

Image not found or type unknown



Ref. No.:

841-10121435

Overview and Technical Data:

CHIRON - FZ 22 L 1.6m with 4th Axis

CHIRON

chiron



Year of Build:

Jan 1992

Description:

Used CHIRON FZ22 L with 4th Axis - vertical machine centre

CNC Control Siemens 3M

Technical Data:

- Travels X/ Y/ Z : 1600x 400x 425 mm
- Spindle Speed 4.000 rpm
- Tool changer 36x
- Tool holder SK 40
- Table 2300 x 570mm
- Table Max 500 kg
- NC Round table (4th axis)
- Chip Conveyor

Machine still in production

Technical Data:

Technical Data:

Control:

[SINUMERIK 3](#)

Spindle Speed:

4.000 rpm

Tool Capacity:

36 x

Travels:

X-Axis:

1.600 mm

Y-Axis:

400mm

Z-Axis:

425 mm

Dimensions and Weight:

Weight:

5.300 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

On Request

Sold as:

EXW (Ex Works - Incoterm)

VAT:

19 %

Buyers Premium:

16 %

Location:

Germany

Images:









SINUMERIK

System 3

The monitor displays the following data:

Werkmittel-Regenform								
Werkm.	H	L	P	N	B			
L	P	N	O	L	O	P	N	B
Hilfsfktn.			Sollwerte			Istwerte		
T	D	S	1000	S	0	1000		
R	H	F	0.00001	F	0.000	1000		
Istposition			Soll-Ist-Diff.					
X	-120.000	X	0.000					
Y	0.000	Y	0.000					
Z	0.000	Z	0.000					
B	0.000	B	0.000					

Navigation menu at the bottom of the screen:

NEW Z.	SETTING	DATEN	TEILE-	ARTIKEL
PROG.	DATEN	EIN-AUS	PROG.	SWTZ

Control panel features:

- Home button (house icon)
- Stop button (square with X)
- Feed rate override buttons (0.1, 1, 10, 100, 200, 300, 400, 500, 600, 700, 800, 900, 1000)
- Emergency stop button (red)
- Power on button (yellow)
- Block search button (E)
- Single cycle button (square with +)
- Skip button (square with X)
- Dry run button (square with wavy lines)
- Feed rate override knob (0-120%)
- Spindle speed override knob (0-120%)
- Spindle speed knob (0-120%)
- Spindle stop button (square with F)

Control panel features:

- Emergency Stop button (red)
- Power On button (yellow)
- Feed rate override knob (0-100%)
- Spindle speed override knob (0-120%)
- Spindle speed knob (0-120%)
- Block Search button (E)
- Single cycle button (square with +)
- Skip button (square with X)
- Dry run button (square with wavy lines)
- Spindle stop button (square with F)





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[On Request](#)

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[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

Images:

chiron
FZ 22 L

7

chiron
CNC-Führungsanlagen

CNC-Schulung

IN FORTSETZUNG

1	1.1	1.1.1	1.1.2	1.1.3	1.1.4	1.1.5	1.1.6	1.1.7	1.1.8	1.1.9	1.1.10	1.1.11	1.1.12	1.1.13	1.1.14	1.1.15	1.1.16	1.1.17	1.1.18	1.1.19	1.1.20	1.1.21	1.1.22	1.1.23	1.1.24	1.1.25	1.1.26	1.1.27	1.1.28	1.1.29	1.1.30	1.1.31	1.1.32	1.1.33	1.1.34	1.1.35	1.1.36	1.1.37	1.1.38	1.1.39	1.1.40	1.1.41	1.1.42	1.1.43	1.1.44	1.1.45	1.1.46	1.1.47	1.1.48	1.1.49	1.1.50	1.1.51	1.1.52	1.1.53	1.1.54	1.1.55	1.1.56	1.1.57	1.1.58	1.1.59	1.1.60	1.1.61	1.1.62	1.1.63	1.1.64	1.1.65	1.1.66	1.1.67	1.1.68	1.1.69	1.1.70	1.1.71	1.1.72	1.1.73	1.1.74	1.1.75	1.1.76	1.1.77	1.1.78	1.1.79	1.1.80	1.1.81	1.1.82	1.1.83	1.1.84	1.1.85	1.1.86	1.1.87	1.1.88	1.1.89	1.1.90	1.1.91	1.1.92	1.1.93	1.1.94	1.1.95	1.1.96	1.1.97	1.1.98	1.1.99	1.1.100
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SINUMERIK

System 3

Werkmittel-Regenform

Hilfsfktn.	Sollwerte	Istwerte
T D S	S 1000	S 0 1000
R H F	F 0.00001	F 0.000 1000
SEGMENT	015 040	050 0150
000 071	030 080	034 050

Istposition	Soll-Ist-Diff.
X -130.000	X 0.000
Y 0.000	Y 0.000
Z 0.000	Z 0.000
B 0.000	B 0.000

Werkz.-Einstellungen | Daten | Teile-Programme | Partikelgröße
Werkz.-Daten | EIN-AUS | PROG. | SATZ

- Home icon
- Question mark
- Double slash
- Magnifying glass
- Triangle
- U-shaped symbol

Emergency Stop

Power On

Block Search

Single

Skip

Dry

OS %

F %





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