

Image not found or type unknown



Ref. No.:

741-1011160850

Overview and Technical Data:

DECKEL - HSC 55 Linear 5 Axis

[DMG DECKEL](#)



DMG

Year of Build:

Jan 2013

Description:

Used DMG Deckel HSC 55 linear 5 Axis High Speed Milling machine.

- Operating Hours
 - Machine 4.614 h
 - Spindle 2.719 h
- Work area X/Y/Z -axis 450x x 580 x 460 mm
- Spindle 28,000min-1 and HSK 63A
- Prod.Paket with IK 80bar (adjustable) and 1000 liters tank
- 3-D quick set
- Hand wheel
- Messtaster
- Blown air of spindle
- Laser tool measurement
- 60 tool magazine
- Oil mist extraction

The HSC 55 linear sets new standards for high speed cutting applications of graphite electrodes up to hard machining. Like no other machine in this field the HSC 55 linear meets all requirements for the HSC processing and is also best suited for chip-intensive roughing.

In the standard version the HSC 55 linear has a HSC spindle with 28,000 rpm and HSK-A63 and thus offers high stability during machining, longer tool lifetime, lower tool costs and better surfaces at the workpiece. Motor spindles with 18,000 rpm and 42,000 rpm are optionally available. Linear drives in all axes ensure accelerations of more than 2 g, rapid traverses of 80 m/min and highest precision.

The fixed table as well as the optional swivel rotary table with rotary speeds of 110 rpm are being driven double-sides in Y.

Technical Data:

Technical Data:

Control:

[SINUMERIK 840D](#)

Machine Hours:

4.614 hrs.

Spindle Hours:

2.719 hrs.

Spindle Speed:

28.000 rpm

Tool Capacity:

60 x

Travels:

X-Axis:

450 mm

Y-Axis:

580mm

Z-Axis:

460 mm

Dimensions and Weight:

Height:

2.900 mm

Width:

3.500 mm

Length:

5.500 mm

Weight:

12.000 kg

Buyer Information:

Condition:

[Like New](#)

Availability:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:



HSC 55 linear
DECKEL MAHO

linear

DU





HSC 55 *linear*
DECKEL MAHO

HSC 55
linear
Sub-Damp

4



5



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

Ref. No.:

741-1011160850

Overview and Technical Data:

DECKEL - HSC 55 Linear 5 Axis

DMG

Year of Build:
Jan 2013

Description:

Used DMG Deckel HSC 55 linear 5 Axis High Speed Milling machine.

- Operating Hours
 - Machine 4.614 h
 - Spindle 2.719 h
- Work area X/Y/Z -axis 450x x 580 x 460 mm
- Spindle 28,000min-1 and HSK 63A
- Prod.Paket with IK 80bar (adjustable) and 1000 liters tank
- 3-D quick set
- Hand wheel
- Messtaster
- Blown air of spindle
- Laser tool measurement
- 60 tool magazine
- Oil mist extraction

The HSC 55 linear sets new standards for high speed cutting applications of graphite electrodes up to hard machining. Like no other machine in this field the HSC 55 linear meets all requirements for the HSC processing and is also best suited for chip-intensive roughing.

In the standard version the HSC 55 linear has a HSC spindle with 28,000 rpm and HSK-A63 and thus offers high stability during machining, longer tool lifetime, lower tool costs and better surfaces at the workpiece. Motor spindles with 18,000 rpm and 42,000 rpm are optionally available. Linear drives in all axes ensure accelerations of more than 2 g, rapid traverses of 80 m/min and highest precision.

The fixed table as well as the optional swivel rotary table with rotary speeds of 110 rpm are being driven double-sides in Y.

Technical Data:

Technical Data:

Control:

[SINUMERIK 840D](#)

Machine Hours:

4.614 hrs.

Spindle Hours:

2.719 hrs.

Spindle Speed:

28.000 rpm

Tool Capacity:

60 x

Travels:

X-Axis:

450 mm

Y-Axis:

580mm

Z-Axis:

460 mm

Dimensions and Weight:

Height:

2.900 mm

Width:

3.500 mm

Length:

5.500 mm

Weight:

12.000 kg

Buyer Information:

Condition:

[Like New](#)

Availability:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:







HSC 55 *linear*
DECKEL MAHO

HSC 55
linear
Sub-Damp

DAVIC

DMG

ERGOline[®]

01/05 SIMATIC Log Info

Operative Mode: Access Level: **4**

01/06 Service Info

DMG

DATE: 21.08.15 TIME: 09:55:14 **24/7**

MACHINE No.: 20700003 SUPPORT HOTLINE: +49 (0) 18 85 43 00 22

M AUTO 53 dm 20 H7 schichten

Lokales Laufwerk/UORK/407023

GILDEMEISTER
DMG | DECKEL MAHO | GILDEMEISTER

UKS	Position [mm]	Restweg	T.F.S
+X	48.710	-3.710	T 8 H1 TF r0.5 D1 20.00 Drehstahl
+Y	15.132	10.693	F 430.000 430.000 mm/min 100%
-Z	-37.606	-0.394	S1 3000 Master 3000 100%
C	180.000	0.000	
A	-90.000	0.000	

6-Funktionen
Hilfs-funktionen
Basis-sätze
Zeiten / Zähler
Programm-ebenen
Istwerte MKS

Lokales Laufwerk/UORK/407023

Program	0:28:49h
Programmrest ca.	0:00:00h
Uerkstücke zählen	nein

NC Prog. Beeinf. DMG Mit- zeichn. Prog. Typ



Q W E R T Y U I O P

A S D F G H J K L

Z X C V B N M

CTRL ALT

NUMERIC KEYPAD: 0-9, *, /, +/-

FUNCTION KEYS: F1-F12, HOME, END, DEL, etc.

DMG LOGO

MIT ZEICHNEN

PROGRAMM TYP

DMG ERGOline[®]

4



5



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://mail.asset-trade.de/en>

Generated on 31.05.2026

© Copyright 2026 - [Asset-Trade](#)

Page