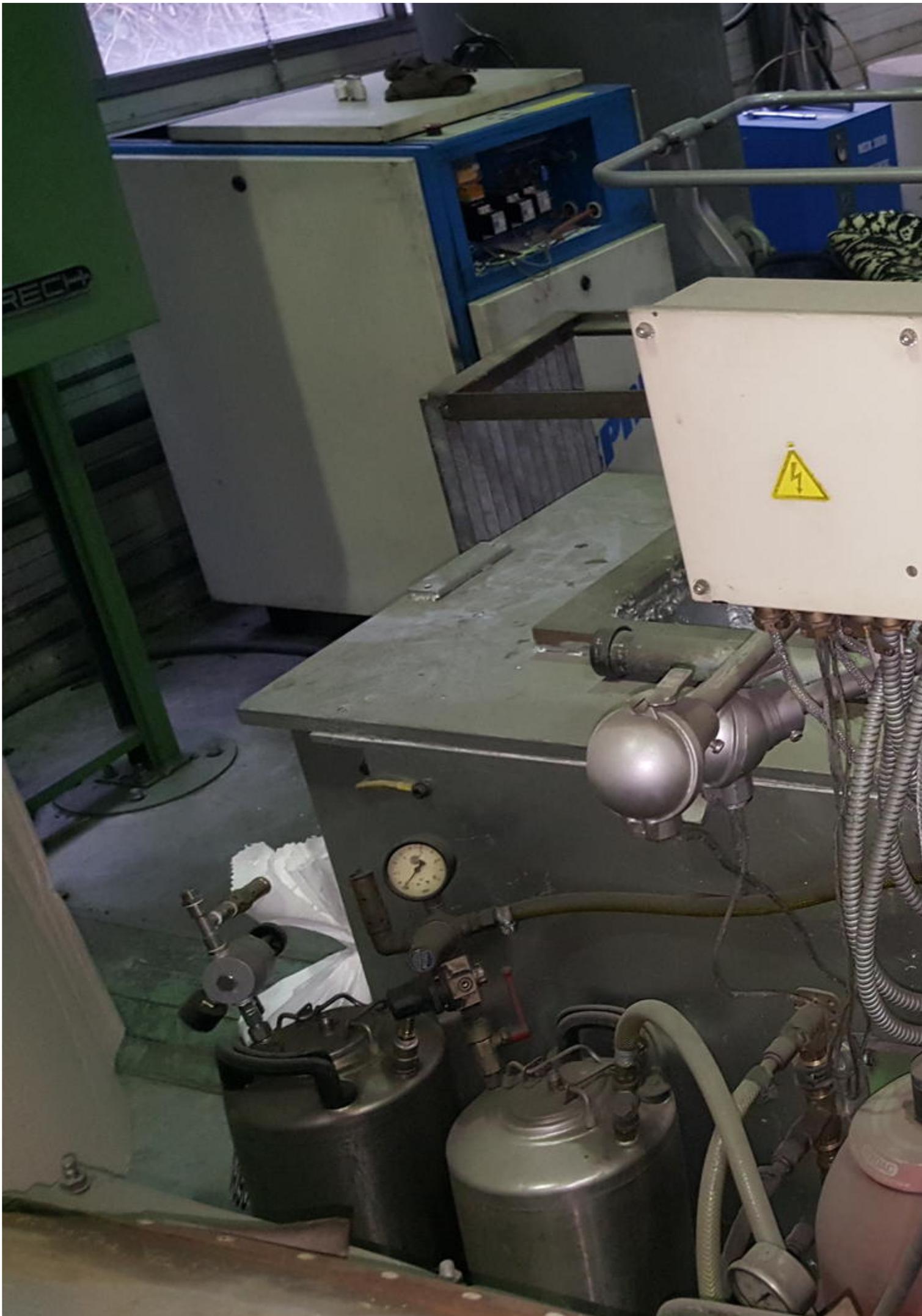


FREI

Schutz

Formhöhe

Hand



