



Ref. No.:  
638-0915

## Overview and Technical Data:

# **STIERLI-BIEGER - 4000 SE/CNC joists ship bending machine and leveler**

## **STIERLI-BIEGER**

Year of Build:  
Jan 2009

### **Description:**

## **Used STIERLI BENDER 4000 SE / CNC - joists ship bending machine and leveler**

Bending and straightening machine with double-cylinder in welded design

1 central clamping system with a clamping cylinder in the middle

2 lateral clamping systems with 2 clamping cylinders laterally

### Technical specifications:

- Control CNC - STIERLI-BIEGER
- Pressing force 4000 kN
- Working height 1040 mm
- Stroke 0 - 500 mm
- Abutment distance min. / Max. 600/1550 mm
- 1x clamping force, vertically centered 800 kN
- 2x clamping force, vertical side 800 kN
- Max. Profile 430 mm
- Max. Height of profile 120 mm
- Engine output 55 kW
- Speed ??0.6 m / min.
- Clamping time for about 3 seconds.

- Voltage 3 x 400 / 230V - 50Hz
- Dimensions LBH 5,000X 2.900x 2.600 mm

### **Bending and straightening machine for shipbuilding**

The Stierli Bieger-joists bending machines are very powerful and compact horizontal press for bending and straightening frames -profiles (also Holland profile or Flachwulststahl). By all-steel construction a very rigid machine frame is present. The worktop guarantees a good laying of very large metal parts.

The specially lubricated and guided hydraulic cylinder is maintenance free! The working pressure and the speed can be easily adjusted continuously.

### **Technical Data:**

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Control:

[CNC](#)

#### **Dimensions and Weight:**

Weight:

29.000 kg

#### **Buyer Information:**

Condition:

[Very good condition](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[15 %](#)

Location:

