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Ref. No.:
825-06211722

Overview and Technical Data:

EMAG KARSTENS - K21 External / internal cylindrical grinding machine

KARSTENS



Year of Build:
Jan 1989

Rebuild year:
Jan 2011

Description:

Used KARSTENS K21 Round Grinding Machine-Universal

2011 Overhaul by Weiss Schleiftechnik for almost 80,000 euros

?Technical Data

- Grinding length 1500 mm
- Max. Grinding diameter 500 mm
- Top height: 250 mm
- Grindable bore max. Diameter: 3-300 mm
- Workpiece weight: 400 kg
- Workpiece spindle - bore: 52 mm
- Workpiece spindle speed: 15-135 u. 40-340 rpm
- Grinding spindle swivelability 0 - 180 degrees
- feed control
- Total power requirement: 12 kW
- Space requirement: 7,2x3x2 m

Performed machine overhaul in 2011

- Mechanical overhaul. Step 1 of the offer
- Replace hydraulic system and drive motor
- Soft start of the workpiece spindle
- Feed control F2001 / 1
- Electrical equipment (e-cabinet, control elements PLC control, etc.)
- Geometry acceptance according to DIN 8630
- Remontage and commissioning (1 day)
- packaging costs
- Crane truck (15 tons)
- Minus intra-company transport by HDM
- Partial painting of the reworked components
- Removal: pneumatic. Air cushion removal of the Z-axis upper table
- Completely new changing door with safety glass, fused with CE-marking
- Adjustable internal grinding wheel
- Hydraulic construction speed

Technical Data:

Technical Data:

Control:

HEIDENHAIN

Dimensions and Weight:

Height:
2.000 mm
Length:
7.200 mm
Width:
3.000 mm
Weight:
4.300 kg

Buyer Information:

Condition:
Very good condition
Available:
On Request
Sold as:
EXW (Ex Works - Incoterm)
VAT:
19 %
Location:
Germany

Images:















SUG
Durchm.

Riem. Spin.
m/sec

SUG-Dat.
o.K.

Einstechen

Längsschl.
Zust. Links

Längsschl.
Zust. Rechts

F1

F2

F3

F4

F5

F6

Schruppen
mm ; mue

Schlichten
mm ; mue

Ausfunkz. /
Leerhöbel

Rück-Weg
mm

Rückhol-
erreicht

F7

F8

F9

F10

F11

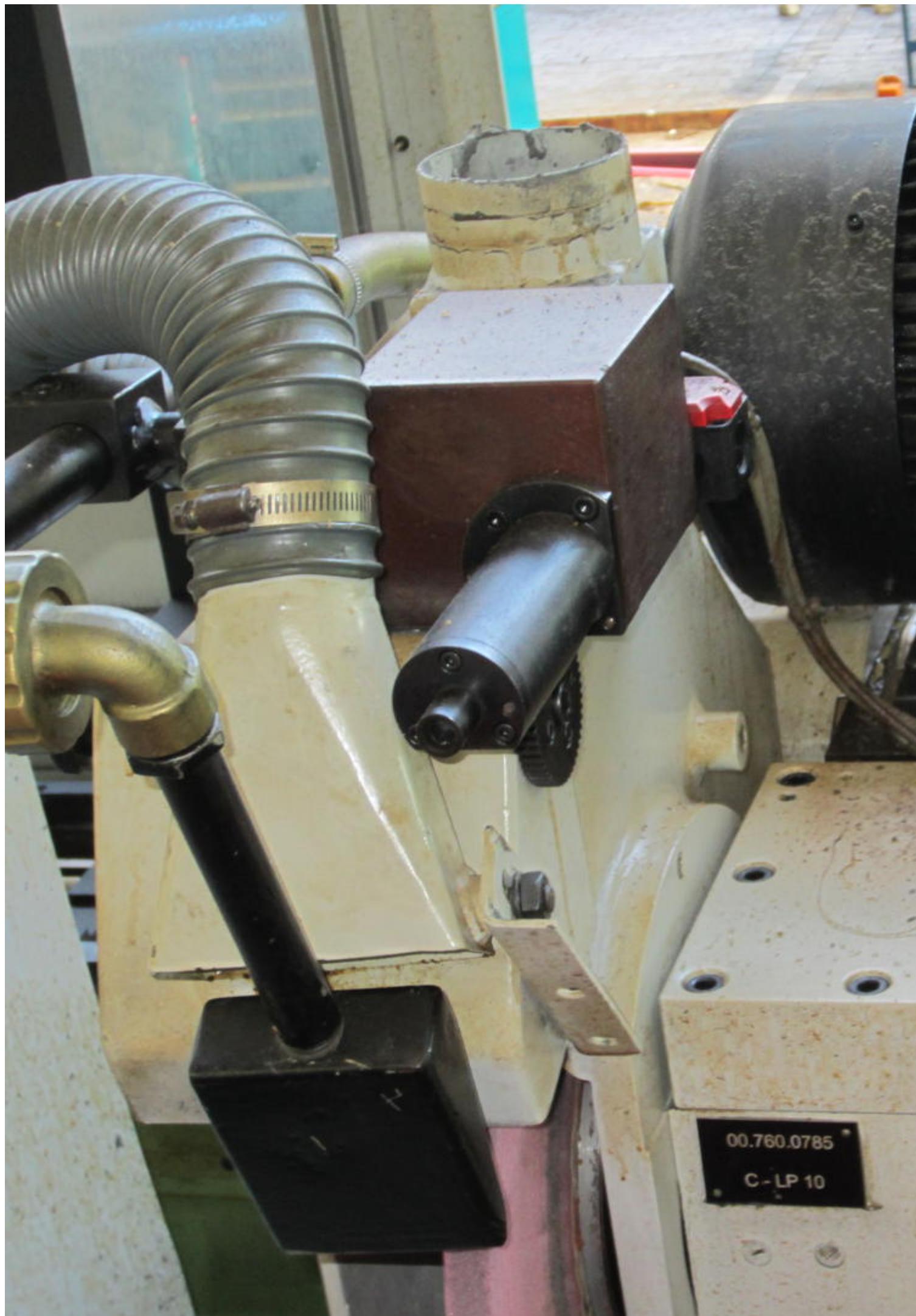
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HEIDENHAIN