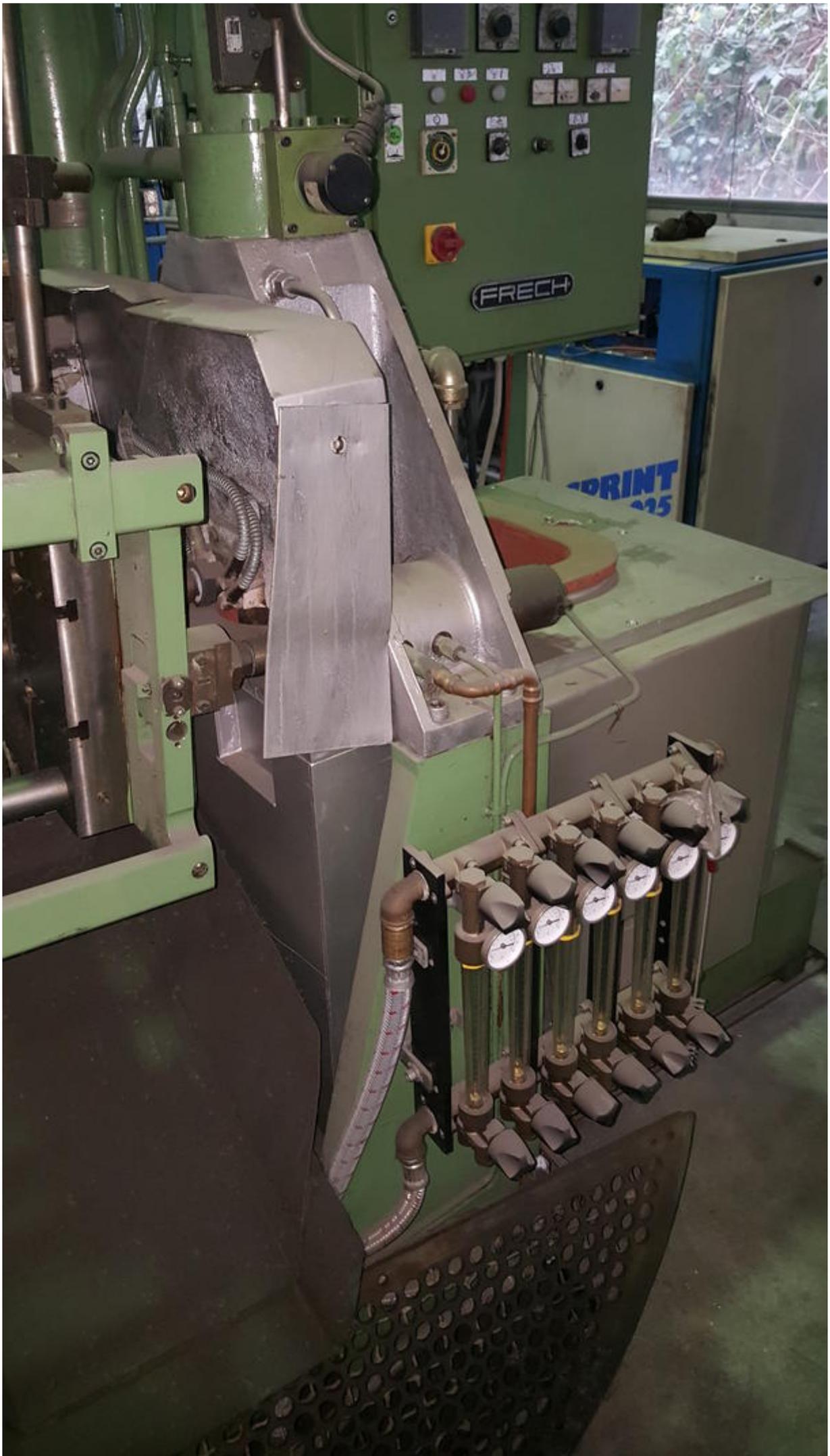












LEY - INDU

D-585

Fabr.Nr.

