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Ref. No.:

748-11091634

## Overview and Technical Data:

# STAMA - MC 534+ TWIN Machine Centre

## STAMA



Year of Build:

Jan 2007

## Description:

### Used STAMA MC534 + / Twin CNC Machining Center

Operating hours only 33,000 hours

CNC Control Siemens 840D

Technical specifications

- Travel distances X / Y / Z 2,200 x 520 x 510 mm
- discharge 252 mm
- Table to spindle nose from 180 to 690 mm
- Working spindle
  - Spindle speed 20 to 10.0000 rpm

- Spindle bearing diameter 70 mm
- Tool holder HSK 63
- Spindle arrangement a = 266 mm
- Max torque 170 Nm at 20%
- Advancing XYZ 10,000 m
- Rapid traverse XYZ 60 m / min
- Tool magazine
  - Number of tools 108x
  - Tool clamping 8,000 N
  - Max tool diameter 160 mm
  - Max tool length 300mm
- Cutting values
  - Max milling capacity 600 cm<sup>3</sup>
  - Max Drilling performance diameter 40 mm
  - Max thread diameter M30
- Total connected load 120 KVA
- Total power requirement 80 KW
- Space requirements (LxWxH) 5.600 x 3.500 x 3.500 mm

## **Technical Data:**

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Control:

[SINUMERIK 840D](#)

Machine Hours:

33.000 hrs.

Spindle Speed:

10.000 rpm

Tool Capacity:

108 x

## **Travels:**

X-Axis:

2.200 mm

Y-Axis:

520mm

Z-Axis:

510 mm

## **Dimensions and Weight:**

Height:

3.500 mm

Width:

3.500 mm

Length:

5.600 mm

Weight:

13.500 kg

## Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[15 %](#)

Location:

Germany

## Images:





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4



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Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://mail.asset-trade.de/en>

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Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://mail.asset-trade.de/en>

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