00.760.0785

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Georg Karstens Gm
7302 Ostfildern-R
West Germany

88 018 16 21 1



CNC-Technik Weiß GmbH
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Auftrags-Nr.

Maschinen-Nr.

Baujahr

Betriebsspannung

Steuerspannung

Anschlußleistung

Vorsicherung



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Längsschl.
Zust. Links

Längsschl.
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F1

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F4

F5

F6

Schruppen
mm ; mue

Schlichten
mm ; mue

Ausfunkz. /
Leerhöbel

Rück-Weg
mm

Rückhol-
erreicht

F7

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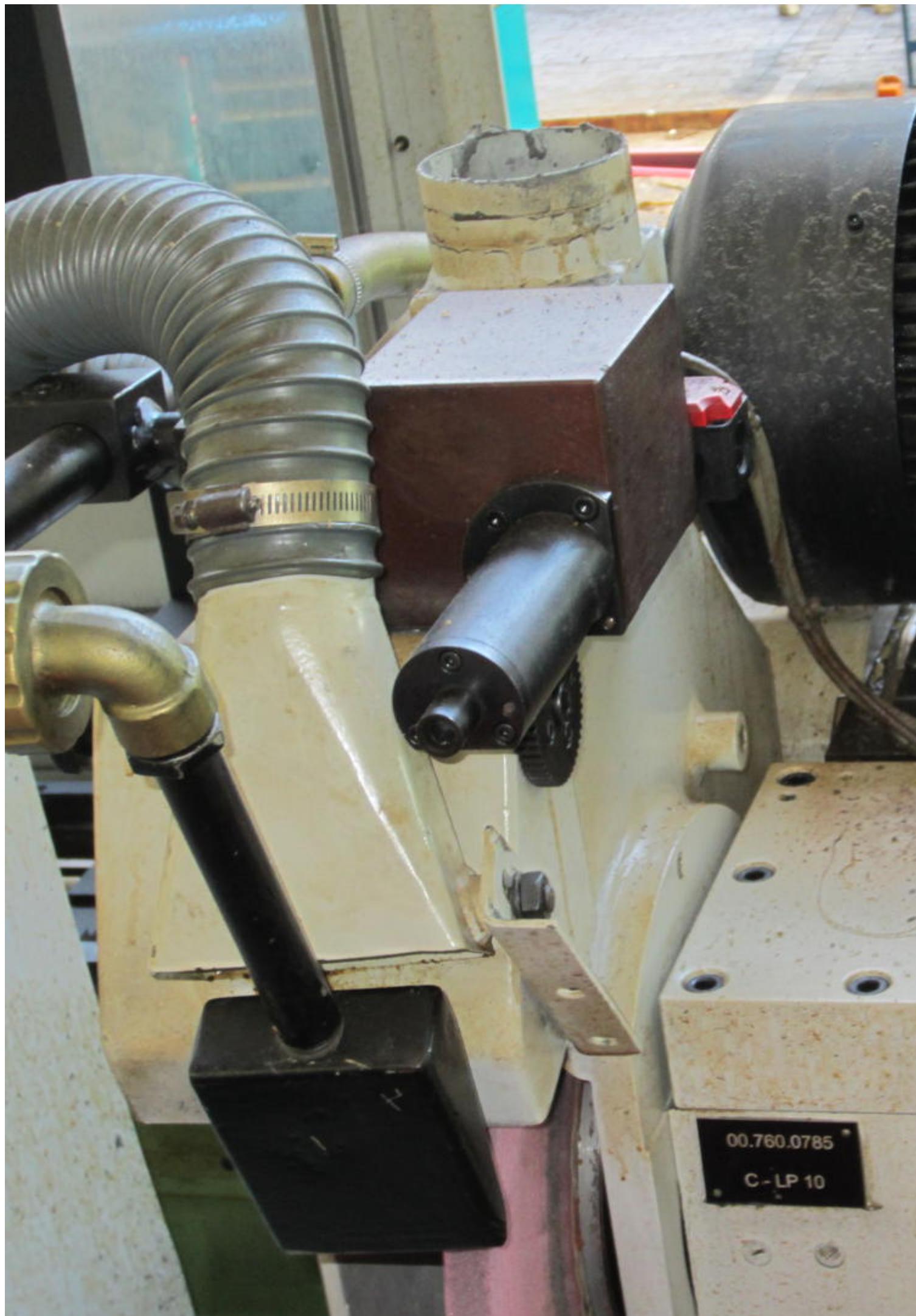
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Generated on 16.02.2026

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