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Type

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Baujahr

07 / 2

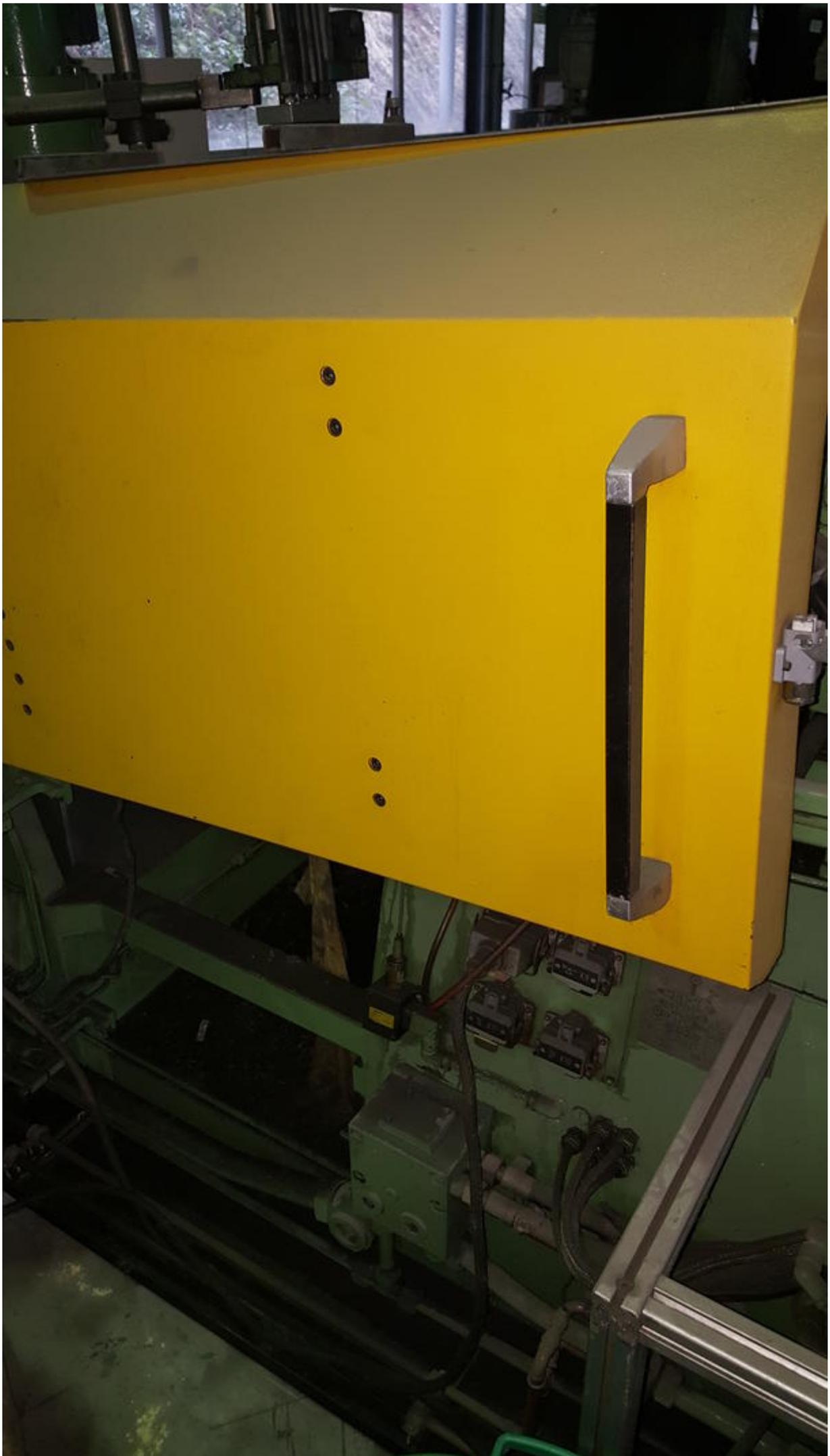
Ventilator

Motor

Gasvordruck

Brennerdruck







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SCHMELZTECHNIK
GMUNDEN/AUSTRIA

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Seriennummer-Baujahr: 1852 2001
Leistung: 111 kW
Zugkraft: 2300 N
Schaltung: 1 Hz
Bohrerempfang: 250









