



Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 718-050301709

MAZATROL 640T

NO	DIR	AXIS	BL	F	MP	3.0	4
1	001	0.0	0.0	0.0	0.0	0.0	0.0
2	002	0.0	0.0	0.0	0.0	0.0	0.0
3	003	0.0	0.0	0.0	0.0	0.0	0.0
4	004	0.0	0.0	0.0	0.0	0.0	0.0
5	005	0.0	0.0	0.0	0.0	0.0	0.0
6	006	0.0	0.0	0.0	0.0	0.0	0.0
7	007	0.0	0.0	0.0	0.0	0.0	0.0
8	008	0.0	0.0	0.0	0.0	0.0	0.0
9	009	0.0	0.0	0.0	0.0	0.0	0.0
10	010	0.0	0.0	0.0	0.0	0.0	0.0
11	011	0.0	0.0	0.0	0.0	0.0	0.0
12	012	0.0	0.0	0.0	0.0	0.0	0.0

Overview and Technical Data:

MAZAK - Multiplex 6200Y CNC Lathe

MAZAK

Year of Build: Jan 2004



Description:

Used Mazak Multiplex 6200 Y CNC lathe

CNC CONTROL Mazatrol PC Fusion 640 T

- Turning diameter 260 mm
- Turning length 1190 mm
- x-axis 238 mm
- Z1-axis 438 mm
- Z2-axis 492 mm
- Rapid 30/33 m / min
- Spindle speeds - stepless 35-5000 U / min
- Spindle motor 22/15 kW
- Spindle bore 50.8 mm
- Spindle bore 61 mm
- y-axis 50 mm +/-
- Cutter motor 5 kW
- Speed range - milling 4500 U / min
- c-axis of 0.001 °
- Cutting length feed 180/530 mm shaft
- Total power requirement 22,4 kW
- Space needs about 3,60 x 2,20 x 2,10 m

equipped with:

- Main & sub spindle
- 2 upper turret
- C & Y-axis on both turrets
- Parts ejector with band
- High-pressure cooling
- 2 Hydraulic chuck dia 200mm.
- 2x Auto. great etter (Tooleye)



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- EIA / ISO Input Function & PCMCIA Interface



Technical Data:

Technical Data:

Control: Mazatrol Fusion 640T
Turning length: 1190.00 mm
Turning diameter: 260.00 mm
Spindle Speed: 5000.00 rpm
Tailstock: Yes
Bezel: No

Dimensions and Weight:

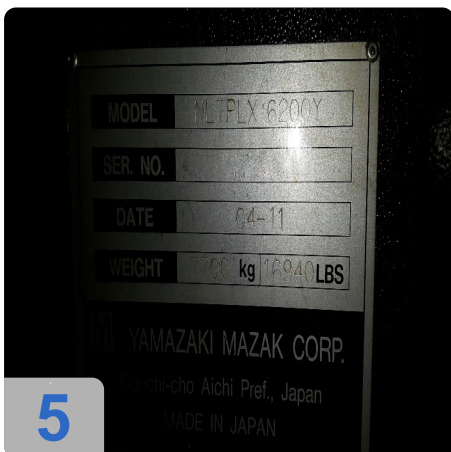
Height: 2100 mm
Length: 3600 mm
Width: 2200 mm
Weight: 7700 kg

Buyer Information:

Condition: Very good condition
Available: Q4
Sold as:
EXW (Ex Works - Incoterm)
VAT: 19 %
Buyers Premium: 16 %
Location: Germany



Images:





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Assets

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MAZAK CONTROL BOX

MODEL	H P 52007	
ASS. NO.	1111111111	
DATE	04-11	
ELEMENTARY DIAGRAM	D 0517070	
MAIN CIRCUIT	3AC	200 V 50/60Hz
CONTROL CIRCUIT	AC100V	DC24V
MAIN MOTOR	MAX. 15 A	200 V
RATED CAPACITY	37 KVA	

M YAMAZAKI MAZAK CORP.
MADE IN JAPAN



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**Assessment and Sale of Used Assets world
wide**

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