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Ref. No.:  
812-03241058

## Overview and Technical Data:

# UNION - CBFK 90/1 HMC with Heidenhain 426

UNION



Year of Build:  
Jan 1981  
Rebuild year:  
Jan 2000

## Description:

### Used UNION CBFK 90/1 Horizontal machining center with pallet changer

Reconstruction in 2000 on control Heidenhain 426

Technical specifications

Travel:

- X axis: 1,600 mm
- Y-axis: 1,250 mm
- Z axis: 900 mm
- Feed rate: (X / Y / Z) 0.001 - 6 m / min.

- Rapid traverse: (X / Y / Z) 12 m / min.

## Spindle

- Speed range: 14 - 4,000 rpm.
- Spindle motor: 36 kW
- Tool holder: SK 50
- Tool changer Tooling: 40

## Pallet system

- Number of pallets: 3
- Table size: 1,000 x 1,000 mm
- Max. Table load: 2,000 kg

Space requirement (LxWxH): 10 x 6 x 3 m

## Technical Data:

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Control:

[TNC 426](#)

Spindle Speed:

4.000 rpm

Tool Capacity:

40 x

### Travels:

X-Axis:

1.600 mm

Y-Axis:

1.250mm

Z-Axis:

900 mm

### Dimensions and Weight:

Height:

3.000 mm

Width:

6.000 mm

Length:

10.000 mm

Weight:

31.000 kg

### Buyer Information:

Condition:

[Very good condition](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[15 %](#)

Location:

Germany

## Images:



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