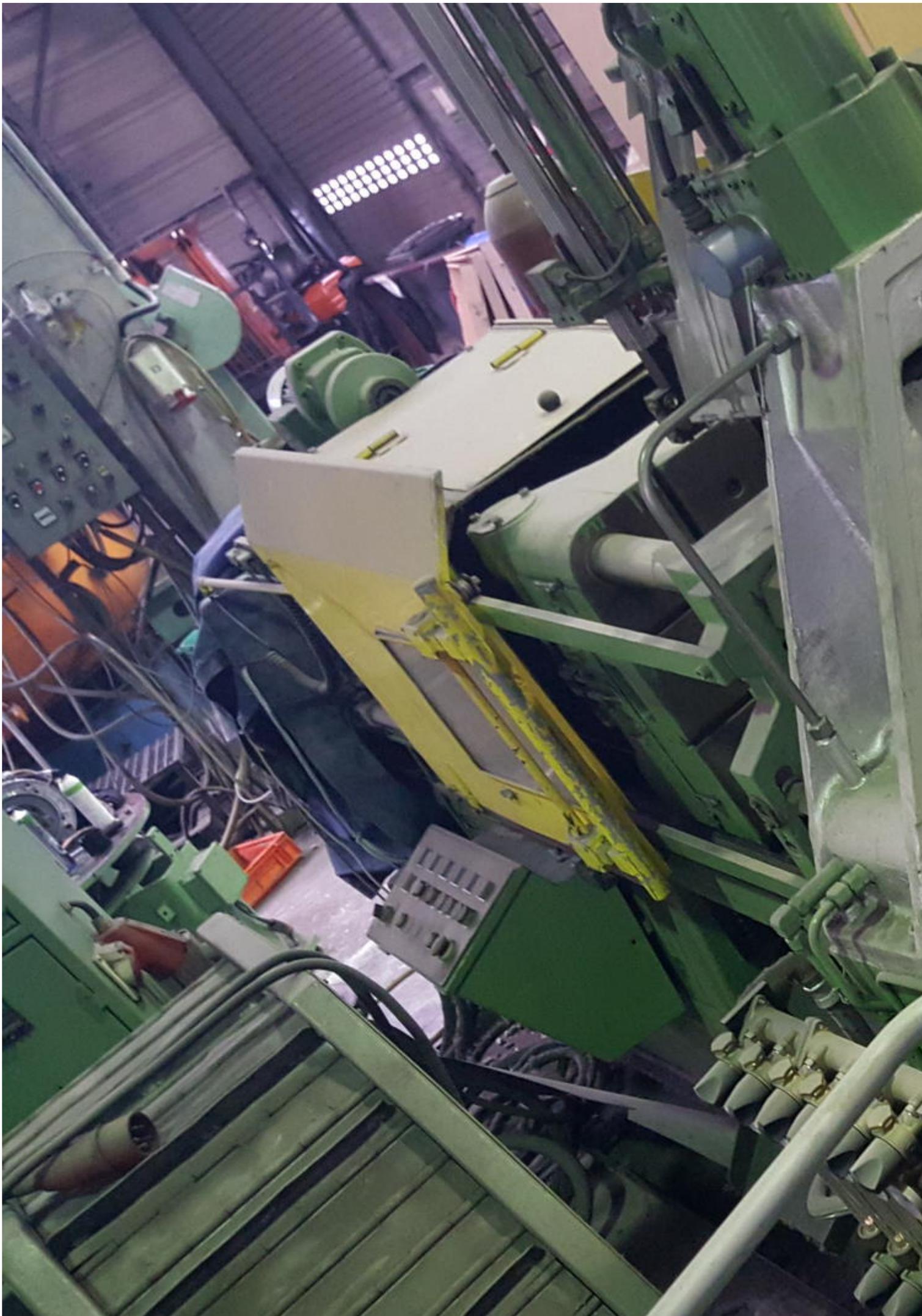












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Seriennummer: 3441/91
Leistung: 12,5 kW
Schaltung: 50 Hz

