



# Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 437-09111340

## Overview and Technical Data:

**FMB - FZS Saw cutting machine for aluminum profiles**

**FMB s.r.l.**



**Year of Build: Jun 2006**



## Description:

### Used FMB FSZ - sawing machine for processing of aluminum profiles

Two plants available

#### Single Head Type MATA PC

- Made with sturdy welded frame design consisting essentially of :
- Security guard
- spray system
- 2 pcs clamping device ( Einf. acting cyl. 40mm dia. Stroke 100mm ) horizontal profile clamping
- 2 pcs clamping device ( Einf. acting cyl. 40mm dia. Stroke 100mm ) vertical profile clamping
- Independently controllable sections of the clamping devices
- **Automatic positioning of 45 ° / 90 / -45 ° intermediates manually.** It is controlled from the program
- PC - Control
- 1 each of the annular nozzle Profilein and outlet to blow off chips that are on the profile surface , chips can not be blown off completely residue free .
- 2 pcs nozzles at the back of the machine table to blow chips that lie loosely on the table . Chips can not be completely residue -free blown
- Discharge route about 4,000 mm ( roller conveyor with plastic rollers , roller spacing 180 mm , with metal sheets between the rollers)
- Waste opening approx 120 x 160mm
- 3 stage cutting depth control with the following main data:
  - Blade diameter . 450 mm
  - Specify orifice . 30 mm
  - Saw motor 2,2 KW
  - Speed ??Min 2.800
  - Air pressure 6 bar
  - Air consumption L / cycle 50
  - Max Cutting . m / sec 85
  - Feed speed . mm / sec max. 60 Suction 85 mm
  - Aut miter 45 ° / 90 I -45 °



- Miter adjustment on both sides
  - Weight Kg 580
- **Automatic Feeder** ( for transport profile ) with pneumatic adjustable transport rollers ( support table )
- Roll width 150 -200 mm roller spacing adjusted to distances of the template magazine.
- with the following main data:
  - Track 6,200 mm
  - Engine ballscrew
  - Drive motor AC servo motor
  - Positioning, mm / m + / - 00:05
  - Feed speed m / min 40 max (profile -dependent)
  - Approach speed m / min 60 max
  - Pneumatic gripper tongs Stroke 120 mm 6 bar
  - air pressure
- **Template magazine** ( cross conveyor ) for feeder
  - For material submission
  - Plastic stoppers fitted on chain approx 50 mm high
  - Retractable roller conveyor roller width 150 mm wide
  - Role distance depends on division of the transverse conveyor
  - Bandgap 200 , 600, 1,350 , 2,350 , 3,550 , 5,300 mm
  - Plastic chain smooth, max. Machine depth of 2.500mm
  - Sequential control of the feed
  - Stop bolt for loading
- **Abförder track** 4,000 mm by driven rollers
  - Roll width 200 mm
  - Cross conveyor ( plastic chain smooth) length approx 2,500 mm
  - Distance 200 , 600, 1.350, 2.350, 3.550mm
  - Sequential control of the feed
  - If track filled , stop the entire system .
- **Security fence** on the left and right of the system with maintenance access on left side (total about 7,000 mm ) .
- **PC - Control**



## Technical Data:

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Control: CNC

### Buyer Information:

Condition: Very good condition

Available: On Request

Sold as:

EXW (Ex Works - Incoterm)

VAT: 19 %

Buyers Premium: 15 %

Location: Germany



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## Images:



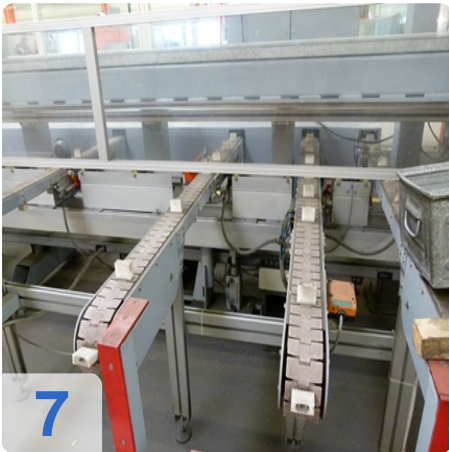




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**Asset-Trade**

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wide**

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