Germany

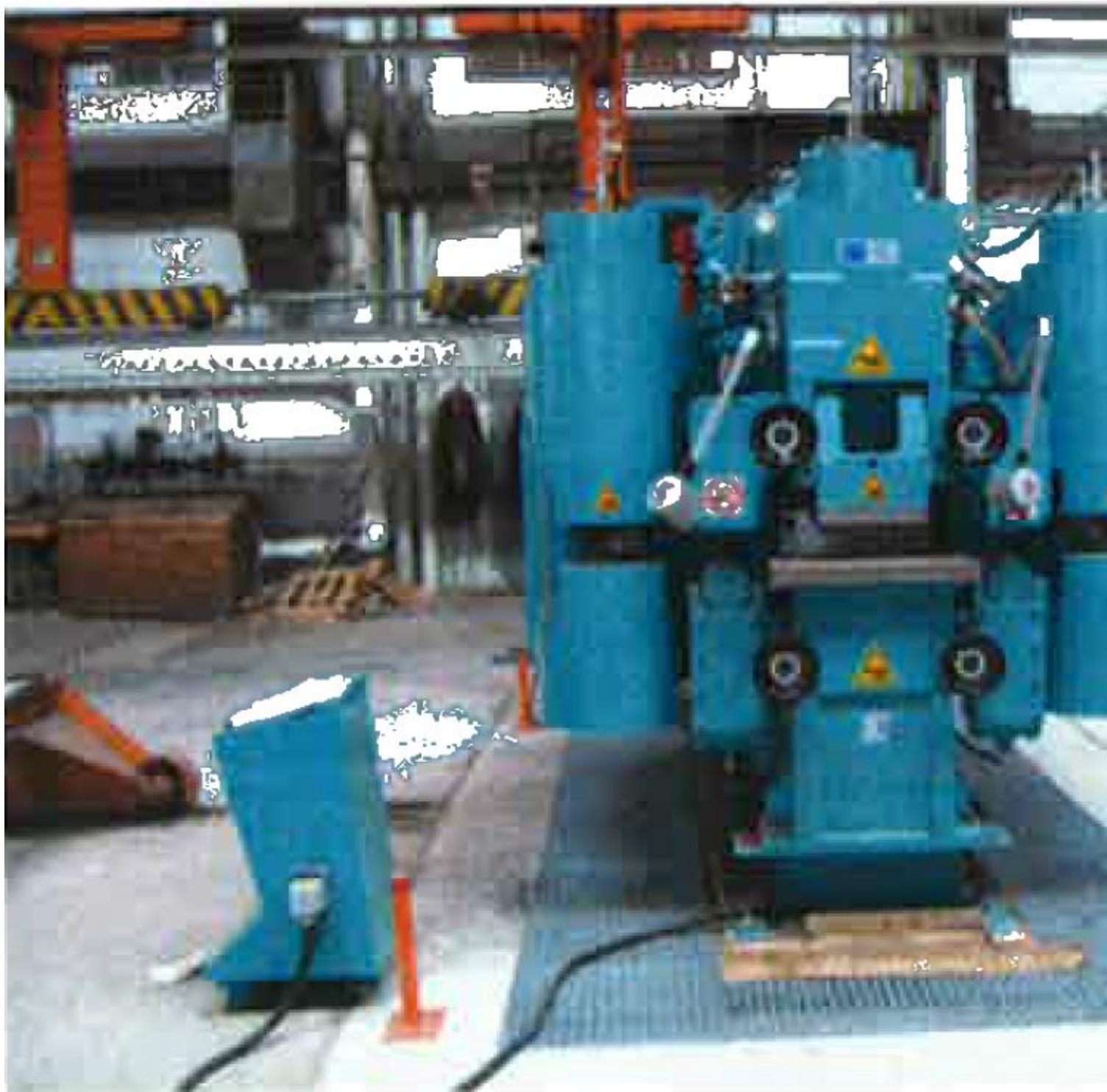
#### **Images:**



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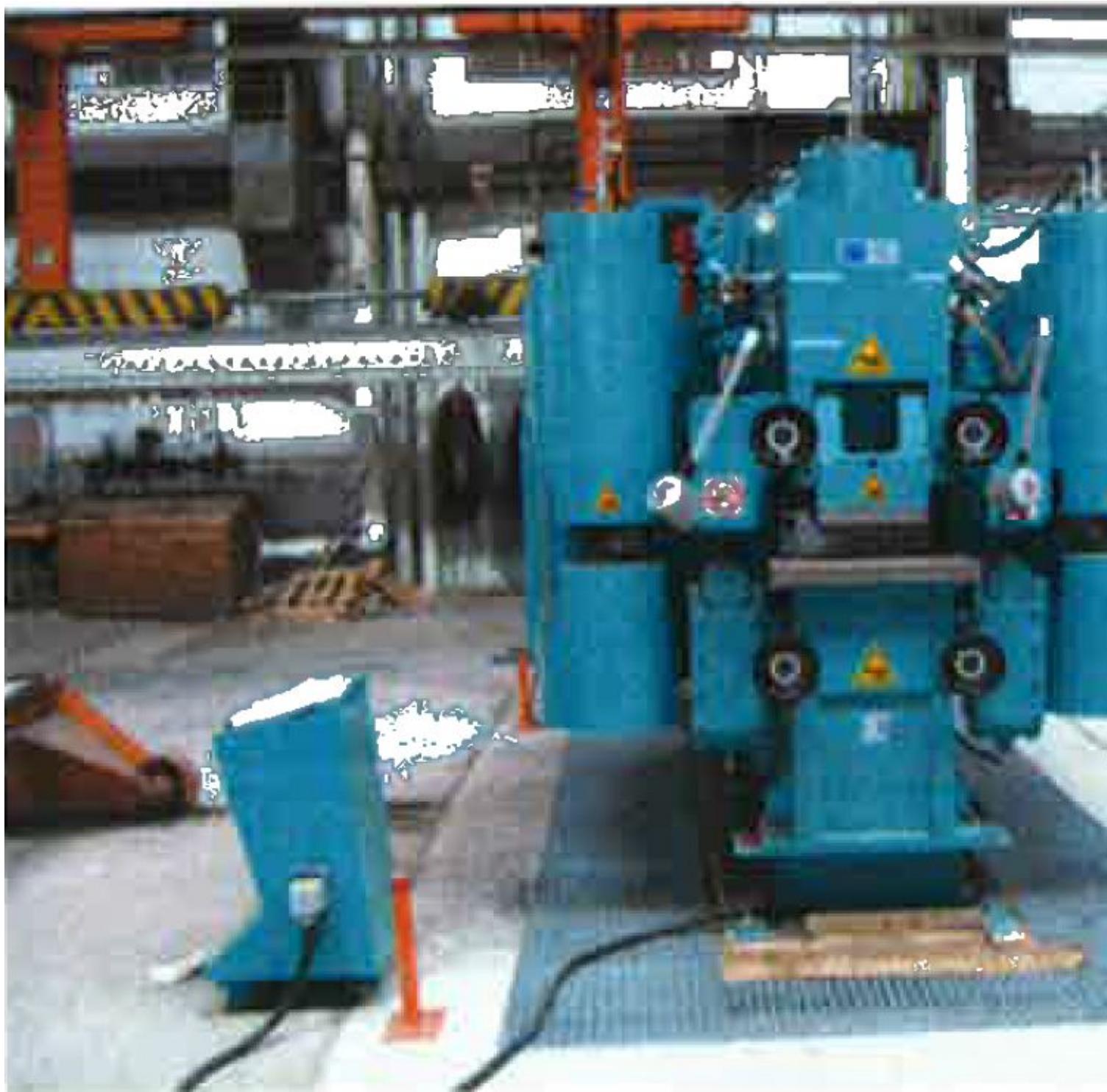
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Generated on 16.02.2026

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