Wegtemperatur 150 °C



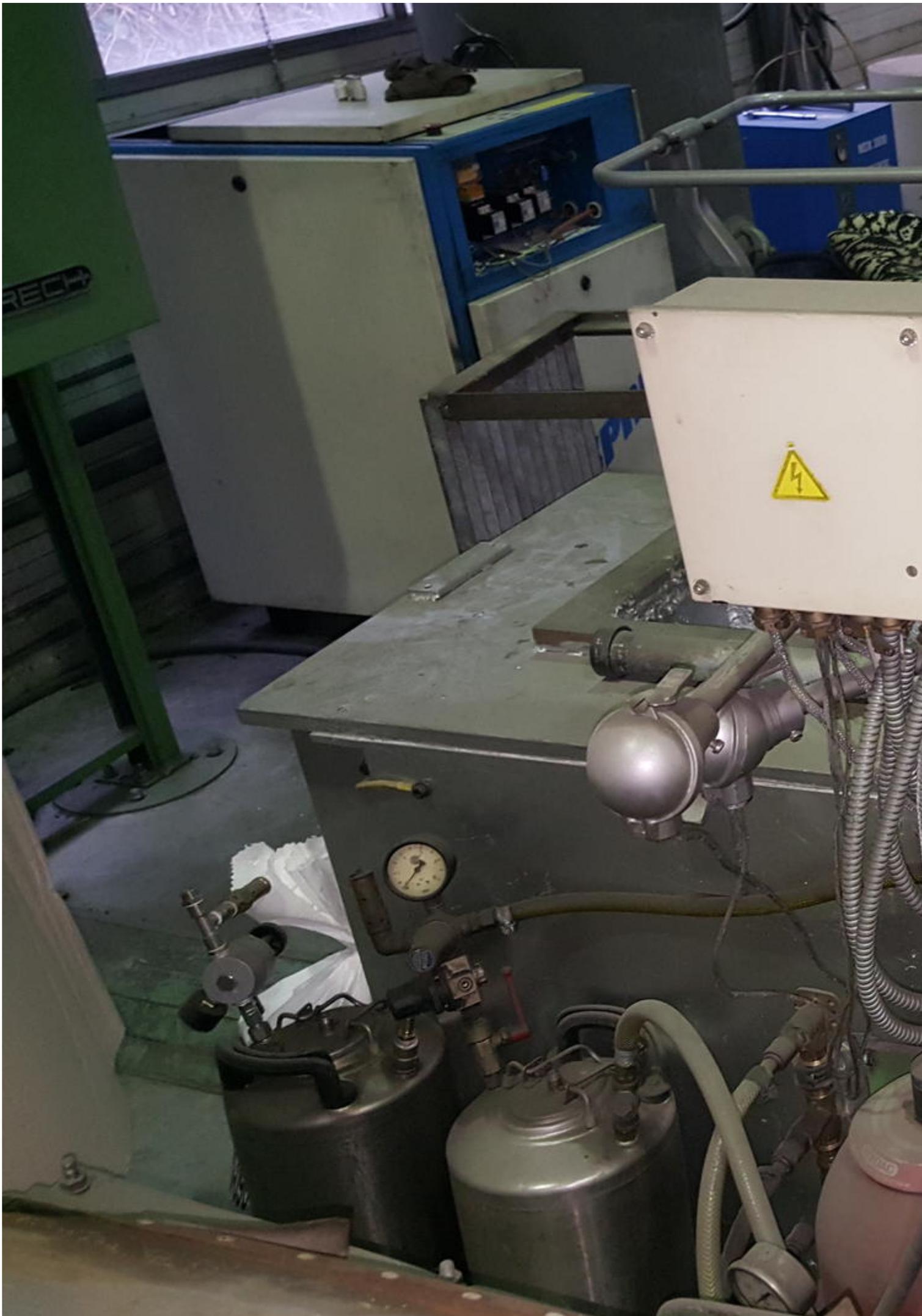
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- Schleudert
- Nachdruck
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- Auslösen
- Zykl. Überwachung
- Zykluszeit











SYMBOLUEBERSICHT / TABLE OF SYMBOLS / TABLEAU DES SYMBOLES

#	Schutzhaube safety cover goutte de protection		Nachdruckzeit stress time temps de post-pression
	Fernzug bewegl. core puller moveable noyau mobile		Abkühlzeit cooling time temps de refroidissement
	Form schliessen close die fermer moule		Öffnungszeit opening time temps d'ouverture
	Fernzug fest core puller firm noyau fixe		Auswerferzeit/Wiederholung ejector time / repeating temps d'eject / repet. d'eject
	Presskolben DAK piston press DAK piston d'injection DAK		Spruehzeit spray time temps de poteyage
	Presskolben DAK-h piston press DAK-h piston d'injection DAK-h		Zykluszeit Ueberwachung cycle time counter controle du temps de cycle
	Fork offen die open moule ouvert		Spruehzaehler spraycounter frequence du poteyage
	Autowerfer ejector ejecteur		Schmierzaehler lubrication counter Compt. du graissage central
	Waage balance balance		Schusszaehler shot counter compteur d'injection
	Sprueherichtung spraying device goutteur		Start 1. phase stroke 1st phase depart 1eme phase
	Hydraulik hydraulic pressure pression hydraulique		Fehleranzeige error indication indication du derangement
	Schweißsymbol welding symbol symbole de soudure		Spruehen fahrend spraying travelling poteyage en mouvement
	Spruehen vor Spruehen spraying before spraying poteyage avant le poteyage		Luft blasen vor spruehen blow air before spraying soufflage avant le poteyage
	Spruehen als Abschlaeger spraying as chopper poteyage as chopper		Ölwanneheizung oil tank heating chauff. du reservoir d'huile
	Einschichten sandrament sablage		Hydraulik hydraulic hydraulique
	Flüssigkeit fluid fluide		Flüssigkeit fluid fluide
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LEY - INDU

D-585

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Baujahr

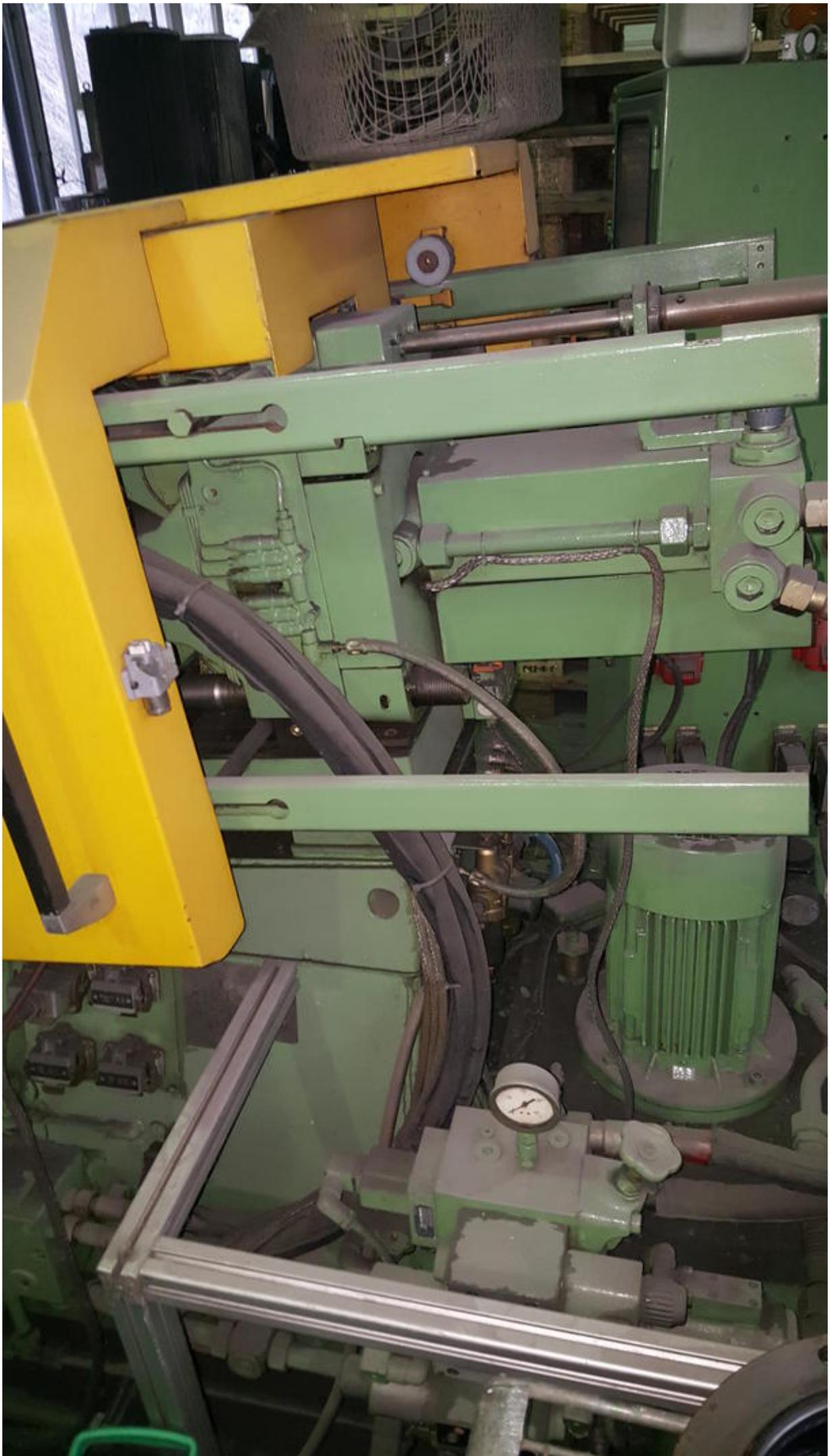
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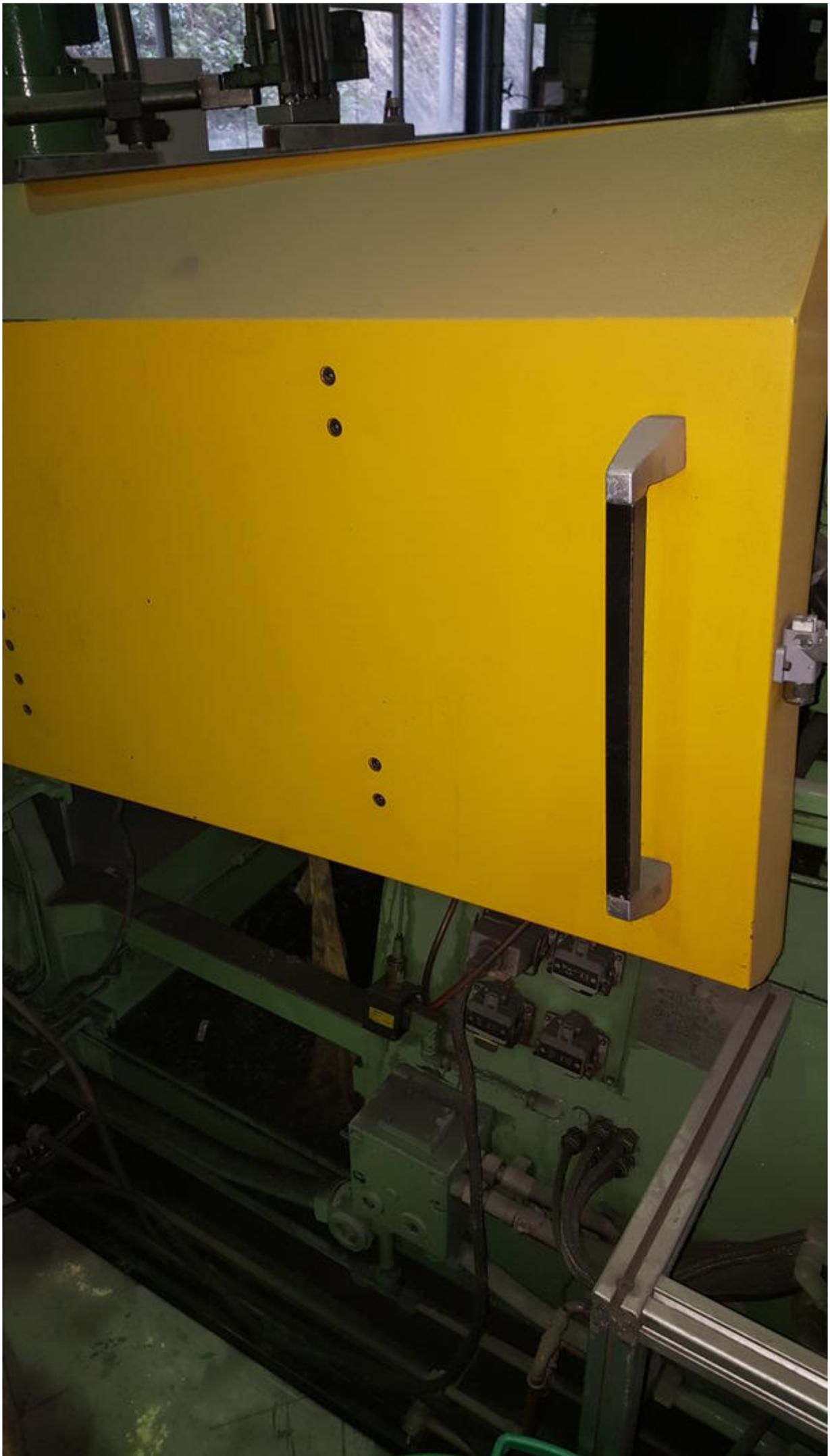
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